

INCH-POUND

MIL-I-8846D  
SUPPLEMENT 1  
8 March 1994

## MILITARY SPECIFICATION

INSERTS, SCREW-THREAD, HELICAL COIL  
GENERAL SPECIFICATION FOR

This supplement forms a part of MIL-I-8846D, dated 8 March 1994

## STANDARDS

## Military

MS9018	Insert - 18-1 5MM Aviation Spark Plug Helical Coil
MS9071	Bosses, 18-1 50MM Spark Plug Thread Helical Insert, Standard Dimensions for (ASG)
MS16997	Screw, Cap, Socket Head and Screw Cap Socket Head, Self- Locking, Alloy Steel, Cadmium Plated, UNC-3A
MS21209	Insert, Screw Thread, Coarse and Fine, Screw Locking, Helical Coil, CRES
MS33537	Insert - Screw-Thread, Helical Coil Coarse and Fine Thread, Standard Dimensions for
MS122076 thru MS122115	Insert - CRES Helical Coil Coarse Thread, 1 Dia Nominal Length
MS122116 thru MS122155	Insert - CRES Helical Coil Coarse Thread, 1-1/2 Dia Nominal Length
MS122156 thru MS122195	Insert - CRES Helical Coil Coarse Thread, 2 Dia Nominal Length
MS122196 thru MS122235	Insert - CRES Helical Coil Coarse Thread, 2-1/2 Dia Nominal Length
MS122236 thru MS122275	Insert-CRES Helical Coil Coarse Thread, 3 Dia Nominal Length
MS124651 thru MS124690	Insert CRES Helical Coil Fine Thread, 1 Dia Nominal Length
MS124691 thru MS124730	Insert CRES Helical Coil Fine Thread, 1-1/2 Dia Nominal Length
MS124731 thru MS124770	Insert CRES Helical Coil Fine Thread, 2 Dia Nominal Length
MS124771 thru MS124810	Insert CRES Helical Coil Fine Thread, 2-1/2 Dia Nominal Length
MS124811 thru MS124850	Insert CRES Helical Coil Fine Thread, 3 Dia Nominal Length

Preparing activity  
Air Force - 82Agent  
DLA-IS

(Project No 5340-2155-1)