

**INCH POUND****MIL-P-15024D****AMENDMENT 4****1 November 1990****SUPERSEDING****AMENDMENT 3****18 July 1986****MILITARY SPECIFICATION****PLATES, TAGS AND BANDS FOR IDENTIFICATION OF EQUIPMENT**

This amendment forms a part of Military Specification MIL-P-15024D dated 10 May 1971, and is approved for use by all Departments and Agencies of the Department of Defense.

**PAGE 1**

Under 1.2, Type K2, add: "K3 Laser generated plate (see 1.2.1)."

Add: "1.2.1 Laser generated plate. A laser generated plate may be used provided it meets the requirements of this specification."

2.1, delete the paragraph and substitute: "Government documents."

Add:

\*"2.1.1 Specifications, standards, and handbooks. The following specifications, standards, and handbooks form a part of this document to the extent specified herein. Unless otherwise specified, the issues of these documents are those listed in the issue of the Department of Defense Index of Specifications and Standards (DODISS) and supplement thereto, cited in the solicitation (see 6.2)."

**PAGE 2**

2.1.1, under Federal Specifications,  
add:

"GG-P-455	Plates and Foils, Photographic, Photosensitive, Anodized Aluminum
PPP-B-665	Boxes: Paperboard, Metal Edged and Components"

change "Box" to "Boxes" in the title of PPP-B-566

delete title of PPP-T-60 and substitute: "Tape, Packaging, Waterproof"

delete title of PPP-T-76 and substitute: "Tape, Packaging, (For Carton Sealing)".

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2.1.1, under Federal Standards, delete "FED-STD-141" and its title.

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2.1.1, under Military Specifications,  
add:

"MIL-C-87936                      Cleaning Compounds, Aircraft Exterior Surfaces,  
Water Dilutable"

delete:

"MIL-C-25769" and "MIL-B-43014" and their respective titles.

2.1.1, below last specification and its title, add:

"(See supplements for applicable specification sheets.)"

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2.1.1, under Military Standards, delete "MIL-STD-810", "MIL-STD-1472" and  
\* "MS17822" and their respective titles. Add "MS3368 Strap, Tiedown,  
Electrical Components, Identification, Adjustable, Self-Clinching, Plastic,  
Type II, Class 1."

\* 2.1.1, delete "(Copies of specifications, standards, drawings, and  
publications -----officer.)" and substitute "(Unless otherwise  
indicated, copies of federal and military specifications, standards, and  
handbooks are available from the Standardization Documents Order Desk,  
Building 4D, 700 Robbins Avenue, Philadelphia, PA 19111-5094.)"

\*Delete "2.2 Other publications" and its paragraph and substitute "2.2  
Non-Government publications. The following documents form a part of this  
document to the extent specified herein. Unless otherwise specified, the  
issues of the documents which are DoD adopted are those listed in the issue of  
the DODISS cited in the solicitation. Unless otherwise specified, the issues  
of documents not listed in the DODISS are the issues of the documents cited in  
the solicitation (see 6.2)."

2.2, below ASTM D 1924-70, add:

"ASTM D 523                      Standard Test Method for Specular Gloss"

2.2, below paragraph "(Application for copies -----)" add:

"(Industry association specifications and standards are generally available  
for reference from libraries. They are also distributed among technical  
groups and using Federal agencies.)"

Add: "2.3 Order of precedence. In the event of a conflict between the text  
of this specification and the references cited herein (except for associated  
specifications, specification sheets or MS standards), the text of this  
specification shall take precedence. Nothing in this specification, however,  
shall supersede applicable laws and regulations unless a specific exemption  
has been obtained."

\* Add: "2.4 Streamlining. This document has been streamlined. Appendix A to  
MIL-P-15024 lists those documents required for MIL-P-15024 acquisition and is  
a mandatory part of MIL-P-15024. Those documents listed in Appendix A have  
the same status as those referenced directly in MIL-P-15024 (first tier  
documents). All other documents, referenced through tiering, may be used as  
guidance and information to supplement MIL-P-15024. MIL-P-15024 is a  
streamlined document."

