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MEASUREMENT
SENSITIVE

MIL-DTL-15014(AS)
26 November 1997
SUPERSEDING
MIL-M-81929B(AS)
IN PART
4 April 1989

DETAIL SPECIFICATION

MANUALS, TECHNICAL: SEPARATE ILLUSTRATED PARTS BREAKDOWN; TECHNICAL CONTENT REQUIREMENTS (WORK PACKAGE CONCEPT)

This specification is approved for use by the Naval Air Warfare Center, Department of the Navy, and is available for use by all Departments and Agencies of the Department of Defense, within the distribution limitations noted at the bottom of this page..

1. SCOPE

1.1 Scope. This specification prescribes the technical content requirements for the preparation of separate illustrated parts breakdown (IPB) manuals and IPB figures for use in another manual.

1.2 Classification. The type of manual is a combination of the technical content (functional elements covered) and the assigned level(s) of maintenance to be covered. The maintenance level(s) covered is identified by using a prefix for the applicable functional element(s), as the first part of the publication title, as prescribed in MIL-DTL-81927. The assigned maintenance level(s) and functional elements to be covered should be as prescribed in the contract.

2. APPLICABLE DOCUMENTS

Beneficial comments (recommendations, additions, deletions) and any pertinent data which may be of use in improving this document should be addressed to: Commander, Naval Air Warfare Center Aircraft Division, Code 414100B120-3, Highway 547, Lakehurst, NJ 08733-5100 by using the Standardization Document Improvement Proposal (DD Form 1426) appearing at the end of this document or by letter.

AMSC N/A

AREA TMSS

DISTRIBUTION STATEMENT A. Approved for public release; distribution is unlimited.

MIL-DTL-15014 (AS)

2.1 General. The documents listed in this section are specified in sections 3 and 4 of this specification. This section does not include documents cited in other sections of this specification or recommendation for additional information or as examples. While every effort has been made to ensure the completeness of this list, document users are cautioned that they must meet all specified requirements documents cited in sections 3 and 4 of this specification, whether or not they are listed.

2.2 Government documents.

2.2.1 Specifications, standards and handbooks. The following specifications, standards, and handbooks form a part of this document to the extent specified herein. Unless otherwise specified in the contract, the issues of these documents are those listed in the issue of the Department of Defense Index of Specifications and Standards (DoDISS) and supplement thereto, cited in the solicitation (see 6.2).

SPECIFICATIONS

DEPARTMENT OF DEFENSE

MIL-DTL-81927	-	Manuals, Technical: Work Package Style, Format, and Common Technical Content Requirements; General Specification for (Work Package Concept).
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(Unless otherwise indicated, copies of the above specifications, standards, and handbooks are available from the Standardization Document Order Desk, 700 Robbins Avenue, Building 4D, Philadelphia, PA 19111-5094.)

2.2.2 Other Government documents, drawings and publications. The following other Government documents, drawings and publications form a part of this document to the extent specified herein. Unless otherwise specified, the issues are those cited in the solicitation.

PUBLICATIONS

FEDERAL

Cataloging Handbooks H4/H8	-	Commercial and Government Entity (CAGE) Codes.
Cataloging Handbook H-6	-	Federal Item Name Directory for Supplying Cataloging.

MIL-DTL-15014 (AS)

NAVAL AIR SYSTEMS COMMAND

NAVAIR 00-25-100	-	Technical Manual Program.
NAVAIR 00-25-300	-	Technical Directives System.
NAVAIR 00-25-700	-	Guide to General Style and Format of Work Package Technical Manuals.
NAVAIR 01-1A-23	-	Standard Maintenance Practices for Miniature/ Microminiature (2M) Electronic Assembly Repair.

NAVAL SUPPLY SYSTEMS COMMAND

P2300 Series	-	Data Set.
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(Copies of Cataloging Handbooks H-4, H-6 and H-8 are available from the Commander, Defense Logistic Service Center, Battle Creek, MI 49017-3084. Copies of manuals are available by request to: Commanding Officer, Naval Air Technical Services Facility (NATSF), 700 Robbins Avenue, Philadelphia, PA 19111-5097. The P2300 series is part of NAVSUP Publication 600. NAVSUP Publications 600D (for Government personnel) and 600F (for contractors) are available from the Naval Inventory Control Point Philadelphia, Publication/Forms Branch, 700 Robbins Avenue., Philadelphia, PA 19111-5098.)

2.3 Order of precedence. In the event of a conflict between the text of this specification and the references cited herein, the text of this specification takes precedence. Nothing in this specification, however, supersedes applicable laws and regulations unless a specific exemption has been obtained.

3. REQUIREMENTS

3.1 General.

- a. Copyrights and advertising. Copyright material shall not be included in any publication prepared in accordance with this specification without written permission of the copyright owner. Proprietary legends shall not be shown. The manual shall not contain advertising matter. All material prepared in accordance with this specification shall be Government property.
- b. Proprietary data. The Government shall have unlimited right to the data prepared under this specification. Proprietary legends are not acceptable in technical manuals. The preparing activity shall disclose, in narrative or pictorial display, that information

MIL-DTL-15014 (AS)

necessary to fulfill the requirements of this specification without disclosing that portion of the manufacturing process that the preparing activity wishes to safeguard.

- c. Conflict between specifications. When conflict exists between MIL-DTL-81927 and the technical content requirements described herein, this specification shall take precedence. When conflict exists between the contract and this specification, the contract shall take precedence.
- d. General style and format. Manuals shall be prepared to work package (WP) concept. General style and format shall be as specified in MIL-DTL-81927.

3.1.1 General arrangement of a separate IPB manual. When specified in the contract, a separate IPB manual shall be prepared (see 6.2). It shall be arranged as follows:

- a. Front matter (see 3.2.1).
- b. Alphabetical index (see 3.2.2).
- c. Numerical index of part numbers (see 3.2.3).
- d. Numerical index of reference designations (see 3.2.4).
- e. Technical content, IPB figures (see 2.3.6).

3.1.2 Arrangement of IPB multimanual set. When a separate IPB is prepared, it may be divided into a set of manuals. Each manual of the set will be assigned a separate publication number. Each manual shall cover one or more related subjects, e.g., indexes, power plant and related systems, automatic flight controls, etc. The first manual of the multimanual set shall be the IPB index.

3.1.2.1 IPB multimanual set index. A manual shall be prepared containing the IPB related indexes and the IPB introduction for multimanual set. The manual shall be arranged in the following order:

- a. Front matter (see 3.2.1).
- b. Multimanual set alphabetical index (see 3.1.2.1.1).
- c. Numerical index of part numbers (see 3.2.3).
- d. Numerical index of reference designations (see 3.2.4).

MIL-DTL-15014 (AS)

3.1.2.1.1 Division of an IPB multimanual set index. If it is anticipated that a revision of an existing IPB index or the initial issue of an IPB index exceeds reasonable size for handling (bulk is over three inches thick), a logical division of the information to be covered shall be established and the manual divided into two or more volumes. The title page of each volume shall contain a continuation notice in accordance with MIL-DTL-81927. Each volume will be assigned a publication number. If possible, division of the information shall be by functional element and the publication title shall reflect the volume's content. Each volume of the manual shall include an appropriate sub-title, e.g., Volume I, Alphabetical Index and Introduction; Volume II, Numerical Index of Part Numbers; Volume III, Numerical Index of Reference Designations, etc.

3.1.2.2 Technical content IPB manuals (second and subsequent manuals of a multimanual set). Separate manuals shall be prepared for separate systems such as airframe hydraulic systems or power plant. Division by subject(s) shall be compatible with the breakdown of the associated maintenance manual. The manuals shall be arranged in the following order:

- a. Front matter (see 3.2.1).
- b. Alphabetical index (see 3.2.2).
- c. Technical content, IPB figures (see 3.2.5).

3.1.3 Division of an existing IPB manual. When an existing IPB manual (after distribution of the basic issue) exceeds reasonable size for handling (bulk is over three inches thick), it may require division into two or more parts. The manual shall be divided by placing the front matter, alphabetical index for the complete set, and as many figures/Group Assembly Parts Lists (GAPLs) as possible in the first volume. The title page of each volume shall contain a statement that the applicable volume is incomplete without the other volume(s). Each volume will be assigned a publication number. If a technical content IPB manual is to be divided, it shall be arranged as follows:

- a. First volume:
 - (1) Front matter (see 3.2.1).
 - (2) Multivolume set alphabetical index (for all volumes)(see 3.2.2.1).
 - (3) Numerical index of part numbers (see 3.2.3).
 - (4) Numerical index of reference designations (see 3.2.4).

MIL-DTL-15014 (AS)

(5) Technical content, first group of IPB figures (see 3.2.5).

b. Second and subsequent volumes:

(1) Front matter (see 3.2.1).

(2) Alphabetical index (for the volume) (see 3.2.2).

(3) Technical content (remainder of IPB figures or second group of IPB figures, as required) (see 3.2.5).

3.1.4 Marginal copy, all pages, except manual title pages. The marginal copy for all separate IPB manual pages shall consist of the items listed below, placed as required:

- a. Security classification markings. The security classification markings for manuals shall be identified in accordance with DOD 5200.1R, DOD 5220.22-M, and OPNAVINST 5510.1.
- b. Publication number(s). The publication number will be assigned by the requiring activity and shall be placed, on all pages, in the extreme upper left corner of the reproduction area in very large bold type.
 - (1) Standard Technical Manual Identification System (TMINS). Publication numbers derived by utilizing "TMINS" shall not be preceded by the authorizing activity's acronym.
 - (2) Joint usage publications. If the publication is jointly used, the requiring activity's publication number shall be placed as required above, and the other publication number(s) shall be placed below the requiring activity's publication number in large bold type. When three or more other user publication numbers are assigned, all publication numbers shall appear in large bold type.
- c. Publication date. The publication date shall be one of the following: (1) basic (initial issue) date, (2) revision date, or (3) change number and date. The publication date and change number will be assigned by the requiring activity. See MIL-DTL-81927.
 - (1) Title page (first page). The publication date shall be placed below the publication number in normal bold type.

MIL-DTL-15014 (AS)

- (2) Second and subsequent pages. The basic, change, or revision date shall not appear on the page; the change number only shall be placed on each changed page in the upper left corner in normal bold type.
- d. Page identification, including page numbering. Page identification is used for separate IPB manuals to reduce change impact and to permit multiple addition of IPB figures in their proper location as required by their relationship without major change to the existing figure numbers on manual revision. The page number is part of the page identification system with the exception of the IPB figures. IPB figures use sequentially numbered pages for each figure and the figure number's suffix is used to add new figures. The figure number or page identification, as applicable, shall be placed in the extreme upper right corner of the reproduction area, on the same line as the requiring activity's publication number, in very large bold type.
- (1) Numerical index of effective figures/pages. The pages of the index shall be identified by the word "Page", followed by sequentially assigned upper case letters, beginning with the letter A, e.g., Page A, Page B, Page C, etc.
- (2) List of Technical Publication Deficiency Reports (TDPRs) incorporated pages. The page(s) of the list shall be identified by the acronym " TPDR", followed by a dash (-) and sequentially assigned Arabic numerals, beginning with the number one (1), e.g., "TPDR-1, TPDR-2".
- (3) Introduction pages. The pages of the introduction shall be identified by the acronym " INTRO", followed by a dash (-) and sequentially assigned Arabic numerals, beginning with the number one (1), e.g., "INTRO-1, INTRO-2".
- (4) Alphabetical index pages. The pages of the index shall be identified by the word "INDEX", followed by a dash (-) and sequentially assigned Arabic numerals, beginning with the number one (1), e.g., "INDEX-1, INDEX-2".
- (5) Numerical index of part numbers and numerical index of reference designations pages. Numerical index pages shall be identified using a six-digit numbering system (refer to NAVAIR 00-25-700 for detailed information). The intent of this numbering system is to reduce renumbering of a substantial number of pages when adding or deleting tabular data. The index pages shall be identified by a four-digit page number, followed by a dash (-) and a two-digit suffix permitting up to 99 expansion pages. The page number is prefixed with an upper case letter used to identify the specific index: "N" is used for the Part Number Index and "R" is used for the Reference Designation Index, e.g., "N0001-00, N0002-00, etc. or R0001-00, R0002-00".

MIL-DTL-15014 (AS)

(6) IPB figure pages. IPB figures are identified by separate figure numbers and page numbers, (refer to NAVAIR 00-25-700 for detailed information).

