

INCH-POUND

MIL-R-5674F
AMENDMENT 2
21 JULY 1997
SUPERSEDING
AMENDMENT 1
10 MAY 1995

MILITARY SPECIFICATION

RIVETS, STRUCTURAL, ALUMINUM ALLOY, TITANIUM COLUMBIUM ALLOY
GENERAL SPECIFICATION FOR

This amendment forms a part of MIL-R-5674F, dated 29 March 1994, and is approved for use by all Departments and Agencies of the Department of Defense.

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TABLE I. For 2117-T4 Composition: Replace minimum shear strength of 30,000 psi with "26,000" psi.

Revise paragraph 3.5 to the following:

3.5 Heat treatment. Heat treatment of aluminum alloy 2017-T4, 2024-T4, 2117-T4, 2219-T62, 2219-T81 and 7050-T73 rivets shall be in accordance with AMS 2770 with the exception that both electrical conductivity and hardness testing is not required. Heat treatment for 45Cb rivets shall be in accordance with AMS 4982.

Custodians:

Army - AV
Air Force - 99

Preparing Activity:

DLA-IS
(Project No. 5320-0907)

Review Activities:

Army - AR
Air Force - 82

AMSC N/A

FSC 5320

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