

MIL-N-29367D(MC)
5 February 1990
SUPERSEDING
MIL-N-29367C(MC)
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MILITARY SPECIFICATION

NECK TAB, WOMEN'S SHIRT

This specification is approved for use by U. S. Marine Corps, Department of the Navy, and is available for use by all Departments and Agencies of the Department of Defense.

1. SCOPE

1.1 Scope. This specification covers the requirement for neck tabs for wear by women.

1.2 Classification. The neck tabs shall be in the following types and classes as specified (see 6.2):

Type I: Tab with neck strap.

- Class 1 - Green Shade 2241
- Class 2 - Blue Shade 3346
- Class 3 - Scarlet Shade 2502
- Class 4 - Gold Shade 2654
- Class 5 - Green Shade 2212

Type II: Tab only.

- Class 1 - Green Shade 2241
- Class 2 - Blue Shade 3346
- Class 3 - Scarlet Shade 2502
- Class 4 - Gold Shade 2654
- Class 5 - Green Shade 2212

Type III: Tab with neck strap (Navy).

- Class 1 - Blue Shade 3346

Beneficial comments (recommendations, additions, deletions) and any pertinent data which may be of use in improving this document should be addressed to the Commanding General (PSE-C), Marine Corps Research, Development and Acquisition Command, Washington, D. C. 20380, by using the self-addressed Standardization Document Improvement Proposal (DD Form 1426) appearing at the end of this document or by letter.

AMSC- N/A

FSC 8445

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2. APPLICABLE DOCUMENTS

2.1 Government documents.

2.1.1 Specifications, standards, and handbooks. The following specifications, standards, and handbooks form a part of this document to the extent specified herein. Unless otherwise specified, the issues of these documents are those listed in the issue of the Department of Defense Index of Specifications and Standards (DoDISS) and supplement thereto, cited in the solicitation (see 6.2).

SPECIFICATIONS

FEDERAL

V-T-285 - Thread, Polyester
 DDD-L-20 - Label, For Clothing, Equipage and Tentage (General Use)

MILITARY

MIL-C-10176 - Cloth, Gabardine, Poly/Wool
 MIL-B-17757 - Box, Shipping Fiberboard (Modular Size)
 MIL-C-21115 - Cloth, Tropical; Wool; Polyester/Wool
 MIL-F-21840 - Fastener Tapes, Hook and Loop, Synthetic
 MIL-C-24910 - Cloth, Tropical, Polyester/Wool
 MIL-T-43548 - Thread, Polyester, Cotton-covered
 MIL-C-44296 - Cloth, Fusibles

STANDARDS

FEDERAL

FED-STD-191 - Textile Test Methods
 FED-STD-751 - Stitches, Seams, and Stitchings

MILITARY

MIL-STD-105 - Sampling Procedures and Tables for Inspection by Attributes
 MIL-STD-129 - Marking for Shipment and Storage

(Unless otherwise indicated, copies of federal and military specifications, standards and handbooks are available from the Naval Publications and Forms Center (Attn: NPODS), 5801 Tabor Avenue, Philadelphia, PA 19120-5099.)

2.1.2 Other Government documents and publications. The following other Government documents form a part of this specification to the extent specified herein. Unless otherwise specified, the issues are those cited in the solicitation.

LAWS AND REGULATIONS

U. S. Postal Service Manual

(Application for copies of the Manual should be addressed to the Superintendent of Documents, U. S. Government Printing Office, Washington, D. C. 20402.)

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Department of Defense (DoD) Standard Color Card of
Official Standardized Shades for Sewing Thread 1968

(Application for copies should be addressed to the Color Association of the United States, Inc., 200 Madison Avenue, New York, NY 10016.)

2.2 Non-Government Publications. The following documents(s) form a part of this specification to the extent specified herein. Unless otherwise specified, the issues of the documents which are DoD adopted are those listed in the issue of the DoDISS cited in the solicitation. Unless otherwise specified, the issues of documents not listed in DoDISS are the issues of the documents cited in the solicitation (see 6.2).

NATIONAL MOTOR FREIGHT TRAFFIC ASSOCIATION, INC., AGENT

National Motor Freight Classification

(Application for copies should be addressed to American Trucking Association, Inc., Tariff Order Section, 1616 P. Street, N. W. Washington, D. C. 20036.)

UNIFORM CLASSIFICATION COMMITTEE, AGENT

Uniform Freight Classification

(Application for copies should be addressed to the Uniform Classification Committee, Room 1106, 222 South Riverside Plaza, Chicago, Illinois 60606.)

2.3 Order of precedence. In the event of a conflict between the text of this document and the references cited herein (except for associated detail specifications, specification sheets or MS standards), the text of this document shall take precedence. Nothing in this document, however, supersedes applicable laws and regulations unless a specific exemption has been obtained.

3. REQUIREMENTS

3.1 Standard samples. Standard samples are solely for guidance and information to the contractor (see 6.4). Variation from this specification may appear in the standard sample in which case the specification shall govern.

3.2 First article. When specified (see 6.2), a sample shall be subjected to first article inspection (see 6.3) in accordance with 4.4.

