INCH-POUND
MIL-DTL-24630/1B(SH)
17 June 2014
SUPERSEDING
MIL-V-24630/1A(SH)
8 August 1986

DETAIL SPECIFICATION SHEET

VALVES, CHECK, IN-LINE, NON-REVERSIBLE INSTALLATION FOR HYDRAULIC FLUID AND LUBRICATING OIL FLUID

This specification is approved for use by the Naval Sea Systems Command, Department of the Navy, and is available for use by all Departments and Agencies of the Department of Defense.

The requirements for acquiring the product described herein shall consist of this specification sheet and MIL-DTL-24630(SH).

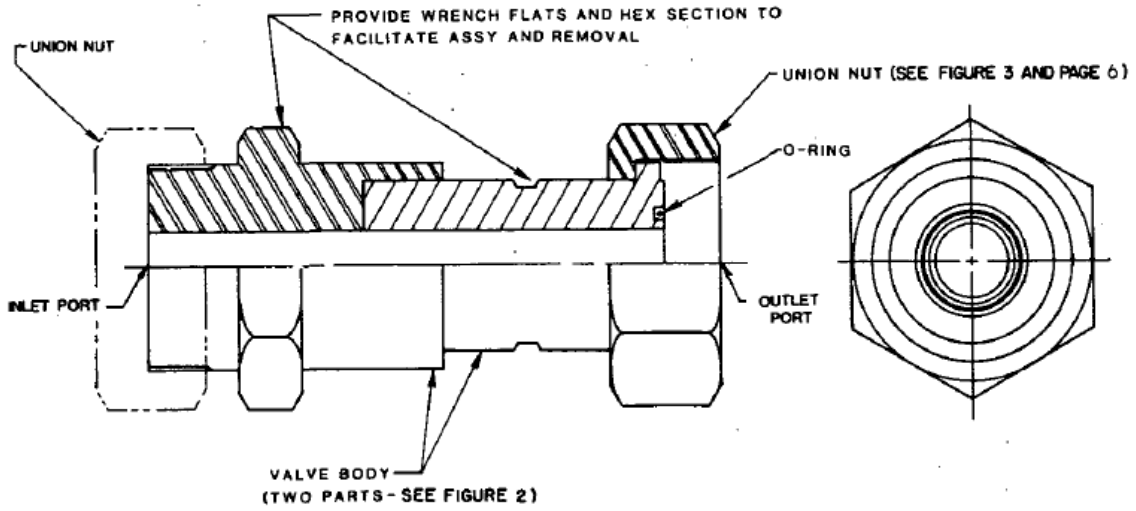


FIGURE 1. Non-reversible in-line check valve.

REQUIREMENTS:

Rated flow and pressure drop shall be as shown in table I.

Dimensions are in inches.

Tolerances, unless otherwise specified herein, shall be ±1/64 for fractions and ±0.010 for decimals.

Unless otherwise specified (see 6.2 of MIL-DTL-24630), union nut material shall be nickel aluminum bronze in accordance with either ASTM B150/B150M, C63200 or ASTM B148, C95800.

Part or Identifying Number (PIN). PINs consist of the basic number of this specification sheet and a dash number taken from table I for a valve assembly complete with union nut. For the union nut alone, the part number consists of the basic number of this specification sheet and a dash number from table III.

