

NOT MEASUREMENT SENSITIVE

MIL-P-14631B
 5 February 1992
 SUPERSEDING
 MIL-P-14631A
 30 September 1971

MILITARY SPECIFICATION

PLATE, AUTOMOBILE, INDIVIDUAL; GENERAL SPECIFICATION FOR

This specification is approved for use by all Departments and Agencies of the Department of Defense.

1. SCOPE

1.1 Scope - This specification covers the requirements for individual automobile plates used by the Department of the Army and the Department of Defense.

1.2 Classification - Automobile plates covered herein shall be as specified herein and on the applicable specification sheets (see 2.1, 3.1, 6.2 and supplement 1).

2. APPLICABLE DOCUMENTS

2.1 Government documents.

2.1.1 Specifications, standards, and handbooks. The following specifications, standards and handbooks form a part of this document to the extent specified herein. Unless otherwise specified, the issues of these documents are those listed in the issue of the Department of Defense Index of Specifications and Standards (DODISS) and supplement thereto, cited in the solicitation (see 6.2).

SPECIFICATIONS

FEDERAL

PPP-B-601 - Boxes, Wood, Cleated, Plywood
 PPP-B-621 - Box, Wood, Nailed and Lock-Corner
 PPP-B-636 - Box, Shipping, Fiberboard
 PPP-T-45 - Tape, Gummed, Paper, Reinforced and Plain, For Sealing and Securing

Beneficial comments (recommendations, additions, deletions) and any pertinent data which may be of use in preparing this document should be address to: Director, The Institute of Heraldry, US Army, Cameron Station, Alexandria, VA 22304-5050, by using the Standardization Document Improvement Proposal (DD Form 1426) appearing at the end of this document.
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MIL-P-14631B

- TT-E-489 - Enamel, Alkyd, Gloss, Low Voc Content
- TT-L-50 - Lacquer, Nitrocellulose, Acrylic and Acrylic - Butyrate, Aerosol (In Pressurized Dispensers)
- TT-P-1757 - Primer Coating, Zinc Chromate, Low-Moisture-Sensitivity
- UU-P-268 - Paper, Kraft, Wrapping
- UU-P-553 - Paper, Wrapping, Tissue

(See Supplement 1 for list of associated Specification sheets)

MILITARY

- MIL-C-5541 - Chemical Conversion Coatings on Aluminum and Aluminum Alloys
- MIL-P-15011- Pallet, Material Handling, Wood Post Construction, 4 Way Entry

STANDARDS

FEDERAL

- FED-STD-595 - COLORS

MILITARY

- MIL-STD-105 - Sampling Procedures and Tables for Inspection by Attributes
- MIL-STD-129 - Marking for Shipment and Storage
- MIL-STD-147 - Palletized Unit Loads

(Unless otherwise indicated, copies of federal and military specifications, standards and handbooks are available from: Standardization Document Order Desk, Building 4D, Section D, 700 Robbins Avenue, Philadelphia, PA 19111-5094.)

2.1.2. Other Government documents, drawings and publications. The following other Government documents, drawings, and publications form a part of this document to the extent specified herein. Unless otherwise specified, the issues are those cited in the solicitation.

DRAWINGS

THE INSTITUTE OF HERALDRY

- 4-4-81 - Plates, Automobile, Individual, General of the Army and General Officers, Assembly and Details
- 4-4-95 - Plates, Automobile, Metal, Individual

(Copies of specifications, standards, drawings and specification sheets required by the contractors in connection with specific procurement functions should be obtained from the procuring activity or as directed by the contracting officer.)

(Figure 1 is a miniature copy of an Institute of Heraldry drawing and is for

MIL-P-14631B

information only.)

2.2 Non-Government publications. The following documents form a part of this document to the extent specified herein. Unless otherwise specified, the issues of the documents which are DoD adopted are those listed in the issue of the DODISS cited in the solicitation. Unless otherwise specified, the issues of documents not listed in the DODISS are issues of the documents cited in the solicitation (see 6.2).

