

NOT MEASUREMENT SENSITIVE

MIL-Q-9858A  
 AMENDMENT 3  
~~5 September 1995~~  
 SUPERSEDING  
 AMENDMENT 2  
 8 March 1985

MILITARY SPECIFICATION  
 QUALITY PROGRAM REQUIREMENTS

Inactive for new design after 5 September 1995.

For new design use ISO 9001, ISO 9002, ANSI/ASQC Q9001, ANSI/ASQC Q9002 or a comparable higher-level non-government quality system.

This amendment forms a part of MIL-Q-9858A dated 16 December 1963 and is approved for use by all Departments and Agencies of the Department of Defense. MIL-Q-9858A is inactive for new design and is no longer used, except for replacement purposes. It will be cancelled in October 1996. Certification or registration of a contractor's quality system or program is not required by the Department of Defense if ISO or ANSI/ASQC standards are used.

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- \* 1.5: Delete and substitute:

**"1.5 Relation to Other Quality System Standards.** Use of quality program or system standards and the related practices needs to be flexible, efficient and effective. The intent is to improve process capability, process control and product quality to lower cost while allowing a single quality system in a contractor facility. ISO 9001 and ANSI/ASQC Q9001 are alternative model quality system requirements to this specification for design, development, production, installation and servicing. ISO 9002 and ANSI/ASQC Q9002 are alternative model quality system requirements to this specification for production, installation and servicing. Subject to government approval, the contractor may request to substitute the requirements of ISO 9001, ISO 9002, ANSI/ASQC Q9001 or ANSI/ASQC Q9002, or another quality system for the requirements of this specification."

- \* 2.1, lines 9 and 10: Delete "MIL-C-45662 -- Calibration System Requirements".

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- \* 4.2, lines 13 to 15: Delete "The calibration of measuring and testing equipment shall be in conformity with military specification MIL-C-45662."

AMSC N/A

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\* 6.6, lines 13 to 19: Delete "The contractor may employ sampling inspection in accordance with applicable military standards and sampling plans (e.g., from MIL-STD-105, MIL-STD-414, or Handbooks H 106, 107 and 108). If the contractor uses other sampling plans, they shall be subject to review by the cognizant Government Representative."

Revise to read: "The contractor may employ sampling inspection subject to review by the cognizant Government Representative."

NOTE: The margins of this amendment are marked with asterisks to indicate where changes from the previous amendment were made. This was done as a convenience only and the Government assumes no liability whatsoever for any inaccuracies in these notations. Bidders and contractors are cautioned to evaluate the requirements of this document based on the entire content irrespective of the marginal notations and relationship to the last previous amendment.

(Department of Defense activities may obtain copies of International Organization for Standardization (ISO) 9001, ISO 9002, ANSI/ASQC Q9001 or ANSI/ASQC Q9002 from the Standardization Document Order Desk, 700 Robbins Avenue, Building 4D, Philadelphia, PA 19111-5094. The private sector and other government agencies may purchase copies from the American National Standards Institute (ANSI), 11 West 42nd Street, New York, NY 10036 or from the American Society for Quality Control (ASQC), Customer Service Department, P.O. Box 3066, Milwaukee, WI 53201-3066.)

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