

**INCH-POUND**  
MIL-E-23765B(SH)  
AMENDMENT 1  
15 September 1989

**MILITARY SPECIFICATION**

**ELECTRODES AND RODS - WELDING, BARE, SOLID  
AND ALLOYED CORED, GENERAL SPECIFICATION FOR**

This amendment forms a part of MIL-E-23765B(SH), dated 22 August 1985, and is approved for use by the Naval Sea Systems Command, Department of the Navy, and is available for use by all Departments and Agencies of the Department of Defense.

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3.5.6: Add as new paragraph:

"3.5.6 Rounding-off procedure. For purposes of determining conformance with this specification, an observed or calculated value shall be rounded off to the nearest 1000 pounds per square inch for tensile and yield strength and to the "nearest unit" in the last right-hand place of figures used in expressing the limiting value for other values in accordance with the rounding-off method specified in ASTM E 29."

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4.3.1.5, line 1: After "SAW granular neutral" add "or active".

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4.7.1.5, line 2: After "a suitable neutral" add "or active".

4.7.2.2, Delete second sentence.

Preparing activity:  
Navy - SH  
(Project 3439-N670)