

MIL-F-16884H
AMENDMENT 2
4 December 1985
SUPERSEDING
AMENDMENT 1
10 December 1984

### MILITARY SPECIFICATION

### FUEL, NAVAL DISTILLATE

This amendment forms a part of MIL-F-16884H, dated 3 May 1983, and is approved for use by all Departments and Agencies of the Department of Defense.

### PAGES 2 AND 3

- 2.2, under "AMERICAN SOCIETY FOR TESTING AND MATERIALS (ASTM)": Delete reference to "ASTM D 2709" and add the following:
  - "D 2276 Particulate Contaminant in Aviation Turbine Fuels, Test Method for. (DoD adopted)
  - D 2880 Gas Turbine Fuel Oils, Standard Specification for.
  - D 4176 Free Water and Particulate Contamination in Distillate Fuels (Clear and Bright Pass/Fail Procedures), Test Method for.
  - D 4294 Sulfur in Petroleum Products by Non-Dispersive X-Ray Fluorescence Spectrometry, Test Method for."

#### PAGE 3

- 3.2: Delete and substitute:
- "3.2 Material. The fuel supplied under this specification shall be distillate fuel refined from petroleum crude oil."
- 3.2.2: Delete "(a) N, N' diisopropyl-para-phenylenediamine" and "(b) N, N' disecondary butyl-para-phenylenediamine".

FSC 9140

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## PAGES 4 and 5

# Table I: Delete and substitute:

"TABLE I. Chemical and physical requirements.

|                                    | · .  |                            |                     |
|------------------------------------|--|----------------------------|---------------------|
| Characteristics                    | Requirements                                 | FED-STD-791<br>test method | ASTM<br>test method |
| Ignition quality, cetane           | 45   | •                          | D 613               |
| number (min) (see 4.5.1)           |  |                            |                     |
| Appearance at 25°C (75°F)          | Clear and bright                             |                            | D 4176              |
| or ambient temperature             | • .  |                            |                     |
| whichever is higher                |  | ,                          |                     |
| Distillation:                      |  |                            |                     |
| 10 percent point, °C (°F)          | Record                                       |                            | •                   |
| 50 percent point, °C (°F)          | Record                                       | * ***                      | - 06°               |
| 90 percent point, °C (°F)          | 357°C (675°F)                                |                            | D 86                |
| (max)                              | 20500 (73500)                                |                            |                     |
| End point, °C (°F) (max)1/         | 385°C (725°F)                                |                            |                     |
| Residue plus loss, percent (max)   | 3.0  | , .                        |                     |
| Flash point, °C (°F) (min)         | 60°C (140°F)                                 |                            | " D 93              |
| Pour point, °C (°F) (max)          | $-6^{\circ}$ C $(20^{\circ}$ F) $\frac{4}{}$ |                            | D 97                |
| Cloud point, °C (°F) (max)         | $-1^{\circ}C (30^{\circ}F)^{\frac{4}{4}}$    | . ,                        | D 2500              |
| Viscosity at 40°C (104°F)          | 1.7 - 4.3                                    |                            | D 445               |
| Kinematic, centistokes             |  | . ;                        |                     |
| Carbon residue, on 10 percent      | 0.20   |                            | D 524               |
| bottoms, percent (max) (see 4.5.2) | ,  | •                          |                     |
| Sulfur, percent (max)              | 1.00   |                            | <u>2</u> /D 129     |
| Corrosion (max) at 100°C (212°F)   | No. 1 ASTM                                   | : :2                       | → D 130             |
| Color (max)                        | 3  |                            | D 1500              |
| Ash, percent (max)                 | 0.005  |                            | D 482:              |
| Particulate contamination,         | 10   |                            | D 2276              |
| mg/liter, (max)                    |  | . •                        | (Appendix A2)       |
| Trace metals (max)                 |  | ٠.,                        |                     |
| Vanadium                           | Record                                       |                            | ٠.                  |
| Sodium plus potassium              | Record                                       | ,                          |                     |
| Calcium                            | Record                                       |                            |                     |
| Lead                               | Record                                       |                            | D 3605              |
| Gravity (hydrometer)               | Record                                       |                            | 3/D 1298            |
| Demulsification at 25°C (77°F),    | 10   |                            | D 1401              |
| minutes (max) (see, 4.5.3)         | 0.10   |                            | D 07/               |
| Acid number (max)                  | 0.30   | [<br> -<br>                | D_974               |
| Neutrality                         | Neutral                                      | 5101                       | D 611               |
| Aniline point, °C (°F)             | Record 5/1.5                                 | • ·                        | D 611<br>D 2274     |
| Accelerated stability, total       | 2 1.0  | , , ,                      | D ZZ/4              |
| insolubles mg/100 mL (max)         |  | <u></u>                    |                     |

See footnotes at top of next page.

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- 1/ As the end point of the distillation is approached, if either a thermometer reading 385°C (725°F) or a decomposition point is observed, discontinue the heating and resume the procedure as directed in ASTM D 86.
- 2/ ASTM D 1552, ASTM D 4294, and ASTM D 2622 may be used as alternative methods.
- 3/ ASTM D 287 may be used as an alternative method.
- 4/ The ASTM methods for pour and cloud points permit optional use of either Celsius or Fahrenheit procedures; therefore requirements are specified for either option.
- 5/ Average of three determinations is acceptable. Fuel designated for long term storage (greater than 6 months) shall have an accelerated stability of 0.5 mg/100 mL (max) prior to addition of any stability additive. The stability additive shall have the prior approval of the preparing activity.
- 6/ ASTM D 2276 shall be used to determine particle contamination."

#### PAGE 6

### 4.5.1: Delete and substitute:

"4.5.1 Ignition quality. To determine cetane quality, ASTM D 613 shall be used. The resulting cetane number shall be 45 minimum. ASTM D 976 may be used as an alternative. The minimum cetane index shall be 46. Where cetane index is used the value shall be reported as the cetane index."

NOTE: The margins of this amendment are marked with an asterisk to indicate where changes (additions, modifications, corrections, deletions) from the previous amendment were made. This was done as a convenience only and the Government assumes no liability whatsoever for any inaccuracies in these notations. Bidders and contractors are cautioned to evaluate the requirements of this document based on the entire content irrespective of the marginal notations and relationship to the last previous amendment.

Preparing activity:

(Project 9140-0109)

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Custodians:

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Navy - SH

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Review activities:

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