

INCH - POUND

MIL-DTL-38999K
AMENDMENT 1
25 MAY 2001

MILITARY SPECIFICATION SHEET

CONNECTORS, ELECTRICAL, CIRCULAR, MINIATURE, HIGH DENSITY, QUICK DISCONNECT (BAYONET, THREADED, AND BREECH COUPLING), ENVIRONMENT RESISTANT, REMOVABLE CRIMP AND HERMETIC SOLDER CONTACTS, GENERAL SPECIFICATION FOR

This amendment forms a part of MIL-DTL-38999K, dated 17 December 1999, and is approved for use by all Departments and Agencies of the Department of Defense.

PAGE 6

Paragraph 2.3, add the following 2 entries under ELECTRONIC INDUSTRIES ASSOCIATION (EIA):
“ EIA-464-78 - Cavity to Cavity Leakage Bonding Integrity Test Procedure for Electrical Connectors.
EIA-464-79 - Insert Bond Strength Test Procedure for Electrical Connectors”.

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Table II, Contact Size 20:
Change Wire Size (AWG) from: “24, 22, 10” to “24, 22, 20”.

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Table VII, Group 1: Remove finish X and class S from shell-to-shell conductivity (2 places) and salt spray (corrosion) tests.

Table VII, Group 1, test paragraph column: For salt spray (corrosion) test, change test paragraph number from “4.5.12” to “4.5.12.1”.

Table VII, Group 1, after the “Altitude immersion (except hermetics 1/)” test, indent by 3 spaces the following 2 tests:

“ Insulation resistance at ambient temperature
Dielectric withstanding voltage at sea level”

Table VII, Group 2, after the “Altitude-low temperature” test, indent by 3 spaces the following 2 tests:

“ Insulation resistance at ambient temperature
Dielectric withstanding voltage at sea level”

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Table VII, Group 2, after the "Humidity" test, indent by 3 spaces the following 2 tests:

" Insulation resistance at ambient temperature
Dielectric withstanding voltage at sea level"

Table VII, Group 2, Contact Retention Test:

Change test paragraph number in 2 places from: "4.5.19" to "4.5.19.1".

Table VII, Group 2, Shock Test:

Change test paragraph number from: "4.5.23" to "4.5.23.1".

Table VII, Group 2, Shock Test:

Change test paragraph number from: "4.5.23" to "4.5.23.1".

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Table VII, Group 3, after the "Humidity" test, indent by 3 spaces the following 2 tests:

" Insulation resistance at ambient temperature
Dielectric withstanding voltage at sea level"

Table VII, Group 5, after the "Fluid immersion" test, indent by 3 spaces the following test:

" Contact retention"

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Table VII, Group 6, after the "Retention system fluid immersion" test, indent by 3 spaces the following 2 tests:

" Dielectric withstanding voltage at sea level
Coupling torque"

Table VII, Group 9 title: remove finishes R & U for series I & II.

Table VII, Group 9: add class R and remove class S from shell-to-shell conductivity (2 places) and salt spray (corrosion) tests.

PAGE 25

Page 25 paragraph 3.43 (Marking): delete sentence number 5 and replace it with the following:

"A single digit shell size and/or insert arrangement shall be marked with a single digit (example: shell size 8 shall be marked "8" not "08"), however, to allow existing stock to be exhausted, the use of 2 digits is allowed (example: shell size "8" maybe marked "08") for a period of one year from the date of this amendment 1".

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Paragraph 3.43, subparagraph a:

Change paragraph number for Finish from: "(see 3.4.8.2)" to "(see 3.3.6.2)".

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Paragraph 3.43, subparagraph a:

Change paragraph number for Class "(see 1.3.1c & 3.4.8.2)" to "(see 1.3.1c & 3.3.6.2)".

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Table XIII, Requirement paragraph column for visual inspection test, :

Delete "3.1, 3.3, 3.4, 3.5, 3.43 and 3.4" and replace with "3.1, 3.3, 3.4, 3.5, 3.43 and 3.44".

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Paragraph 4.5.12.2, subparagraph a:

Replace the first sentence with the following: "The connectors (series I and II, finishes B, C, and E; and series III and IV, classes C, H, K, S, W, and Y) shall be tested for 452 hours mated followed by 48 hours unmated".