(a) IPB figure numbers. IPB figure pages shall be identified using a six-digit numbering system (refer to NAVAIR 00-25-700 for detailed information). The intent of this numbering system is to reduce renumbering of a substantial number of figures when adding or deleting IPB figures. The figure shall be identified by a four-digit figure number, followed by a dash (-) and a two-digit suffix permitting up to 99 expansion figures. The figure number is prefixed with the upper case letter "F", used to identify the IPB figure. The figure number will be assigned by the preparing activity. The figure number shall be placed in the extreme upper right corner of the reproduction area in very large bold type, e.g., "F0001-00", "F0099-02", etc.

(b) Figure page numbers. All IPB figure pages, including GAPL pages, will be assigned a page number. The figure page number shall be placed below the figure number in normal bold type. The pages of each figure shall be identified by the word "Page" and numbered consecutively in Arabic numerals beginning with the number one (1).

e. "Blank" page numbers. All "blank" pages shall be assigned a page number, but the number and the word "blank" shall appear in parentheses on the preceding page following the preceding page number in normal bold type. Examples are as follows: "Page 27/(28 blank), INTRO-9/(10 blank), R0001-01/(02 blank), TPDR-1/(2 blank)."

3.2 Separate IPB manual(s) format requirements.

3.2.1 Front matter. The front matter shall consist of the following items:

- a. Title page (see 3.2.1.1).
- b. Numerical index of effective figures/pages (A page), (see 3.2.1.2).
- c. TPDR page (see 3.2.1.3).
- d. Introduction (see 3.2.1.4).

3.2.1.1 Title page - separate IPB manuals. A title page shall be prepared for all manuals. The reproducible copy shall be prepared in accordance with MIL-DTL-81927.

MIL-DTL-15014 (AS)

3.2.1.2 Numerical index of effective figures/pages (A page). (Refer to NAVAIR 00-25-700.)
A numerical index of effective figures/pages shall be included for all manuals. The A page shall back up the title page. The index shall provide the following data:

- a. Marginal copy. See 3.1.4.
- b. Title. The title "NUMERICAL INDEX OF EFFECTIVE FIGURES/PAGES" shall be centered below the marginal copy using uppercase letters in normal bold type. The title shall be underlined.
- c. Subtitle. The subtitle "List of Current Changes" shall be centered below the title in upper and lower case letters.
- d. List of current changes. A list of current changes to the manual, including the basic issue or revision, shall be listed under the subtitle. The list of current changes shall account for and include the numbers and dates of all rapid action changes (RACs) issued and all interim rapid action changes (IRACs) incorporated since the basic manual or its latest revision. All subsequent changes to manuals and manual revisions shall reflect the cumulative status of all RACs issued and incorporated. To maintain continuity of all issued RAC numbers, canceled RAC numbers, including those assigned but never issued, shall be included in the cumulative status of RACs incorporated.
- e. Change statement. The change statement shall be placed two clear spaces (two blank lines) below the list of current changes, and shall read as follows:

"Only those figures/pages assigned to the manual are listed in this index. If the numerical sequence is broken in the list, the missing figure/page numbers have not been assigned to this manual. If changed pages are issued, insert the changed pages and dispose of superseded pages, including classified data, in accordance with applicable regulations. The portion of text affected by the change is indicated by change bars or the symbol "R" in the outer margin of each column of text. Changes to illustrations are indicated by pointing hands, change bars, or shaded areas as applicable."
- f. Total page count statement. The following total page count statement shall be placed below the change statement: "Total number of pages assigned to this manual is "_____"consisting of the following:"

Note

The actual page count shall replace the "____" in the change statement.

MIL-DTL-15014 (AS)

- g. Numerical listing column heads. The column heads "Figure Number", "Page Number", "Title", and "Change Number" shall be placed below the change statement. A one-point rule shall be placed above and below the column heads.
- h. Numerical listing. A numerical listing of all figures/pages, titles, and change numbers assigned to the manual shall be listed below the "Page Number" column head. All front matter pages shall be listed. All pages shall be listed without a break in sequence. All blank pages shall be listed separately.
 - (1) Grouping of consecutively numbered pages of the original manual or same change effectivity, without a blank page, is allowed.
 - (2) All added/changed pages shall be listed by applicable change number.
 - (3) Deleted pages shall be accounted for by the entry "Deleted" (in the title column) following the page number(s) and with the applicable change number.
 - (4) The applicable change number for the page(s) shall be listed in the change number column.
- i. Second and subsequent pages. The second and subsequent pages shall be prepared as follows:
 - (1) Marginal copy. The marginal copy shall be prepared in accordance with 3.1.4.
 - (2) Title. The title "NUMERICAL INDEX OF EFFECTIVE FIGURES/PAGES (Continued)" shall be centered below the marginal copy using uppercase letters in normal bold type. The title shall be underlined.
 - (3) Numerical listing column heads. The column heads "Figure Number", "Page Number", "Title", and "Change Number" shall be placed below the change statement. A one-point rule shall be placed above and below the column heads.
 - (4) Numerical listing. The numerical listing of all figures/pages, titles, and change numbers assigned to the manual shall continue until all required entries are listed.

3.2.1.3 List of TPDRs incorporated. A list of TPDRs incorporated shall be prepared for all changed/revised manuals. The TPDR list shall begin on the first right hand page following the A-page (numerical index of effective figures/pages). In multivolume sets, each volume shall contain a list of TPDRs incorporated for the volume.

MIL-DTL-15014 (AS)

3.2.1.3.1 Preparing the pages of TPDRs incorporated. The TPDR pages shall be prepared as follows:

- a. Marginal copy. The marginal copy shall be developed as required in 3.1.4.
- b. Title page. The first page of the listing shall be the title page. The title page shall be prepared as follows:
 - (1) Title block. The title block shall be placed below the marginal copy. The following information shall appear in normal type.
 - (a) A one-point rule shall be placed below the marginal copy.
 - (b) The title "LIST OF TECHNICAL PUBLICATION DEFICIENCY REPORTS INCORPORATED" shall be centered below the one-point rule.
 - (c) Publication title (refer to MIL-DTL-81927 (Manual title page)), consisting of:
 1. Type of manual.
 2. End item nomenclature.
 - (d) A one-point rule shall be placed below the publication title.
 - (2) Title block. The title block shall be placed below the marginal copy.
 - (a) A one-point rule shall be placed below the marginal copy.
 - (b) The title "LIST OF TECHNICAL PUBLICATION DEFICIENCY REPORTS INCORPORATED" shall be centered below the marginal copy in normal bold type.
 - (c) A one-point rule shall be placed below the title.
- c. Second and subsequent pages. The second and subsequent pages shall be prepared as follows:
 - (1) Marginal copy. The marginal copy shall be prepared in accordance with 3.1.4.
 - (2) Title block. The title block shall be placed below the marginal copy.
 - (a) A one-point rule shall be placed below the marginal copy.
 - (b) The title "LIST OF TECHNICAL PUBLICATION DEFICIENCY REPORTS INCORPORATED" shall be centered below the marginal copy in normal bold type.
 - (c) A one-point rule shall be placed below the title.

MIL-DTL-15014 (AS)

3.2.1.3.2 Developing the list of TPDRs incorporated. The list shall reflect the data incorporated in the technical manual resulting from valid TPDRs. A double-column format shall be used. Column headings shall be "Identification No." and "Location". The "Identification No." column shall indicate the reporting activity and its TPDR file number. The "Location" column shall indicate the page no. (pg)/paragraph no.(p)/figure no.(F)/table no.(T), as appropriate, identifying the location in the manual where the data has been incorporated. The list shall reflect the data that has been incorporated in that particular issue. The list shall not be cumulative. The TPDR page shall be prepared at the first formal change to the manual. If no TPDRs are to be incorporated, the word "None" shall be entered.

3.2.1.4 Introduction. All manuals shall have an introduction. The second and subsequent manuals of a multimanual/volume set (see 3.1.3b or 3.1.2.2) shall have a short introduction (refer to 3.2.1.4.3 or 3.2.1.4.4). The introduction shall begin on the first right-hand page following the alphabetical index. The primary purpose of the introduction is to provide information necessary to use the data provided in the manual as effectively as possible.

3.2.1.4.1 Format.

3.2.1.4.1.1 Introduction title page. The first page of the introduction shall be a title page. The title page shall be prepared as follows:

- a. Marginal copy. The marginal copy shall be in accordance with 3.1.4.
- b. Title block. The title block shall be placed below the marginal copy. The following information shall appear in the title block, in the order listed, as applicable.
 - (1) A one-point rule shall be placed below the marginal copy.
 - (2) The title "INTRODUCTION" shall be centered below the one-point rule.
 - (3) End item nomenclature shall be centered below the title.
 - (4) A one-point rule shall be placed below the last line of information in the title block.
- c. Technical content. Technical content shall begin below the marginal copy.

3.2.1.4.1.2 Second and subsequent pages of the introduction. The second and subsequent pages shall be prepared as follows:

- a. Marginal copy. The marginal copy shall be in accordance with 3.1.4.

MIL-DTL-15014 (AS)

- b. Technical content. Technical content shall begin below the marginal copy.

3.2.1.4.2 Content of the introduction. The introduction shall include, but not be limited to, the following:

- a. Purpose and scope. The purpose and scope of the manual.
- b. Description and designated nomenclature. The designated nomenclature and a brief description of the end item. The introduction shall not include an illustration of the equipment.
- c. Joint service manuals. Complete identifying information is required if the IPB is to be used by another service that designates the end item by its own type, model or serial numbers.
- d. Technical Directives (TDs).
 - (1) Record of TDs. The introduction shall include an explanation of the historical record of TDs included in the introduction, including the related entries.
 - (2) Historical record of TDs. The historical record of TDs shall be prepared in accordance with 3.2.1.4.3.
- e. Requisitioning and automatic distribution of NAVAIR technical publications. The following statement relative to requisitioning and automatic distribution of NAVAIR technical publications shall be included:

"Procedures to be used by naval activities and other Department of Defense activities requiring NAVAIR technical manuals are defined in NAVAIR 00-25-100."
- f. Cross-reference of abbreviations, symbols, new and unusual terms. The cross-reference listing of abbreviations, symbols, new and unusual terms used in the manual(s) and not included in OPNAVINST 4790.2, shall include such words as LOX, QEC, MAG, HCP, HCI, ESD, etc. The listing shall be prepared as a full-page-width numbered table.
- g. Nuclear survivability requirements. The introduction shall include information as necessary to emphasize the uniqueness of Hardness Critical Items (HCI). It shall also include an explanation of the [HCI] symbol's usage and method of highlighting.
- h. Electrostatic discharge (ESD) sensitive parts.

MIL-DTL-15014 (AS)

- (1) The introduction shall include an explanation of the [ESD] symbol's usage and method of highlighting and other pertinent information as necessary to emphasize uniqueness of ESD sensitive components.
 - (2) The introduction shall include a caution statement explaining that the symbol establishes the requirement that all items in the IPB identified by the symbol must be properly handled to ensure ESD sensitive components are not degraded. The caution shall reference NAVAIR 01-1A-23 (WP 005 00) for standard maintenance practices and handling procedures and precautions.
- i. IPB figure numbering system. The introduction shall include a brief explanation of the figure numbering system.
 - j. Numerical indexes of part numbers and reference designations. An explanation shall be provided, including how to use the numerical index of part numbers and reference designations. The explanation for a multimanual set index (see 3.1.2.1) or multivolume set (see 3.1.3) shall include the method of identifying publication numbers.
 - k. Source, Maintenance, and Recoverability (SM&R) codes. An explanation of SM&R codes, with reference to a figure, shall be included. Reference shall be made to the specific issue of the NAVAIR instruction to which the end item was provisioned. The method of provisioning used for multiple application of identical parts shall be explained, including the specific impact on the listed SM&R codes (e.g., first occurrence coding). In addition, the NAVSUP P2300 series publication shall be cited as the source for the most current SM&R code listed in an IPB and if different than the manual, the manual requires an update to reflect any related maintenance instructions.
 - l. Part number column. The meaning of a dash (-) and "COML", if applicable, shall be explained.
 - m. Description column. The following entries, if applicable, shall be explained:
 - (1) Indention to show relationship, numbers and leaders (periods).
 - (2) Preceding symbols (HCI or ESD).
 - (3) Manufacturer's code.
 - (a) Appearance in listing, including suppression of the government and/or prime contractor's codes. When the prime contractor's code is suppressed, the code shall be identified in the introduction.