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3.1 Specification sheets, delete the sentence in its entirety and substitute: "The individual item requirements shall be as specified herein and in accordance with the applicable specification sheet. In the event of any conflict between the requirements of this specification and the specification sheet, the latter shall govern. (If a specific requirement specified herein is not required for an item, it shall be so indicated on the specification sheet)."

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3.2.1 Identification plates, delete the last sentence in its entirety and add: "The contractor shall include all required marking information, and shall attempt to use the required format and sequencing of the marking information (see 6.2.)."

3.2.1.1 Additional marking information, delete the first sentence in its entirety and substitute: "Type J tags and all identification plates, except plastic Type B, Type F adhesive backed plates, and Types E and G, may be steel stamped with additional information which may be added sometime after initial manufacture. Additional information is information not required by the contract or purchase order."

3.4 Filling of markings, after the end of the first sentence, on the second line, add: "Filling of markings with paint, enamel or lacquer may be omitted for color anodized aluminum plates meeting color styles III, VIII, and IX."

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\*3.6.1 Materials, delete (b) in its entirety and substitute: "(b) Corrosion resisting steel (QQ-S-766, Class 302 or 304)."

3.6.3 Color Style, delete the paragraph in its entirety and substitute: "The background and character color of the identification device shall be as specified in the detail specification sheet, and in accordance with the color style of Table I. The color numbers of FED-STD-595 shall be used as an approximate color comparison for anodic coatings and finishes other than paint, enamel, lacquer or varnish. When a color style for identification devices to be used on electronic equipment is not specified, color style III shall be used. Other colors may be used with the approval of the acquiring activity."

\*In Table I, under column titled "Background, FED-STD-595 Color Number" delete "24087" and substitute "24084."

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3.6.4.1 Gloss, delete the sentence in its entirety and substitute: "The surfaces of plastic plates shall have a specular gloss of 25  $\pm$ 10, except that adhesive backed Type F plates may be designated as lusterless with a specular gloss of 6 or less, or gloss with a specular gloss of 40 or more, in accordance with MIL-M-43719 (see 4.4.1.10)."

\*In Table II, after "Standard Dimensions," add "1/." At the bottom of Table II, add "1/ Tolerance on plates shall be as specified by the acquiring activity."

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3.7.2 Marking method, after the end of the second sentence, on the third line, add: "Filling of markings with paint, enamel or lacquer may be omitted for color anodized aluminum plates meeting color styles III, VIII, and IX (see 3.7.3).

3.7.3 Dimensions, delete the first sentence in its entirety and substitute: "Etched areas shall not be less than 0.003 inch deep except that color anodized plates, that are not filled, shall be etched to the depth necessary to produce clear, legible characters."

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3.12.2 Marking method, delete the last sentence in its entirety and substitute: "Only on Type F plates having a thickness of 0.03 inch or greater, may additional information be steel stamped in accordance with 3.2.1.1.

3.12.3 Dimensions, delete the sentence in its entirety and substitute: "Thickness of Type F plates shall not be less than 0.03 inch for plates using fasteners. For plates using adhesives, the thickness shall not be less than 0.006 inch and shall not be greater than 0.025 inch."

3.14.1 Materials, delete the paragraph in its entirety and substitute: "Type H plates shall be aluminum alloy with anodized surfaces in accordance with GG-P-455, except thickness of plates shall be as specified in 3.14.3. They may be mounted by fastener devices or by an adhesive."

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\* 3.16.1, line 5, delete "MS17822" and substitute: "MS3368."

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Add: "4.1.1 Responsibility for compliance. All items must meet all requirements of sections 3 and 5. The inspection set forth in this specification shall become a part of the contractor's overall inspection system or quality program. The absence of any inspection requirements in the specification shall not relieve the contractor of the responsibility of assuring that all products or supplies submitted to the Government for acceptance comply with all requirements of the contract. Sampling in quality conformance does not authorize submission of known defective material, either indicated or actual, nor does it commit the Government to acceptance of defective material."

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4.4.1.6 Flammability test, after the end of the first sentence, on the second line, add: "Type F adhesive backed plates shall be laminated to a self-extinguishing backing plate to a total thickness of 0.03 inch or greater for testing purposes."

