

INCH-POUND

NOTICE OF  
CANCELLATIONMIL-R-5632B  
NOTICE 1  
14 September 1991

## MILITARY SPECIFICATION

RODS AND WIRE, STEEL, WELDING  
(FOR AIRCRAFT APPLICATIONS)

MIL-R-5632B, dated 31 August 1972, is hereby cancelled. Future acquisitions for this material should refer to the following AMS specifications:

Type	Replaced by	Title
I	AMS 6457	Wire, Welding, 0.95Cr 0.20Mo (0.28-0.33C), Vacuum Melted, Environment Controlled Packaging
II	AMS 6452	Wire, Welding, 0.95Cr 0.20Mo (0.38-0.43C), Vacuum Melted, Environment Controlled Packaging
III	AMS 6456	Wire, Welding, 0.80Cr 1.8Ni 0.25Mo (0.35-0.40C), Vacuum Melted, Environment Controlled Packaging
IV	AMS 6459	Wire, Welding, 1.0Cr 1.0Mo 0.12V (0.18-0.23C) Vacuum Induction Melted
V	AMS 6331	Wire, Steel Welding, 0.50Cr 0.55Ni 0.25Mo (0.33-0.38C) Vacuum Melted, Environment-Controlled Packaging
VI	AMS 6461 and AMS 6462	Wire, Welding, 0.95Cr 0.20V, Vacuum Melted (0.28-0.33C), Environment Controlled Packaging
VII	AMS 6458	Wire, Welding, 0.95Cr 0.20V (0.28-0.33C) Steel Welding Wire, 0.65Si 1.25Cr 0.50Mo 0.30V (0.28-0.33C), Vacuum Melted, Environment Controlled Packaging
VIII	AMS 5027 and AMS 5028	Wire, Welding - 1.05Cr 0.55Ni 1.0Mo 0.07V (0.26-0.32C) Vacuum Melted, Environment Controlled Packaging Steel Welding Wire, 1.05Cr 0.55Ni 1.0Mo 0.07V, (0.34-0.40C) Vacuum Melted, Environment Controlled Packaging

(Applications for copies of SAE, AMS publications should be addressed to the Society of Automotive Engineers (SAE), 400 Commonwealth Drive, Warrendale, PA 15096-0001.)

Preparing Activity:  
Navy - AS  
(Project 3439-0559)

AMSC N/A  
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