

**INCH-POUND**  
MIL-L-24560(SH)  
AMENDMENT 1  
17 August 1990

MILITARY SPECIFICATION

LIGHTS AND GLASSWARE FOR NAVIGATION, SIGNAL, AND WARNING,  
NAVAL SHIPBOARD USE, GENERAL SPECIFICATION FOR

This amendment forms a part of MIL-L-24560(SH), dated 10 September 1979, and is approved for use by the Naval Sea Systems Command, Department of the Navy, and is available for use by all Departments and Agencies of the Department of Defense.

PAGE 1

2.1: Delete "MIL-C-6021 - Castings, Classification and Inspection of."

Beneficial comments (DD Form 1426) note: Change "SEA 3112" to "SEA 55Z3" and "20362" to "20362-5101".

PAGE 2

2.1: Add the following after "MIL-STD-831 - Test Reports, Preparation of.":

"MIL-STD-2175 - Castings, Classification and Inspection of."

2.1: Delete parenthetical statement and substitute:

"(Unless otherwise indicated, copies of federal and military specifications, standards, and handbooks are available from the Standardization Documents Order Desk, BLDG. 4D, 700 Robbins Avenue, Philadelphia, PA 19111-5094.)"

2.2: Delete "1285 Walt Whitman Road, Melville, L.I. N.Y. 11746" and substitute:

"Publications Stock, 333 Pfingsten Road, Northbrook, IL 60062."

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3.3.2.1: Delete "MIL-C-6021" and substitute "MIL-STD-2175".

3.4.1.1: Add the following sentence to the end of the paragraph:

"A tolerance of plus or minus 1/32 inch with a draft angle is acceptable for cast parts."

AMSC N/A

FSC 6220

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PAGE 5

3.5.2.1.2: Delete "95 percent" and substitute "85 percent".

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3.5.2.4: Delete and substitute:

"3.5.2.4 Mechanical shock. When specified (see 3.1), glassware shall withstand the stresses produced when tested as specified in 4.7.2.4 without breaking, cracking, or chipping."

PAGE 8

Table I: Change the requirement paragraph under "Magnetic permeability" from "3.3.2" to "3.3.3".

4.5.1.1: Add "and batch number" after "glassware of the same part number".

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Table II: Change "strae" to "streaks" under "Glassware - Construction and Workmanship".

PAGE 11

4.7.2.4: Add "one time" after the words "fall free".

PAGE 13

6.4: Delete "Publication NAVSHIPS 0960-000-4000" and substitute "MIL-HDBK-290".

Preparing activity:  
Navy - SH  
(Project 6220-N358)