4.4.1.8 Cleaning resistance test, second line, delete "MIL-C-25769" and substitute: "MIL-C-87936".

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4.4.1.10 Gloss for nonmetallic items, second line, delete "FED-STD-141, Method 6101" and substitute: "ASTM D 523".

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Delete: "5. PREPARATION FOR DELIVERY" and substitute: "5. PACKAGING".

Page 17

5.4, fifth line, delete "MIL-B-43014" and substitute: "PPP-B-665, Class 2."

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\*Below "6. NOTES" add:

"(This section contains information of a general or explanatory nature that may be helpful, but is not mandatory.)"

\*Delete "6.2 Ordering data. "Procurement documents should specify the following:" and substitute "6.2 Acquisition requirements. Acquisition documents should specify the following:"

6.2, below (l), add:

"(m) Required marking information, required format, and required sequencing of marking information on plates, tags, and bands.

\* (n) Issue of DODISS to be cited in the solicitation, and if required, the specific issue of individual documents referenced (see 2.1.1 and 2.2)."

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Add:

\*"6.4 Subject term (key word) listing.

Characters  
Color style  
Marking format and information  
Marking method"

Add the following paragraphs:

\*"6.5 Streamlining. For MIL-P-15024 acquisitions, the required portions of all MIL-P-15024 tier reference documents shall be limited to the portion(s) described in the "Applicability" column of Table VI in Appendix A.

\*6.6 Tailoring. When MIL-P-15024 is tailored in an acquisition, Appendix A must be tailored accordingly. In particular, when Appendix A is tailored, specific attention must be given to the chain of referencing. For example, if a first tier reference document in MIL-P-15024 is tailored out, all of the reference documents which are tiered to that first tier reference document must be tailored out."

\*Delete: "6.4 Changes from previous issue" and substitute: "6.7 "Changes from previous issue."

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The margins of this amendment are marked with an asterisk to indicate where changes (additions, modifications, corrections, deletions) from the previous amendment were made. This was done as a convenience only and the Government assumes no liability whatsoever for any inaccuracies in these notations. Bidders and contractors are cautioned to evaluate the requirements of this document based on the entire content irrespective of the marginal notations and relationship to the last previous amendment.

\*Add Appendix A on a new page as follows:

APPENDIX A

STREAMLINING INFORMATION

10. SCOPE

10.1 Scope. This Appendix is a list of documents referenced in MIL-P-15024 or tiered to documents referenced in MIL-P-15024. These documents have the same status as those referenced directly in MIL-P-15024. These documents have the same status as those referenced directly in MIL-P-15024 (first tier documents). This Appendix is a mandatory part of this specification. The information contained herein is intended for compliance.

10.2 Application. This Appendix identifies the applicability of the documents referenced in MIL-P-15024 or tiered to documents referenced in MIL-P-15024 through the third tier. Only that portion(s) of a document listed in Table VI of this Appendix and described in the "Applicability" column, is pertinent in the use of MIL-P-15024. If MIL-P-15024 is tailored in acquisition, this Appendix must also be tailored.

20. Documents. The documents listed herein and corresponding applicability data have been identified as required. All other documents referenced through tiering are not considered required and may be used for guidance and information.

\* TABLE VI. Required documents and corresponding applicability data.

DOCUMENT NUMBER:	DOCUMENT TITLE:	APPLICABILITY:	REFERENCED BY:
<u>First tier (1 of 46 documents)</u>			
MIL-STD-130	Identification Marking of US Military Property	Permanency and legibility, type of lettering	MIL-P-15024
<u>First tier (2 of 46 documents)</u>			
MIL-STD-12	Abbreviations for use on drawings and in specification	General requirements, detailed requirements	MIL-P-15024
<u>First tier (3 of 46 documents)</u>			
MIL-STD-454	Standard General requirements	Requirement 4 fungus-inert	MIL-P-15024
<u>Second tier</u>			
MIL-STD-810	Environmental Test Methods and Engineering Guidelines	Method 508.4, fungus	MIL-STD-454
The remaining second tier references, tiered to MIL-STD-454, are for guidance and information.			
<u>First tier (4 of 46 documents)</u>			
QQ-8-613	Brass, leaded and Nonleaded: Flat Products (Plate, Bar, sheet and strip)	Classification, quality assurance provisions Provision for composition 260	MIL-P-15024
<u>First tier (5 of 46 documents)</u>			
QQ-S-766	Steel, Stainless and Heat Resisting, Alloys, Plate, Sheet and Strip	Classification requirements Quality assurance provisions for class 302 and class 304	MIL-P-15024
<u>First tier (6 of 46 documents)</u>			
QQ-A-250/1	Aluminum 1100, Plate and Sheet	Classification, requirements	MIL-P-15024

TABLE VI. Required documents and corresponding applicability data - Continued.

