

15 October 1987

Superseding

Amendment 2

30 Jan 80

MILITARY SPECIFICATION

GLASS BEADS: FOR CLEANING AND PEENING

This amendment forms a part of Military Specification MIL-G-9954A dated 1 November 1966, and is approved for use by the Department of the Air Force and is available for use by all Departments and Agencies of the Department of Defense.

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Paragraph 2.1 - Under Specifications delete "Military, MIL-D-3464, Desiccants, Activated, Bagged, Packaging Use and Static Dehumidification".

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Paragraph 2.1 - Under Tech Manuals add "T.O. 1-1-2, Corrosion Prevention and Control for Aerospace Equipment".

Paragraph 2.1 - Under Technical Manuals delete "Air Force, TO 1-1-5, Abrasive Blasting Method of Cleaning and Corrosion Removal".

Paragraph 2.2 - Under American Society for Testing Materials Publications delete "C 169-69, Soda Lime Glass, Chemical Analysis of." and substitute "C169 Methods for Chemical Analysis of Soda-Lime and Borosilicate Glass."

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Paragraph 3.3 - After the word "Appearance" add "and Roundness". After the last sentence add the following sentence: "The roundness of the glass beads shall be specified in Table 1 for each size". (See 4.5.2)

* Paragraph 3.7 - Delete in its entirety, and substitute "Sieve analysis. The glass beads shall conform to the sieve analysis as specified in Table 1 when tested as specified. (See 4.5.6)"

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* Paragraph 4.3 - Delete the sentence "Each lot shall not exceed 2000 pounds" and substitute "Each lot shall not exceed 2000 pound consisting of 40 separate 50-pound containers."

PSC 5350

Distribution Statement A: Approved for public release; distribution is unlimited.

Amendment 3

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Paragraph 5.1.1 - Under sub-paragraph 1, delete "Type II and III, Grade X with dipped ends" and add "Type VI, Style B, MB-3, Sack No 13X, outer wall to be minimum of 50 LB basic weight".

Paragraph 5.1.1 - Sub-paragraph 4, delete in its entirety, and substitute the following: "When specified, five pounds of glass beads shall be placed in a plastic bag and the bag heat sealed. The vapor transmission-rate of the plastic bag shall be as specified in paragraph 5.1.4. Ten 5-pound bags shall be packed for shipment in a 50-pound container as specified in 1, 2, or 3 above."

Paragraph 5.1.2 - Under sub-paragraph 1, delete "Type II or III, Grade L/W" and add "Type VI, Style B, MB-3, Sack No 13X, Outer Wall to be minimum of 50LB Basic weight".

Paragraph 5.1.2 - Add a new sub-paragraph 4 as follows: "When specified, five pounds of glass beads shall be placed in a plastic bag and the bag heat sealed. The vapor transmission rate of the plastic bag shall be as specified in paragraph 5.1.4. Ten 5-pound bags shall be packed for shipment in a 50-pound container as specified in 1, 2, or 3 above".

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Paragraph 5.1.4 - In the first sentence, delete the words "with a minimum of eight units of desiccant conforming to MIL-D-3464".

Paragraph 6.1 - In the fourth line, insert "Air Force" between "with" and "Technical", delete "1-1-5" and substitute "1-1-2".

* Paragraph 6.3 - In Line 10, delete "Warner Robins Air Material Area (WRAMA), ATTN: MMIRDA" and substitute "WR-ALC/MMIRFW".

"The margins of this amendment are marked with an asterisk to indicate where changes (additions, modifications, corrections, deletions) from the previous amendment were made. This was done as a convenience only and the Government assumes no liability whatsoever for any inaccuracies in these notations. Bidders and contractors are cautioned to evaluate the requirements of this document based on the entire content irrespective of the marginal notations and relationship to the last previous amendment".

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