MIL-DTL-15014 (AS)

(b) Reference shall be made to the H-4/H-8 catalog series for detailed information.

(4) Conditional acronym or abbreviation (LOX/QEC/MAG).

(5) Method of listing attaching parts.

(6) Parts kits. Method of listing, including indention.

(7) Amplifying information.

n. Units per assembly column. Any unusual entries shall be explained.

o. Useable on code column. This column shall include application and alternate / equivalent /redesigned parts.

3.2.1.4.3 Historical record of applicable TDs. The introduction to the manual shall contain a historical record of applicable TDs. The record shall be prepared as follows:

a. Format.

(1) This record shall be prepared as a full-page-width numbered table.

(2) The title shall be "Historical Record of Applicable Technical Directives."

(3) The column heads shall be "TD Type/No.," "TD Date," "Title and ECP/RAMEC No.," "Date Inc.," and "Remarks." The following technical content shall be listed under the column heads.

b. Technical content.

(1) Until the first TD or approved Engineering Change Proposal (ECP) has an effect on the manual, the word "None" shall be centered below the title.

(2) All issued TDs having any impact on the technical manual shall be listed upon incorporation into the manual. All technical manuals listed under the TD's "DOCUMENTATION AFFECTED:" require update to incorporate the TD.

(3) Approved ECPs that have no effect on retrofit of the end item shall not be listed in the record of applicable TDs, e.g., "no technical directive will be issued".

MIL-DTL-15014 (AS)

- (4) All TDs and related ECPs or Rapid Action Minor Engineering Changes (RAMECs) listed shall remain in the record during the life cycle of the manual.
- (a) "TD Type/No." The type and number of the TD shall be entered, e.g. "A6 AFC 454" or "AVC 1492". Note: The "TD Type/No." is identified on the Change Control Board (CCB) formal letter of ECP or RAMEC approval. Refer to NAVAIR 00-25-300.
 - (b) "TD Date". The date of issue of the TD shall be entered. If the number of the TD has been assigned but the directive has not been issued, a dash (-) shall be placed in this column.
 - (c) "Title and ECP/RAMEC No." The title of the TD and the ECP number or RAMEC, if applicable, shall be listed. If a TD listed is the direct result of an approved ECP or RAMEC, the acronym ECP or RAMEC and number shall be shown in parentheses following the TD title.
 - (d) "Date Inc." The date the information affected by the technical directive or the ECP was incorporated into the manual shall be entered.
 - 1. If the TD number has been assigned and the directive has not yet been issued (retrofit program), but the ECP that incorporates the change in the production program has been approved:
 - a. The production ECP coverage shall be indicated in this column, and
 - b. The following notation shall be entered in the remarks column, "Production coverage only."
 - 2. When the retrofit TD is approved and incorporated in a change or revision following the incorporation of the production ECP coverage:
 - a. The TD date of issue shall be entered in the "TD Date" column,
 - b. The notation "Production coverage only" shall be removed from the Remarks column, and
 - c. The date of retrofit coverage incorporation shall be listed in this column (in lieu of the production ECP coverage incorporation date).

MIL-DTL-15014 (AS)

- (e) "Remarks." Applicable remarks shall be entered. If no remarks apply, a dash (-) shall be placed in this column.

3.2.1.4.4 Short introduction, multivolume set. (See 3.1.3b.) The introduction for the second and subsequent volumes of a multivolume set shall be limited to a brief statement of the coverage included in the manual, an explanation of the presentation of technical content, and a reference to the comprehensive introduction contained in the first volume of the set.

3.2.1.4.5 Short introduction, technical content IPB manual. (See 3.1.2.2.) The introduction of a multimanual set index shall be limited to a brief statement of the coverage included in the manual, an explanation of the presentation of technical content, an explanation of how to use the numerical index of part numbers and reference designations, including the method of listing publication numbers, and a reference to the comprehensive introduction contained in each manual of the set.

3.2.2 Alphabetical index. An alphabetical index shall be prepared for all separate IPB manuals.

3.2.2.1 Multimanual set alphabetical index. The alphabetical index shall begin on the first right hand page following the front matter. The primary purpose of this index is to provide access to the alphabetical index of the manual containing the required coverage. The alpha-betical index shall be prepared as follows:

- a. Marginal copy. The marginal copy shall be in accordance with 3.1.4.
- b. Title page. The first page of the index shall be the alphabetical index title page. The title page shall be prepared as follows:
 - (1) Title block. The title block shall be placed below the marginal copy. The following information shall appear in normal type. Boldface type may be used for the items appearing in all capital letters.
 - (a) A one-point rule shall be placed below the marginal copy.
 - (b) The title "ALPHABETICAL INDEX" shall be centered below the one-point rule.
 - (c) End item nomenclature shall be included.
 - (d) A one-point rule shall be placed below the publication title.

MIL-DTL-15014 (AS)

- (2) Column heads. The column heads "SYSTEM/SUBSYSTEM" and "PUBLICATION NUMBER" shall be placed below the title block. The column heads shall be underlined.

- (a) Main entries in the system/subsystem column shall begin at the left margin.

- (b) Subordinate entries listed below a main entry shall be indented three spaces (approximately 1.5 picas) from the left margin.

- c. Second and subsequent pages.

- (1) Marginal copy. The marginal copy shall be in accordance with 3.1.4.

- (2) Column heads. The column heads "SYSTEM/SUBSYSTEM" and "PUBLICATION NUMBER" shall be placed below the marginal copy. The column heads shall be underlined.

- (a) Main entries in the system/subsystem column shall begin at the left margin.

- (b) Subordinate entries listed below a main entry shall be indented three spaces (approximately 1.5 picas) from the left margin.

- d. Technical content. The primary consideration in the development of the alphabetical index shall be the accessibility of the data. The following guidelines apply:

- (1) As a minimum, the index shall list the publication number for every system and subsystem contained in the complete set of manuals.

- (2) Cross-indexing and duplication by functional element (e.g., description, principles of operation, etc.) shall not be included, unless required to provide access to the correct manual, e.g., system and or subsystem coverage breakdown by functional element in separate manuals.

3.2.2.2 Technical content IPB manual alphabetical index. The alphabetical index shall begin on the first right hand page following the front matter. The primary purpose of this index is to provide access to the figure containing the required coverage.

3.2.2.2.1 Alphabetical index title page. The first page of the index shall be a title page. The title page shall be prepared as follows:

- a. Marginal copy. The marginal copy shall be in accordance with 3.1.4.

MIL-DTL-15014 (AS)

b. Title block. The title block shall be placed below the marginal copy. The following information shall appear in the title block, in the order listed, as applicable:

- (1) A one-point rule shall be placed below the marginal copy.
- (2) The title "ALPHABETICAL INDEX" shall be centered below the one-point rule.
- (3) End item nomenclature shall be centered below the title.
- (4) A one-point rule shall be placed below the last line of information in the title block.

c. Column heads. The column heads "Title" and "Figure Number" or "Publication/Figure Number" shall be placed below the title block. The column heads shall be underlined.

- (1) Main entries. Main entries in the "title" column shall begin at the left margin.
- (2) Subordinate (cross-reference) entries. Subordinate entries listed below a main entry shall be indented three spaces (approximately 1.5 picas) from the left margin.

3.2.2.2.2 Second and subsequent pages of the alphabetical index.

- a. Marginal copy. The marginal copy shall be in accordance with 3.1.4.
- b. Column heads. The column heads "Title" and "Figure Number" or "Publication/Figure Number" shall be placed below the marginal copy. The column heads shall be underlined.
 - (1) Main entries in the "Title" column shall begin at the left margin.
 - (2) Subordinate (cross-reference) entries listed below a main entry shall be indented three spaces (approximately 1.5 picas) from the left margin.

3.2.2.2.3 Development of the alphabetical index. The primary consideration in the development of the alphabetical index shall be the accessibility of the data. The primary purpose of this index is to provide access, by item nomenclature, to the figure containing the required coverage. The following guidelines apply:

- a. As a minimum, the index shall list every figure title that appears in the manual or volume. Cross-indexing and duplication of detailed figure titles under the next higher assembly figure title shall be included.

MIL-DTL-15014 (AS)

- b. The column heads "Title" and "Figure Number" or "Publication/Figure Number" shall be placed below the title block on the first page of the index, and below the marginal copy on subsequent pages. The column heads shall be underlined.
 - (1) Maintenance level(s). The maintenance level entries are not required, unless the data is separated into two or more figures by maintenance level.
 - (2) Figure end item's nomenclature. (See 3.5.3.1.) The figure end item's nomenclature shall be identical with the figure title, except for arrangement of wording.
 - (a) Nomenclature for the assembly/subassembly shall be arranged with the noun name preceding the modifiers, e.g., "Power Driven Rotary Vacuum Pump" shall be listed as "Pump, Rotary, Vacuum Power Driven."
 - (b) Nomenclature shall also be listed under significant modifiers as functional task or element cross-reference entries, e.g., "Vacuum Pump, Rotary, Power Driven."
 - (c) "AN" nomenclature shall not be used as a main entry, but shall be used as a subordinate (cross-reference entry). For example, "Mount, Antenna, Coupler, UHF, MT-1995/A, (34A1)" shall be listed as "MT-1995/A UHF Antenna Coupler Mount (34A1)."
 - (d) End item's reference designation shall not be used as a main entry, but shall be listed following applicable entries to improve access to data. This is extremely critical when two or more items have similar nomenclature.
 - (3) Effectivity notice. The effectivity shall be listed as a subordinate entry when the same basic item is covered in more than one by effectivity.
- c. System and subsystems. System and subsystem entries shall be obtained from the figure titles. System names shall be listed as main entries. Subsystems shall be listed as subordinate entries for the applicable system. Subsystem names shall be listed as main entries when listed in the figure title.

3.2.3 Numerical index of part numbers. All separate IPB manuals shall have a numerical index of part numbers. The index shall begin on the first right-hand page following the introduction. The primary purpose of this index is to provide direct access to the specific manual, figure, and index number related to a specific part number.

MIL-DTL-15014 (AS)

3.2.3.1 Numerical index of part numbers title page. The first page of the index shall be a title page. The title page shall be prepared as follows:

- a. Marginal copy. The marginal copy shall be in accordance with 3.1.4.
- b. Title block. The title block shall be placed below the marginal copy. The following information shall appear in the title block, in the order listed, as applicable:
 - (1) A one-point rule shall be placed below the marginal copy.
 - (2) The title "NUMERICAL INDEX OF PART NUMBERS" shall be centered below the one-point rule.
 - (3) End item nomenclature shall be centered below the title.
 - (4) A one-point rule shall be placed below the last line of information in the title block.
- c. Column heads. The column heads "PART NUMBER" and "FIGURE/INDEX NUMBER" or "PUBLICATION/FIGURE/INDEX NUMBER" shall be placed below the title block. The column heads shall be underlined.

3.2.3.2 Second and subsequent pages of the numerical index of part numbers.

- a. Marginal copy. The marginal copy shall be in accordance with 3.1.4.
- b. Column heads. The column heads "PART NUMBER" and "FIGURE/INDEX NUMBER" or "PUBLICATION/FIGURE/INDEX NUMBER" shall be placed below the marginal copy. The column heads shall be underlined.

3.2.3.3 Development of the numerical index of part numbers. The numerical index shall be prepared as follows:

- a. "Part number" column. The part number column is used to establish the content. All part numbers listed in the GAPL part number column of every IPB figure contained in the manual shall be listed. Superseded parts that have continued application shall be listed. Government standard and attaching parts may be listed in the index only for their first appearance in the manual to reduce unnecessary redundant entries in the index. The most cost effective method of presentation shall be used. Part numbers for items listed more than once in the manual (except for Government standard and attaching parts) shall have entries for each listing.