AMERICAN SOCIETY FOR TESTING AND MATERIALS

ASTM-D-3951 - Standard Practice for Commercial Packaging

(Application for copies of ASTM publications should be addressed to the American Society for Testing and Materials, 1916 Race Street, Philadelphia, PA 19103.)

PANTONE, INCORPORATED

Pantone Color Specifier

(Application for copies of the Pantone Color Specifier should be addressed to Pantone, Inc., 55 Knickerbocker Road, Moonachie, N.J. 07074)

(Non-government standards and other publications are normally available from the organizations that prepare or distribute the documents. These documents also may be available in or through libraries or other information services)

2.3 Order of precedence. In the event of a conflict between the text of this document and the references cited herein (except for related associated detail specifications, specification sheets, or MS standards), the text of this document takes precedence. Nothing in this document however, supersedes applicable laws and regulations unless a specific exemption has been obtained.

3. REQUIREMENTS

3.1 Specification sheets. The individual item requirements shall be as specified herein and in accordance with the applicable MS sheet. In the event of any conflict between the requirements of this specification and the MS sheet, the latter shall govern.

3.2 First article. When specified in the contract or purchase order, a sample shall be subjected to first article inspection.

3.3 Standard sample. Unless otherwise specified (see 6.3), the contracting officer shall furnish a standard sample or approved guide sample which shall be used for matching color and finish only. Variations from this specification may appear in the standard sample or approved guide sample; however, in such cases the specification shall govern.

3.4 Material. The material shall be as specified herein. Where materials are not definitely specified, the materials shall be of the quality normally used in sound commercial practice. Recovered material shall be used to the maximum extent possible.

MIL-P-14631B

3.4.1 Aluminum. Aluminum for the plate shall be any commercial alloy sheet of half-hard or harder. Care should be taken to insure the alloy selected is capable of being finished as required.

3.4.2 Brass. Brass for the stars and studs shall be any type commercial brass.

3.4.3 Primer. Primer shall conform to TT-P-1757.

3.4.4 Enamel. Enamel shall conform to the requirements of TT-E-489. The color shall match the color of the standard sample.

3.4.5 Solder. Solder shall be a silver alloy solder having a melting point of not less than 1075 degrees F (580 c).

3.4.6 Lacquer. Lacquer shall be 100 per cent acrylic conforming to type II of TT-L-50.

3.5 Design.

3.5.1 Embossed star. The design of the embossed stars on the General Officers plates shall be an exact replica of the design of a Government furnished hub (3.8) from which the contractor's working dies shall be tooled and polished to remove any dents, nicks, scratches or other imperfections.

3.5.2 Screen printed plates. The design of the screen printed plates shall be photographic duplicates of the design on Government furnished drawings.

3.6 Construction. Plates shall be constructed in accordance with the requirements of the applicable specification sheet and the requirements specified herein.

3.6.1 Stamping and trimming. The stars shall be struck in such a manner to insure a well defined die struck edge. All edges of the stars and plates (including the holes) shall be trimmed so as to be clean, smooth and free from burrs, drags, step and rough edges. The stamping and trimming operation shall not damage or distort the design or alter the shape of the them.

3.6.2 Soldering. Soldering shall be accomplished using hard solder specified in 3.4.5. All flux and excess solder shall be removed. Joints shall be clean, smooth, strong and free from burned or reduced areas. When tested as specified in 4.6.1, the soldered joint shall not separate.

3.6.3. Plates. Plates shall be fabricated from aluminum specified in 3.4.1 and shall have a thickness of .064 inch \pm .003 inch (0.162 cm \pm 0.007 cm). After fabrication, the surface of the plates shall be visibly flat and free from surface recesses, protrusions or other imperfections which might affect the smoothness, appearance or serviceability of the enamel. All sharp edges of the plates shall be removed.

