

**INCH-POUND**  
 MIL-E-23765/1E(SH)  
 AMENDMENT 1  
 15 September 1989

**MILITARY SPECIFICATION**

**ELECTRODES AND RODS - WELDING, BARE, SOLID  
 AND ALLOYED CORED, ORDINARY STRENGTH AND  
 LOW ALLOY STEEL**

This amendment forms a part of MIL-E-23765/1E(SH), dated 23 August 1985, and is approved for use by the Naval Sea Systems Command, Department of the Navy, and is available for use by all Departments and Agencies of the Department of Defense.

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6.3: Change the paragraph number of 6.3 to 6.4, then add as new paragraph 6.3:

"6.3 Cross-references. The submerged arc electrodes covered by this specification are equivalent to the electrodes in MIL-E-18193 as follows:

This specification	MIL-E-18193
MIL-70S-7	MIL-B3
MIL-70S-8	MIL-B4-B
MIL-70S-9	MIL-B4"

Preparing activity:  
 Navy - SH  
 (Project 3439-N671)