3.3 Materials.

3.3.1 Basic material. The basic material for each type and class of neck tab shall be as follows:

a. Types I and II.

(1) Class 1. Cloth, 10 ounce, tropical, polyester/wool conforming to type III, class 3, of MIL-C-21115.

(2) Class 2. Cloth, 9 ounce, tropical, polyester/wool conforming to type III, class 1, of MIL-C-21115.

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(3) Class 3. Cloth, 10 ounce, tropical, polyester/wool conforming to type III, class 3 of MIL-C-21115.

(4) Class 4. Cloth, Satinessa (Klopman Mills style no. 930884 or equal).

(5) Class 5. Cloth, 10.6 ounce, gabardine, polyester/wool conforming to type II, class 12 of MIL-C-10176.

b. Type III.

(1) Class 1. Cloth, 10 ounce, tropical, polyester/wool conforming to MIL-C-24910.

3.3.2 Fusible interlining. The fusible interlining for the neck tabs shall be cloth, nonwoven, fusible 1.5 to 3.0 ounce, polyester, natural color, conforming to type V, classes 2 or 3 of MIL-C-44296.

3.3.3 Fastener tape. The fastener tape on the types I and III neck tabs shall be 3/4 inch wide by 2 inches long and the hook fastener tape for the type II neck tab shall be 3/4 inch by 3/4 inch. Fastener tapes shall conform to type I, class 1 of MIL-C-21840. The color of the tape shall be as follows:

Types I and II

- Class 1 - Green shade 1565
- Class 2 - Black shade 3230
- Class 3 - Red shade 3852
- Class 4 - White shade 3054
- Class 5 - Green shade 1565

Type III

- Class 1 - Black shade 3230

3.3.4 Thread. The thread shall be cotton-covered polyester or polyester ticket No. 70, 2-ply conforming to MIL-T-43548 or type I, class 1, subclass A, size A of V-T-285 for all seaming and stitching.

3.3.4.1 Color. The color of the thread for each type and class of neck tab shall conform to the following (SEE DOD Standard Color Card of Official Standardized Shades for Sewing Thread, 1968):

Types I and II

- Class 1 - Green, Shade S-1, Cable No. 66022
- Class 2 - Black, Shade AA, Cable No. 66043
- Class 3 - Scarlet, Shade W, Cable No. 66040
- Class 4 - Natural White, Shade AG, Cable No. 66049
- Class 5 - Green, Shade S-1, Cable No. 66022

Type III

- Class 1 - Black, Shade AA, Cable No. 66043

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3.3.4.2 Colorfastness. The dyed thread shall show fastness to wet (dry) cleaning and light equal to or better than the standard sample. When no standard sample is available, the dyed thread shall show good fastness to wet (dry) cleaning and light.

3.3.5 Label. Each neck tab shall have an identification label conforming to type I, class 1 of DDD-L-20. The fastness to laundering requirements of DDD-L-20 shall apply. The label shall be not more than 5/8 inch wide by 2 inches long. The content and format shall be as follows:

Nomenclature: Neck Tab, Women's Shirt
 Contract Number: (DLA-100-77-7147) (Example)
 Name of Contractor:
 Stock Number: (8445-00-000-0000) (Example)

3.3.5.1 Hanging label. Type III tabs shall have a commercial type plastic fastening barb through the loop on the left end of the neckband, attaching a hanging label. The ticket label shall be made of a suitable commercial cardboard and shall be legibly printed with the following information:

NAME OF ITEM: NECK TAB, WOMEN'S SHIRT (75% POLYESTER/WOOL)
 CONTRACT NO: DLA-100-0-00-000 (EXAMPLE)
 NAME OF CONTRACTOR:

LAUNDERING INSTRUCTIONS
 MACHINE WASH - PERMANENT PRESS CYCLE
 IN WARM WATER (120°MAX)
 DO NOT BLEACH
 TUMBLE DRY MEDIUM HEAT - REMOVE IMMEDIATELY
 MAY ALSO BE DRY CLEANED
 OR
 FOLLOW NEVEDTRA MANUAL 414-01-45-81 FORMULA III

3.4 Design. The neck tab shall be a ready-made tab type, with a neckband adjustment by hook and loop closure (type I and III) and by hook on type II neck tab for attaching to loop fastener sewn on the shirt.

3.5 Patterns. Standard patterns will be furnished to the contractor by the Government. The standard patterns shall not be altered in any way and shall be used as a guide for cutting the contractor's working patterns. The contractor's working patterns shall be identical to the standard patterns. The standard patterns provide 1/4-inch seam allowance except as otherwise specified in Table I, and are marked or notched for the proper cutting, placement, and assembly of the component parts. Separate patterns are required for the type III, class 1 (Navy) neck tab.

3.5.1 Pattern parts. The neck tab shall be cut from the material specified herein in accordance with the pattern parts indicated below:

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Item	Pattern Nomenclature	No. of cut parts
Material: Basic Fabric		
1.	Neck Tab (Type I)	2
2.	Neck Tab (Type II)	
3.	Neck Tab (Type III)	
Material: Fusible Interlining		
4.	Neck Tab (Type I)	2
5.	Neck Tab (Type II)	
6.	Neck Tab (Type III)	

3.6 Construction. The neck tabs shall be manufactured in accordance with the operations and stitch, seam and stitching types specified in Table I. The contractor is not required to follow the exact sequence of operations as listed in Table I, but all operations shall be used to manufacture the neck tabs.