3.6.4 Embossed stars. Embossed stars shall be fabricated from brass specified in 3.4.2 and a stud shall be attached to the back surface by soldering. Care should be taken to insure that the stud is perpendicular to the back surface. Registering pins may be an integral part of the star or may be fabricated from brass and soldered to the back of the star in the location shown on drawing 4-4-81 (Figure 1).

MIL-P-14631B

3.6.4.1 Studs. Studs shall be made from brass specified in 3.4.2 and shall have NO. 10-24-UNC-2A threads. The studs shall be rhodium plated.

3.6.5 Retaining nut. The retaining nut shall be cadmium plated, standard commercial No. 10-24-UNC-2B threads, winged lock nut with a nylon or fiber insert. Type A, Style 2 wing nut with corrosion resisting steel flat washer and lock washer can be used as an alternative.

3.6.6 Anodizing. Anodizing shall be accomplished using a sulfuric acid bath and the face of the plate (dyed side) shall be anodized to a minimum depth of .00015 inch. After anodizing, the plate shall be dyed to the applicable color and sealed in a nickel acetate solution. When tested as specified in 4.6.2, no stain shall be visible on the anodized surface.

3.7 Finish. All plates, regardless of color, shall be primed and covered with white baking enamel and baked prior to the application of final colors and design. As an alternative, plates may be anodized in accordance with 3.6.6. When this option is used, the requirements of 3.7.1.1, 3.7.1.2 and 3.7.1.3 shall not apply.

3.7.1 Plates

3.7.1.1 Surface preparation. Plates shall be prepared for priming and enameling in accordance with MIL-C-5541.

3.7.1.2 Primer and enamel. Primer specified in 3.4.3 and enamel specified in 3.4.4 shall be applied in such a manner that a smooth, uniform film will be produced. The film shall be uniform in color without objectionable orange peel, runs, wrinkles, drops, streaks or areas of thin or no film and shall be free from bubbles or foreign inclusions or other defects which may affect appearance or serviceability.

3.7.1.2.1 Colors of enamel or anodized. Enamel or anodized colors used on the basic plates shall be as specified herein and as cited on the applicable specification sheet. Enamel or anodized colors and shading for the design devices shall be cited herein and on the applicable cited drawing. Enamel or anodized colors and shading shall match the enamel or anodized color or the standard or approved samples. Color of the enamel or anodize shall conform to FED-STD-595 as follows:

<u>COLOR</u>	<u>CHIP NO.</u>	<u>COLOR</u>	<u>CHIP NO.</u>
Scarlet	11350	Old Glory Blue	15056
Purple	267 1/	Black	17038
Emerald	369 1/	Maroon	10049
Golden Yellow	13655	Bluebird	15092
Yellow	13538	White	17925
Parrot Blue	318 1/	Brown	10055
		Silver Gray	16492

1/ The enamel color has been referenced from the Pantone Color Specifier. The enamel shall approximate the Pantone chip number listed.

3.7.1.3 Lacquering. After enameling the front face and edges, the plate shall be coated with lacquer specified in 3.4.6. The lacquer film shall be level, continuous,

MIL-P-14631B

adherent and free from dust, lint or other foreign matter.

3.7.2 Stars. All star surfaces shall be cleaned and given an underplating of nickel. The surfaces shall be rhodium plated with the front surfaces having a mirror-like polish. All plating shall be continuous and nonporous with no indication of cut-through, blistering or peeling. When tested as specified in 4.6.3, there shall be no perceptible change in brightness on the face of the star except along the edges where a slight darkening may occur.

3.8 Government loaned hubs. Hubs for the star will be loaned by the Government and shall be used for making the contractor's working dies necessary for one contract or order.

3.9 Workmanship. The assembled plates shall be clean, well made and shall meet the acceptable quality levels established by this specification.

4. QUALITY ASSURANCE PROVISIONS

4.1 Responsibility for inspection. Unless otherwise specified in the contract or purchase order, the contractor is responsible for the performance of all inspection requirements (examinations and tests) as specified herein. Except as otherwise specified in the contract or purchase order, the contractor may use his own or any other facilities suitable for the performance of the inspection requirements specified herein, unless disapproved by the Government. The Government reserves the right to perform any of the inspections set forth in this specification where such inspections are deemed necessary to ensure supplies and services conform to prescribed requirements.

