INCH-POUND
MIL-DTL-24646/2B
29 October 2008
SUPERSEDING
MIL-DTL-24646/2A
17 May 2002

DETAIL SPECIFICATION SHEET

FUSE BOXES, FEEDER DISTRIBUTION, TOTALLY ENCLOSED, 125/250 VOLTS, DIRECT CURRENT, THREE WIRE BUSES, TWO WIRE BRANCHES, 0-30 AMPERE MIDGET FUSES, SYMBOLS 609, 610 AND 611

This specification is approved for use by all Departments and Agencies of the Department of Defense.

The requirements for acquiring the product described herein shall consist of this specification sheet and MIL-DTL-24646.

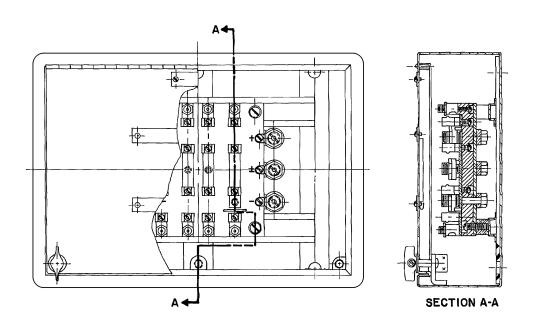


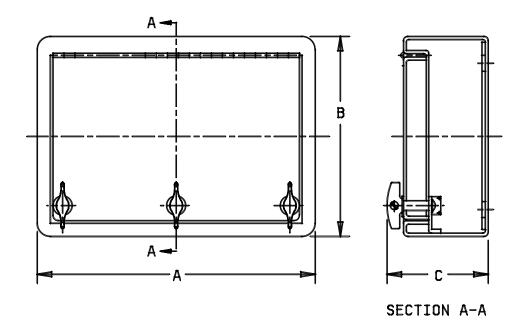
FIGURE 1. <u>Fuse box assembly, typical</u>. Item No. 01, 02, 03 (Symbol 609 shown)

NOTES:

- 1. Dimensions are in inches.
- 2. Unless otherwise specified herein, tolerances shall be as follows: Two place decimals plus or minus 0.02.

Three place decimals - plus or minus 0.005.

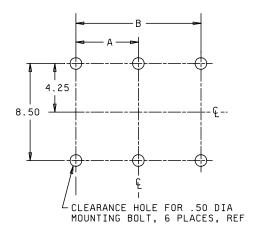
AMSC N/A FSC 5920

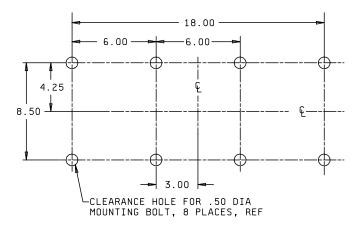


SYMBOL	DIMENSIONS (REF)				
NO	Α	В	С		
609	14.16	10.16	4.25		
610	18.16	10.16	4.25		
611	22.16	10.16	4.25		

FIGURE 2. Enclosure, overall dimensions. Item No. 04, 05, 06 (Symbols 609, 610, 611)

A. Symbols 609, and 610

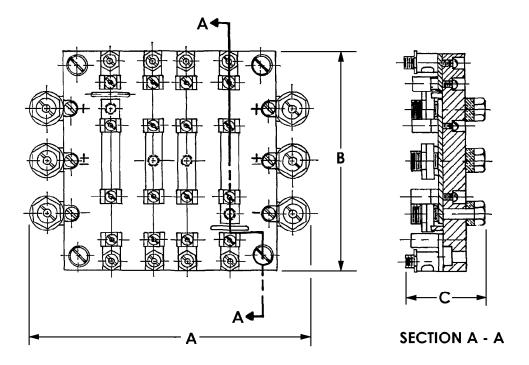




B. Symbol 611

SYMBOL	DIMENSIONS		
NO	Α	В	
609	5.00	10.00	
610	6.50	13.00	

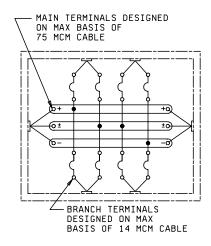
FIGURE 3. Mounting dimensions, ref.