MIL-DTL-15014 (AS)

- (1) Manual listing development. Part numbers shall be listed in alphanumeric sequence as follows:
 - (a) First position of the part number in order of precedence: the letters A through Z, the numerals zero through nine.
 - (b) Second and succeeding positions of the part number in order of precedence, from left to right: space (blank position), diagonal (/), point (.), dash (-), letters A through Z, and numerals zero through nine.
 - (c) Items without part numbers (listed with a dash (-) in the GAPL part number column) shall be listed alphabetically, using the identifying noun in lieu of a part number.
- (2) Computer listing development.
 - (a) Part numbers shall be listed in normal computer (ASCII code) Ascending Numeric/Alpha part number sequence, and
 - (b) Items without part numbers (listed with a dash (-) or "COML" in the GAPL part number column) shall be listed alphabetically, using the identifying noun in lieu of a part number.
- b. "FIGURE/INDEX NUMBER" column. This is applicable to a separate IPB manual (see 3.1.1) and a technical content IPB manual (see 3.1.2.2). The diagonal line (/) is used to separate the entries. When more than one entry is required for a part number, the entries shall be listed in the following order of precedence: figure number, and index number. When the entry is for the IPB figure's end item, the index number shall be left blank. Each entry shall list the figure number first, followed by a diagonal line, and the index number, e.g., "F0041-00/17".
- c. "PUBLICATION/FIGURE/INDEX NUMBER" column. This is applicable to a multi-manual/volume set index (see 3.1.2.1) and if an existing manual is divided into volumes (see 3.1.3). The publication number shall be added to the figure and index number listing required by b, above. A sufficient portion of the publication number of the manual/volume in which each part number listed appears shall be identified. For example, if the publication number of the first manual is A1-F18AA-110-100 and the second manual is numbered A1-F18AA-120-100, only the numbers 110-100 and 120-100 would be listed. If the first volume is numbered A1-610AA-IMM-010 and the second volume is numbered A1-610AA-IMM-020, only the numbers 010 and 020 would

MIL-DTL-15014 (AS)

be listed. The method of identification shall be explained in the applicable introduction. Each entry shall list the publication number first, followed by a diagonal line, the figure number second, followed by a diagonal line, and the index number, e.g., "Publication Number/Figure Number/Index Number (110-100/F0041-00/17)".

3.2.4 Numerical index of reference designations. All manuals containing any reference designations shall have a numerical index of reference designations. The index shall begin on the first right hand page following the numerical index of part numbers. The primary purpose of this index is to provide direct access to the specific manual, figure, and index number related to a specific reference designation.

3.2.4.1 Numerical index of reference designations title page. The first page of the index shall be a title page. The title page shall be prepared as follows:

- a. Marginal copy; The marginal copy shall be in accordance with 3.1.4.
- b. Title block. The title block shall be placed below the marginal copy. The following information shall appear in the title block, in the order listed, as applicable:
 - (1) A one-point rule shall be placed below the marginal copy.
 - (2) The title "NUMERICAL INDEX OF REFERENCE DESIGNATIONS" shall be centered below the one point rule.
 - (3) End item nomenclature shall be centered below the title.
 - (4) A one-point rule shall be placed below the last line of information.
- c. Column heads. The column heads "REF DES," AND "FIGURE/INDEX NUMBER" or "PUBLICATION/FIGURE/INDEX NUMBER" shall be placed below the title block. The column head "USABLE ON CODE" may be added (see 3.2.4.3c), if required. The column heads shall be underlined.

3.2.4.2 Second and subsequent pages of the numerical index of reference designations .

- a. Marginal copy. The marginal copy shall be in accordance with 3.1.4.
- b. Column heads. The column heads "REF DES," and "FIGURE/INDEX NUMBER" or "PUBLICATION/FIGURE/INDEX NUMBER" shall be placed below the marginal copy. The column head "USABLE ON CODE" may be added (see 3.2.4.3c), if required. The column heads shall be underlined.

MIL-DTL-15014 (AS)

3.2.4.3 Development of the numerical index of reference designations. The numerical index shall be prepared as follows:

- a. "REF DES" column. The reference designations column is used to establish the content. All reference designations identified in any IPB figure contained in the manual shall be listed in reference designation sequence or in normal computer (ASCII code) Ascending Numeric/Alpha, reference designation sequence, as follows:
 - (1) Multiple identical assemblies (same reference designations). When multiple reference designations apply to the same IPB figure (e.g., circuit card assembly), all detail part reference designations shall be listed in the first appearance in the manual.
 - (a) Second and subsequent items may reference the first item to reduce unnecessary redundant entries in the index.
 - (b) The second and subsequent reference designations shall reference the end item breakdown figure and reference first related item, e.g., "BDKN same as A3" or "See A3 for BDKN."
 - (c) The most cost effective method of presentation shall be used.
 - (2) Multiple end items. When more than one unit is covered by one manual, a unit reference designation shall be assigned or the same reference designation may apply to subassemblies of different end items.
 - (3) Effectivity difference. When a reference designation applies to more than one IPB figure (e.g., effectivity difference), a "USABLE ON CODE" may be added to the index. An explanation of the "USABLE ON CODE" application and usage shall be added to the introduction.
- b. "FIGURE/INDEX NUMBER" column. This is applicable to a separate IPB manual (see 3.1.1) and a technical content IPB manual (see 3.1.2.2). The diagonal line (/) is used to separate the entries. When more than one entry is required for a reference designation, the entries shall be listed in the following order of precedence: figure number, and index number. When the entry is for the IPB figure's end item, the index number shall be left blank. Each entry shall list the figure number first, followed by a diagonal line, and the index number, e.g., "F0041-00/17".
- c. "PUBLICATION/FIGURE/INDEX NUMBER" column. This is applicable to a multi-manual/volume set index (see 3.1.2.1) and if an existing manual is divided into volumes

MIL-DTL-15014 (AS)

(see 3.1.3). The publication number shall be added to the figure and index number listing required by b, above. A sufficient portion of the publication number of the manual/volume in which each part number listed appears shall be identified. For example, if the publication number of the first manual is A1-F18AA-110-100 and the second manual is numbered A1-F18AA-120-100, only the numbers 110-100 and 120-100 would be listed. If the first volume is numbered A1-610AA-IMM-010 and the second volume is numbered A1-610AA-IMM-020, only the numbers 010 and 020 would be listed. The method of identification shall be explained in the applicable introduction. Each entry shall list the publication number first, followed by a diagonal line, the figure number second, followed by a diagonal line, and the index number, e.g., "Publication Number/Figure Number/Index Number (110-100/F0041-00/17)".

- d. "USABLE ON CODE" column, if required. This column may be added to the index if required for clarify (refer to 3.2.4.3a). When added, the column shall be added to all index pages. When figure-specific usable on codes are used in different IPB figures, a modified coding shall be used for this index.

3.2.5 IPB figure format requirements. This is applicable to separate IPB Manuals or IPB Figures in a manual. Each IPB figure shall consist of an illustration and the related GAPL. The format of IPB figures shall be compatible with all reproduction mediums. This shall be accomplished through control of legibility of the GAPL, improved line art techniques in the preparation of supporting illustrations, and coordinated GAPL entries with illustrations (see NAVAIR 00-25-700). IPB figures shall be prepared using partial, full- page, or foldout illustration(s).

3.2.5.1 Common requirements:

a. IPB figures using partial and/or full-page illustrations.

- (1) The first sheet of each IPB figure shall contain an illustration. The illustration(s) may be a full-page, partial-page, multiple-sheet illustration, or multiple view illustration.
- (2) The GAPL shall follow the required illustration(s).
 - (a) Partial page illustration. If a partial page illustration is prepared, the GAPL shall begin on the same page.
 - (b) Full page illustration. If only one full-page illustration is required to adequately identify the part relationships, the GAPL shall immediately follow the illustration.
 - (c) Multiple-sheet or multiple view illustration. If multiple-sheet or multiple view illustration is required, the figure shall be planned so that each illustration (sheet)

MIL-DTL-15014 (AS)

precedes the corresponding GAPL listings.

- (3) The following column heads shall appear on each GAPL page, or below the illustration if a partial-page illustration is prepared:
 - (a) "INDEX NO."
 - (b) "PART NUMBER"
 - (c) "DESCRIPTION"
 - (d) "UNITS PER ASSY"
 - (e) "USABLE ON CODE"
 - (f) "SM&R CODE"
 - (4) The required column heads shall be boxed.
 - (5) The listings on the GAPL pages shall be as required herein.
 - (6) The figure title shall appear centered at the bottom of the image area of each illustration and GAPL page.
- b. IPB foldout figures. IPB figures using foldout illustrations (see 3.4.2.1.2) shall have a blank apron on each foldout illustration. When the IPB is required to provide coverage of complex installations or items with a high density of detailed parts with a single illustration, foldout illustrations may be used. When the IPB illustration supports more than one function (e.g., IPB, maintenance, component location, and test point identification), the requirement to read the text and view the supporting illustration, including detailed views, simultaneously is critical.
- (1) The GAPL shall precede the illustration(s). The GAPL shall be provided on single pages. The GAPL shall be developed as required herein. The following column heads shall appear on each GAPL page;
 - (a) "INDEX NO."
 - (b) "PART NUMBER"

MIL-DTL-15014 (AS)

- (c) "DESCRIPTION"
 - (d) "UNITS PER ASSY"
 - (e) "USABLE ON CODE"
 - (f) "SM&R CODE"
- (2) The required column heads shall be boxed.
 - (3) The illustration shall follow the GAPL pages. The illustration(s) shall be developed as required herein.
 - (4) The figure title shall appear at the bottom of the image area of each illustration and GAPL page. The figure title shall be so placed that it will be visible when the page is folded.
 - (5) The reverse side of foldout pages shall be blank.
- c. IPB figure titles. Each IPB figure shall be assigned a figure title. The figure title shall be identical to the nomenclature assigned to the end item the figure covers. To aid in the identification of the item covered, all pages of the IPB figure title shall include the end item part number(s) and the reference designation, if applicable. When the specific application of the figure is required to be identified, effectivity shall be used to clarify the figure's application and/or restriction, e.g., "Before AFC 1234" or "After AFC 1234".
- 3.2.5.2 IPB figure identification, separate IPB manuals. Separate IPB manuals shall be prepared as detailed herein, refer to 3.1.4d(6).
- 3.2.5.3 IPB figure identification, prepared as part of a manual. All pages of an IPB figure (GAPL and illustration, see 3.2.5) shall contain a figure number, title, and sheet number, if applicable. Sheet numbers are not required for partial or full page IPB figures.
- 3.2.5.3.1 Figure number. Figure numbers shall be assigned in usage sequence and shall precede the figure title.
- 3.2.5.3.2 Sheet numbers.
- a. IPB figures. Each page of the figure shall be identified by a sheet number following the figure title.

MIL-DTL-15014 (AS)

- b. Total sheet count. The first sheet of a multisheet IPB figure shall include the total number of sheets that make up the figure, e.g., "(Sheet 1 of 6)".
- c. Second and subsequent pages. All sheets shall be numbered consecutively, e.g., "(Sheet 2)".
- d. IPB foldout figures. In order to prevent unnecessary changes to the references throughout the associated data (e.g., maintenance instructions), change suffixes may be applied to the GAPL page sheet numbers. In this manner, the sheet numbers for the illustration index numbers will not be changed unless the illustration is changed. During a change, sheet numbers may also be assigned the preceding number plus consecutive capital letters in accordance with MIL-DTL-81927. The GAPL page sheet numbers are not required to be renumbered during a revision, unless the illustration was changed/revised.

3.3 Detailed technical content requirements.

3.3.1 Development of technical content. The general guidelines for the development of the technical content of a manual are discussed in MIL-DTL-81927. Strict compliance with the requirements of the specifications listed in the contract, approved maintenance rationale, parts provisioning, and approved support equipment will ensure development of an IPB figure that is responsive to the requirements of the user.

- a. The IPB shall include all parts provisioned for the applicable maintenance level support of the article.
- b. An organizational level IPB should contain and illustrate items replaceable at the organizational level that do not affect the integrity of equipment provisioned for complete repair at a higher level of maintenance, for example: knobs, lens covers, light bulbs, reflectors, and fuses. These items shall also be listed and illustrated in the appropriate level of maintenance data in accordance with the complete repair code assigned.
- c. Source documentation shall determine the scope and depth of coverage required. SM&R codes will be assigned by the government and shall be listed in the IPB to identify the source of spares, repair parts, and support equipment and the levels of maintenance authorized to maintain, repair, overhaul, or condemn them.

3.3.1.1 Relationship between the IPB and the maintenance concept. The IPB is an integral part of the technical manual data to be prepared in support of maintenance tasks. Therefore, it is

MIL-DTL-15014 (AS)

essential that the maintenance concept is followed in the development of the supporting IPB. Emphasis shall be placed on the accessibility of data, comprehensibility of supporting illustrations, and the use of the information presented. The IPB shall be prepared as an integral part of the maintenance coverage.

