

MIL-G-25871B  
Amendment 1  
30 December 1985

## MILITARY SPECIFICATION

### Glass, Laminated, Aircraft Glazing

This amendment forms a part of Military Specification MIL-G-25871B, dated 27 November 1978, and is approved for use by all Departments and Agencies of the Department of Defense.

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3.1.2, delete and substitute:

"3.1.2 Interlayer. The material used for interlayer shall be stable without edge sealing and shall have suitable binding characteristics. The material shall be polyvinyl butyral or a suitable high-temperature resistant material, as specified (see 6.2). Unless otherwise specified, polyvinyl butyral, when used, shall be plasticized with either 21.0  $\pm$ 2 parts by weight of triethylene glycol di-2-ethyl butyrate or 19.0  $\pm$ 2 parts by weight of di-n-hexyl adipate per 100 parts resin. The laminator's serialized identification number code shall provide traceability as to the type of interlayer used in each laminate (see 6.2). Use of either a different plasticizer or amount of plasticizer shall be approved by the procuring activity and specified in applicable drawings, specifications, or in the contract or order."

Custodians:  
Air Force - 20  
Navy - SH

Preparing Activity:  
Air Force - 20  
(Project 9340-0067)

Review Activity:  
DLA-GS

FSC 9340

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