INCH-POUND

MIL-DTL-5886F AMENDMENT 2 <u>11 October 1999</u> SUPERSEDING AMENDMENT 1 25 October 1996

DETAIL SPECIFICATION

CYLINDER, AIRCRAFT OXYGEN, LOW PRESSURE,

NONSHATTERABLE

This document remains inactive for new design.

This amendment forms a part of MIL-DTL-5886F, dated 24 March 1995, and is approved for use by all Departments and Agencies of the Department of Defense.

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3.1.2 First article:

Delete "(see 6.4)", change "4.4" to "4.3".

3.3.1 Welding:

Delete "(see 4.5.1.2)".

3.5.1 Cleanliness:

Change "3.5.1" to "3.4.1".

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* 3.6 <u>Exterior finish</u>.:

* Add the following after the 2nd sentence "The .750 by .375 min. wrench flat surfaces shown in MIL-DTL-5886/1 may be left unpainted if necessary to allow the additional markings specified (see 3.7.1) to be legible."

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4.4 b.:

Change "(4.5.1.2)" to "(4.5.1.1)".

4.5.3 Leakage:

Change "(see 4.3.1)" to "(see 4.2.1)".

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4.5.5 <u>Burst pressure</u>:

Change "(see 3.5.4)" to "(3.4.4)". In the last sentence, after the word "tested", add "for cyclic endurance".

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4.5.9 Physical properties:

Delete "(see 4.4.1, 4.4 j.)" and add "(see 4.3.1)".

Delete section 5 and add:

5 PACKAGING

5.1 For acquisition purposes, the packaging requirements shall be as specified in the contract or order (see 6.2). When actual packaging of materiel is to be performed by DOD personnel, these personnel need to contact the responsible packaging activity to ascertain requisite packaging requirements. Packaging requirements are maintained by the Inventory Control Point's packaging activity within the Military Department or Defense Agency, or within the Military Department's System Command. Packaging data retrieval is available from the managing Military Department' or Defense Agency's automated packaging files, CD-ROM products, or by contacting the responsible packaging activity.

6.2 e. Change to read:

"e. When first article is required. Cylinders subjected to destructive tests (see Table I) shall not be shipped or considered as part of the contract or order.

Delete subparagraphs "h." and "I.".

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TABLE I:

Change "45.3" to "4.5.3".

The margins of this amendment are marked with an asterisk to indicate where changes from the previous amendment were made. This was done as a convenience only and the Government assumes no liability whatsoever for any inaccuracies in these notations. Bidders and contractors are cautioned to evaluate the requirements of this document based on the entire content irrespective of the marginal notations and relationship to the last previous amendment.

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