4.1.1 Responsibility for compliance. All items shall meet all requirements of sections 3 and 5. The inspections set forth in this specification shall become a part of the contractor's overall inspection system or quality program. The absence of any inspection requirements in the specification shall not relieve the contractor of the responsibility of ensuring that all products or supplies submitted to the Government for acceptance comply with all requirements of the contract. Sampling inspection, as part of manufacturing operations, is an acceptable practice to ascertain conformance to requirements, however, this does not authorize submission of known defective material, either indicated or actual, nor does it commit the Government to accept defective material.

4.2 Classification of inspections. The inspection requirements specified herein are classified as follows:

- a. First article inspection (see 4.4).
- b. Quality conformance inspection (see 4.5).

4.3 Inspection conditions. Unless otherwise specified, all inspections shall be performed in accordance with the test conditions specified in 4.5 and 4.6.

4.4 First article inspection. Inspection and testing of the first article shall be made on a completely finished item for all provisions of this specification applicable to end product examination and tests.

MIL-P-14631B

4.5 Quality conformance inspection. Inspection shall be in accordance with the provisions set forth in MIL-STD-105, except where otherwise indicated (see 6.4).

4.5.1 Inspection of components.

4.5.1.1 Component testing. In addition to the quality assurance provisions of the subsidiary specifications and drawings, testing shall be performed on finished (plated) stars and anodized plates for the test characteristics listed in table I. The lot shall be expressed in the terms of five stars. The requirements are applicable to the sample unit. There shall be one determination per sample unit and the results shall be reported as pass or fail. The inspection level shall be S-1 and the AQL shall be 4.0 defects per hundred units.

<u>Characteristic</u>	<u>Reqm't para</u>	<u>Test method</u>
Test for soldered	3.6.2	4.6.1
Dye stain test	3.6.6	4.6.2
Continuity of rhodium plating	3.7.2	4.6.3

4.5.1.2 Certification of compliance. Components and materials listed below may be accepted on the basis of a contractor's certification of compliance for requirements specified in the applicable paragraphs of this specification.

<u>Component</u>	<u>Characteristic</u>	<u>Reqm't para</u>
Aluminum	Material identification and temper	3.4.1
Brass	Material identification	3.4.2
Baking enamel	Material identification	3.4.4
Acrylic lacquer	Material identification	3.4.6.1

4.5.2 In-process inspection. Inspection shall be made at any point or during any phase of the manufacturing process to determine whether operations or assemblies are accomplished as specified. When a deviation is noted a correction shall be made. Failure to make immediate correction shall be cause for rejection of affected end item lots. In-process inspection shall be conducted to see that accomplishment of the following is in accordance with this specification's requirements:

<u>Requirement/Operation or Assembly</u>	<u>Reqm't para</u>
Cleaning and subsequent chemical treatment of all surfaces prior to application of primer and enamel coating.	3.7.1.1
Application of primer	3.7.1.2
Underplating of nickel	3.7.2

4.5.3 Inspection of the end item.

4.5.3.1 Visual inspection of insignia. Examination shall be made at a distance of approximately 16 to 22 inches. The defects found during examination shall be

MIL-P-14631B

classified in accordance with 4.5.3.1.1 and 4.5.3.1.2. The lots shall be inspected in accordance with 4.5.3.1.3. The unit of product for the examinations in 4.5.3.1.1 and 4.5.3.1.2 shall be one completely finished and assembled plate of each type specified in the procurement document.

4.5.3.1.1 Examination of insignia for defects in design, finish, construction and workmanship. Defects designated by an asterisk (*) shall be classified as major when seriously affecting serviceability or appearance and minor when affecting appearance or serviceability but not seriously.