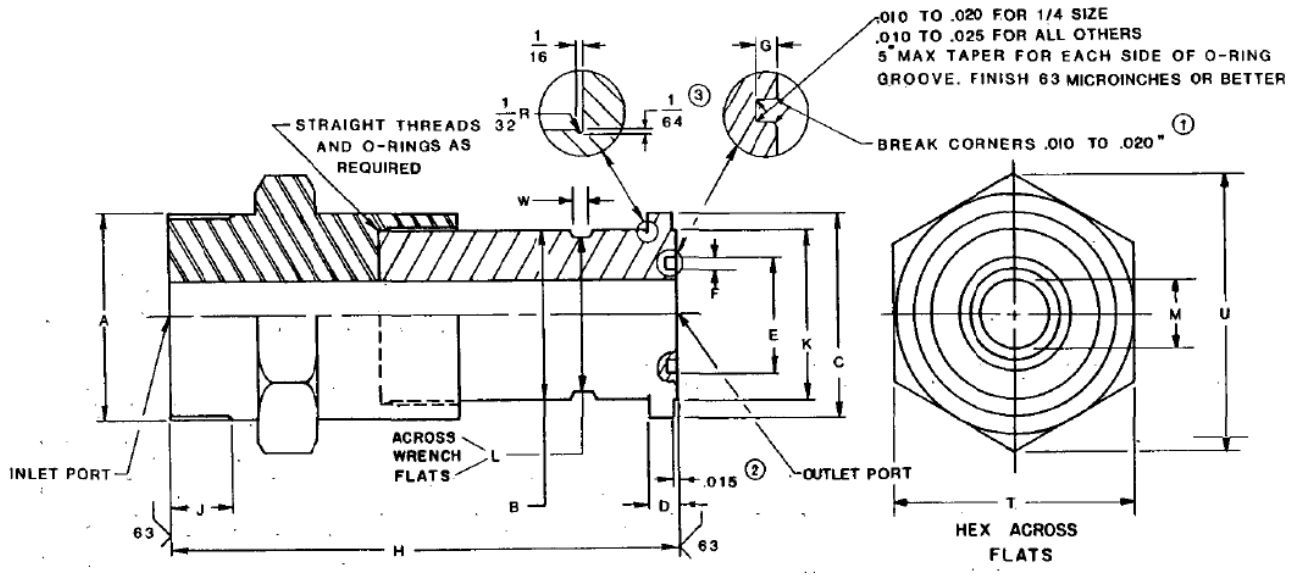
Examples: M24630/1-08 (complete valve with union nut), M24630/1-08N (union nut only).

TABLE I. Rated flow, pressure drop, and leakage requirements.

Dash no.	NPS 1/	Rated flow (minimum)		Pressure drop (max rate of flow)		Maximum internal leakage drops/3 minutes
		liters/min	gal/min	lb/in^2	kPa	
04	¼	10	2.6	10	69	2.0
06	⅜	16	4.2	10	69	3.0
08	½	25	6.6	10	69	4.0
12	¾	40	10.6	10	69	5.0
16	1	64	16.9	10	69	6.0
20	1¼	100	26.4	10	69	7.0
24	1½	160	42.3	10	69	8.0
32	2	250	66.0	10	69	9.0
40	2½	400	105.7	10	69	10.0

NOTE:

1/ Check valve port dimensions are based on schedule 80 pipe. Use in other schedule piping may increase noise characteristic slightly.



NOTES:

1 For dash no 04 edgebreak shall be 0 005–0 015

2 Tolerance ±0 003

3 Tolerance +1/64, -0

FIGURE 2 Valve body

TABLE II Body dimensions

Dash no.	NPS [1/]	A (dia)	B (dia) +0.000 -0.003	C (dia) ±1/64 -0	D ±0.015	E (dia)	F +0.000 -0.006	G +0.000 -0 006	H ±1/16	J (min)	K ±1/64	O-ring AS3209 – ref. only	L	M	T	U	W
04	¼	1 3/16-12UN-3A	0 872	1 1/16	¼	0 813	0 142	0 080	3 7/8	½	-	114	¾	0 302	1 3/8	1 588	9/16
06	3/8	1 3/8-12UN-3A	0 997	1¼	5/16	1 007	0 187	0 107	4 1/16	½	-	210	7/8	0 423	1 5/8	1 876	5/8
08	½	1¾-12UN-3A	1 372	1 5/8	5/16	1 132	0 187	0 107	4 3/8	½	-	212	1¼	0 546	2	2 309	13/16
12	¾	2-12UN-3A	1 622	1 7/8	5/16	1 257	0 187	0 107	5 3/16	½	1 5/8	214	1 3/8	0 742	2 3/8	2 742	1
16	1	2 5/16-12UNS-3A [2/]	1 934	2 3/16	5/16	1 444	0 187	0 107	5 7/8	5/8	1 13/16	217	1 5/8	0 957	2¾	3 175	1
20	1¼	2¾-12UN-3A	2 372	2 5/8	5/16	1 757	0 187	0 107	6 7/16	5/8	2 1/8	222	2 1/16	1 280	3¼	3 752	1¼
24	1½	3 1/16-12UNS-3A [3/]	2 559	2 15/16	3/8	2 007	0 187	0 107	7 5/8	¾	2 3/8	224	2¼	1 500	3¾	4 330	1½
32	2	3¾-12UN-3A	3 184	3 5/8	7/16	2 507	0 187	0 107	8 1/8	¾	2 7/8	228	2¾	1 940	4 3/8	5 051	1 5/8
40	2½	4½-12UN-3A	3 935	4 5/16	7/16	2 882	0 187	0 107	9 1/8	1	3 7/6	231	3 3/8	2 320	5 1/8	5 918	1 5/8