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Paragraph 4.5.45, Delete and replace with:

"4.5.45 Cavity to cavity insert bonding integrity (see 3.49). Unmated connectors shall be subjected to test procedure 78 of EIA-364."

Paragraph 4.5.46, subparagraph a, delete "(1.829)" and replace with "(1.219 meters)".

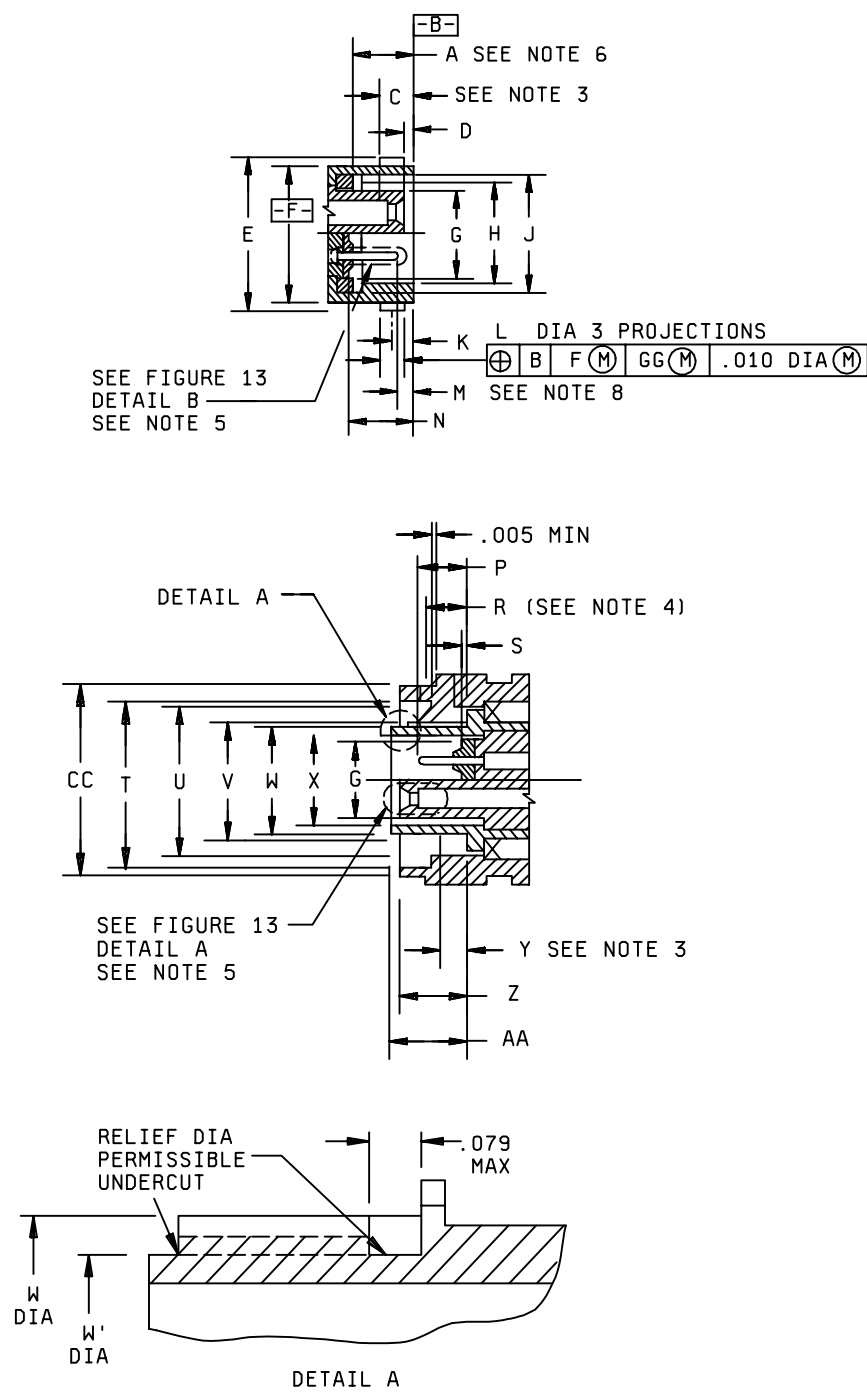
Paragraph 4.5.47, Delete and replace with:

"4.5.47 Insert bonding integrity (see 3.49). Unmated connectors shall be subjected to test procedure 79 of EIA-364."

