

INCH POUND

MIL-S-13192P
AMENDMENT 1
14 October 1994

MILITARY SPECIFICATION

SHOES, MEN'S, DRESS, OXFORD

This amendment forms a part of MIL-S-13192P, dated 30 June 1988, and is approved for use by all departments and agencies of the Department of Defense.

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Add as new paragraph 3.3.6.1 the following: "As a alternate when automated lasting is used, a water activated laminated box toe may be used.

3.3.6.1 Laminated box toe/water activated. Box toe shall be laminate of an alloyed ionomer resin of at least 60 percent virgin ionomer (surllyn) laminated with woven fabric on both sides with partially water soluble acrylic adhesive coating laminated over the fabric. The combined thickness of this laminated layer shall be .038 inches + .0075 inches."

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* 3.3.8.1.2, Line 3: Delete "47" and substitute "43".

AMSC N/A

1 Of 4

FSC 8430

DISTRIBUTION STATEMENT A. Approved for public release;
distribution is unlimited.

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* Table XI, opposite "Quarter Lining" (two places), under "4-1/2 oz. leather": Delete "3/8 +/- 1/8". Under "3-3/4 oz. Leather": Delete "*". Under "3-1/2 oz. Leather": Delete and substitute "3/8 +/- 1/8".

* Table XI, opposite "Quarter lining - Long and short piece top, and vamp line", under "2-1/2 oz. Leather": Delete "*" and substitute "1/4 +/- 1/32".

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Add as new paragraph 3.7.20.1, the following:

3.7.20.1 Fiberglass shanks. When the alternate fiberglass shank specified in 3.3.8.2 is used, the toe end of the shank shall be positioned approximately 1/2 inch rearward of the ball line with the heel end of the shank extended into the heel seat area. The shank shall be cut, positioned, shaped, bonded, and cured during the same operation using automatic shank setting equipment. Bottom filler shall be applied starting at the toe end of the shank and working back thru the heel seat area filling all.

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Add as new paragraph 4.4.2.1, the following: Under paragraph 4.4.2.1, after last defect listing (Cluster of veins..., insert the following:

"Cavities around the shank, coarseness of hair cell pattern (type III cattlehide sides only) greater than standard sample "and" embossed pattern used on calfskin or kip".

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Table XV, under "Defects examined before bottom filling

Add the following defects:

"Hair cell pattern not uniform affecting the appearance - Minor".

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Table XVI, under "Examine" column: Delete "Kip (type II and cattlehide type III)" and substitute "Kip (type II)". Under "Examine" column, after defect for "Kip (type II).

Add the following examinations:

"Cattlehide (type III surface not embossed) - Not burnished full grain smooth finish major" and "cattlehide (type III - embossed) haircell pattern exceeds coarseness of standard sample - "Major Defect". Standard sample only for: Maximum allowable coarseness of embossed hair cell pattern, roll # 3448 is applicable and is available from DPSC-FQP.

NOTES:

Contractors will not be required to perform intermediate examinations specified in paragraph 4.2.2.2. however, contractors will be required, as part of their inspection system, to establish stations for the examinations of intermediate product for the characteristics listed in the aforementioned paragraph, as well as for additional defects which may be detectable. the contractor shall reattach all heel pads that were removed by the government in the performance of verification inspection. The Government reserves the right to perform the intermediate examination in accordance with specification requirements and to reject any lots found to be nonconforming. Add the following sentence to end of paragraph 4.4.1 in specification MIL-S-13192P. A certificate of compliance shall be submitted and will be accepted for the stated testing and inspection requirement contained in the component specification for the following components:

Component/Paragraph #.

Heel bases.....	3.3.10.1
Welting.....	3.3.1.5
Laces.....	3.3.15
Upper thread.....	3.3.5.1
Quarter topcord.....	3.3.4.4
Twill toe lining.....	3.3.4.3
Bottom filling.....	3.3.7
Thread, sole stitch.....	3.3.5.2
Thread, inseaming.....	3.3.5.3
Wool felt.....	3.3.4.5

In addition to the certificate of compliance, a laboratory test report shall be provided with each component lot/shipment from each supplier for prime contractor records when deemed necessary on all components covered by a "certificate of compliance".

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NOTES:

* 4.4. Quality conformance inspection

* NOTES:

- a. All sampling acceptance number are reduced by one-third where the acceptance number is equal to or greater than three (3). For example, where the original MIL-STD-105 sampling acceptance number is three (3), the new acceptance number is two (2). For a point system if acceptance number was previously 150, the new acceptance number is 100.
- b. A sampling acceptance number of two (2) is reduced to one (1).
- c. A sampling acceptance number of one (1) remains the same.

Custodians:

Army - GL
Navy - NU
Air Force - 11

Preparing Activity:

DLA - CT
Project No. (8430-0432)

Review Activities:

Army - MD
Navy - MC
Air Force - 99, 82

User Activity:

Air Force - 45

STANDARDIZATION DOCUMENT IMPROVEMENT PROPOSAL

INSTRUCTIONS

1. The preparing activity must complete blocks 1, 2, 3, and 8. In block 1, both the document number and revision letter should be given.
2. The submitter of this form must complete blocks 4, 5, 6, and 7.
3. The preparing activity must provide a reply within 30 days from receipt of the form.

NOTE: This form may not be used to request copies of documents, nor to request waivers, or clarification of requirements on current contracts. Comments submitted on this form do not constitute or imply authorization to waive any portion of the referenced document(s) or to amend contractual requirements.

1. RECOMMEND A CHANGE:	1. DOCUMENT NUMBER	2. DOCUMENT DATE (YYMMDD)
	MIL-S-13192P AMEND #1	941014
3. DOCUMENT TITLE		
SHOES, MEN'S, DRESS, OXFORD		
4. NATURE OF CHANGE (Identify paragraph number and include proposed rewrite, if possible. Attach extra sheets as needed.)		

5. REASON FOR RECOMMENDATION

6. SUBMITTER:		
a. NAME (Last, First, Middle Initial)	b. ORGANIZATION	
c. ADDRESS (Include Zip Code)	d. TELEPHONE (Include Area Code)	7. DATE SUBMITTED (YYMMDD)
	(1) Commercial	
	(2) AUTOVON (if applicable)	
8. PREPARING ACTIVITY		
a. NAME	b. TELEPHONE (Include Area Code)	(2) AUTOVON
Defense Personnel Support Center	(1) Commercial	444-8105
ATTN: DPSC-FSSD (12-3-D)	(215) 737-8105	
c. ADDRESS (Include Zip Code)	IF YOU DO NOT RECEIVE A REPLY WITHIN 45 DAYS, CONTACT:	
2800 South 20th Street	Defense Quality and Standardization Office	
P. O. Box 8419	5203 Leesburg Pike, Suite 1403, Falls Church, VA 22041-3466	
Philadelphia, Pennsylvania 19101-8419	Telephone (703) 756-2340 AUTOVON 289-2340	