3.6.1 Stitches, seams, and stitchings. The stitch, seam and stitching types specified in Table I shall conform to FED-STD-751. Whenever two or more stitch or seam types are specified for the same operations, any one of them may be used. Where stitch type 401 is used, the looper (under thread) shall be on the inside of the neck tab. The number of stitches per inch as specified in Table I indicates the minimum and maximum number permitted.

3.6.1.1 Thread breaks and ends of seams. Ends of seams and stitching produced with 301 type stitch when not caught in other seams or stitching shall be back-tacked not less than 1/4-inch. Thread breaks (all stitch types) shall be secured by stitching back of break not less than 1/2-inch. When stitch type 401 is used, ends of seams and stitching shall be caught in other seams or stitching, and skipped stitches and thread breaks may be repaired using stitch type 301.

3.6.2 Shade marking. The parts shall be marked to insure a uniform shade through the neck tab. Any method of shade marking may be used except:

- (1) Corrosive metal devices.
- (2) Sew-on shade tickets.
- (3) Adhesive type tickets which show discoloration and the adhesive mass which adheres to the material upon removal of the tickets.

3.6.3 Fusing. The fusible interlining shall be fused to the basic material in accordance with the following conditions:

- (a) Temperature between pressing surfaces of 300°F minimum and 320°F maximum, at the fuseline (not the temperature at the clock).
- (b) Pressure between pressing surfaces of 6 pounds force per square inch (lbf/in²) minimum and 7 lbf/in² maximum.
- (c) Pressing time of 12 seconds minimum and 14 seconds maximum.
- (d) Heat-dry.

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TABLE I MANUFACTURING REQUIREMENTS

NO	OPERATION	STCH TYPE	SEAM/ STCH TYPE	STCH/ IN	NDL	BOB/ LPR
1.	<p><u>Cutting.</u></p> <p>a. Cut the neck tab in strict accordance with the patterns.</p> <p>b. Cut neck tabs from one piece of basic material in the direction of warp as indicated by directional lines on pattern.</p> <p>c. Cut fusible interlining for neck tabs in accordance with pattern.</p> <p>d. Cut fastener tape to lengths specified (see 3.3.3).</p>					
2.	<p><u>Replacement of damaged parts.</u></p> <p>a. Replace, at time of cutting, all parts containing damages such as holes or serious weakening defects such as smashes, multiple floats and slubs likely to develop into holes.</p> <p>b. Replace any part damaged during the manufacturing process by needle chews which may be expected to develop into a hole, scissors or knife cuts, tears, holes, mends and burns.</p>					
3.	<p><u>Shade marking.</u></p> <p>a. Mark or ticket (see 3.6.2) all parts in order to insure a uniform shade and proper assembly through the neck tab.</p>					
4.	<p><u>Make neck tab.</u></p> <p>Finished appearance. The neck tab shall finish smooth and flat, without twists, gathers, puckers, pleats or raw edges, and the corners and seamed edges shall be uniformly worked out. The thread ends of the overedge stitching for the ends of the neckband shall finish under the fastener tape and shall be caught in the fastener tape neckband stitching. The fastener tape shall finish with the</p>					

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TABLE I MANUFACTURING REQUIREMENTS

NO	OPERATION	STCH TYPE	SEAM/ STCH TYPE	STCH/ IN	NDL	BOB/ LPR
4.	<p><u>Make neck tab.</u> (cont'd)</p> <p>hook component on the outside of the left neckband and the loop component on the inside of the right neckband for types I and III. The hook component on the type II neckband shall be on the underside of the tab ends.</p> <p>a. The neck tabs shall be made from two plies of basic material and two plies of fusible interlining .</p> <p>b. Position the fusible interlining material on the under side of the basic material. Fuse the fusible interlining to the basic material of the neck tabs as specified in 3.6.3.</p> <p>c. The identification label shall be sewn to the face side of the left neckband positioned as shown in Figures 1 and 2, so that it will finish on the inside of the neckband next to collar of shirt. Stitching shall not be through both plies of the neckband. Stitch on all four sides.</p> <p>d. Fold each neck tab in half face to face in accordance with notches, forming two plies, with the fusible interlining on the outside and with raw edges of neck band even.</p> <p>e. Seam the two plies together at the bottom and upper edges from the folded edge of the tab to the end of neckband, leaving an opening at the end for turning.</p> <p>f. Turn the neck tab right side out, working out the seamed edges and points.</p> <p>g. Press the neck tab smooth and flat.</p>	301	LSbj-1	10-14	70	70
		301 or 401	SSa-1	10-14	70	70

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TABLE I MANUFACTURING REQUIREMENTS