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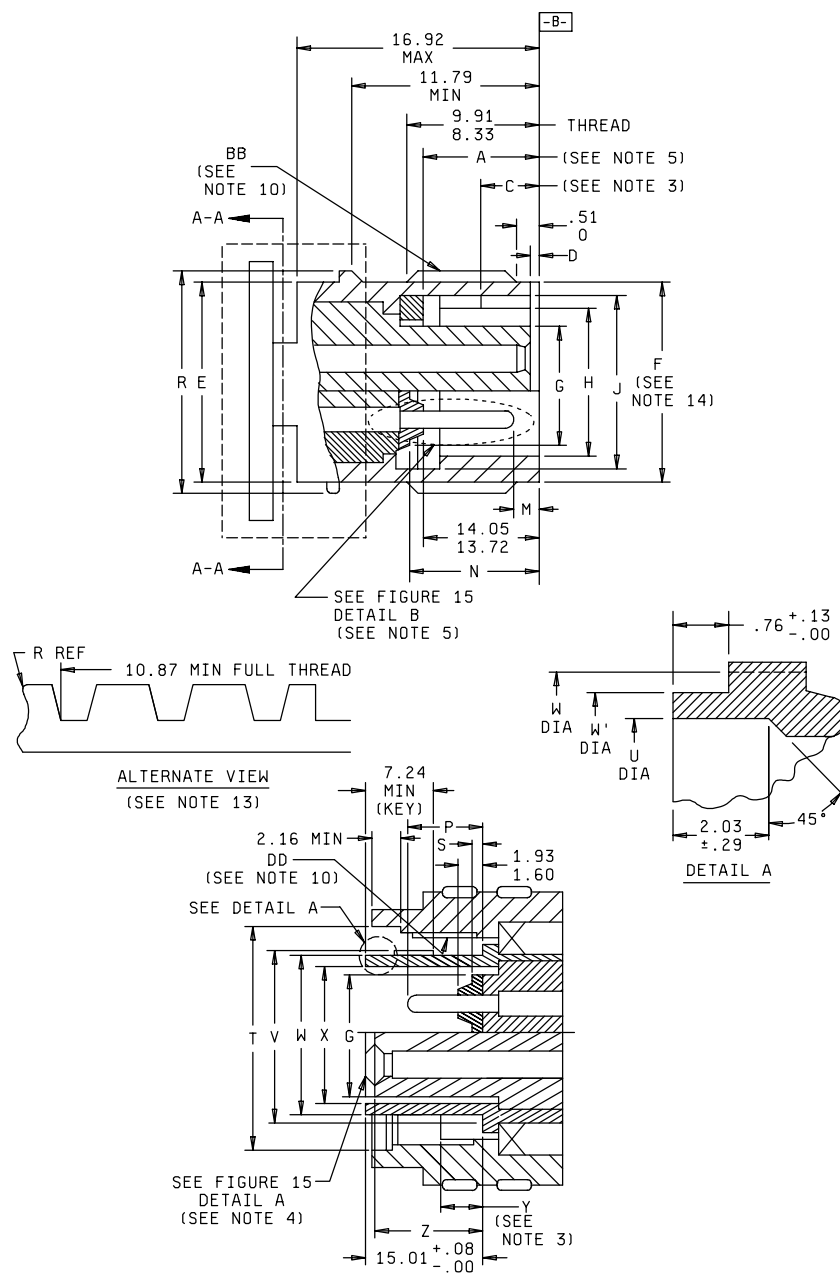
Figure 2, Delete and replace with:



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Figure 2, Delete and replace with:



