

MIL-R-7885D  
 SUPPLEMENT 1  
18 April 1988  
 SUPERSEDING  
 MIL-R-007885C(AS)  
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 20 August 1980

# MILITARY SPECIFICATION

## RIVETS, BLIND, STRUCTURAL, MECHANICALLY LOCKED SPINDLE AND FRICTION LOCKED SPINDLE, GENERAL SPECIFICATION FOR

This supplement forms a part of MIL-R-7885D, dated 18 April 1988.

MIL-R-7885/2C	Rivets, Blind, Structural, Universal Protruding Head, 5056 Al Alloy Sleeve, Mechanically Locked Alloy Steel Spindle (Type I, Style A, Class 1)
MIL-R-7885/3C	Rivets, Blind, Structural, 100° Flush Head, 5056 Al Alloy Sleeve, Mechanically Locked Alloy Steel Spindle (Type I, Style A, Class 2)
MIL-R-7885/4C	Rivets, Blind, Structural, Universal Protruding Head, Nickel-Copper Alloy Sleeve, Mechanically Locked 15-7PH Cres Spindle (Type I, Style A, Class 1)
MIL-R-7885/5C	Rivets, Blind, Structural, 100° Flush Head, Nickel-Copper Alloy Sleeve, Mechanically Locked 15-7PH Cres Spindle (Type I, Style A, Class 2)
MIL-R-7885/6C	Rivets, Blind, Structural, Universal Protruding Head, 5056 Al Alloy Sleeve, Mechanically Locked 8740 Alloy Steel Spindle, Oversize Diameter (Type I, Style B, Class 1)
MIL-R-7885/7C	Rivets, Blind, Structural, 100° Flush Head, 5056 Al Alloy Sleeve, Mechanically Locked 8740 Alloy Steel Spindle, Oversize Diameter (Type I, Style B, Class 2)
MIL-R-7885/8C	Rivets, Blind, Structural, Universal Protruding Head, Nickel-Copper Alloy Sleeve, Mechanically Locked 15-7PH Cres Spindle, Oversize Diameter (Type I, Style B, Class 1)
MIL-R-7885/9B	Rivets, Blind, Structural, 100° Flush Head, Nickel-Copper Alloy Sleeve, Mechanically Locked 15-7PH Cres Spindle, Oversize Diameter (Type I, Style B, Class 2)

AMSC N/A

FSC 5320

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MS20600	Rivet, Blind, Structural, Pull Stem, Self Plugging, Protruding Head, Type II, Class 1
MS20601	Rivet, Blind, Structural, Pull Stem, Self Plugging, 100° Flush Head, Type II, Class 2
MS33522	Rivets for Blind Attachment, Structural, Self Plugging, Locked and Friction Retained Spindle, Limitations for Design and Usage

Preparing Activity:  
Navy - AS  
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