3.3.1.2 Preparation of the IPB. The source data used for maintenance task development shall also be used for development of the IPB. That is, if the maintenance tasks were developed through the LSA, the same set of documents shall be used in the development of the IPB. Consistency of information contained in the maintenance coverage and the IPB is essential.

3.3.1.3 Development of the IPB GAPL. The assembly of data shall follow the same pattern established in the development of the maintenance task. Once the task analysis has been completed and the outline of the manual has been approved, the properly prepared GAPL will track the maintenance tasks it is intended to support. If a discrepancy between the maintenance task and the supporting GAPL is uncovered, the source data used shall again be reviewed and a determination made of the cause of the conflict. It shall not be automatically assumed that the GAPL or the maintenance information is incorrect and adjust one to meet the other.

3.3.1.4 Top-down breakdown (engineering drawing sequence). Basic top-down breakdown sequence shall not be used in the development of the IPB data, unless it matches the maintenance task to be supported.

3.3.2 Illustrations required. IPB figures may contain many different types of illustrations (see 3.4.2). The number and types of illustrations required will depend on the complexity of the item(s) covered.

a. Separate IPB manuals.

- (1) IPB illustrations. When separate IPB manuals are authorized by the contract, the maintenance procedures shall not reference the separate IPBs. Separate maintenance illustrations shall be developed using, to the maximum amount possible, the separate IPB illustrations. See MIL-DTL-81927 (multiple use of illustrations) and 3.4.5.
- (2) Separate maintenance illustrations. When separate maintenance illustrations are required, they should be reproductions of illustrations prepared for the IPB except for marginal copy, figure numbers, and titles. The layout of illustrations shall take into consideration the possible dual usage. Clarity of maintenance instructions shall be the prime consideration. Reproduction of all "parts" of an IPB figure, when only one or more "parts" of the total illustration are required, is not acceptable. The reproduction may also be modified as required for clarity, for example, removal of

MIL-DTL-15014 (AS)

index numbers and leader lines not used in maintenance. Additional illustrations required for support of procedures shall be prepared when required for clarity.

- b. IPB figures prepared as part of another manual. Illustrations shall be prepared in accordance with MIL-DTL-81927 and the specific technical content requirements specified herein.

3.3.2.1 Division of data. The technical content shall be divided into figures. Division shall be by representative main groups, assemblies, or systems with such additions, omissions, or changes as may be required by the specific end item. The main groups or systems selected shall be compatible with the approved logistic support analysis (LSA), maintenance plan, or other approved forms of maintenance rationale. The first figure shall contain an assembled view of the end item. This view shall be keyed to permit reference to detailed views and figures as required. Systems and subsystems shall be separately illustrated and keyed to the assembly figures that list and illustrate the detailed parts of the system or subsystem. These illustrations shall be indexed so that the separate assembly sections can be readily located in the GAPL.

3.3.3 Parts to be listed. All end items, repair parts and items of support equipment provisioned for the applicable maintenance level support of the article shall be listed. Support equipment shall be listed in accordance with 3.3.3s.

- a. Items without part numbers.

- (1) Type and model numbers for equipment(s) that have not been assigned part numbers, but are identified by type and model numbers, shall have the type or model number placed in the "PART NUMBER" column. Either the type or model number shall be entered, for example, the one that corresponds to a national item identification number (NIIN) that has an assigned SM&R code.
- (2) If a vendor's number is entered, the type number shall be identified in the description column.
- (3) Parts which have neither a part number nor a type and model number assigned shall have a dash (-) placed in the "PART NUMBER" column.
- (4) Hardware procurable from normal commercial sources that does not have a part number assigned shall be identified by the abbreviation "COML" in the "PART NUMBER" column. Identifying information such as dimensions, material, and type shall be given after the description to enable replacement procurement from commercial sources.

MIL-DTL-15014 (AS)

- b. Standard hardware provisioned for lowest level of maintenance usage.
 - (1) Standard hardware (such as bolts, studs, packing, hose clips, fasteners, clamps, resistors, capacitors, diodes, transistors, gaskets) which are manufactured to conform to the requirements of NAS, JAN, USAF, NAVAIR, AN or MS drawings shall be listed.
 - (2) However, when an item of standard hardware has been provisioned at the lowest level of support regardless of multilevel application, only the quantity of hardware required at the applicable level(s) of maintenance covered shall be listed and illustrated.
- c. Oversize and undersize parts. When oversize or undersize parts are required and furnished and they are neither interchangeable with, nor within allowable production tolerances of the standard size part, they shall be listed by the part number specified in the contract drawing specification.
- d. Matched parts. When two or more parts that would normally be procured as separate items have been machined to fit as a matched set or lapped assembly, or have been matched electronically to meet circuit requirements, the set of items shall be assigned a separate part number.
- e. Contractor standard parts. Contractor standard parts shall only be listed when the NIIN is assigned to the contractor standard part.
- f. Government standard parts. Government standard part numbers shall be listed in the "PART NUMBER" column. The part number shall be complete including prefixes and suffixes to the basic number. If more than one Government standard part number is listed on the contractor drawing specification for a single application, the preferred part number shall be listed.
- g. Government standard items containing nonstandard detailed parts. Items covered by Government standard drawings that contain repair parts that are not designated by Government-detailed designed drawing numbers, shall be listed in organizational level manuals by the Government standard part number when the NIIN is assigned to the Government standard item.
- h. Altered or source-controlled items. If any Government standard or commercial item is altered, selected, or source controlled because of special fit, tolerance, weight, or reliability of performance, the part number of the activity responsible for the alteration,

MIL-DTL-15014 (AS)

selection, or source control shall appear in the "PART NUMBER" column. Repainting, reidentifying, or other insignificant operations shall not be considered alterations, selections, or source controls.

- i. Similar assemblies. If right and left, top and bottom, front and rear, or other similar assemblies contain a majority of identical parts, the IPB for the similar assemblies shall be combined and identified in the GAPL.
- j. Symmetrically opposite parts. Symmetrically opposite parts shall be listed separately and identified in accordance with the contract drawing specification.
- k. Subcontractor or vendor items. Subcontractor or vendor items are defined as items that are used by the manufacturer of the item covered by the IPB exactly as produced by a subcontractor or vendor. Repainting, reidentifying, or other insignificant operations shall not be considered alterations, selections, or source controls. When subcontractor or vendor items are assigned the NIIN, the item part number shall be listed in the "PART NUMBER" column.
- l. Redesigned parts. If the design or material of a part is changed to the extent that interchangeability or physical or functional performance is affected, the new part number assigned in accordance with the contract drawing specification shall be listed. The original part shall be omitted if not authorized for continued use. If the original part has continued application, the application shall be indicated in the GAPL.
- m. Selected electronic components. If a component board contains detail part(s) which can be replaced from a selection of components of different values, the illustration shall show one part. The GAPL shall list the basic part number without the specific value, for example: "RCO7GF---J." If the selection is to be made after test, a note shall appear after the description of the part, for example, "/Value determined at test/."
- n. Alternate parts. An alternate part is defined as a part that is used when a preferable part is not available. Alternate parts shall be listed below the preferred part when assigned an NIIN. The specific relationship shall be identified using the GAPL "DESCRIPTION" and "USABLE ON CODE" columns.
- o. Equivalent parts. An equivalent part is defined as a part that is used interchangeably with one or more parts, none of which are preferable over the other. Equivalent parts shall be listed below the preferred part when assigned an NIIN. The specific interchangeability shall be identified using the GAPL "USABLE ON CODE" column.

MIL-DTL-15014 (AS)

- p. Quick Engine Change Assembly (QECA). Following the breakdown of the QECA, the part number and description of the Quick Engine Change Kit (QECK) shall be listed. All QECK parts shall be illustrated, indexed, and identified in the GAPL description column with the acronym "QEC".
- q. Parts kits. When repair parts for the end item or for repairable units within the end item are to be supplied in the form of kits, a part number shall be assigned to each kit in accordance with contract drawing specification requirements.
- (1) The kit(s) part numbers shall be placed last in the list of parts of the unit to which it applies and at the same indentation as the unit to which it applies. The kit components listed shall carry the appropriate kit SM&R code.
 - (2) Contents of the kit shall be listed at one indent below the kit description and shall not be assigned index numbers. Part number, description, quantity per kit, and SM&R code shall be included for each item in the kit.
 - (3) Lists of supplemental kits shall follow the list of original kits in the same manner as prescribed herein.
 - (4) Separate illustrations for kits shall not be prepared.
- r. Markings.
- (1) Decals, metalcalcs, and vinyl film markings, such as those that provide instructions, which require replacement or must be requisitioned separately, are considered to be parts. The identifying drawing number for each marking shall appear in the "PART NUMBER" column.
 - (2) Locations of markings shall be illustrated; however, legible copy of the marking on the illustration is not required.
 - (3) A marking need not be listed or illustrated if:
 - (a) it is attached to a part or a nonrepairable assembly merely to identify it;
 - (b) the parts or nonrepairable assemblies are stocked, stored, and issued with the marking attached;
 - (c) or the parts, not the marking, are replaced.

MIL-DTL-15014 (AS)

- (d) Such markings should not be requisitioned separately.
- (4) When the illustration of a part or nonrepairable assembly seems to be incomplete with the marking omitted, it is proper to show, but not list, the marking.
- s. Support equipment.
 - (1) Support equipment - when required. Support equipment approved for use and provisioned for the maintenance level support of the article shall be listed and illustrated as the last WP(s) of the manual.
 - (2) Support equipment items requiring breakdown. Breakdown of support equipment listed in support of an end item shall be included when:
 - (a) The support equipment is peculiar to support the end item.
 - (b) Provisioning documentation dictates repair of the support equipment at the maintenance level coverage of the end item.
 - (c) A separate publication is not available or has not been authorized.
 - (3) Logistically non-repairable support equipment. An illustration, part number, description of the item and units per assembly shall be listed for these types of end items.

3.3.4 Parts not to be listed. The following shall not be listed:

- a. Assembly detail parts that are permanently joined together. Parts that lose their identity by being welded or joined to other pieces as a permanent unit. This does not include riveted items provisioned for the applicable maintenance level of the manual.
- b. Items made from bulk stock. Items made from (raw) bulk stock such as lockwire, bonding braid, upholstery cloth, and friction tape.
- c. Structural items. Except for structural repair IPBs, structural items such as stringers, stiffeners, skin, doublers, and gusset, which serve no purpose in description of parts relationship or specification of significant procured parts, except when required to maintain next higher assembly identity or to identify items having maintenance significance.
- d. Detail parts for consumable items. Details of items SM&R coded for throwaway.

MIL-DTL-15014 (AS)

e. Substitute item. A substitute item is an item which possesses such functional and physical characteristics as to be capable of being exchanged for another under specific conditions or for particular applications and without alteration of the item itself or those adjoining it. Degradation of equipment performance will result when substitute items are used. Substitute items shall not be listed, unless authorized by the requiring activity.

3.3.5 Additional coverage requirements.

- a. Nuclear HCIs. When survivability considerations are specified and HCIs are identified on drawings and parts lists, the items shall be marked and identified in the description column of the GAPL. All changes to or proposed substitutions of HCIs shall be evaluated for hardness impacts by the engineering activity responsible for survivability. The introduction shall include an explanation of the (HCI) symbol's usage and method of highlighting and other pertinent information as necessary to emphasize uniqueness of HCIs.
- b. ESD sensitive parts. If electronic equipment to be handled, inspected, repaired or assembled is ESD sensitive, the items shall be marked and identified in the description column of the GAPL. The introduction shall include an explanation of the (ESD) symbol's usage and method of highlighting and other pertinent information as necessary to emphasize the uniqueness the of ESD sensitive components.

3.4 Illustrations.

3.4.1 General artwork requirements. Artwork (illustrations) shall be prepared in accordance with MIL-DTL-81927 and the detailed requirements specified herein.

3.4.1.1 Assembly and subassembly illustrations. Each assembly and subassembly included in the GAPL shall be illustrated to locate and identify detail parts, including attaching parts. When a number of identical parts, including attaching parts, are used in the same location, only one need be illustrated if the locations of the parts are obvious. Detail parts and the relationship to the assembly or subassembly shall be clearly identified. The method of presentation is dependent on the complexity of the required coverage, non-complex or complex.

- a. Detail view method. Detail views (see 3.4.1.4) shall be used for complex requirements.
- b. Bracket detail part identification method. The bracket method of identification may be used for non-complex requirements. When the bracket method is used, the detail parts shall have their index numbers placed within the bracket. A leader line shall be used from the bracket to the index number of assembly or subassembly. If all detailed parts

MIL-DTL-15014 (AS)

can be clearly shown in an assembled view, the detailed parts shall not be exploded merely to make attaching parts visible.

