

INCH-POUND

MIL-DTL-10215M
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SUPERSEDING
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DETAIL SPECIFICATION

SPEEDOMETERS, TACHOMETERS, FLEXIBLE SHAFT ASSEMBLIES, FLEXIBLE SHAFT ASSEMBLY CORES AND ADAPTERS

This specification is approved for use by all departments and agencies of the Department of Defense.

1. SCOPE

1.1 Scope. This specification covers mechanical speedometers and tachometers, flexible shaft assemblies, flexible shaft assembly cores and adapters.

1.2 Classification. The speedometers, tachometers, shaft assemblies, cores and adapters are of the groups and classes as specified below (see [6.2](#)).

1.2.1 Groups. The groups of speedometers, tachometers, flexible shaft assemblies, cores and adapters are as follows:

Group A - Speedometer, 0-60 miles per hour (mph), fixed mounting

Group B - Tachometer, fixed mounting

Group F - Flexible shaft assemblies, flexible shaft assembly cores, and adapters

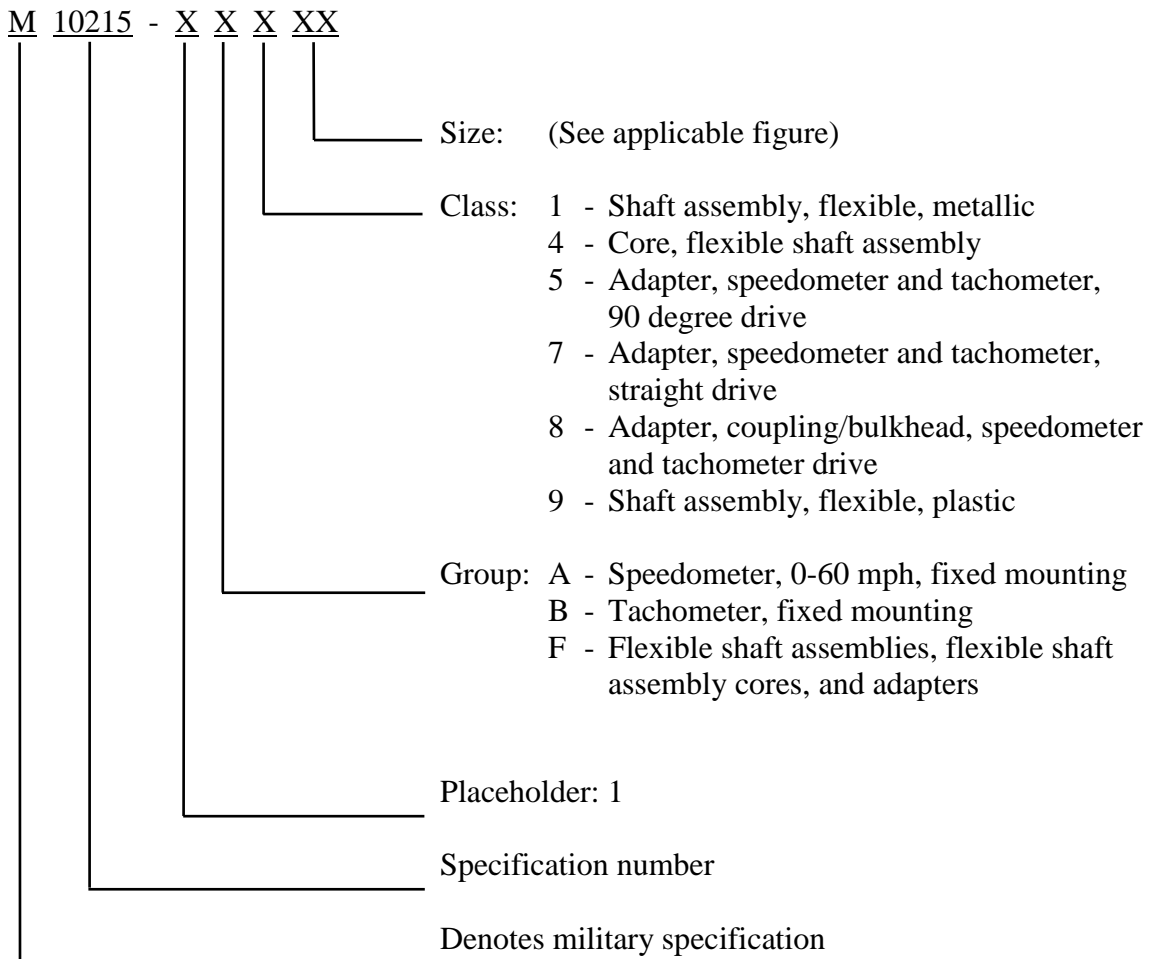
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1.2.2 **Classes.** The classes of shaft assemblies (flexible, metallic or plastic), cores and adapters are as follows:

