

MIL-F- 18870 E(OS)
AMENDMENT 1
23 MAY 1986

MILITARY SPECIFICATION
FIRE CONTROL EQUIPMENT, NAVAL SHIPBOARD
GENERAL SPECIFICATION FOR

This amendment forms a part of Military Specification MIL-F-18870E(OS), dated 25 April 1975, and is approved for use within the Naval Sea Systems Command, Department of the Navy and is available for use by all Departments and Agencies of the Department of Defense.

PAGE 2

Delete "QQ-S-764 Steel Bar, Corrosion Resisting, Free Machining"

Delete "QQ-Z-325 Zinc Coating, Electrodeposited, Requirements For"

PAGE 3

Delete "MIL-C-3469 Canada Balsam"

PAGE 4

Delete "MIL-G-20699 Grommets, Rubber, Split, General Purpose"

PAGE 5

Delete "OR-1 Mark and Mod Nomenclature System" and substitute "MIL-STD-1661 Mark and Mod Nomenclature System"

PAGE 6

2.2: Add "ASTMA 582-80 Free-Machining Stainless and Heat-Resisting Steel Bars, Hot Rolled or Cold-Finished" and "ASTM B 633-78 Zinc On Iron and Steel, Electrodeposited Coatings Of"

3.3.1.1: Delete entire paragraph.

PAGE 9

Table I: Delete "MIL-G-20699"

Delete "QQ-S-764, grade 416" and substitute "ASTMA 582-80, Type 416"

1 of 2

AMSC N/A

FSC 1290

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Table III: Delete "QQ-Z-325" and substitute "ASTM B 633-78"

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3.4.15.4, line 2: Delete "Canada Balsam in accordance with MIL-C-3469,"

PAGE 18

3.7: Delete "OR-I" and substitute "MIL-STD-1661"

PAGE 25

6.3 Table: Delete all references to Paragraph 3.3.1.1, QQ-S-764, QQ-Z-325, MIL-C-3469, and MIL-G-20699.

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Delete reference to Paragraph 3.3.1.1.

Delete "MIL-C-3469"

Delete "OR-1" and substitute "MIL-STD-1661"

PAGE 29

Delete all references to "Nonstandard parts and materials"

Preparing Activity:
Navy - OS
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