3.4.1.2 Exploded views. Illustrations shall be exploded to identify detailed parts that cannot be shown clearly with an assembled illustration. If all detailed parts can be clearly shown in an assembled view, the detailed parts shall not be exploded merely to make attaching parts visible.

3.4.1.3 Items SM&R-coded as repairable. Items or assemblies SM&R-coded as repairable items at the manual's applicable maintenance level shall be shown assembled on the next higher assembly (NHA) main view with an index number assigned to the assembly (see 3.4.1.8.1). The breakdown of the assembly may be provided as a detail view of the NHA main view or as a separate figure, dependent on the task analysis/coverage breakdown. Parts of the assembly shall also be assigned index numbers and illustrated as required.

3.4.1.4 Detail views. A detail view of an assembly or subassembly shall be prepared when the subject matter cannot be clearly illustrated in the main view of the figure.

- a. The assembly or subassembly and attaching parts shall be indexed on the main view.
- b. The assembly or subassembly shall be identified with an sequential assigned capital letter adjacent to the applicable index number on the main view.
- c. The capital letter(s) assigned to a detail view(s) shall be approximately normal bold type and placed within the image area so that it is highly visible. If required for clarity, a leader line shall be used from the subject part or assembly to the bold type letter identifying the detail view.
- d. The detail illustration shall be identified by the same capital letter as placed in the main view.
- e. The detail view shall be boxed.
- f. The detail parts shall have their index numbers placed on the detail view.
- g. The detail view may be placed with the main view or on a separate page. Placement shall be dependent on the complexity of the required detail and the open space available on the main view. In either method, the prime consideration shall be clarity of presentation.

MIL-DTL-15014 (AS)

3.4.1.5 Parts shown only to indicate relationship. In order to properly illustrate the relationship of parts to assemblies shown on the illustration, it will often be necessary to include parts not listed in the applicable GAPL. Since these parts are not indexed, they shall be subdued to give proper emphasis to the listed assemblies or parts. Shading shall not be used to subdue non-indexed parts. The line weight used for the subdued areas shall be lighter than that used for the indexed items, yet strong enough to reproduce clearly.

3.4.1.6 New assemblies and parts. If an assembly or part provided on a later model differs from the basic model, and the change is such that the existing illustration will not adequately portray the new assembly or part, the latter may be shown on the illustration for the basic model in a detail view. If space does not permit, a separate illustration shall be prepared.

3.4.1.7 Symmetrically opposite parts and similar assemblies. If it is unnecessary for a clear presentation to illustrate both right and left, top and bottom, front and rear views of similar parts and assemblies, and if both parts have the same general appearance and purpose but different part numbers, such parts and assemblies shall be illustrated once. An index number shall be assigned in the listing to the first of the similar parts or assemblies listed. The difference (such as left hand or right hand) in the parts shall be identified in the description of the item.

3.4.1.8 Index numbers. Index numbers, with leader lines to the parts to which they pertain, shall be used on all illustrations. Index numbers shall be assigned in accordance with 3.4.1.8.1. The index numbers on each illustration shall agree with those in the parts listing.

3.4.1.8.1 Assignment of index numbers. Index numbers shall be assigned to all parts listed in the GAPL that have maintenance or supply significance, except as otherwise noted herein. Index numbers shall be first assigned to the parts list and then applied to the illustration to maintain the proper sequence in the breakdown. If the same part number is listed more than once in the breakdown, it may be assigned a different index number for each listing. No index number shall be assigned to an assembly when all detail parts are indexed, unless such assembly is also illustrated completely assembled on the illustration. Illustrations shall be reindexed, as required, when parts are added or deleted from the parts list, except as follows:

- a. Added parts may be assigned letter-suffixed index numbers (for example: 2A, 2B, 2C) when additional information or corrections must be inserted late in preparation and renumbering of index numbers would delay submittal.
- b. During a revision to the manual, if an IPB figure has not otherwise been affected (for example, no technical content change is required), the illustration and tabular data shall not be reindexed to eliminate previously added suffixed index numbers. In a revision that affects 80 percent or more of the total accumulated changed pages, the data shall be reindexed.

MIL-DTL-15014 (AS)

- c. When the technical content change is a minor correction to either the illustration or tabular data, the figure shall not be reindexed.

3.4.1.8.2 Attaching parts. Each part in a set of attaching parts (such as bolt, washer, nut) shall be assigned an index number. However, also see 3.4.1.8.3. Sets of attaching parts shall be exploded when the assembly is hidden and sufficiently complex to merit explosion. If the attaching parts are not visible on the illustration, and their location is obvious, multiple index numbers that identify the principle item and its attaching parts may be assigned and an exploded view is not required.

3.4.1.8.3 Indexing of duplicate items. The total quantity of each item listed in the GAPL shall be identified with index numbers in the illustration. To avoid cluttering an illustration with unnecessary index numbers, large quantity items need not be indexed more than once on the illustration or on each sheet of a multisheet illustration where the part is shown. However, the location of the items must be obvious in the illustration. For example, multiple size rivets that are shown in various locations on the illustration need only be indexed once for each part number listed in the parts list.

3.4.1.8.4 Indexing assemblies. Each assembly and subassembly of the end item shall be shown assembled and assigned an index number (see 3.4.1.8.1). Assemblies and subassemblies coded for assembly, manufacture, or repair at the applicable maintenance level shall also be shown exploded in a detail view on the main illustration or in a separate illustration, and index numbers shall be assigned to all detailed parts.

3.4.1.8.5 Items not having a logical maintenance sequence. For items not having a logical maintenance sequence (e.g., circuit card assembly), index numbers shall be assigned beginning at the top left-hand corner and shall continue clockwise.

3.4.1.9 Component boards. When a component board or bracket assembly that holds electrical components is presented orthographically, the reference designation may be placed within the view of the part, if space permits. Leader lines may be used to identify reference designations that cannot be placed within the view of the part. When the number of leader lines to indexed parts causes the illustration to become cluttered, the figure may contain a legend adjacent to the artwork or on a separate sheet. The listing shall contain an alphanumerical listing of the reference designations and their associated index numbers. Index numbers for items with reference designations shall be identified using the legend and not on the artwork. Index numbers shall be used only to identify items that do not have reference designations.

3.4.1.10 Polarity identification. When applicable, the polarity of electronic components shall be identified on the component of all maintenance and IPB illustrations.

MIL-DTL-15014 (AS)

3.4.2 Detailed artwork requirements.

3.4.2.1 End item illustration - separate IPB. The view of the end item shall be prepared to permit reference to detailed views, figures, or manuals of the IPB. Reference shall be made by use of index numbers. The location of subassembly detailed figures shall be identified by text reference in the GAPL.

3.4.2.1.1 Multiple view illustrations. When it is necessary to identify significant features of the end item, a multiple view illustration shall be developed in accordance with MIL-DTL-81927. The multiple view illustration shall be prepared to improve the identification of the parts or to clarify the relationship or the location of the parts (e.g., effectivity differences or top, bottom, front and/or back views of an end item or assembly).

3.4.2.1.2 Foldout illustrations. When it is necessary to provide coverage of complex installations with a single IPB figure, a foldout illustration may be used, e.g., aircraft equipment rack, or operator's station, with maintenance interaction (i.e., removal or relocation of one assembly to access another assembly or repair part). A foldout illustration may also be used when a component board or single item contains a high amount of detail parts and cannot be adequately covered with multiple sheet or multiple view illustrations. The format of an IPB foldout illustration shall be as follows:

- a. Complex foldout illustration (complex installation). This foldout should be developed as an end item illustration with reference to following detailed views of various lengths prepared as combined maintenance/IPB illustration(s). Detail views may also reference additional detail views. Callouts may be assigned to maintenance significant items as required to support the maintenance actions in accordance with MIL-DTL-81927. Maintenance related text and short tabular data may also be used. The primary consideration should be clarity of presentation.
- b. Single item foldout illustration. Foldout illustrations prepared in support of component boards shall be developed in the same manner as partial/full page illustrations prepared for component boards (see 3.4.1.9), except for the additional length. The legend shall be placed adjacent to the artwork as part of the foldout illustration.

3.4.3 Illustration references to the location of installations and major assemblies. Installation and major assemblies shall be accurately located in illustrations by the following means:

- a. Aircraft system IPB manuals. Illustration reference shall be accomplished by indication of aircraft station and water and buttock lines in illustrations. The reference structure shall be sufficiently illustrated to locate the item.

MIL-DTL-15014 (AS)

- b. Other separate IPB manuals. Illustration reference shall be accomplished by identification of installations and major assemblies in the end item illustration.

3.4.3.1 References - detail views. When a detail view of a subassembly is required and the detail view is not placed on the assembly illustration (see 3.4.1.4), the subassembly shall be illustrated assembled on the assembly illustration and assigned an index number in accordance with 3.4.1.8.1. A reference to a separate subassembly figure shall be placed in the "DESCRIPTION" column of the GAPL, following the item nomenclature. An exploded view of the subassembly and a related parts list shall be included in the referenced figure. The subassembly figure shall be cross-referenced to the assembly figure.

3.4.4 Reference designations. Illustrations that depict electrical components shall include reference designation after the index number. If an orthographic view is prepared, the reference designation may be placed within the view of the part, if space permits.

3.5 GAPL. All parts provisioned for the applicable maintenance level support of the article shall be listed on GAPL pages. The columns of tabular data shall appear from the left margin to the right margin as follows:

3.5.1 "INDEX NO." column. The index numbers that appear in the associated illustration shall appear in this column in numerical sequence beginning with the number 1 (see 3.4.1.8).

3.5.2 "PART NUMBER" column. Part numbers assigned to the parts listed or other specific requirements detailed herein shall appear in this column.

(1) Items without part numbers (see 3.3.3a).

(2) Parts to be listed (see 3.3.3).

(3) Parts not to be listed (see 3.3.4).

3.5.3 "DESCRIPTION" column. The description as obtained from engineering drawings of the part listed shall appear in this column. The description shall be prepared as follows:

3.5.3.1 Nomenclature consistency. Nomenclature of identical systems, subsystems, equipment, support equipment, components, and parts of the end item shall be consistent throughout a manual, volumes of a manual, and manuals that are a part of a set of manuals covering an end item. The preparing activity should develop nomenclature lists for associate preparing activities and sub-preparing activities to ensure such consistency. The correct nomenclature shall be derived from one of the following sources (listed in the order of precedence):

MIL-DTL-15014 (AS)

- a. "AN" nomenclature,
- b. Nameplate nomenclature,
- c. Nomenclature assigned by Cataloging Handbook H-6, or
- d. Nomenclature on the drawing from which the item was manufactured.

3.5.3.1.1 Identifying noun modifiers. Modifiers shall be arranged in the sequence as necessary to indicate specifics such as function and location, and to maintain consistency of nomenclature. Modifiers shall be added to the description of parts as required to assure positive identification, for example: washer, flat and washer, lock. These modifiers need not appear on the preparing activity drawing. For additional information, refer to "Noun modifiers" in MIL-DTL-81927.

3.5.3.2 Arrangement of wording;

- a. Hardness critical items. When the part is identified as a hardness critical item (HCI), the symbol [HCI] shall precede the first word in the description column. It is preferred that the symbol be placed within brackets, that is [HCI] ; however, other methods of highlighting the symbol to call attention to its importance are acceptable.
- b. Electrostatic discharge (ESD) sensitive parts. When a part is identified as an item subject to electrostatic discharge (ESD), the symbol shall precede the first word in the description column. It is preferred that the symbol be placed within brackets, that is [ESD]; however, other methods of highlighting the symbol to call attention to its importance are acceptable.
- c. Identifying noun. The identifying noun shall be the first word of the description.
- d. Abbreviation "ASSY or INSTL". If the item is an assembly or installation, the abbreviation "ASSY or INSTL", as applicable, shall follow the noun.
- e. Drawing modifiers. The identifying noun or "ASSY or INSTL" shall be followed by the modifiers included in the drawing title description.
- f. Identifying modifiers. Modifiers, such as "upper," "lower," "inner," "outer," "front," and "rear," shall be placed next.
- g. Commercial and Government Entity Codes (CAGE). Manufacturers' codes (or complete name if no code has been assigned) and references to other manuals or figures shall

MIL-DTL-15014 (AS)

follow the description. Manufacturer's codes shall not be listed for Government standard parts.

h. Amplifying information. Amplifying information, notations, and references, as applicable.