- Class 1 - Shaft assembly, flexible, metallic
- Class 4 - Core, flexible shaft assembly
- Class 5 - Adapter, speedometer and tachometer, 90 degree drive
- Class 7 - Adapter, speedometer and tachometer, straight drive
- Class 8 - Adapter, coupling/bulkhead, speedometer and tachometer drive
- Class 9 - Shaft assembly, flexible, plastic

1.3 **Part or identifying number (PIN).** The PIN to be used for instruments acquired to this specification is created as follows:



2. APPLICABLE DOCUMENTS

2.1 **General.** The documents listed in this section are specified in sections 3, 4 or 5 of this standard. This section does not include documents cited in other sections of this standard or recommended for additional information or as examples. While every effort has been made to ensure the completeness of this list, document users are cautioned they must meet all specified requirements of the documents cited in sections 3, 4 or 5 of this specification, whether or not they are listed.

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2.2 Government documents.

2.2.1 Specifications and standards. The following specifications and standards form a part of this document to the extent specified herein. Unless otherwise specified, the issues of these documents are those cited in the solicitation or contract.

FEDERAL SPECIFICATIONS

L-P-380 - Plastic Molding Material Methacrylate

FEDERAL STANDARDS

FED-STD-595 - Colors Used in Government Procurement (Color chip 37875)

DEPARTMENT OF DEFENSE SPECIFICATIONS

MIL-W-80 - Window, Observation, Acrylic Base, Antielectrostatic,
Transparent (for Indicating Instrument)
DOD-P-15328 - Primer (Wash), Pretreatment (Formula No. 117 for Metals) (Metric)
MIL-PRF-22750 - Coating, Epoxy, High-Solids
MIL-PRF-23827 - Grease, Aircraft and Instrument, Gear and Actuator Screw
MIL-DTL-53039 - Coating, Aliphatic Polyurethane, Single Component,
Chemical Agent Resistant
MIL-DTL-64159 - Coating, Water Dispersible Aliphatic Polyurethane, Chemical
Agent Resistant

DEPARTMENT OF DEFENSE STANDARDS

MIL-STD-130 - Identification Marking of U.S. Military Property
MIL-STD-202 - Test Method Standard - Electronic and Electrical Component Parts
MIL-STD-810 - Test Method Standard - Environmental Engineering
Considerations and Laboratory Tests

(Copies of these documents are available online at <https://assist.daps.dla.mil/quicksearch/>
or from the Standardization Document Order Desk, 700 Robbins Avenue, Building 4D,
Philadelphia, PA 19111-5094.)

2.2.2 Other government documents and drawings. The following other government drawing, form a part of this document to the extent specified herein. Unless otherwise specified, the issues are those cited in the solicitation or contract.

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DRAWING

ARMY

12369000 - Chemical Agent Resistant Coatings (CARC) Paint Systems Index

(Copies of the drawing are available from US Army Tank-Automotive & Armaments Command, Attn: AMSTA-TR-E/ESA, 6501 East 11 Mile Road, Warren, MI 48397-5000.)