NO	OPERATION	STCH TYPE	SEAM/ STCH TYPE	STCH/ IN	NDL	BOB/ LPR
4.	<u>Make neck tab.</u> (cont'd)					
	h. Overlap the right collar tab over the left collar tab $1\frac{1}{2} + 1/16$ inches, forming an angle not to exceed 90 degrees, with the upper seamed edges even. Tack or bartack through all plies at each end of the collar tab. The distance between tacks or bartacks shall not be less than $1\frac{1}{4}$ inches.	Bar-Tack		21 per bar-tack	70	
	i. Overedge stitch the end of the neckband.	502 or 503	SSa-1 SSa-1	8-10 8-10	70 70	
	j. Position the hook portion of the fastener tape to the outside of the left neckband and the loop portion to the inside of the right neckband for types I and III and the hook portion to the underside of both ends of the type II neck tab with edges and ends of tape even with finished edges/ends of neckband. Stitch to the neckband $1/16$ to $1/8$ inch from all edges.	301 or 401	SSa-1	10-14	70	
5.	<u>Clean and press neck tab.</u>					
	a. Trim thread ends, loose threads, spots, stains and remove any shade tickets.					
	b. Press neck tab.					
6.	<u>Attach hang label.</u> (Type III)					
	Attach hang label to the left end of the type III neck tab (see 3.3.5.1).					

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3.7 Finished measurements. The finished measurements of the separate types of neck tabs shall be as shown on Figures 1, 2 and 3.

3.8 Workmanship. The finished neck tab shall conform to the quality and grade of product established by this specification.

4. QUALITY ASSURANCE PROVISIONS

4.1 Responsibility for inspection. Unless otherwise specified in the contract, the contractor is responsible for the performance of all inspection requirements as specified here. Except as otherwise specified in the contract, the contractor may use his own or any other facilities suitable for the performance of the inspection requirements specified herein, unless disapproved by the Government. The government reserves the right to perform any of the inspections set forth in the specification where such inspections are deemed necessary to assure supplies and services conform to prescribed requirements.

4.1.1 Responsibility for compliance. All items shall meet all requirements of sections 3 and 5. The inspection set forth in this specification shall become a part of the contractor's overall inspection system or quality program. The absence of any inspection requirements in the specification shall not relieve the contractor of the responsibility of ensuring that all products or supplies submitted to the Government for acceptance comply with all requirements of the contract. Sampling inspection, as part of manufacturing operations, is an acceptable practice to ascertain conformance to requirements, however, this does not authorize submission of known defective material, either indicated or actual, nor does it commit the Government to accept defective material.

4.1.2 Certification of compliance. Where certificates of compliance are permitted, the Government reserves the right to check test such items to determine the validity of the certification.

4.2 Classification of inspection. The inspection requirements specified herein are classified as follows:

1. First article inspection (see 4.4)
2. Quality conformance inspection (see 4.5)

4.3 Inspection conditions. Unless otherwise specified, all inspections shall be performed in accordance with the test conditions specified in MIL-STD-105.

4.4 First article inspections. When a first article is required (see 6.2), it shall be examined for the defects specified in 4.5.3.1 and 4.5.3.2. The presence of any defect or failure to pass any test shall be cause for rejection of the first article. The number of units to be inspected shall be specified by the contracting officer (see 6.2).

4.5 Quality conformance inspection.

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4.5.1 Component and material inspection. In accordance with 4.1 above, components and materials shall be inspected and tested in accordance with all the requirements of reference specifications, drawings, and standards unless otherwise excluded, amended, modified or qualified in this specification or applicable purchase documents. The method of testing specified in FED-STD-191, wherever applicable shall be followed.

4.5.1.1 Sampling for testing. Unless otherwise specified in subsidiary specification, sampling shall be in accordance with the following. The lot is unacceptable if one or more sample units fail to meet any test requirement specified herein.

<u>Lot size (lot unit)</u>	<u>Sample size (sample unit)</u>
800 or less	2
801 through 22,000	3
22,001 and over	5

4.5.2 In-process inspection. Inspection shall be performed during the manufacturing of the end item to ascertain that the operations are performed as specified herein. The Government reserves the right to determine the acceptability of construction methods not performed in accordance with specified requirements for operations or subassemblies.

4.5.3 Examination of end item. The defects found during examination of the end item shall be classified in accordance with 4.5.3.1, 4.5.3.2, and 4.5.3.3. The sample unit shall be one neck tab. All defects shall be as indicated below except those with an asterisk (*) in classification column which shall be classified as listed below. The inspection level shall be II (see 6.5).

Major defect - When seriously affecting appearance or serviceability

Minor A defect - When affecting appearance or serviceability, but not seriously.