3.5.3.3 Dimensions. Where units of measurement are the same, they shall not be repeated with each dimension, for example: "1/8 by 21/32 inch." A zero shall precede the decimal point of decimal values less than one, e.g., "0.002 inch."

3.5.3.4 Capitalization. The entire description may be in upper case letters. As a minimum, the item name shall be in upper case letters and the first letter of the first word immediately following the item name, and the first letter of proper nouns, shall be in upper case letters.

3.5.3.5 Abbreviations. Abbreviations shall be held to a minimum. Abbreviations shall be in accordance with MIL-DTL-81927. Abbreviations shall be consistent throughout the manual, volume, and WPs.

3.5.3.6 Leaders. Leaders (a series of periods or dots) shall be used to join the description and the "UNITS PER ASSY" column. When the description requires more than one line, leaders shall only be used on the first line.

3.5.3.7 Tolerances for electrical/electronic parts. Percentages or actual values or allowable tolerances for such items as non-military standard resistors and capacitors shall be given as part of the description, expressed as plus and minus values.

3.5.3.8 Undrilled or untrimmed parts. Parts that require drilling or trimming on installation shall be identified by a notation to that effect in the "DESCRIPTION" column.

3.5.3.9 Make from instructions. Most parts source coded MO, MF, MH, or MG require manufacturing instructions in the maintenance WP/manual (see MIL-DTL-81927). These parts shall not have "Make From" information in the description column but shall reference the maintenance WP/manual. M-series parts requiring only length, width or thickness not requiring special manufacturing instructions shall include the raw bulk stock and final dimensions in the description column. The list of raw (bulk) stock shall not be included for parts to be fabricated at depot level (SM&R coded MD).

3.5.3.10 Conditional acronym or abbreviation.

MIL-DTL-15014 (AS)

- a. Items using liquid oxygen (LOX). Following the nomenclature of parts in the "DESCRIPTION" column, items using LOX shall be identified by the acronym LOX at the far right of the "DESCRIPTION" column if hazardous conditions could result from lack of this information.
- b. Quick engine change assembly (QECA).
 - (1) Repair parts, government furnished equipment and approved contractor furnished accessories of an aircraft engine that also are included in the QECA shall be identified by the acronym "QEC" following the description of each repair part. The acronym shall appear at the far right of the "DESCRIPTION" column.
 - (2) Following the breakdown of the QECA, the part number and description of the Quick Engine Change Kit (QECK) shall be listed. All QECK parts shall be illustrated and indexed.
 - (3) Basic aircraft engine parts shall not be identified with the acronym "QEC".
- c. Magnetic control items (MAG). Parts requiring test for magnetic inclusion shall be identified by the abbreviation "MAG" to assist in the identification of such parts when malfunctions could result because of the lack of this information. The abbreviation shall be placed at the far right of the "DESCRIPTION" column, following the nomenclature of the part.

3.5.3.11 Part kits (kit availability). A statement indicating parts kit(s) availability shall be included after the description of the article or unit for which the kit is supplied.

3.5.3.12 Oversize and undersize parts. When oversize or undersize parts are required and furnished and they are neither interchangeable with, nor within allowable production tolerances of the standard size part, they shall be listed by the part number specified in the contract drawing specification. All dimensional differences shall be included in the "DESCRIPTION" column.

3.5.3.13 Similar assemblies. See 3.3.3i.

- a. Peculiar parts notation. Parts peculiar to only one assembly shall be identified by a note in the "DESCRIPTION" column.
- b. Different quantity notation. Identical parts that are used in different quantities on the assemblies shall be listed separately and identified by a note in the "DESCRIPTION" column.

MIL-DTL-15014 (AS)

3.5.3.14 Matched parts (notation and parts listing). When two or more parts that would normally be procured as separate items have been machined to fit as a matched set or lapped assembly, or have been matched electronically to meet circuit requirements, the set of items shall be assigned a separate part number. A notation in the "DESCRIPTION" column shall indicate that the item consists of a matched set or matched pair. The part numbers and nomenclature of the items that make up the set shall be listed in the "DESCRIPTION" column.

3.5.3.15 Subcontractor or vendor items (identification and/or drawing number). The descriptions of such items shall include the type, model, or applicable Government specification and the applicable manufacturer's code. If the manufacturer's code is not available, the name and address of the manufacturer shall be given. If such items are illustrated on preparing activity specification control or envelope drawings, the specification control or envelope drawing number shall also be listed in the "DESCRIPTION" column.

3.5.3.16 Redesigned parts (application notation). (See 3.3.3l.) If the original part has continued application, the applicable model, block numbers, and serial numbers of the items on which the part is usable shall be indicated by usable on codes. "Alternate for" or "Use until exhausted" as applicable, shall follow the description.

3.5.3.17 Selected items (notation). (See 3.3.3m.) If a component board contains a detail part which can be replaced from a selection of components of different values, the illustration shall show one part. The GAPL shall list the basic part number without the specific value, for example: "RCO7GF---J." If the selection is to be made after test, a note shall appear after the description of the part, e.g., "/Value determined at test/."

3.5.3.18 Items without part numbers, (identifying information). See 3.3.3a.

- a. If a vendor's number is entered, the type number shall be identified in the description column.
- b. Hardware procurable from normal commercial sources that does not have a part number assigned shall be identified by the abbreviation "COML" in the "PART NUMBER" column. Identifying information such as dimensions, material, and type shall be given after the description to enable replacement procurement from commercial sources.

3.5.3.19 References to other manuals. If coverage of the end item is contained in another manual, the applicable end item shall be listed and reference made to the manual. The reference shall appear after the item description, in diagonals or parenthesis, for example: "/Breakdown, NAVAIR 01-85ADA-4-6/" or "(Breakdown NAVAIR 01-85ADA-4-6)."

MIL-DTL-15014 (AS)

3.5.3.20 References to other figures in the same manual or volumes of the manual. If coverage is contained in another figure or WP, the applicable end item shall be listed and reference made to the figure number. The reference shall appear after the item description, in diagonals or parenthesis, for example: "/Breakdown, F0011-00/" or "(Breakdown, F0026 00)."

3.5.3.21 Next higher assembly references. Necessary reference shall be made to other figures for next higher assemblies. The reference shall appear after the item description, in diagonals or parenthesis, for example: "/NHA, F0079-00/" or "(NHA, A1-F18AA-XXX-XXX F0081-00)."

3.5.3.22 Indention to show relationship;

- a. The end item nomenclature shall not be indented and shall be flush with the left margin of the "DESCRIPTION" column). When provisioning documentation dictates that repair of the article or main assembly is authorized at the applicable maintenance level, the GAPL will include the repair parts data. This data shall be included in the parts breakdown with indentions to show relationship in accordance with the example below. Runover lines of nomenclature shall be indented an additional indention (two spaces of proportional type) from the first line of nomenclature. Indention shall be indicated by leaders (a series of periods or dots), one leader equal to one indention. Indention to show relationship shall be presented as shown in the following example:

END ITEM (FIGURE COVERAGE)

```

Runover line of nomenclature for end item (figure coverage)
. Detailed parts for end item (figure coverage)
. ASSEMBLY
  (ATTACHING PARTS)
. Attaching parts for ASSEMBLY
  ---*---
. . Detailed parts for ASSEMBLY
. . SUBASSEMBLY
  (ATTACHING PARTS)
. . Attaching parts for SUBASSEMBLY
  ---*---
. . . Detailed parts for SUBASSEMBLY
. . . SUB-SUBASSEMBLY
  (ATTACHING PARTS)
. . . Attaching parts for SUB-SUBASSEMBLY
  ---*---
. . . . Detailed parts for SUB-SUBASSEMBLY
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MIL-DTL-15014 (AS)

b. Parts kits.

- (1) The kit(s) part numbers shall be placed last in the list of parts of the unit to which it applies and at the same indentation as the unit to which it applies.
- (2) Part kits shall be at the same indentation as to the unit to which it applies.
- (3) Kit contents shall be at one indent below the kit description.
- (4) Lists of supplemental kits shall follow the list of original kits in the same manner as prescribed herein.

3.5.3.23 Listing of attaching parts.

- a. Placement. Attaching parts shall be listed beneath the item to be attached. They shall be listed, preceding any detailed parts of the item, at the same indentation as the part they attach.
- b. Caption. The caption "(ATTACHING PARTS)" shall be placed one indentation to the right of the nomenclature of the part to be attached, on the line immediately above the list of attaching parts.
- c. Separation symbol. The symbol "---*---" shall follow the attaching parts, to separate the list from subsequent listings of parts. The separation symbol shall have the same indentation as "(ATTACHING PARTS)".

3.5.3.24 Index numbers for attaching parts.

- a. Normally, index numbers shall be assigned to all attaching parts.
- b. Fastening groups used at the same location (for example, a relay attached by multiple nuts, bolts, and washers) need not be individually illustrated or identified by index number, unless maintenance significant. When group callouts are used, they shall contain only one particular size, combination, or group of parts.
 - (1) Each size, combination, or group of parts shall be listed separately.
 - (2) If an identical part, appearing at several locations, is attached with different attaching parts, the part shall be indexed separately.

MIL-DTL-15014 (AS)

- (3) If more than one size or type of attaching part is used at different points on the part being attached, each size (with the pertinent attaching parts such as washer and nut) shall be given a separate index number so that the location of the different sizes and types may be readily identified in the illustration.

3.5.3.25 Quantities of attaching parts.

- a. Quantities of attaching parts shall be listed per unit (piece) only. For example, if two fittings are required for each preceding assembly and one bolt is required to attach both fittings, the correct listing is as follows:

DESCRIPTION	UNITS PER ASSY
FITTING ASSY, HINGE (ATTACHING PARTS)	2
BOLT ---*---	1

- b. If common attaching parts are used for more than one item and each item is assigned a separate index number, the attaching parts heading shall be expanded to so indicate. For example, if two clamps (one indexed -3; the other, -4) are attached by one bolt, the correct attaching parts heading is "(ATTACHING PARTS FOR INDEX NUMBERS 3 AND 4)."
- c. If the attaching parts are the same for a number of items and these items are indexed and listed separately one after the other, the attaching parts shall be listed following the last item, and the attaching parts heading shall be expanded to indicate this. For example, if six connectors, each having a different part number with the same attaching parts, are indexed 1 through 6, the correct attaching parts heading is "(ATTACHING PARTS FOR EACH OF INDEX NUMBERS 1 THRU 6)."

3.5.4 "UNITS PER ASSY" column. This column shall indicate the number of units required per assembly, per subassembly, and per sub-subassembly, as applicable.

- a. The entry in the "UNITS PER ASSY" column shall be aligned with the first line of multiple-line descriptions. The quantities of attaching parts shall be as specified in 3.5.3.25.
- b. If more than one assembly is required, the total of such assemblies shall be indicated.

MIL-DTL-15014 (AS)

- c. For detailed or subassembly parts of a major assembly, the quantity required for one major assembly shall be indicated.
- d. For oversize or undersize parts, the letters "AR" shall be placed in this column to indicate "as required."
- e. For items that are listed for reference, the letters "REF" (item found elsewhere in the IPB) shall be placed in the column.

3.5.5 "USABLE ON CODE" column. This column shall contain codes for assemblies and parts to indicate their specific usability with the end item to which the IPB figure applies. Capital letters shall be used to identify the application of the items. If single letters of the alphabet are not sufficient to complete coding, double letters may be used, e.g., AA, AB, etc. The letters O and I shall not be used singularly or in pairs.

- a. Blank column. The "USABLE ON CODE" column shall be left blank to indicate the item is applicable to all items.
- b. Simple application. When different end item part numbers are identified, each end item shall be assigned a code in sequence and that code shall be listed for each peculiar item in the parts list. More than one code may be assigned to the same item, e.g., A, B or A, C.
- c. Figure-specific codes. When multiple application of items is required, a master usable on code list is developed for the figure and is provided at the bottom of the last tabular page of the figure, e.g., effectivity, used to indicate that the item is applicable only after, or before, incorporation of a technical directive and/or specific serial number application.

3.5.5.1 Redesigned parts. If the original part has continued application, the applicable model, block numbers, and serial numbers of the items on which the part is usable shall be indicated by usable on codes. "Alternate for" or "Use until exhausted" as applicable, shall follow the description.

3.5.5.2 Alternate parts. An alternate part is defined as a part that is used when a preferable part is not available. When an item is completely interchangeable but one part is preferable for use, the number of the preferred part shall be listed without a notation in the "USABLE ON CODE" column and all alternate part numbers shall be listed with an asterisk (*) in the "USABLE IN CODE" column. When an item is completely interchangeable on certain end items but one part number is preferable for use, the "USABLE ON CODE" column shall carry the end item identification, with or without an asterisk (*), as applicable.

MIL-DTL-15014 (AS)

3.5.5.3 Equivalent parts. An equivalent part is defined as a part that is used interchangeably with one or more parts, none of which are preferable over the other. All equivalent part numbers shall be listed with an asterisk (*) in the "USABLE ON CODE" column. When a part is interchangeable only on certain end items, the "USABLE ON CODE" column shall carry the end item identification in addition to the required asterisk (*).

3.5.6 "SM&R CODE" column. This column shall list the source, maintenance and recoverability (SM&R) code for every part for which one has been approved by the government.

4. VERIFICATION.

4.1 Verification. Verification shall be conducted as prescribed in the contract.

5. PACKAGING.

5.1 Packaging. For acquisition purposes, the packaging requirements shall be as specified in the contract or order (see 6.2). When actual packaging of material is to be performed by DoD personnel, these personnel need to contact the responsible packaging activity to ascertain requisite packaging requirements. Packaging requirements are maintained by the Inventory Control Point's packaging activity within the Military Department or Defense Agency, or within the Military Department's System Command. Packaging data retrieval is available from the managing Military Department's or Defense Agency's automated packaging files, CD-ROM products, or by contacting the responsible packaging activity.

6. NOTES

(This section contains information of a general or explanatory nature which may be helpful but is not mandatory.)

6.1 Intended use. Technical manuals prepared in accordance with this specification are intended for use in the repair of aircraft structure and structural components at organizational, intermediate, and depot maintenance levels.

6.2 Acquisition requirements. Acquisition documents must specify the following:

- a. Title, number, and date of this specification.
- b. Type(s) of manuals to be prepared (see 1.2).
- c. Issue of DoDISS to be cited in the solicitation, and if required, the specific issue of individual documents referenced (see 2.2).

MIL-DTL-15014 (AS)

d. Packaging requirements (see 5.1).

6.3 Guidance documents. The following documents are cited in section 3 of this specification and are provided for guidance and information only. Unless otherwise specified, the issues are those cited in the solicitation.

DEPARTMENT OF DEFENSE

DIRECTIVES

DOD 5200.1R	-	Information Security Program Regulation.
DOD 5220.22M	-	Industrial Security Manual for Safeguarding Classified Information

DEPARTMENT OF THE NAVY

INSTRUCTIONS

OPNAVINST 4790.2	-	The Naval Aviation Maintenance Program (NAMP).
OPNAVINST 5510.1	-	Information and Personnel Security Program Regulation.

(Copies of directives and instructions are available by request to Commander, Naval Inventory Control Point Philadelphia, Publication/Forms Branch, Code 03334, 700 Robbins Ave., Philadelphia, PA 19111-5098.)

6.4 Definitions.

6.4.1 Article (equipment or end item). An article consists of components, assemblies, subassemblies, and parts connected or associated with each other to perform an operational function.

6.4.2 Commercial item. A commercial item is a supply or service that normally is, or has been, sold or offered to the public commercially by any supplier.

6.4.3 Vendor. A vendor is a design activity, manufacturer, wholesaler, or agent from whom are acquired items used in, or attached to, the end item produced by the preparing activity.

6.5 Technical manuals. The requirements for technical manuals must be considered when this specification is applied on a contract. If technical manuals are required, specifications and

MIL-DTL-15014 (AS)

standards that have been cleared and listed in DoD 5010.12-L, Acquisition Management Systems and Data Requirements Control List (AMSDL) must be listed on a separate Contract Data Requirements List (DD Form 1423), which is included as an exhibit to the contract. The technical manuals must be acquired under separate contract line item in the contract.

6.6 Supersedure information. This specification supersedes, in whole or in part, specifications or other documents used to express technical content requirements for technical manuals that are covered within the scope of this specification.

6.7 Specification figures. The figures previously included in this specification were intended to illustrate methods of presentation of technical data. They are being revised for incorporation into NAVAIR 00-25-700. Sample illustrations can be provided by the requiring activity, if requested. The sample figures must not be interpreted as limiting the technical content requirements that are established by the text. The text will take precedence over all examples shown in the sample figures.

6.8 Subject term (key word) listing.

- Exploded views
- Foldouts
- Format manuals
- Illustrations

6.9 Changes from previous issue. Marginal notations are not used in this revision to identify changes with respect to the previous issue due to the extent of the changes.

MIL-DTL-15014(AS)

INDEX

	<u>PARAGRAPH</u>	<u>PAGE</u>
Abbreviations	3.5.3.5	42
Acquisition requirements	6.2	49
Additional coverage requirements	3.3.5	35
Alphabetical index	3.2.2	17
Alphabetical index title page	3.2.2.2.1	18
Alternate parts	3.5.5.2	48
APPLICABLE DOCUMENTS	2.	1
Arrangement of IPB multimanual set	3.1.2	4
Arrangement of wording	3.5.3.2	41
Article (equipment or end item)	6.4.1	50
Assembly and subassembly illustrations	3.4.1.1	35
Assignment of index numbers	3.4.1.8.1	37
Attaching parts	3.4.1.8.2	38
Capitalization	3.5.3.4	42
Changes from previous issue	6.9	51
Classification	1.2	1
Commercial item	6.4.2	50
Common requirements	3.2.5.1	25
Component boards	3.4.1.9	38
Conditional acronym or abbreviation	3.5.3.10	42
Content of the introduction	3.2.1.4.2	13
Definitions	6.4	50
“DESCRIPTION” column	3.5.3	40
Detail views	3.4.1.4	36
Detailed artwork requirements	3.4.2	39
Detailed technical content requirements	3.3	28
Developing the list of TPDRs incorporated	3.2.1.3.2	12
Development of technical content	3.3.1	28
Development of the alphabetical index	3.2.2.2.3	19
Development of the IPB GAPL	3.3.1.3	29
Development of the numerical index of part numbers	3.2.3.3	21
Development of the numerical index of reference designations	3.2.4.3	24
Dimensions	3.5.3.3	42

MIL-DTL-15014(AS)

INDEX

	<u>PARAGRAPH</u>	<u>PAGE</u>
Division of an existing IPB manual	3.1.3	5
Division of an IPB multimanual set index.....	3.1.2.1.1	5
Division of data.....	3.3.2.1	30
End item illustration - separate IPB	3.4.2.1	39
Equivalent parts	3.5.5.3	49
Exploded views.....	3.4.1.2	36
Figure number	3.2.5.3.1	27
Foldout illustrations.....	3.4.2.1.2	39
Format	3.2.1.4.1	12
Front matter	3.2.1	8
GAPL	3.5	40
General	2.1	2
General	3.1	3
General arrangement of a separate IPB manual.....	3.1.1	4
General artwork requirements	3.4.1	35
Government documents.....	2.2	2
Guidance documents	6.3	50
Historical record of applicable TDs	3.2.1.4.3	15
IPB figure format requirements	3.2.5	25
IPB figure identification, prepared as part of a manual.....	3.2.5.3	27
IPB figure identification, separate IPB manuals	3.2.5.2	27
IPB multimanual set index.....	3.1.2.1	4
Identifying noun modifiers.....	3.5.3.1.1	41
Illustration references to the location of installations and major assemblies	3.4.3	39
Illustrations	3.4	35
Illustrations required	3.3.2	29
Indentation to show relationship.....	3.5.3.22	45
"INDEX NO." column	3.5.1	40
Index numbers.....	3.4.1.8	37

MIL-DTL-15014(AS)

INDEX

	<u>PARAGRAPH</u>	<u>PAGE</u>
Index numbers for attaching parts.....	3.5.3.24	46
Indexing assemblies.....	3.4.1.8.4	38
Indexing of duplicate items.....	3.4.1.8.3	38
Intended use.....	6.1	49
Introduction	3.2.1.4	12
Introduction title page	3.2.1.4.1.1	12
Items not having a logical maintenance sequence	3.4.1.8.5	38
Items SM&R-coded as repairable	3.4.1.3	36
Items without part numbers (identifying information).....	3.5.3.18	44
Leaders	3.5.3.6	42
List of TPDRs incorporated	3.2.1.3	10
Listing of attaching parts	3.5.3.23	46
Make from instructions.....	3.5.3.9	42
Marginal copy, all pages, except manual title pages	3.1.4	6
Matched parts (notation and parts listing).....	3.5.3.14	44
Multimanual set alphabetical index	3.2.2.1	17
Multiple view illustrations	3.4.2.1.1	39
New assemblies and parts.....	3.4.1.6	37
Next higher assembly references	3.5.3.21	45
Nomenclature consistency	3.5.3.1	40
NOTES	6	49
Numerical index of effective figures/pages (A page)	3.2.1.2	9
Numerical index of part numbers	3.2.3	20
Numerical index of part numbers title page	3.2.3.1	21
Numerical index of reference designations	3.2.4	23
Numerical index of reference designations title page	3.2.4.1	23
Order of precedence.....	2.3	3
Other Government documents, drawings and publications	2.2.2	2
Oversize and undersize parts	3.5.3.12	43
PACKAGING.....	5.	49
Packaging	5.1	49
“PART NUMBER” column.....	3.5.2	40
Parts kits (kit availability).....	3.5.3.11	43

MIL-DTL-15014(AS)

INDEX

	<u>PARAGRAPH</u>	<u>PAGE</u>
Parts not to be listed.....	3.3.4	34
Parts shown only to indicate relationship	3.4.1.5	37
Parts to be listed.....	3.3.3	30
Polarity identification	3.4.1.10	38
Preparation of the IPB.....	3.3.1.2	29
Preparing the pages of TPDRs incorporated	3.2.1.3.1	11
Quantities of attaching parts	3.5.3.25	47
Redesigned parts	3.5.5.1	48
Redesigned parts (application notation)	3.5.3.16	44
Reference designations	3.4.4	40
References - detail views	3.4.3.1	40
References to other figures in the same manual or volumes of the manual.....	3.5.3.20	45
References to other manuals.....	3.5.3.19	44
Relationship between the IPB and the maintenance concept.....	3.3.1.1	28
REQUIREMENTS	3.	3
“SM&R CODE” column	3.5.6	49
SCOPE	1.	1
Scope	1.1	1
Second and subsequent pages of the alphabetical index.....	3.2.2.2.2	19
Second and subsequent pages of the introduction	3.2.1.4.1.2	12
Second and subsequent pages of the numerical index of part numbers	3.2.3.2	21
Second and subsequent pages of the numerical index of reference designations	3.2.4.2	23
Selected items (notational)	3.5.3.17	44
Separate IPB manual(s) format requirements.....	3.2	8
Sheet numbers.....	3.2.5.3.2	27
Short introduction, multivolume set	3.2.1.4.4	17
Short introduction, technical content IPB manual	3.2.1.4.5	17
Similar assemblies	3.5.3.13	43

MIL-DTL-15014(AS)

INDEX

	<u>PARAGRAPH</u>	<u>PAGE</u>
Specification figures	6.7	51
Specifications, standards and handbooks.....	2.2.1	2
Subcontractor or vendor items (identification and/or drawing number)	3.5.3.15	44
Subject term (key word) listing.....	6.8	51
Supersedure information.....	6.6	51
Symmetrically opposite parts and similar assemblies	3.4.1.7	37
Technical content IPB manual alphabetical index	3.2.2.2	18
Technical manual IPB manuals (second and subsequent manuals of a multimanual set).....	3.1.2.2	5
Technical manuals	6.5	50
Title page - separate IPB manuals.....	3.2.1.1	8
Tolerances for electrical/electronic parts.....	3.5.3.7	42
Top-down breakdown (engineering drawing sequence).....	3.3.1.4	29
Undrilled or untrimmed parts.....	3.5.3.8	42
“UNITS PER ASSY” column	3.5.4	47
“USABLE ON CODE” column.....	3.5.5	48
Vendor	6.4.3	50
VERIFICATION	4.	49
Verification	4.1	49

CONCLUDING MATERIAL

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Navy - AS

(Project TMSS-N268)

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INSTRUCTIONS

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2. The submitter of this form must complete blocks 4, 5, 6, and 7.
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