DOCUMENT NUMBER:	DOCUMENT TITLE:	APPLICABILITY:	REFERENCED BY:
<u>Second tier</u>			
QQ-A-250	Aluminum and Aluminum Alloy Plate and Sheet: General Specification for	Classification requirements, quality assurance provisions	QQ-A-250/1
<u>First tier (7 of 46 documents)</u>			
QQ-A-250/8	Aluminum Alloy 5052, Plate and sheet	Classification, requirements	MIL-P-15024
<u>Second tier</u>			
QQ-A-250	Aluminum and Aluminum Alloy Plate and Sheet: General	Classification, requirement quality assurance provisions	QQ-A-250/8
<u>First tier (8 of 46 documents)</u>			
L-P-387	Plastic Sheet, Laminated, Thermosetting (for Designation Plates)	Requirements and quality assurance provisions for types GCP-H, NDP (opaque) and HSP	MIL-P-15024
<u>First tier (9 of 46 documents)</u>			
FED-STD-595	Colors	Care and use of color of chips, colors 37875 white, 37038 black, 24084 olive drab, 21105 red, 23655 yellow, and 12197 orange	MIL-P-15024
<u>First tier (10 of 46 documents)</u>			
TT-F-325	Filler, Engraving, Stamped Marking	Requirements and sampling, inspection, and test procedures for type II	MIL-P-15024



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TABLE VI. Required documents and corresponding applicability data - Continued.

DOCUMENT NUMBER:	DOCUMENT TITLE:	APPLICABILITY:	REFERENCED BY:
<u>Second tier</u>			
FED-STD-595	Colors	Care and use of color chips, black color 37038, white color 37778, red color 31136	TT-F-325
<u>First tier (11 of 46 documents)</u>			
MIL-M-43719	Marking Materials and Markers, Adhesive, Elastomeric, Pigmented; General Specification for	Classification, requirements and quality assurance provisions for type I marking material	MIL-P-15024
<u>First tier (12 of 46 documents)</u>			
GG-P-455	Plates and Foils, Photographic, Photosensitive, Anodized Aluminum	Requirements, quality assurance provisions	MIL-P-15024
<u>First tier (13 of 46 documents)</u>			
MS3368 (Replaces MS17822)	Strap, Tiedown, Electrical Components, Identification, Adjustable, Self-Clinching, Plastic, Type II, Class I	Entire document	MIL-P-15024
<u>Second tier</u>			
MIL-S-23190	Straps, Clamps, and Mounting Hardware, Plastic and Metal for Cable Harness Tying and Support	Any QPL item for MS3368 specified	MS3368
<u>First tier (14 of 46 documents)</u>			
MIL-23053/5	Insulation Sleeving, Electrical, Heat Shrinkable, Polyolefin, Flexible, Crosslinked	Entire document for class I flame resistant	MIL-P-15024

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TABLE VI. Required documents and corresponding applicability data - Continued.

DOCUMENT NUMBER:	DOCUMENT TITLE:	APPLICABILITY:	REFERENCED BY:
<u>Second tier</u>			
MIL-I-23053	Insulation Sleeving, Electrical, Heat Shrinkable, General Specification for	Classification, requirements, quality assurance provisions	MIL-I-23053/5
MIL-STD-104	Limits for Electrical Insulation Color	Detail requirements for class 1 colors	MIL-I-23053/5
<u>First tier (15 of 46 documents)</u>			
MIL-M-81531	Marking of Electrical Insulating Materials	Requirements, quality assurance provisions	MIL-P-15024
<u>First tier (16 of 46 documents)</u>			
MIL-STD-105	Sampling Procedures and Tables for Inspection by by Attributes	Inspection level III AQL 4%, inspection level S-4 AQL 6.5%, classification of defects and defectives	MIL-P-15024
<u>First tier (17 of 46 documents)</u>			
MIL-STD-202	Test Methods for Electronic and Electrical Component Parts	Method 107 conditions A and B thermal shock, method 106 moisture resistance, method 215 resistance to solvents, method 101 condition B salt spray (corrosion)	MIL-P-15024
<u>First tier (18 of 46 documents)</u>			
MIL-C-87936 (Replaces MIL-C-25769)	Cleaning Compounds, Aircraft Exterior Surfaces, Water Dilutable	Any QPL item specified	MIL-P-15024