NOTES:

1/ Check valve port dimensions are based on schedule 80 pipe Use in other schedule piping may increase noise characteristic slightly

2/ Pitch diameter (PD) 2 2584–2 2539

3/ PD 3 0084–3 0037

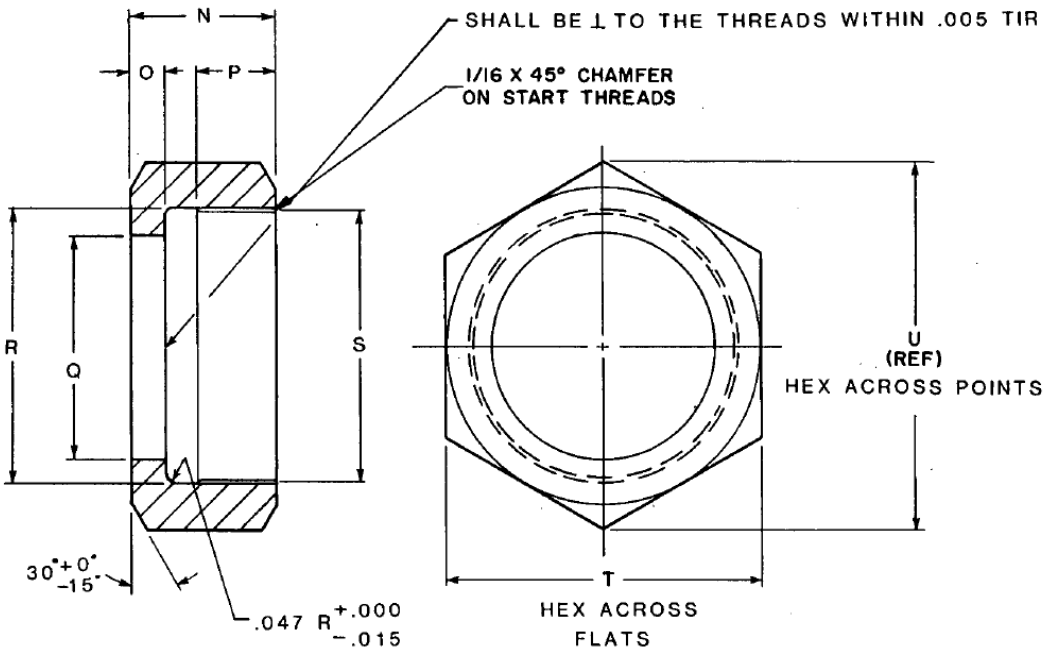


FIGURE 3 Union nut

TABLE III. Union nut dimensions. [1/]

Dash no.	NPS [2/]	N	O +0.015 -0.000	P (min length of full threads)	Q (dia) +0.003 -0.000	R (dia) +0.000 -0.010	S (dia)	T	U (ref)
04N	¼	1	0.250	9/16	0.878	1.201	1 3/16-12UN-3B	1 3/8	1.588
06N	3/8	1 1/16	0.250	9/16	1.003	1.388	1 3/8-12UNF-3B	1 5/8	1.876
08N	½	1 1/16	0.250	9/16	1.378	1.763	1 3/4-12UN-3B	2	2.309
12N	¾	1 1/8	0.313	9/16	1.628	2.013	2-12UN-3B	2 3/8	2.742
16N	1	1 1/4	0.313	11/16	1.940	2.326	2 5/16-12UNS-3B [3/]	2 3/4	3.175
20N	1 1/4	1 1/4	0.313	11/16	2.378	2.763	2 3/4-12UN-3B	3 1/4	3.752
24N	1 1/2	1 1/2	0.375	13/16	2.565	3.076	3 1/16-12UNS-3B [4/]	3 3/4	4.330
32N	2	1 1/2	0.375	13/16	3.190	3.763	3 3/4-12UN-3B	4 3/8	5.051
40N	2 1/2	1 7/8	0.438	1 1/16	3.941	4.513	4 1/2-12UN-3B	5 1/8	5.918

NOTES:

1/ Union nut dimensions captured within this table originate from 803-1385884.

2/ Check valve port dimensions are based on schedule 80 pipe. Use in other schedule piping may increase noise characteristic slightly.

3/ PD 2.2643–2.2584.

4/ PD 3.0146–3.0084.

CHANGES FROM PREVIOUS ISSUE: Marginal notations are not used in this revision to identify changes with respect to the previous issue due to the extent of the changes.

Custodian:
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Preparing activity:
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