

MIL-I-8846B  
AMENDMENT 1  
9 May 1977

**MILITARY SPECIFICATION**

**INSERTS, SCREW-THREAD, HELICAL COIL**

This amendment forms a part of Military Specification MIL-I-8646B dated 12 December 1973 and is approved for use by all Departments and Agencies of the Department of the Defense.

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Table I. In Analysis (percent) delete "0.60 max" and substitute "0.75 max" for Molybdenum.

Table I. In Analysis (percent) delete "0.30 max" and substitute "0.75 max" for Copper.

Table I. Delete "Selenium" line.

**Custodians:**

Army - AV  
Navy - AS  
Air Force - 11

**Preparing activity:**  
Air Force - 11

**Project No. 5340-1167**

**Review activities:**

Army - WC, MI, MU, EA  
Navy -  
Air Force - 99  
DSA - IS

**User activities:**

Army - EL, ME, AT, GL  
Navy - SH

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