STANDARDIZATION DOCUMENT

SD-6 - Provisions Governing Qualification

(Copies of this document are available at <https://assist.daps.dla.mil/quicksearch> or from the Standardization Document Order Desk, 700 Robbins Avenue, Building 4D, Philadelphia, PA 19111-5094.)

2.3 Non-government publications. The following documents form a part of this document to the extent specified herein. Unless otherwise specified, the issues of these documents are those cited in the solicitation or contract.

ASTM INTERNATIONAL

ASTM A380 - Standard Practice for Cleaning, Descaling, and Passivation of Stainless Steel Parts, Equipment, and Systems
ASTM B117 - Standard Practice for Operating Salt Spray (Fog) Apparatus.
ASTM D3935 - Standard Specification for Polycarbonate (PC) Unfilled and Reinforced Material
ASTM G21 - Standard Practice for Determining Resistance of Synthetic Polymeric Materials to Fungi

(Copies of these documents are available online at <http://www.astm.org/> or from ASTM International, 100 Barr Harbor Drive, P.O. Box C700, West Conshohocken, PA 19428-2959.)

AMERICAN NATIONAL STANDARDS INSTITUTE

ANSI / ASQ Z1.4 – Sampling Procedures and Tables for Inspection by Attributes

(Copies of this standard may be found online at www.asq.org or from American Society for Quality, 600 North Plankinton Avenue, Milwaukee WI 53203.10036.)

2.4 Order of precedence. In the event of a conflict between the text of this document and the references cited herein, the text of this document takes precedence. Nothing in this document, however, supersedes applicable laws and regulations unless a specific exemption has been obtained.

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3. REQUIREMENTS

3.1 Qualification. Components furnished under this specification shall be products authorized by the qualifying activity for listing on the applicable qualified products list (QPL) before contract award (see [4.3](#) and [6.3](#)).

3.2 Materials. Materials shall be in accordance with [figure 1](#) through [figure 9](#) where described. Dials shall be fabricated from metal or metal alloys, and case windows shall be fabricated from clear plastic conforming to MIL-W-80 or, if molded, conforming to type I, class 3 of L-P-380 or group 1, class 1 of ASTM D3935. For all other components, unless specified herein, materials shall be in accordance with the manufacturer's standard practice.

3.2.1 Recycled, recovered or environmentally preferable materials. Recycled, recovered or environmentally preferable materials should be used to the maximum extent possible provided the material meets or exceeds the operational and maintenance requirements and promotes economically advantageous life cycle costs.

3.3 Design and construction. The design and construction of the instruments and components shall be in accordance with the interface and envelope dimensions in [figure 1](#) through [figure 9](#); however, the figures are not intended to limit the manufacturer's design.

3.3.1 Speedometer and tachometer. The instruments shall be provided with a bezel, a means for mounting and a connector for attachment of a flexible drive shaft assembly. A case window shall be provided to facilitate illumination of the dial from an outside source, and a means shall be provided to dehumidify trapped air after the speedometer or tachometer is sealed. The dehumidification component shall be secured so it will not become loose when the speedometer or tachometer is subjected to vibration.

3.3.1.2 Dial.

3.3.1.2.1 Marking. The face of the dial shall include the markings specified in [figure 8](#), [figure 9](#) and [table I](#). The printing shall be commercial style lettering of the size specified in [table I](#). The dial face shall have a black background with white numerals, letters, and graduations conforming to color number 37875 of FED-STD-595.

TABLE I. Dial face marking.