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EXAMINE	DEFECT	CLASSIFICATION		
		MAJOR	MINOR	
			A	B
4.5.3.1 General	defects. General defects shall be classified as follows			
Cleanness	a. Spot or stain clearly noticeable: - on front part of neck tab. - on underside of neck tab.	101		301
	b. Shade stamping exposed or visible on outside of neck tab.	102		
	c. Two or more shade tickets not removed.			302
	d. Thread ends not trimmed or loose thread ends not removed (to be scored only when the condition exists on major portion of neck tab).			303
Components and assembly	Any component parts or required operation omitted (unless otherwise classified herein).	103		
Cutting	Not cut in accordance with the warp directional lines on patterns or not in accordance with specified requirements.	104		
Label	a. Missing, incorrect or illegible.		201	
	b. Not stitched on one or more sides.			304
	c. Stitching through printing on label.			305
	d. Not positioned on face side of the the left neckband finishing on the outside.	105		
	e. Not centered.			306
	f. Hanging label missing or incorrect data.			307
Material defects and damages	a. Any holes.	106		
	b. Any weakening defect, such as a smash, multiple float, or loose slub.	107		
	c. Shade bar or unsightly slub.	108		

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EXAMINE	DEFECT	CLASSIFICATION		
		MAJOR	MINOR	
			A	B
	d. Any tear, mend, burn or needle chew.	109		
	NOTE: Material defects and workmanship damages are to be classified as indicated above only when the condition is one which definitely weakens the fabric or when it is so conspicuously located that it is clearly noticeable. Nonweakening conditions which are inconspicuous shall not be classified.			
Dimensions	a. Any measurement deviating from dimension and tolerances specified in Figures 1 and 2 shall be scored as a size measurement defect.			
Pressing	a. Burned or scorched.	110		
	b. Not pressed or poorly pressed.		202	
Seams and stitching	a. General.			
	1. Seams twisted, puckered or pleated.		203	
	2. Ends of any stitching (when not caught in the other seams or stitchings) backtacked less than 1/4-inch.			308
	3. Thread break secured by stitching back of the break less than 1/2-inch.		204	
	4. Any part of neck tab caught in an unrelated operation or stitching.	111		
	5. Not specified color or varying shades of thread exposed on outside of neck tab.		205	
	6. Thread ends of overedge stitching at neckband ends not caught in fastener tape stitching.		206	

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EXAMINE	DEFECT	CLASSIFICATION		
		MAJOR	MINOR	
			A	B
	b. Open seams: - 1/8-inch or less. - more than 1/8-inch, up to and including 1/4-inch. - more than 1/4-inch.	112	207	309
	c. Run-offs (use classification of open seams).			
	d. Raw edges: - 1/4-inch or less - more than 1/4-inch, but not more than 1/2-inch. - more than 1/2-inch.	113	208	310
	e. Seam and stitch type: Note specified seam or stitch type.		209	
	f. Stitch tension:			
	1. Loose tension resulting in a loose seam.	114		
	2. Tight tension (stitches break when normal strain applied to seam or stitching).	115		
	NOTE: Puckering is evidence of tight tension. When puckering is evident, the seam shall be tested by exerting pull in the lengthwise direction of the seam or stitching.			
	g. Stitches per inch (to be scored only when the condition exists on a major portion of the seam) less than minimum or more than maximum specified: - one or two stitches. - three stitches. - four or more stitches.	116	210	311
Shaded parts	Any parts badly shaded.	117		

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EXAMINE	DEFECT	MAJOR	MINOR	
			A	B
4.5.3.2 Defects applicable to specific parts. Defects applicable to specific parts be classified as follows:				
Collar tabs	a. One or both pointed ends poorly shaped.	118		
	b. Twisted, affecting appearance.	119		
Fusible interlining	a. Bubbling or delamination.	120		
	b. Strike through of adhesive.		211	
	c. Peeling.	121		
Fastener tape	a. Not positioned at ends of neckband or hook and loop on wrong ends.		212	
	b. Not proper dimension.		213	

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4.5.3.3 Finished measurements. Any measurement deviating from the nominal dimensions and tolerance specified in Figures 1, 2 and 3 shall be classified as a measurement defect. The inspection level shall be II (see 6.5).

4.5.4 Examination of packaging. An examination shall be made to determine compliance with packaging, packing and marking requirements of Section 5 of this specification. Defects shall be scored in accordance with the list below. The sample unit shall be one shipping container fully prepared for delivery with the exception that it need not be sealed. Defects of closure listed below shall be examined on shipping containers fully prepared for delivery. The lot size shall be the number of shipping containers in the inspection lot. The inspection level shall be S-2 (see 6.5).

<u>Examine</u>	<u>Defect</u>
Marking (exterior & interior)	Omitted, incorrect, illegible, of improper size, location, sequence or method of application.
Materials	Any component missing, any component damaged, affecting serviceability.
Workmanship	Inadequate application of components, such as incomplete closure of container flaps, loose strapping, inadequate stapling, bulging or distortion of containers.
Content	Number of neck tabs per package is more or less than required.

5. PACKAGING

5.1 Packaging. Packaging shall be level A or commercial (see 6.2).

5.1.1 Level A. Each neck tab shall be placed in an individual polyethylene bag measuring approximately 7 1/2 inches wide by 7 1/2 inches long with a 1-inch lip at the open end. The polyethylene flexible film shall be 0.0015-inch thick. Each bag shall contain a label (see 5.3).

5.1.2 Commercial. Neck tabs shall be packaged to afford adequate protection against physical damage during shipment from the contractor to the first receiving activity. The package and the quantity per package shall be the same as that normally used by the contractor for retail distribution.