Examine	Defect	Classification			
		Major (*)	Minor		
Color and Finish (plate)	Color and shade does not match standard sample.....	x	-	-	
	All surfaces not completely enameled.....	x	-	-	
	Enamel or anodized not smooth, not continuous or not adherent, i.e., peeling wrinkles, drops or streaks.....	-	*	-	
	Foreign matter imbedded in finish, i.e., lint, grit or dust clearly noticeable.....	-	*	-	
	Design distorted or incomplete.....	x	-	-	
	Scores or scratches, clearly noticeable.....	-	*	-	
	Color and finish does not compare favorably with standard or approved sample.....	x	-	-	
	Discoloration, such as spot, stain or speck.....	-	*	-	
	Quality of plating	Surface spotted or open grained, i.e., appearing as pitted, porous or crystallized..	x	-	-
		Any plated area cut through, not continuous broken, peeling, blistered or otherwise impaired.....	x	-	-
Not plated or plating is not specified type.....		x	-	-	
Design (plate)	Not correctly located.....	-	*	-	
	Design not as specified.....	x	-	-	
	(stars)	Design details altered or obscured or not conforming to Government hub or drawing....	x	-	-
		Any significant detail marred or reduced....	-	*	-
	Warp, twist or distortion, producing irregular surface contour or outline.....	-	*	-	
	Detail struck over resulting in a double impression.....	x	-	-	
Construction and workmanship	Finish edges are not square.....	-	*	-	
	Surfaces or edges not clean, not smooth or not free from burrs, roughness, sharp edges, drag, step or tool marks.....	-	-	x	
	Plate not flat, i.e., distorted, bent,				

MIL-P-14631B

Examine	Defect	Classification		
		Major (*)	Minor	
Lacquering	twisted or warped.....	-	*	-
	Required operation omitted or not accomplished as specified.....	x	-	-
	Plate broken, fractured or cracked.....	x	-	-
	Any component missing, i.e., wing nut or insert for wing nut.....	x	-	-
	Stud not perpendicular to back of star.....	x	-	-
	Not lacquered.....	x	-	-
	Lacquer forms noticeable runs or contains foreign matter.....	-	*	-
	Lacquer coating is not smooth and adherent, i.e., is flaking, blistering or peeling....	-	*	-
	Threads of stud or wing nut stripped or damaged or not specified type, size or fit.....	x	-	-
	Die struck edge, rim or outline is not well defined.....	-	-	x
	Not accurately trimmed to die struck edge...	-	*	-
	Soldering (when applicable)	Joint not clean and not smooth, i.e., flux or excess solder not removed.....	-	*
Metal burned or reduced in soldering.....		x	-	-
Solder spatter.....		-	*	-
Stud not completely joined by solder.....		x	-	-

4.5.3.1.2 Examination of plate. Any dimension which is not within the specified tolerances shall be classified as a defect.

4.5.3.1.3 Inspection levels and acceptable quality levels. The inspection levels and acceptable quality levels (AQL's) expressed in defects per hundred units shall be as follows:

	Inspection Level	AQL	
		Major	Total
For examinations applicable to 4.5.3.1.1	II	2.5	10.0
For examinations applicable to 4.5.3.1.2	S1	One class	4.0

4.5.4 Examination of preparation of delivery requirements. An examination shall be made to determine that packaging and marking requirements of section 5 of this specification are complied with. The sample unit shall be one shipping container fully prepared for delivery with the exception that it need not be sealed. Defects of closure listed below shall be examined on shipping containers fully prepared for delivery. The lot size shall be the number of shipping containers in the end item inspection lot. The inspection level shall be S-1 and the AQL shall be 4.0 defects per hundred units.

MIL-P-14631B

<u>Examine</u>	<u>Defects</u>
Markings (exterior and interior)	Omitted, incorrect, illegible, of improper size, location, sequence or method of application.
Materials	Any component missing. Any component damaged, affecting service-ability. Plate not enclosed in tissue paper or kraft paper envelope or polyethylene bag.
Workmanship	Inadequate application of components, such as, incomplete closure of overwrap or polyethylene bag not sealed. Bulging or distortion of containers.
Weight and content	Number of intermediate packages is more or less than required; gross/net weigh exceeds requirements.

