

MIL-P-23469B(SHIPS)
AMENDMENT - 1
11 July 1969

MILITARY SPECIFICATION
PINS AND COLLARS, SWAGE-LOCKING (LOCKPINS)
GENERAL SPECIFICATION FOR

This amendment forms a part of Military Specification MIL-P-23469B(SHIPS), dated 31 May 1967.

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2.1, under STANDARDS: Delete reference to "FED-STD-151".

2.2: Add:

"AMERICAN SOCIETY FOR TESTING AND MATERIALS (ASTM)

E 8 - Tension Testing of Metallic Materials.

(Application for copies should be addressed to the American Society for Testing and Materials, 1916 Race Street, Philadelphia, Pa. 19103.)"

"(Technical society and technical association specifications and standards are generally available for reference from libraries. They are also distributed among technical groups and using Federal agencies.)"

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4.1, delete and substitute:

"4.1 Responsibility for inspection. Unless otherwise specified in the contract or purchase order, the supplier is responsible for the performance of all inspection requirements as specified herein. Except as otherwise specified in the contract or order, the supplier may use his own or any other facilities suitable for the performance of the inspection requirements specified herein, unless disapproved by the Government. The Government reserves the right to perform any of the inspections set forth in the specification where such inspections are deemed necessary to assure supplies and services conform to prescribed requirements."

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4.5, delete and substitute:

"4.5 Tensile strength. The tensile strength (holding load of as-driven assemblies shall be determined by the fixture shown on figures 5, 6, and 7 based on the minimum rated grip of the pin being tested. Tests shall be in accordance with ASTM E 8, except that the rate of loading shall not exceed 2,500 pounds per minute."

5, under PREPARATION FOR DELIVERY: Add

"(The preparation for delivery requirements specified herein apply only for direct Government procurements. For the extent of applicability of the preparation for delivery requirements of referenced documents listed in section 2, see 6.9.)"

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Add new paragraph:

"6.9 Sub-contracted material and parts. The preparation for delivery requirements of referenced documents listed in Section 2 do not apply when material and parts are procured by the supplier for incorporation into the equipment and lose their separate identity when the equipment is shipped."

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