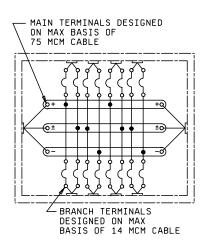


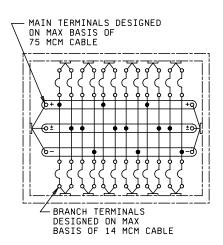
SYMBOL	DIMENSIONS (MAX)				
NO	Α	В	С		
609	7.50	5.75	2.20		
610	12.37	5.75	2.20		
611	17.25	5.75	2.20		

FIGURE 4. <u>Fuse block assembly, typical</u>. Item No. 07, 08, 09 (Symbols 609, 610 and 611)

- A. Four 2-wire branches (Symbol 609).
- B. Eight 2-wire branches (Symbol 610).







C. Twelve 2-wire branches (Symbol 611).

FIGURE 5. Wiring diagrams. Item No. 10, 11, 12

REQUIREMENTS

Symbol numbers: See table I.

Design:

Electrical rating: 125/250 volts direct current, 0-30 ampere. Dimensions and configuration: See figures 1, 2, 3 and 4.

Wiring diagrams: See figure 5.
Mounting dimensions: See figure 3.
Degree of enclosure: Totally enclosed.

Designation and marking: See MIL-DTL-24646.

Parts: The parts listed in table II and specified in MIL-DTL-24646 shall be used in the construction

of the fuse boxes specified herein.

General information:

Military part numbers and general information are as specified in table I.

TABLE I. Military part numbers and general information.

								Supers	edes
Military part no.	Symbol no.	Weight in pounds	No. of circuits	Feeder MCM	Branch MCM	Fuse size	Bus bar size	Drawing no.	Туре
M24646/2- 001	609	19.0	4	75	14	midget 0-30A	0.62 x 0.19	9000-S- 6202-73160	LL-S
M24646/2- 002	610	24.6	8	75	14	midget 0-30A	0.62 x 0.19	9000-S- 6202-73162	NN-S
M24646/2- 003	611	29.4	12	75	14	midget 0-30A	0.62 x 0.19	9000-S- 6202-73163	PP-S

TABLE II. Parts list.

		QTY M /-		/-		
Item	Description		002	003	Material/	Remarks
no. <u>1</u> /					specification	
01	Fuse box assembly	-			MIL-DTL-24646/2	See figure 1
	(sym 609)					
02	Fuse box assembly		-		MIL-DTL-24646/2	See figure 1
	(sym 610)					
03	Fuse box assembly			-	MIL-DTL-24646/2	See figure 1
	(sym 611)					
04	Enclosure	1			M24142/16-001	See figure 2
	(10 x 14 x 3.5)					
05	Enclosure		1		M24142/16-003	See figure 2
	(10 x 18 x 3.5)					
06	Enclosure			1	M24142/18-002	See figure 2
	(10 x 22 x 3.5)					
07	Fuse block assembly	1			MIL-DTL-24646/2	See figure 4
08	Fuse block assembly		1		MIL-DTL-24646/2	See figure 4
09	Fuse block assembly			1	MIL-DTL-24646/2	See figure 4
10	Wiring diagram	1			MIL-E-2036	See figure 5
11	Wiring diagram		1		MIL-E-2036	See figure 5
12	Wiring diagram			1	MIL-E-2036	See figure 5
13	Fuse clip	16	32	48	A-A-55507/1-04	N/A
	(midget 0-30A)				7171 0000777 01	
14	Identification plate	1	1	1	ASTM B36/B36M	N/A
					B121/B121M	
15	Information plate	4	8	12	ASTM B36/B36M	N/A
					B121/B121M	

^{1/} Item numbers after the figure titles are the same as the item numbers shown in this table.

Referenced documents. In addition to MIL-DTL-24646, this document references the following:

MIL-E-2036 ASTM B36/B36M ASTM B121/B121M

The margins of this specification sheet are marked with vertical lines to indicate where changes from the previous issue were made. This was done as a convenience only and the Government assumes no liability whatsoever for any inaccuracies in these notations. Bidders and contractors are cautioned to evaluate the requirements of this document based on the entire content irrespective of the marginal notations and relationship to the last previous issue.

Custodian: Navy - SH DLA - CC Preparing activity: DLA - CC

(Project 5920-2008-018)

NOTE: the activities listed above were interested in this document as of the date of this document. Since organizations and responsibilities can change, you should verify the currency of the information above using the ASSIST Online database at http://assist.daps.dla.mil.