4.6 Tests.

4.6.1 Test for soldered joint. Stars to be tested shall be place in an oven maintained at 1065 degrees F., \pm 5 degrees F. for a period of 10 minutes. After 10 minutes the stars shall be picked up by the stud. The stars shall then be examined to determine compliance with the requirements specified in 3.6.2.

4.6.2. Dye stain test. A spot (approximately 1/8 inch (0.32 cm) in diameter) of phosphate-free anthorquinone violet RN dye shall be placed on the anodized surface. After five minutes the dye shall be wiped off and the surface examined to determine compliance with 3.6.6.

4.6.3 Continuity of rhodium plating. The rhodium plated star shall be immersed for three minutes in a solution of liver of sulfur (2 percent sulfurated potash and 98 percent water by weight) at 100 degrees, F., \pm 10 degrees F. After removal, the star shall be washed and examined to determine compliance with 3.7.2.

5. PACKAGING

5.1 Preservation. Preservation shall be levels A or Commercial, as specified (see note 6.2).

5.1.1 Level A. Each plate, assembled with star or with stars as required, shall be completely enclosed in a wrap of not less than two thickness of white tissue paper conforming to type I, grade A, class 1 or 2 of UU-P-553. Each tissue wrapped plate shall then be placed in a sealed kraft paper envelope or completely overwrapped with 30 pound minimum basis weight kraft paper conforming to grade B of UU-P-268. The overwrap shall be secured with adhesive or 2 inch (5.08 cm) minimum width gummed paper tape conforming to type III, grade B of PPP-T-45. As an alternative to the tissue paper and kraft paper envelope or wrap, each assembled plate may be placed in a snug-fitted polyethylene bag. When used, the polyethylene film shall be 0.003 inch (0.007 cm) thick. All seams and closures shall be effected by heat sealing. Prior to or during the heat sealing operation, excess air within the bag shall be expelled

MIL-P-14631B

5.1.2 Commercial. Plates shall be preserved and packaged in accordance with the applicable requirements of ASTM-D-3951.

5.2 Packing.

5.2.1 Level A. Plates packaged as specified in 5.1 shall be packed in a snug-fitting fiberboard shipping container conforming to class 2 of PPP-B-621 or overseas type, style A, B, I or J or PPP-B-601. Closure and reinforcement shall be in accordance with the appendix of the applicable specification.

5.2.2 Commercial. Plates packaged as specified in 5.1 shall be packed in accordance with the applicable requirements of ASTM-D-3951.

5.3 Palletization. Unitized loads, commensurate with the level of packing specified in the contract or order, shall be palletized on a 4-way entry pallet in accordance with load type 1A of MIL-STD-147. Each prepared load shall be bonded with primary and secondary straps in accordance with bonding means C, K and L or O or P. Pallet pattern shall be in accordance with the appendix of MIL-STD-147. The pallet shall be 4-way, Type I, Class 1, Style 1, Size A, Wood Group I, II, III, or IV, of MIL-P-15011, or 4-way, Type IV, V or VIII Class 1, Style A, size, 2, Wood Group I, II, III or IV, Grade A of NN-P-71. Interlocking of loads shall be effected by reversing the pattern of each course. If the container is of a size which does not conform to any of the patterns specified in MIL-STD-147, the pallet pattern used shall be approved by the contracting officer.

5.4 Marking. In addition to any special markings required by the contract or purchase order, unit packages, intermediate boxes, shipping containers and palletized unit load shall be marked in accordance with MIL-STD-129.

5.4.1 Polyethylene bagged packages. Polyethylene bagged packages shall have the required information legibly printed or stamped in black directly on the bag across the center face or on a white paper label inserted within the bag so as to permit ready identification. The bag or label shall indicate the following information:

STOCK NUMBER
NOMENCLATURE
QUANTITY

6. NOTES

(This section contains information of a general or explanatory nature that may be helpful, but is not mandatory.)