5.2 Packing. Packing shall be level B or commercial (see 6.2).

5.2.1 Level B. One hundred forty four (144) neck tabs, packaged as specified in 5.1.1, shall be packed in a fiberboard shipping container with liner conforming to type CF, class domestic, variety SW, Size No. 1A of MIL-B-17757, assembled and closed as specified in the appendix thereto. Fiberboard used to fabricate the boxes and liners shall be grade 200.

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5.2.2 Commercial. Neck tabs shall be packed in a manner to insure carrier acceptance and safe delivery at destination. Containers shall be in accordance with Uniform Freight Classification Rules, National Motor Freight Classification Rule and U. S. Postal Service Manual or regulations of other carriers applicable to the mode of transportation.

5.3 Marking. In addition to any special marking required by the contract or order, unit packages, and shipping containers shall be marked in accordance with MIL-STD-129. A white paper label with the following information legibly printed or stamped thereon in black shall be inserted within each polyethylene bag in order to permit ready identification:

Nomenclature
Stock Number
Contract Number
Name of Contractor

6. NOTES

(This section contains information of a general or explanatory nature that may be helpful, but is not mandatory).

6.1 Intended use. The neck tabs covered by this specification are intended for wear by enlisted and officer female personnel of the U. S. Marine Corps and the U. S. Navy.

6.2 Acquisition requirements. Acquisition documents should specify the following:

- (a) Title, number and date of this specification.
- (b) Type and class required (1.2).
- (c) When first article is required and the number of units for the first article (see 3.2 and 6.3).
- (d) Selection of applicable levels of packaging and packing (see 5.1 and 5.2).
- (e) Acceptance criteria required (see 6.5).

6.3 First article. When a first article is required, it shall be inspected and approved under the appropriate provisions of FAR 52.209. The first article should be a preproduction sample. The contracting officer should specify the appropriate type of first article and the number of units to be furnished. The contracting officer should also include specific instructions in acquisition documents regarding arrangements for selection, inspection, and approval of the first article.

6.4 Sample. For access to samples, address the contracting activity issuing the invitation for bids or request for proposal.

6.5 Acceptance criteria. The acceptance criteria below are recommended for use. The acceptance criteria as specified in the contract or purchase order shall be binding. Unless otherwise specified, the following acceptance criteria are in accordance with MIL-STD-105.

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6.5.1 For end item visual examination. An acceptance quality level (AQL), expressed in terms of defects per hundred units, of 1.5 for major defects, 4.0 for major and minor A combined and 6.5 for major, minor A and B combined is recommended.

6.5.2 For end item dimensional examination. An AQL, expressed in terms of defects per hundred units, of 4.0 is recommended.

6.5.3 For packaging examination. An AQL, expressed in terms of defects per hundred units, of 4.0 is recommended.

6.6 Figures. Figures are furnished for information purposes only. To the extent of any inconsistencies between the written specification and the figure, the written specification shall control.

6.7 Key word listing.

Dress
Neck Strap
Tab

6.8 Marginal notations. Asterisks are not used in this revision to identify changes with respect to the previous issue, due to extensive changes.

Preparing Activity:
Navy - MC
Project No. 8445-N110

User Activity:
Navy - NU

MIL-N-29367D (MC)