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TABLE VI. Required documents and corresponding applicability data - Continued.

DOCUMENT NUMBER:	DOCUMENT TITLE:	APPLICABILITY:	REFERENCED BY:
<u>First tier (19 of 46 documents)</u>			
P-C-437	Cleaning Compounds, High Pressure (Steam) Cleaner	Any QPL item specified	MIL-P-15024
<u>First tier (20 of 46 documents)</u>			
FED-STD-191	Textile Test Methods	Method 5306, abrasion resistance of cloth; rotary platform, double-head (taber) method	MIL-P-15024
<u>First tier (21 of 46 documents)</u>			
MIL-P-19834	Plates, Identification or Instruction, Metal Foil, Adhesive Backed, General Specification for	Any QPL item	MIL-P-15024
<u>First tier (22 of 46 documents)</u>			
ASTM D523 (Replaces FED-STD-141, method 6101)	Standard Test Method for Specular Gloss	Entire document	MIL-P-15024
<u>First tier (23 of 46 documents)</u>			
ASTM D1924	Resistance of Synthetic Polymeric Materials to Fungi, Recommended Practice for Determining	Entire document	MIL-P-15024

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TABLE VI. Required documents and corresponding applicability data - Continued.

<u>DOCUMENT NUMBER:</u>	<u>DOCUMENT TITLE:</u>	<u>APPLICABILITY:</u>	<u>REFERENCED BY:</u>
<u>First tier (24 of 46 documents)</u>			
MIL-STD-129	Marking for Shipment and Storage	Due to the extensive number of variables associated with packaging, applicable sections of packaging documents cannot be identified prior to acquisition. All packaging requirements of the zero tier document must be met, unless otherwise specified in the contract	MIL-P-15024
<u>First tier (25 of 46 documents)</u>			
PPP-B-636	Boxes, Shipping, Fiberboard	Due to the extensive number of variables associated with packaging, applicable sections of packaging documents cannot be identified prior to acquisition. All packaging requirements of the zero tier document must be met, unless otherwise specified in the contract	MIL-P-15024
<u>First tier (26 of 46 documents)</u>			
PPP-T-60	Tape: Packaging, Waterproof	Due to the extensive number of variables associated with packaging, applicable sections of packaging documents cannot be identified prior to acquisition. All packaging requirements of the zero tier document must be met, unless otherwise specified in the contract	MIL-P-15024

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TABLE VI. Required documents and corresponding applicability data - Continued.

DOCUMENT NUMBER:	DOCUMENT TITLE:	APPLICABILITY:	REFERENCED BY:
<u>First tier (27 of 46 documents)</u>			
PPP-T-76	Tape, Packaging, Paper	Due to the extensive number of variables associated with packaging, applicable sections of packaging documents cannot be identified prior to acquisition. All packaging requirements of the zero tier document must be met, unless otherwise specified in the contract	MIL-P-15024
<u>First tier (28 of 46 documents)</u>			
PPP-B-566	Boxes, Folding, Paperboard	Due to the extensive number of variables associated with packaging, applicable sections of packaging documents cannot be identified prior to acquisition. All packaging requirements of the zero tier document must be met, unless otherwise specified in the contract	MIL-P-15024
<u>First tier (29 of 46 documents)</u>			
PPP-B-676	Boxes, Setup	Due to the extensive number of variables associated with packaging, applicable sections of packaging documents cannot be identified prior to acquisition. All packaging requirements of the zero tier document must be met, unless otherwise specified in the contract	MIL-P-15024

TABLE VI. Required documents and corresponding applicability data - Continued.