Marking	Height (inches)	Height (mm)
Numerals for mph scale	7/32	5.6
Graduations, major, mph scale	7/32	5.6
Graduations, minor, mph scale	1/8	3.2
"Miles per hour" or "MPH"	1/8	3.2
"Revolutions per minute" or "RPM"	1/8	3.2
"Hours" and "10 th " or "100 th "	3/32	2.4
"Miles" and "10 th "	3/32	2.4
MS or military part number	3/32	2.4
Manufacturer's identification	1/16 (max.)	1.6

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3.3.1.2.2 Fastening. The dial shall be secured to the body of the speedometer or tachometer in such a position that the marking on the face of the dial and the numerals on the odometer or engine hour meter shall be legible when illuminated through the case window from an outside source.

3.3.1.3 Pointer. The pointer shall be attached to the indicator movement and shall be damped to reduce oscillation from vibration. The pointer shall not touch the dial or window. The shape of the pointer shall facilitate reading of any point in the range of the dial. Not less than the top half of the visible portion of the pointer shall be white conforming to color number 37875 of FED-STD-595. Damping of oscillation shall be in accordance with [Table II](#).

3.3.1.4 Recording devices.

3.3.1.4.1 Odometer. The instrument, when furnished for use with a speedometer, shall be of the nonreset-type, consisting of six numeral wheels located in the dial as shown in [figure 8](#). The odometer shall totalize and record actual mileage up to 99,999.9 in multiples of 0.1 mile before automatically turning to zero. Accuracy shall be in accordance with [Table II](#).

3.3.1.4.2 Engine hour meter. The engine hour meter shall accurately record hours of engine operation. It shall totalize and record up to 9,999.9 hours in multiples of 0.1 hour or up to 9,999.99 hours in multiples of 0.01 hour before automatically turning to zero. Accuracy shall be in accordance with [Table II](#).

3.3.2 Drive mechanism.

3.3.2.1 Flexible shaft assembly. A flexible shaft assembly shall drive speedometers and tachometers with adapters as required. The assembly shall consist of a flexible outer casing and a flexible inner core. The outer casing shall be equipped with reusable means for attaching the assembly to both the instrument and the take-off point. The configuration shall fall within the envelope limits indicated in [figure 1](#), [figure 2](#) or [figure 3](#), as applicable. End connections affecting interchangeability shall conform to the interface requirements in [figure 1](#), [figure 2](#) and [figure 3](#). A means shall be provided in the assembly to prevent the core from falling out.

3.3.2.1.1 Core. The flexible shaft assembly core shall conform to [figure 4](#). The outer layer of core wires shall be wound in the direction of right hand lay.

3.3.2.2 Adapters. Adapters shall conform to [figure 5](#) ([figure 5 cont.](#)), [figure 6](#) or [figure 7](#), as applicable.

3.4 Performance. [Table II](#) applies. Verification of the parts under consideration will be accomplished under the laboratory conditions in [4.2.1](#) and tested as specified in [4.5.2](#). All of the components described by this specification shall meet the minimum requirements of [Table II](#) after being tested under a variety of operational conditions to include: a) resistance to wear, b) verification of operating torque for shaft assemblies and adapters to include flexibility, torsional and tensile strength and c) resistance to potentially damaging environmentally induced conditions to include lubrication leakage, vibration resistance, shock resistance, water submersion, corrosive conditions, fungus contamination and ozone exposure (see [Table III](#)).

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3.4.1 Speedometer. When tested as specified in [4.5.2.1](#), the speedometer shall accurately indicate the vehicle speed when the drive shaft is rotated at the specified speeds.

3.4.2 Tachometer. When tested as specified in [4.5.2.2](#), the tachometer pointers shall accurately indicate a rotating speed on the dial twice that of the drive shaft speed.

3.4.3 Odometer. When tested as specified in [4.5.2.3](#), the odometer-indicated mileage shall be compared with the actual mileage.

3.4.4 Engine hour meter. When tested as specified in [4.5.2.4](#), engine operation shall be recorded in hours by the engine hour meter on the tachometer.

3.4.5 Flexible shaft assembly, core assembly and adapter. When tested as specified in [4.5.2.5](#), the speedometer's pointer shall be observed.