NOTE:
TOLERANCE 1/8" INCH
ALL DIMENSIONS

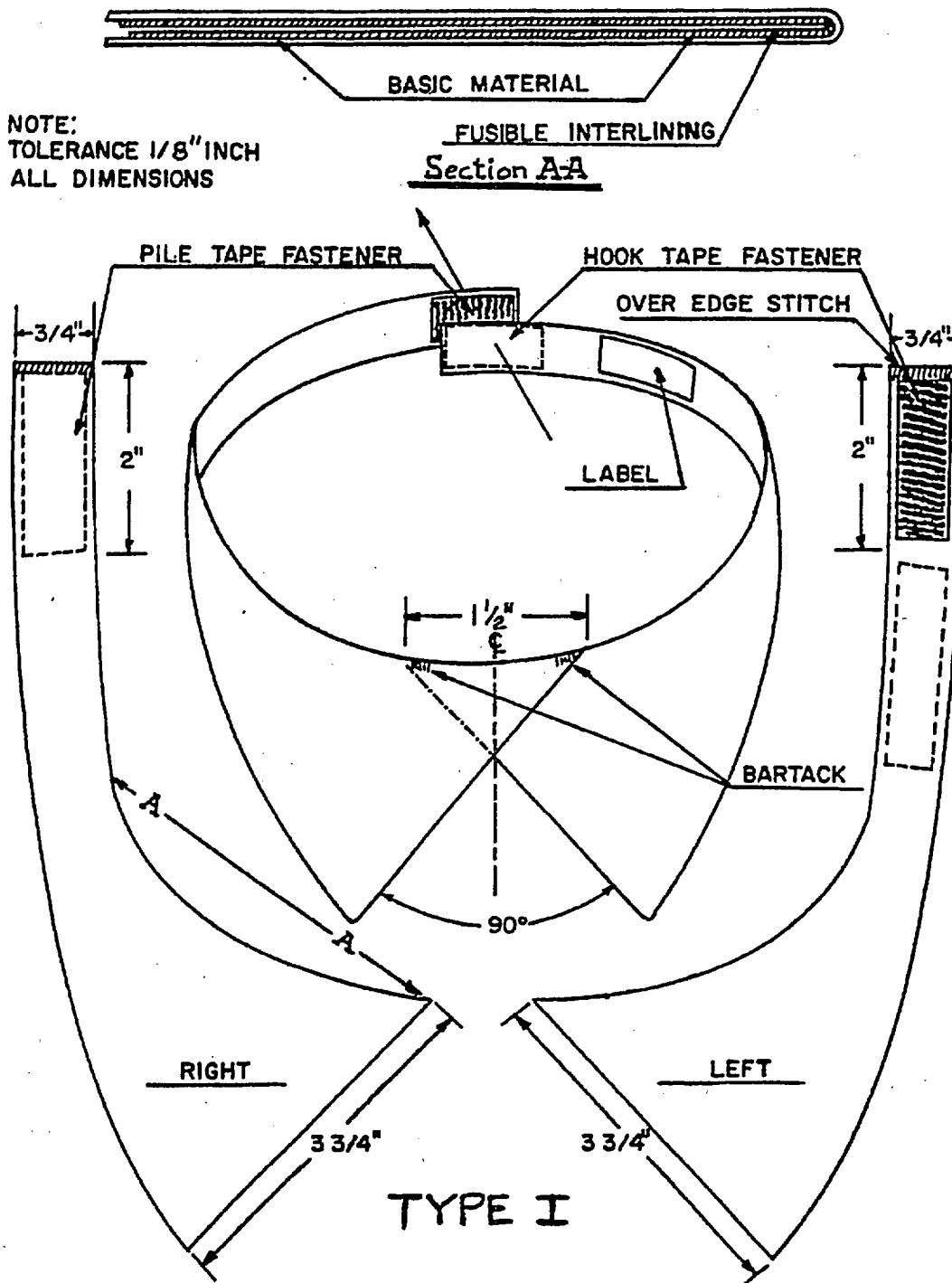


FIGURE 1: NECK TAB, WOMEN'S SHIRT

MIL-N-29367D (MC)