6.1 Intended use. The automobile plates covered in this specification are intended to be attached to a motor vehicle in which a General Officer is a passenger in order to designate his presence and rank.

6.2 Acquisition requirements. Acquisition documents should specify the following:

- (a) Title, number and date of this specification.
- (b) Issue of DODISS to be cited in the solicitation, and if required, the

MIL-P-14631B

specific issue of individual documents referenced (see 2.1).

- (c) Type and class required (see applicable specification sheet).
- (d) When preproduction sample is required (See 3.2).
- (e) Whether standard sample is to be furnished (See 3.3).
- (f) Selection of applicable levels of packaging and packing (see 5.1 and 5.2).

6.3 Samples. For access to guide samples, address the contracting activity issuing the invitation for bids.

6.4 First article. When first article inspection is required, the contracting officer should provide specific guidance to offerors whether the item should be a preproduction sample, a first production sample or a standard production item from the contractor's current inventory as specified in 4.4. The first article should consist of one completely fabricated plate. The contracting officer should include specific instructions in acquisition documents regarding arrangements for examinations, approval of first article test results and disposition of first articles. Invitations for bids should provide that the Government reserves the right to waive the requirement for samples for first article inspection to those bidders offering a product which has been previously acquired or tested by the Government, and that bidders offering such products, who wish to rely on such production or tests, must furnish evidence with the bid that prior Government approval is present] appropriate for the pending contract.

6.5 Government-loaned property. The contracting officer should arrange to loan the property listed in 3.8.

6.6 Changes from previous issue. Marginal notations are not used in this revision to identify changes with respect to the previous issue due to the extensiveness of the changes.

Custodian:
Army - IH

Review Activity:
DLA - CT

Preparing Activity:
Army - IH

(Project No. 8345-0191)

STANDARDIZATION DOCUMENT IMPROVEMENT PROPOSAL

INSTRUCTIONS

1. The preparing activity must complete blocks 1, 2, 3, and 8. In block 1, both the document number and revision letter should be given.
2. The submitter of this form must complete blocks 4, 5, 6, and 7.
3. The preparing activity must provide a reply within 30 days from receipt of the form.

NOTE: This form may not be used to request copies of documents, nor to request waivers, or clarification of requirements on current contracts. Comments submitted on this form do not constitute or imply authorization to waive any portion of the referenced document(s) or to amend contractual requirements.

RECOMMEND A CHANGE		1. DOCUMENT NUMBER MIL-P-14631B	2. DOCUMENT DATE (YYMMDD) 920205
3. DOCUMENT TITLE PLATE, AUTOMOBILE, INDIVIDUAL; GENERAL SPECIFICATION FOR			
4. NATURE OF CHANGE (Identify paragraph number and include proposed rewrite, if possible. Attach extra sheets as needed.)			
5. REASON FOR RECOMMENDATION			
6. SUBMITTER			
a. NAME (Last, First, Middle, Initial)		b. ORGANIZATION	
c. ADDRESS (Include Zip Code)		d. TELEPHONE (Include Area Code) (1) Commercial (2) AUTOVON	e. DATE SUBMITTED (YYMMDD)
		f. ABBREVIATION (If Applicable)	
8. PREPARING ACTIVITY			
a. NAME The Institute of Heraldry		b. TELEPHONE (Include Area Code) (1) Commercial (2) AUTOVON (703) 274-6636 284-6636	
c. ADDRESS (Include Zip Code) Bldg 15, Technical & Production Division Cameron Station Alexandria, VA 22304-5050		IF YOU DO NOT RECEIVE A REPLY WITHIN 45 DAYS, CONTACT: Defense Quality and Standardization Office 5203 Leesburg Pike, Suite 1403, Falls Church, VA 22041-3466 Telephone (703) 756-2340 AUTOVON 289-2340	