3.5 Painting. Unless otherwise specified (see [6.2](#)), cleaning, pretreatment, priming and painting shall conform to the appropriate CARC paint system selected from U.S. Army drawing number 12369000. When instrument bezels made of stainless steel are used, they shall be passivated in accordance with ASTM A380, primer washed in accordance with DOD-P-15328 or when not permitted by contract, a hexavalent chromium free equivalent, and finish painted in accordance with MIL-DTL-64159 or MIL-DTL-53039, color Green 383, to a dry film thickness of 1.8 to 3.2 mils. When speedometers and tachometers ([figure 8](#) and [figure 9](#)) are used in the interior of a vehicle or system, they shall be finish painted with an epoxy topcoat in accordance with MIL-PRF-22750, colors Green 34094 or 34095, to a dry film thickness of 1.3 to 1.7 mils.

3.6 Identification and marking. Unless otherwise specified (see [6.2](#)), identification and marking of the items shall be in accordance with MIL-STD-130. As a minimum, it shall consist of the manufacturer's CAGE code and the applicable military part number. All markings shall be permanently and legibly printed or stamped on the dial of the speedometers and tachometers, on the casings of the flexible shaft assemblies and on the housing of the adapters. The drive ratio and date of manufacture shall also be marked on the housing of all adapters, and the flexible shaft assembly cores shall be tagged.

3.7 Workmanship. Components shall be free of defects such as rust, burrs and sharp edges that may result in injury of personnel (see [4.5.1](#)). All solder cleaning agents and flux shall be non-corrosive. All traces of flux shall be removed from soldering.

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TABLE II. Performance requirements.

Part	Requirements				Verification
Speedometer 3.4.1	Drive shaft speed (rpm)	Observed readings at =>	77 °F	160 °F	4.5.2.1
		(mph)			
	167	10	+1 to -1	+4 to -4	
	500	30	+2 to -1	+5 to -4	
	1,000	60	+3 to -0	+6 to -3	
	Pointers shall leave the stop at or before the drive shaft reaches a speed that equates to 3 mph				
	Pointers shall be damped to prevent an oscillation of more than ± 0.5 mph above 10 mph when operated directly off a drive shaft with no fluctuation in speed				
Tachometer 3.4.2	Drive shaft speed (rpm)	Observed readings at =>	77 °F	160 °F	4.5.2.2
		(rpm)			
	250	500	± 60	± 110	
	1000	2000	± 60	± 110	
	1500	3000	± 60	± 110	
	Pointers shall leave the stop at or before the drive shaft reaches a speed that equates to 100 rpm				
	Pointers shall be damped to prevent an oscillation of more than ± 30 rpm above 500 rpm when operated directly off a drive shaft with no fluctuation in speed				
Odometer 3.4.3	Readings shall be accurate within $\pm 1\%$ of actual mileage				4.5.2.3
Engine Hour Meter 3.4.4	Readings shall be accurate within $\pm 2\%$ of actual elapsed time				4.5.2.4
Flexible shaft assembly, core assembly and adapter 3.4.5	10 minutes of operation at 35 mph during which time the speedometer's pointer shall not exceed ± 2 mph in oscillation				4.5.2.5

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4. VERIFICATION

4.1 Classification of inspections. The inspection requirements specified herein are classified as follows:

- a. Qualification inspections (see [4.3](#)).
- b. Conformance inspections (also known as Acceptance inspections) (see [4.4](#)).

4.2 Inspection conditions. Unless otherwise specified (see [6.2](#)), all inspections shall be conducted under the following conditions.

