

MIL-P-18324D
 AMENDMENT-2
 14 June 1968
 SUPERSEDING^{1/}
 Amendment-1
 9 February 1967

MILITARY SPECIFICATION

PLASTIC MATERIAL, LAMINATED PHENOLIC, FOR BEARINGS

(WATER OR GREASE LUBRICATION)

This amendment forms a part of Military Specification MIL-P-18324D, 21 November 1966, and is mandatory for use by all Departments and Agencies of the Department of Defense.

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- # 2.2: Line 7, delete "OFFICIAL" and substitute "UNIFORM". Delete lines 10 and 11 and substitute "the Uniform Classification Committee, 202 Union Station, 516 West Jackson Boulevard, Chicago, Illinois 60606.)"

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- # Insert paragraph 3.8:

"3.8 The phenolic sheet and tube material shall be nondestructively marked with the Federal Stock Number, the manufacturer's name, and commercial designation, if any. The manufacturer shall mark every sheet or tube a minimum of once in every 36 inches of length. Nondestructively shall mean by stamping with paint or ink, but shall not include letters pressed or etched into the surface in such a way that the material structure is altered."

- # 4.1 Delete and substitute:

"4.1 Responsibility for inspection. Unless otherwise specified in the contract or purchase order, the supplier is responsible for the performance of all inspection requirements as specified herein. Except as otherwise specified in the contract or order, the supplier may use his own or any other facilities suitable for the performance of the inspection requirements specified herein, unless disapproved by the Government. The Government reserves the right to perform any of the inspections set forth in the specification where such inspections are deemed necessary to assure supplies and services conform to prescribed requirements."

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- 4.6.1 Insert the attached Figure 1.

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- 4.6.6: Insert, the attached Figure 2.

^{1/} CHANGES FROM PREVIOUS ISSUE. THE OUTSIDE MARGINS OF THIS DOCUMENT HAVE MARKED "P" TO INDICATE WHERE CHANGES (DELETIONS, ADDITIONS, ETC.) FROM THE PREVIOUS ISSUE HAVE BEEN MADE. THIS HAS BEEN DONE AS A CONVENIENCE ONLY AND THE GOVERNMENT ASSUMES NO LIABILITY WHATSOEVER FOR ANY INACCURACIES IN THESE NOTATIONS. BIDDERS AND CONTRACTORS ARE CAUTIONED TO EVALUATE THE REQUIREMENTS OF THIS DOCUMENT BASED ON THE ENTIRE CONTENT AS WRITTEN IRRESPECTIVE OF THE MARGINAL NOTATIONS AND RELATIONSHIP TO THE LAST PREVIOUS ISSUE.

Custodians:
 Army - MR
 Navy - SH
 Air Force - 84

Preparing activity:
 Navy - SH
 (Project 9330-0348)

Review activities:
 Army - MR
 Navy - SH
 Air Force - 84, 85

User activities:
 Army - EL, MD
 Navy - AS, US

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AMENDMENT-2

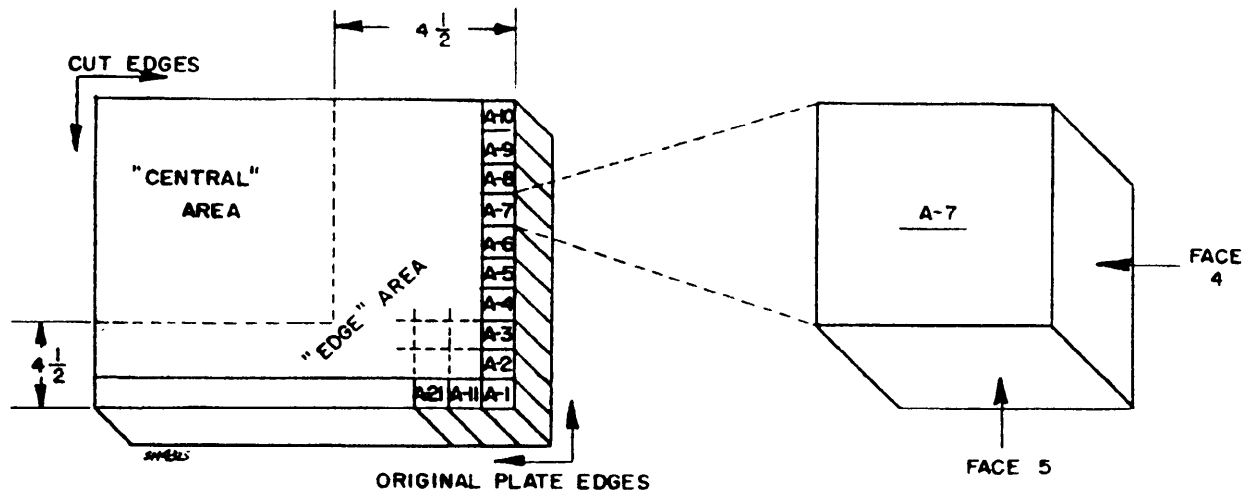


Figure 1. Specimen sampling and orientation diagram.

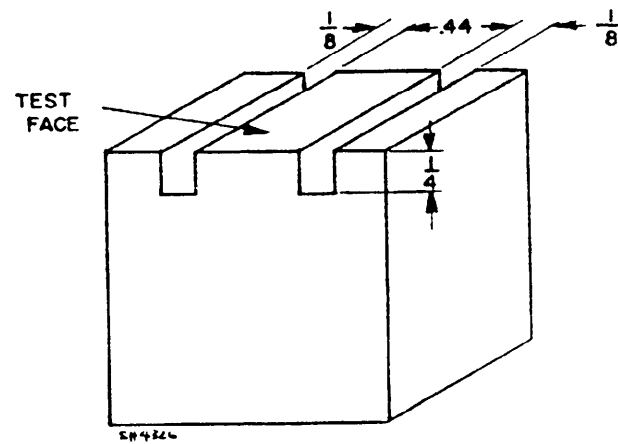


Figure 2. Wear test specimens.

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07/1/2010