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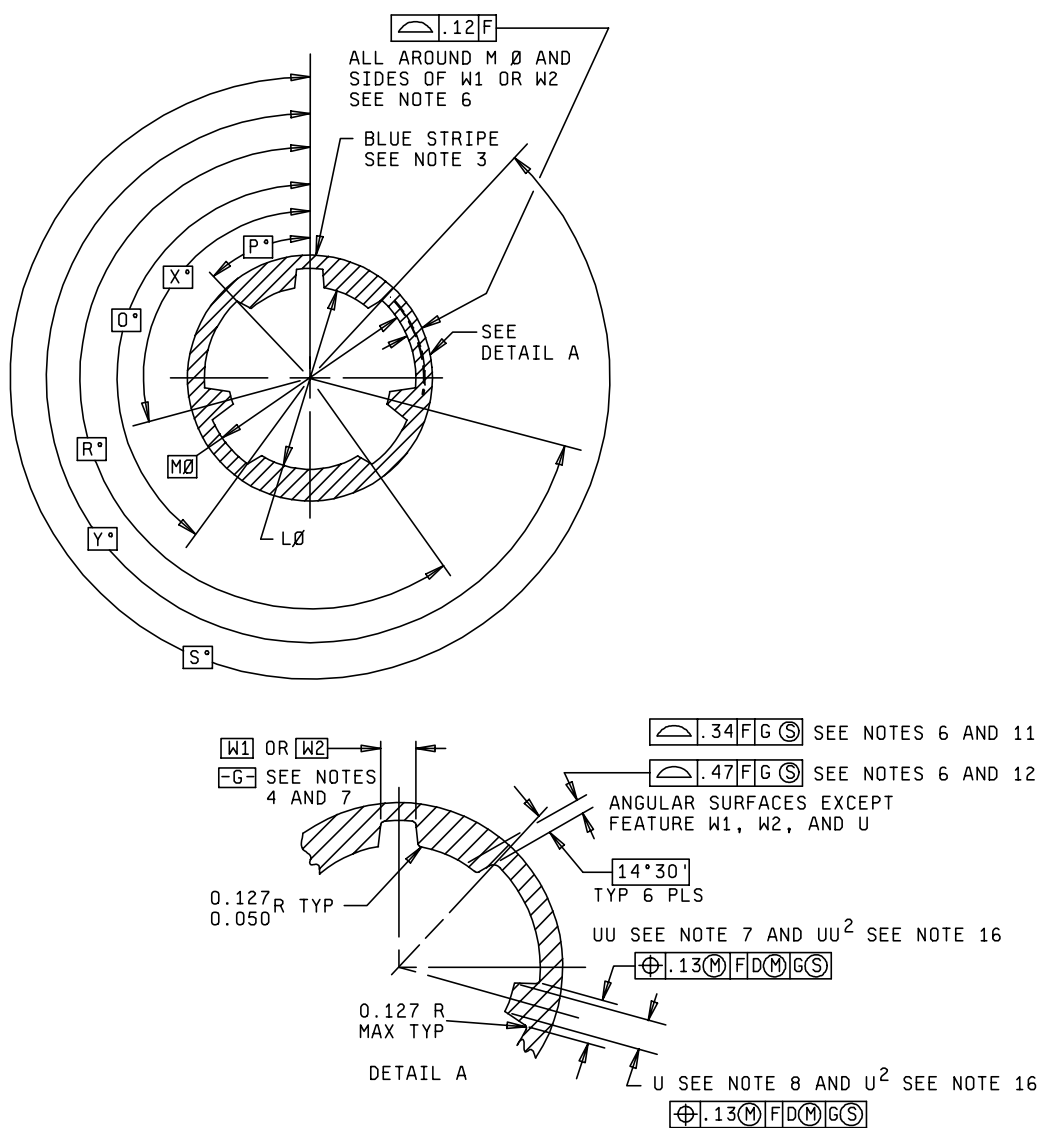
Figure 5, bottom table:

Change table heading from: "Series I Assemblies" to "Series II Assemblies".

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Figure 7, Delete and replace with:



PLUG, OUTER COUPLING RING

MAIN KEY/KEYWAY POLARIZATION

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Figure 12, Style S, C dimension:

Replace "(ENTERANCE HOLE SEE NOTE 3)" with "(ENTERANCE HOLE SEE NOTE 3)".

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Figure 13, Metric equivalents table, second column, delete and replace with the following:

Inches	mm
.0640	1.626
.0665	1.689
.067	1.70
.069	1.75
.071	1.80
.074	1.88
.077	1.96
.0830	2.108
.085	2.16

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Figure 26, bottom drawing:

Replace “(2 PUSH RODS FOR ADJUSTING SLIDIND SHORT)” with “(2 PUSH RODS FOR ADJUSTING SLIDING SHORT)”.

CONCLUDING MATERIAL

Custodians:

Army – CR
Navy – AS
Air Force – 11
DLA – CC

Preparing activity:

DLA – CC

(Project 5935–4318)

Review activities:

Army – AR, MI
Navy – EC, MC, OS
Air Force – 19, 99
DLA – IS