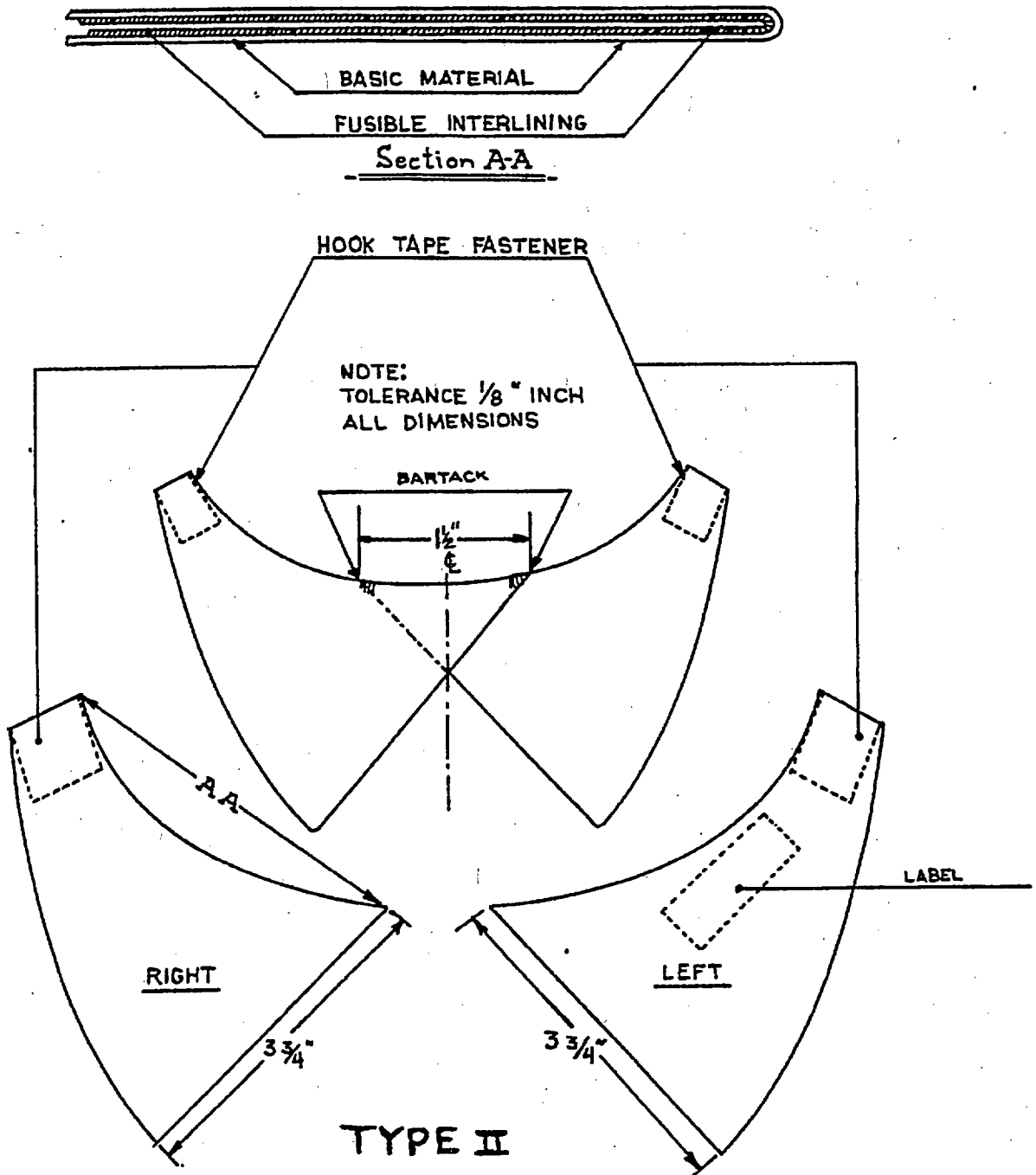


FIGURE 2: NECK TAB, WOMEN'S SHIRT

MIL-N-29367D (MC)

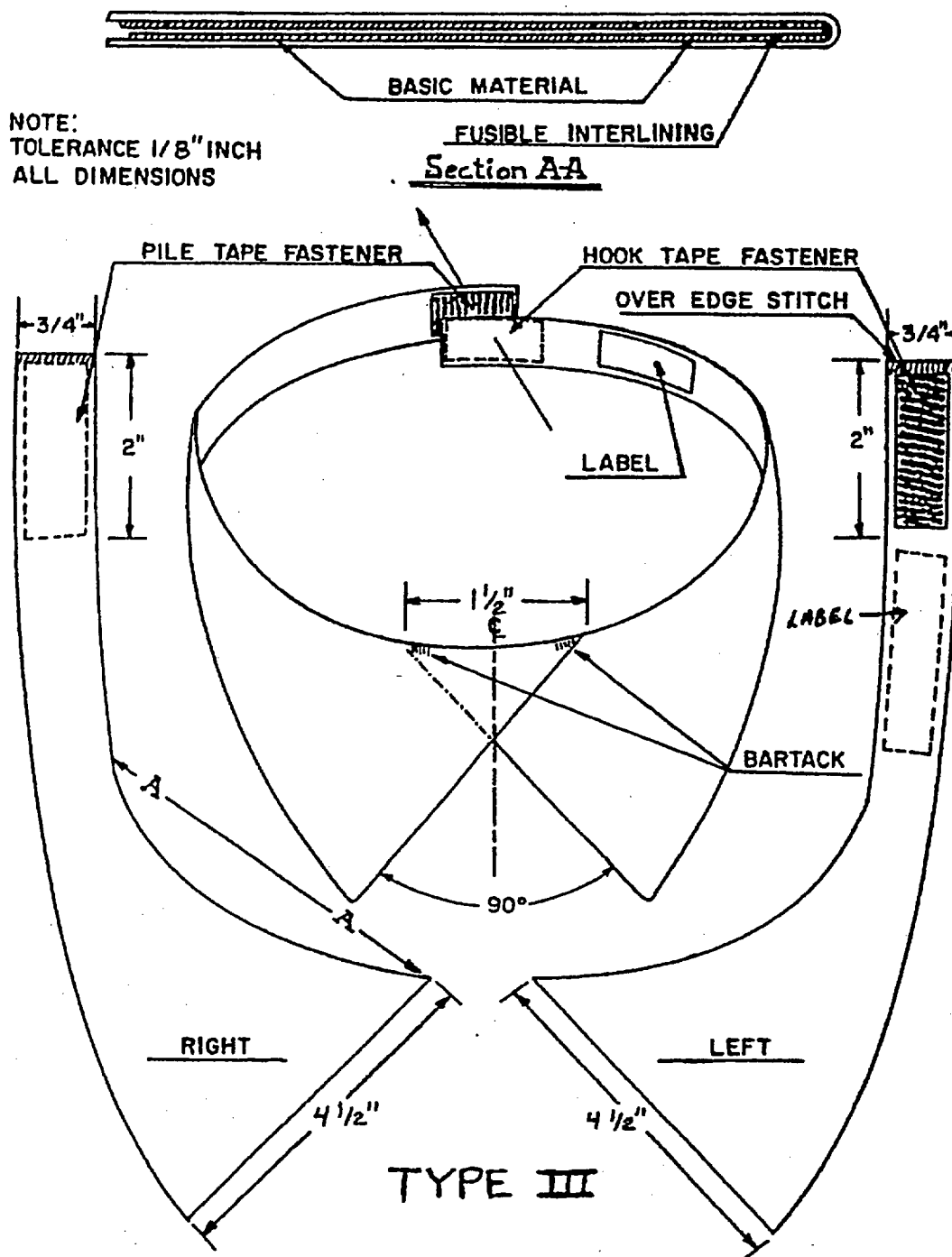


FIGURE 3: NECK TAB, WOMEN'S SHIRT