INCH-POUND MIL-DTL-18866J SUPPLEMENT 1 14 March 2018

#### DETAIL SPECIFICATION

### FITTINGS, HYDRAULIC TUBE, FLARED, 37 DEGREE AND FLARELESS, GENERAL SPECIFICATION FOR

This supplement forms a part of MIL-DTL-18866J w/AMENDMENT 2, dated 20 January 2018.

#### SPECIFICATION SHEETS

MS39199 -Nipple, Tube-Safety Sleeve Compression Type, Bulkhead Mounting MS39201 Nipple, Tube-Safety Sleeve Compression Type MS39202 -Elbows, Pipe To Tube- Safety Sleeve Compression Type, 90 Degree, Male Pipe End MS39207 Elbows, Tube - Safety Sleeve Compression Type, 90 Degree -Nuts, Tube Coupling – Safety Sleeve Compression Type MS39210 -- Adapter; 37-Degree Flare, Female Swivel to Weld Socket, 3/4- Inch to 1-Inch MS39322 - Tube-Reducer, 37 – Degree Flare MS39323 MS39324 - Adapter, 37-Degree Flare to O-Ring Boss Fittings, Hydraulic Tube, Flared 37 Degree and Flareless, Steel; Adapter, Straight, Pipe to Tube, MS51500 -Male Pipe End, 37 Degree Flared Nipple, Tube, Regular Hex, 37 Degree Flared MS51501 Nipple, Tube, Regular Hex, 37 Degree Flared (Long) MS51502 - Adapter, Straight, Pipe to Tube, Female Pipe End, 37 Degree Flared MS51503 MS51504 - Elbow, Pipe to Tube, 90 Degree, Male Pipe End, 37 Degree Flared - Elbow, Tube, 90 Degree, 37 Degree Flared MS51505 MS51506 Fittings, Hydraulic Tube, Flared 37 Degree and Flareless, Steel; Elbow, Pipe to Tube, 90 Degree, Female Pipe End, 37 Degree Flared MS51507 - Elbow, Tube, 90 Degree, Bulkhead, 37 Degree Flared MS51508 Elbow, Pipe to Tube, 45 Degree Male Pipe End, 37 Degree Flared -MS51510 Tee, Tube, 37 Degree Flared MS51511 Tee, Pipe to Tube, Male Pipe on Run, 37 Degree Flared Tee, Pipe to Tube, Male Pipe on Branch, 37 Degree Flared MS51512 - Tee, Pipe to Tube, Female Pipe on Branch, 37 Degree Flared MS51513 - Tee, Pipe to Tube, Female Pipe on Run, 37 Degree Flared MS51514 MS51515 Tee, Tube, Bulkhead on Branch, 37 Degree Flared MS51517 Cross, Tube, 37 Degree Flared Plug, Machine Thread, 37 Degree Flared MS51518 -MS51519 Nipple, Tube, Large Hex For Use With O-Ring, 37 Degree Flared MS51520 Nipple, Tube, Bulkhead, 37 Degree Flared - Elbow, Tube, 90 Degree, Swivel, 37 Degree, Flared MS51521 Elbow, Tube, 45 Degree, Swivel, 37 Degree, Flared MS51522 Tee, Tube to Swivel, Swivel on Run, 37 Degree Flared MS51523 MS51524 Tee, Tube to Swivel, Swivel on Branch, 37 Degree, Flared MS51525 Fittings, Hydraulic Tube, Flared 37 Degree and Flare-less, Steel; Adapter, Straight, Tube to Boss, O-Ring, 37 Degree Flared - Adapter, Straight, Tube to Boss, O-Ring, 37 Degree Flared (Long) MS51526 Fittings, Hydraulic Tube, Flared, 37 Degree and Flareless, Steel; Elbow, Tube to Boss, 90 Degree, MS51527 -O-Ring, 37 Degree Flared

