

MIL-L-18925A(OS)  
AMENDMENT 1  
12 June 1984

MILITARY SPECIFICATION

LINE, SHOT, NYLON, FOR LINE-THROWING GUNS

This amendment forms a part of Military Specification MIL-L-18925A(OS), dated 16 October 1974, and is approved for use by the Naval Sea Systems Command, Department of the Navy and is available for use by all Departments and Agencies of the Department of Defense.

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3.3.2, delete "The material used shall be Migasol P.J., a product of CIBA-GEIGY Co., Inc., New York, N.Y., or equal."

3.4 at "strength, static load, pounds" change "125 min" to "180 min".

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3.6, add "The bitter end (end placed on spindle at start of winding) must protrude one inch (minimum) to one and one half inches (maximum) from the spool at the large end of the spindle."

4.3, delete in its entirety and substitute:

"4.3 Selection of test samples. For the purpose of selecting samples and performing tests consecutive quantities of 100 finished shot lines shall be designated as lots. Sample selection of 5-foot unit lengths shall be made from each lot as required for the tests of 4.4.1 through 4.4.5. Each shot line shall be of sufficient length to permit removal of at least a 5-foot test sample without reducing the remaining total continuous length in the shot line below  $550 \pm 15$  feet. Also, in addition to the above samples, one completed shot line coil shall be taken from each lot as required for the tests of 4.4.6 and 4.4.7."

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4.4.1 change "125 pounds" to "180 pounds" in two places.

Preparing Activity:  
Navy - OS

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