

INCH-POUND

MIL-H-502B
 INTERIM AMENDMENT 1(AH)
 20 March 1990

MILITARY SPECIFICATION
 HEXAMINE

This interim amendment is issued for use within the US Army Armament Munitions and Chemical Command and is available for use by all Departments and Agencies of the Department of Defense.

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Paragraph 3.3: Delete in its entirety and substitute:

"3.3 Particle size. Hexamethylenetetramine shall conform to the particle size requirement, 98% minimum through a USSS No. 8 screen when tested as specified in 4.2.4.9.

Table 11: Delete in its entirety.

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Paragraph 4.2.3 Inspection procedure: Add:

Each sample specimen shall be tested as specified in 4.2.4 in accordance with the following:

Hexamine Lots

Test Frequency

Initial three lot and each succeeding 10th lot.

Test sample size specified in Table III per lot (all test characteristics).

Lots succeeding initial three lots.

Test composite of sample size three specified in Table III (All test characteristics).

AMSC N/A

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DISTRIBUTION STATEMENT A. Approved for public release; distribution is unlimited.

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Lots succeeding a
rejected lot (with
three consecutive lots
pass).

Test sample size specified in Table
III per lot (for non-conforming test
characteristics only).

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Paragraph 4.2.4.9: Delete in its entirety and substitute:

"4.2.4.9 Particle size. Place $100 \pm 1g$ of the specimen on
a No. 8 sieve. The sieve shall conform to RR-S-366. Cover
the sieve and place in a mechanical shaker geared to produce
 300 ± 15 gyrations per minute and 150 ± 10 taps of the
striker per minute. Vibrate for five minutes. Weigh the
specimen remaining in the sieve and in the pan and calculate
the percent passing.

Custodian:
ARMY-AR

Preparing activity:
ARMY-AR

(Project 6810-AU55)