

| INCH-POUND |
 MIL-M-81594A(AS)
 AMENDMENT 2
 31 July 1991
 SUPERSEDING
 AMENDMENT 1
 11 July 1990

MILITARY SPECIFICATION

MARKING FOILS, FOR HOT STAMP PRINTING OF ELECTRICAL INSULATING MATERIALS

This amendment forms a part of MIL-M-81594A(AS), dated 26 June 1989, and is approved for use by the Naval Air Systems Command, Department of the Navy and is available for use by all Departments and Agencies of the Department of Defense.

Page 2

1.2.2: Delete color codes for white and black and substitute:

"White - 9
 Black - 0"

* 2.1.1, under Specifications, Military, delete:

MIL-W-5086/1	-	Wire, Electric, Polyvinyl Chloride, Nylon Jacket, Tin Coated Copper, 600 Volt, 105 Degrees C.
MIL-I-7444	-	Insulation Sleeving, Electrical, Flexible.
MIL-W-22759/44	-	Wire, Electrical, Fluoropolymer-Insulated, Cross-linked, Modified ETFE, Lightweight, Silver Coated Copper, 200 Degrees C, 600 Volt
MIL-I-23053	-	Insulation Sleeving, Electrical, Heat Shrinkable, General Specification For
MIL-I-23053/5	-	Insulation Sleeving, Electrical, Heat Shrinkable, Polyolefin, Flexible, Crosslinked
MIL-I-23053/12	-	Insulation Sleeving, Electrical, Heat Shrinkable, Polytetrafluoroethylene.
MIL-I-81381/7	-	Wire, Electric, Fluorocarbon/Polyimide Insulated Light Weight, Silver Coated Copper Conductor, 600 Volts, Nominal 5.8 Mil Wall

Page 4

* 3.4.4 and 3.4.5: Delete in entirety.

AMSC N/A

1 of 2

FSC 3611

DISTRIBUTION STATEMENT A. Approved for public release; distribution is unlimited

MIL-M-81594A(AS)
AMENDMENT 2

Page 8

- * 4.5.1, in line 2, delete: "in Table III and Table IV"

Page 9

- * 4.6.7, 4.6.8, and all sub paragraphs: Delete in entirety
- * Table III: Delete in entirety

Page 10

- * Table IV: Delete in entirety

Page 12

6.3: Under "color" definition, delete the color codes for white and black and substitute: White - 9, Black - 0"

NOTE: The margins of this amendment are marked with asterisks to indicate where changes (additions, modifications, corrections, deletions) from the previous issue were made. This was done as a convenience only and the Government assumes no liability whatsoever for any inaccuracies in these notations. Bidders and contractors are cautioned to evaluate the requirements of this document based on the entire content irrespective of the marginal notations and relationship to the last previous issue.

Preparing activity:
Navy - AS
Project No. 3611-N005