INCH-POUND

MIL-L-87177A AMENDMENT 1 28 February 1991

# **MILITARY SPECIFICATION**

### LUBRICANTS, WATER DISPLACING, SYNTHETIC

This amendment forms a part of MIL–L–87177A dated 9 February 1990, and is approved for use by all Departments and Agencies of the Department of Defense.

#### PAGE 1

Title: Delete and substitute "LUBRICANTS, CORROSION PREVENTIVE COMPOUND, WATER DISPLACING, SYNTHETIC"

- 1.1: Delete and substitute "1.1 <u>Scope</u>. This specification covers a synthetic, lubricant, water displacing corrosion preventive compound which may be applied from gas pressurized containers, or by dipping or brushing."
- 1.2.2a: Delete.

#### PAGE 2

2.1.1, under FEDERAL: Delete "A-A-51126, QQ-A-250/4, QQ-B-626, QQ-C-576, QQ-M-44, MIL-A-18001."

#### PAGE 3

Lines 1, 2 and 3: Delete and substitute "Unless otherwise indicated, copies of federal and military specifications and standards are available from the Standardization Documents Order Desk, Bldg 4D 700 Robbins Avenue Philadelphia PA 19111–5094."

### PAGE 4

3.4.1.1 and 3.4.1.2, lines 2, after section: Add "4."

3.4.3: Delete.

AMSC N/A 1 of 4 FSC 9150

<u>DISTRIBUTION STATEMENT A.</u> Approved for public release; distribution is unlimited

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## PAGE 5

## Table I: Delete and substitute.

# TABLE I. Physical and chemical properties.

<u>Characteristics</u>	<u>Limits</u>
Dryness	0.0100 gram (max)
Flash point	243°C(470°F)(min)
Dielectric breakdown	25,000 volts (min)
Lubricity	1.20 mm wear scar diameter (max)
Residue soluble trichlorotrifluoroethane	No visible residue
Oxidation stability	Less than 5 pounds per 100 hrs
Grade B corrosion	No evidence of corrosion on the resistance base metal when exposed for 168 hours in accordance with methods s specified in section 4.
Sprayability	Sprayable.
Grade C shall meet all the physic	al and chemical properties in table I except the

Grade C shall meet all the physical and chemical properties in table I except the corrosion resistance (Grade B) requirements.

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Table II: Delete and substitute.

TABLE II. First article testing 1/

<u>Characteristics</u>	<u>Requirements</u>	Test method	<u>ASTM</u>	
Dryness	3.3, table I	4.6.1		
Flash point	3.3, table I		D1310	
Dielectric breakdown	3.3, table I		D877	
Lubricity	3.3, table I		D2266 <u>2/</u>	
Residue soluble in trichlorotrifluoroethane	3.3, table I	4.6.3		
Leakage	3.4.1.1	4.6.4		
Content	3.4.1.2	4.6.5		
Performance of pressurized containers	3.4.1.2	4.6.6		
Oxidation stability	3.3, table I		D942	
Grade B corrosion resistance	3.4.4	4.6.8		
Sprayability	3.3, table I	4.6.9		
Grade C shall meet all the first article testing in table II, except the corrosion resistance (Grade B) requirements.				

<sup>1/</sup> Refer to 4.3.1

<sup>2/</sup> Compound shall be weathered before loading into ball pot.

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Table III, lines 3 and 4: Delete "Grade A Corrosivity 3.4.3 4.4, 4.5, 4.6, 4.6.7".

4.6.2: Delete.

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4.6.7, 4.6.7.1, 4.6.7.1.1, 4.6.7.1.2, 4.6.7.2: Delete.

### PAGE 12

Line 3, from top of page, delete and substitute: "LUBRICANTS, CORROSION PREVENTIVE COMPOUND, WATER DISPLACING, SYNTHETIC GRADE \_\_\_\_\_".

### PAGE 13

6.3: Delete and substitute "<u>Typical formulation of compound for Grade B.</u> Grade B is intended for applications where severe corrosion is possible. Grade B can be used for control of surface static electricity and as a barrier film to minimize surface contamination".

6.3.1: Delete.

PAGE 14

Table IV: Delete.

Custodians: Army – ME Navy – AS Air Force – 11 Preparing activity: Air Force – 11

Review activities: Air Force – 68 DLA – GS Proj No. 9150-1078

User activities:

Army – AR Navy – EC