AMSC N/A



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MS51528	-	Fittings, Hydraulic Tube, Flared, 37 Degree and Flareless, Steel; Elbow, Tube to Boss, 45- Degree, O-Ring, 37 Degree Flared
MS51529		Fittings, Hydraulic Tube, Flared, 37 Degree and Flare-less, Steel; Tee, Tube to Boss, Boss on
1010011029	-	Branch, O-Ring, 37 Degree Flared
MS51530	-	Fittings, Hydraulic Tube, Flared, 37 Degree and Flareless, Steel; Tee, Tube to Boss, Boss on
		Run, O-Ring, 37 Degree Flared
MS51531	-	Nut, Tube Coupling, 37 Degree Flared
		Fittings, Hydraulic Tube, Flared 37 Degree and Flareless, Steel; Cap, Tube, 37 Degree Flared
MS51533		Sleeve, Compression, Tube Fitting, 37 Degree Flared
MS51534		Reducer, Tube, 37 Degree Flared
MS51811		Tee, Tube, Flareless Type, Hydraulic
MS51812		Nipple, Tube, Bulkhead, Flareless Type, Hydraulic
MS51813		Elbow, Pipe to Tube, 90 Degree, Female Pipe End, Flareless Type, Hydraulic
MS51814	-	Nipple, Tube, Regular Hex, Flareless Type, Hydraulic
MS51815	-	Elbow, Pipe to Tube, 90 Degree, Male Pipe End, Flareless Type, Hydraulic
MS51816	-	Adapter, Straight, Pipe to Tube, Female Pipe End, Flareless Type, Hydraulic
MS51817	-	Elbow, Pipe to Tube, 45 Degree, Male Pipe End, Flareless Type, Hydraulic
MS51818	-	Tee, Pipe to Tube, Male Pipe on Branch, Flareless Type, Hydraulic
MS51819	-	Adapter, Straight, Pipe to Tube, Male Pipe End, Flareless Type, Hydraulic
MS51820	-	Elbow, Tube, 90 Degree, Flareless Type, Hydraulic
MS51821	-	Tee, Pipe to Tube, Female Pipe on Branch, Flareless Type, Hydraulic
MS51822	-	Tee, Pipe to Tube, Female Pipe on Run, Flareless Type, Hydraulic
MS51823	-	Nut, Tube Coupling, Flareless Type, Hydraulic
MS51824	-	Tee, Pipe to Tube, Male Pipe on Run, Flareless Type, Hydraulic
MS51825	-	Sleeve, Clinch, Tube Fitting, Flareless Type, Hydraulic
MS51839	-	Elbow, Tube to Boss, 90 Degree, O-Ring, Flareless Type, Hydraulic
MS51841	-	Tee, Tube to Boss, Boss on Bench, O-Ring, Flareless Type, Hydraulic
MS51842	-	Elbow, Tube to Boss, 45 Degree, Hydraulic
MS51843	-	Adapter, Straight, Tube to Boss, O-Ring, Flareless Type, Hydraulic
MS51852	-	Elbow, Tube to Swivel, 90 Degree, Flareless Type, Hydraulic
MS51853		Tee, Tube to Swivel, Swivel on Branch, Flareless Type, Hydraulic
MS51854		Tee, Tube to Swivel, Swivel on Run, Flareless Type, Hydraulic
MS51855	-	Elbow, Tube, 90 Degree, Bulkhead, Flareless Type, Hydraulic
MS51856	-	Nipple, Tube, Large Hex, O-Ring, Flareless Type, Hydraulic
MS51860	-	Locknut, Bulkhead, 37 Degree Flared and Flareless Type, Hydraulic
MS51888	-	Locknut, Adjustable, 37 Degree Flared and Flareless Type, Hydraulic
MS51889		Washer, Back-up, 37 Degree Flared and Flareless Type, Hydraulic
MS51890	-	Fittings, Hydraulic Tube, Flared 37 Degree and Flare-less, Steel; Cap Assembly, Tube, Flareless Type, Hydraulic
MS51891	_	Plug, Tube Fitting, Threaded, Flareless Type, Hydraulic
MS51891 MS51892		Tee, Tube to Boss, Boss on Run, O-Ring, Flareless Type, Hydraulic
MS51893		Adapter, Straight, Tube to Boss, Long, O-Ring, Flareless Type, Hydraulic
MS51893 MS51894		Cross, Tube, Flareless Type, Hydraulic
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MS51895 - Reducer, Tube, Large Hex, O-Ring, Flareless Type, Hydraulic

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## CONCLUDING MATERIAL

Custodians: Army - AR Navy - OS Air Force - 99 DLA - CC Preparing activity: DLA - CC

Review activities: Army - AT, AV, GL, MI Navy - AS, MC, SH, YD Air Force - 71

NOTE: The activities listed above were interested in this document as of the date of this document. Since organizations and responsibilities can change, you should verify the currency of the information above using the ASSIST Online data at <a href="https://assist.dla.mil">https://assist.dla.mil</a>.