DOCUMENT NUMBER:	DOCUMENT TITLE:	APPLICABILITY:	REFERENCED BY:
<u>First tier (30 of 46 documents)</u>			
PPP-B-665	Boxes: Paperboard, Metal Edged and Components	Due to the extensive number of variables associated with packaging, applicable sections of packaging documents cannot be identified prior to acquisition. All packaging requirements of the zero tier document must be met, unless otherwise specified in the contract	MIL-P-15024
<u>First tier (31 of 46 documents)</u>			
PPP-B-601	Boxes, Wood, Cleated-Plywood	Due to the extensive number of variables associated with packaging, applicable sections of packaging documents cannot be identified prior to acquisition. All packaging requirements of the zero tier document must be met, unless otherwise specified in the contract	MIL-P-15024
<u>First tier (32 of 46 documents)</u>			
PPP-B-621	Boxes, Wood, Nailed and Lock-Corner	Due to the extensive number of variables associated with packaging, applicable sections of packaging documents cannot be identified prior to acquisition. All packaging requirements of the zero tier document must be met, unless otherwise specified in the contract	MIL-P-15024

TABLE VI. Required documents and corresponding applicability data - Continued.

DOCUMENT NUMBER:	DOCUMENT TITLE:	APPLICABILITY:	REFERENCED BY:
<u>First tier (33 of 46 documents)</u>			
PPP-B-585	Boxes, Wood, Wirebound	Due to the extensive number of variables associated with packaging, applicable sections of packaging documents cannot be identified prior to acquisition. All packaging requirements of the zero tier document must be met, unless otherwise specified in the contract	MIL-P-15024
<u>First tier (34 of 46 documents)</u>			
QQ-S-781	Strapping, Steel, and Seals	Due to the extensive number of variables associated with packaging, applicable sections of packaging documents cannot be identified prior to acquisition. All packaging requirements of the zero tier document must be met, unless otherwise specified in the contract	MIL-P-15024
<u>First tier (35 of 46 documents)</u>			
MIL-P-116	Preservation, Methods of	Due to the extensive number of variables associated with packaging, applicable sections of packaging documents cannot be identified prior to acquisition. All packaging requirements of the zero tier document must be met, unless otherwise specified in the contract	MIL-P-15024

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TABLE VI. Required documents and corresponding applicability data - Continued.

DOCUMENT NUMBER:	DOCUMENT TITLE:	APPLICABILITY:	REFERENCED BY:
First tier (36 through 46 of 46 documents)			
MIL-P-15024/1	Plate, Identification Set or Group	Associated detail specification	MIL-P-15024
MIL-P-15024/2	Plate, Identification, Unit or Plug-In Assembly	Associated detail specification	MIL-P-15024
MIL-P-15024/3	Band Identification, Cable	Associated detail specification	MIL-P-15024
MIL-P-15024/4	Plate Identification, Modification	Associated detail specification	MIL-P-15024
MIL-P-15024/5	Plates, Identification	Associated detail specification	MIL-P-15024
MIL-P-15024/6	Plates, Identification, Equipment	Associated detail specification	MIL-P-15024
MIL-P-15024/7	Plate, Tags and Bands, Band Identification, Cable Assembly, Type K1 Aluminum	Associated detail specification	MIL-P-15024
MIL-P-15024/8	Plate, Tags and Bands, Band Identification, Cable Assembly, Type K2, Heat Shrinkage Tubing	Associated detail specification	MIL-P-15024
MIL-P-15024/9	Plate, Tags and Bands Aircraft Loading Dataplate	Associated detail specification	MIL-P-15024
MIL-P-15024/10	Nameplates, Ordalt Plates and Information Plates	Associated detail specification	MIL-P-15024
MIL-P-15024/15	Plate, Tags, Hose Assembly Identification	Associated detail specification	MIL-P-15024



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Custodians:

Army - GL  
NAVY - AS  
Air Force - 99

Preparing activity:

Navy - AS  
(Project No. 9905-0306)

Review activities:

Army - ER, AV  
Navy - SH, EC, OS, TD  
Air Force - 84  
DLA - GS

User activities:

Army - AR, ME, MI  
Navy - CG, MC