4.2.1 Conditions. Tests shall be conducted under general laboratory conditions acceptable to the Federal Government.

4.2.1.1 Temperatures. Unless otherwise specified herein, tests and temperature tolerances shall be conducted at an ambient temperature of $77\text{ }^{\circ}\text{F} \pm 18\text{ }^{\circ}\text{F}$ ($25\text{ }^{\circ}\text{C} \pm 10\text{ }^{\circ}\text{C}$), hereafter referred to as simply $77\text{ }^{\circ}\text{F}$. If specified, some high temperature tests will be conducted at $160\text{ }^{\circ}\text{F} \pm 5\text{ }^{\circ}\text{F}$ ($71\text{ }^{\circ}\text{C} \pm 3\text{ }^{\circ}\text{C}$), hereafter referred to as simply $160\text{ }^{\circ}\text{F}$ while low temperature tests, if specified, will be conducted at $-65\text{ }^{\circ}\text{F} \pm 5\text{ }^{\circ}\text{F}$ ($-54\text{ }^{\circ}\text{C} \pm 3\text{ }^{\circ}\text{C}$), hereafter referred to as simply $-65\text{ }^{\circ}\text{F}$. Unless otherwise specified herein, the test specimen shall be thermally stabilized for 1 hour prior to being tested. Note: the specified temperature tolerances apply throughout this document.

4.2.1.2 Pressure. Unless otherwise specified herein, all qualification tests shall be conducted at a pressure of $101.3\text{ kPa} \pm 5\%$.

4.2.1.3 Humidity. Unless otherwise specified herein, all qualification tests shall be conducted at a humidity level of $50\% \pm 5\%$.

4.2.2 Standard specimens. Unless otherwise specified (see [6.2](#)), and excepting acceptance tests, the shaft assembly shall conform to size no. 05 of [figure 1](#) or size no. 05 of [figure 2](#).

4.2.3 Apparatus. In addition to the standard measuring equipment, the test apparatus shall include a temperature, pressure and humidity controlled air chamber (if required); a submersion tank; and a test stand with suitable drives for rotating the drive shaft at controlled speeds. Examinations requiring magnification shall be conducted using a lens with a minimum of 5x magnification (typical of a hand-held lens) hereafter simply referred to as a 5x lens.

4.2.3.1 Saline solution. A saline solution shall be used for the vacuum and pressure tests in [4.5.5.4.1](#). The salt used shall be sodium chloride containing on a dry basis not more than 0.1 percent of sodium iodide and not more than 0.2 percent of total impurities. The solution shall be prepared by dissolving 5 parts by weight of salt in 95 parts by weight of distilled water and shall be kept free of sediment by filtration or decantation.

4.3 Qualification inspections. Qualification inspections (see [3.1](#)) shall include examination of the product (see [4.5.1](#)) and additional tests from [table III](#) as applicable, followed by verification of performance (see [3.4](#) and [Table II](#)).

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TABLE III. Classification of inspections.

Title	Requirement	Inspection	
		Qualification	Conformance
Examination of the product	3.2 , 3.3 , 3.5 , 3.6 , 3.7	4.5.1	4.5.1
Performance	3.4	4.5.2	4.5.2
Operational Testing	3.4	4.5.2	4.4
Resistance to wear		4.5.3	
Operating torque		4.5.4	4.5.4.4 ¹
Flexibility		4.5.4.2 ²	
Torsional and tensile strengths		4.5.4.4 ³	4.5.4.4 ³
Environmental		4.5.5	
Lubrication leakage		4.5.5.1	
Vibration resistance		4.5.5.2	
Shock resistance		4.5.5.3	
Waterproofness		4.5.5.4	4.5.5.4.2 ⁴
Corrosion resistance		4.5.5.5	
Fungus resistance		4.5.5.6	
Ozone resistance		4.5.5.7	

¹ only the testing in [4.5.4.4](#) (for Flexible Shaft Assemblies) is required

² applies to Non-Metallic Shaft Assemblies only

³ applies to Flexible Shaft Assemblies only

⁴ applies to Flexible Shaft Assemblies and Adapters only

4.3.1 Qualification inspections. Qualification inspection sample size and testing sequence shall be in accordance with [table IV](#). Two samples will be tested through each sequence (i.e., sequence A has samples A-1 and A-2, each of which will be subjected to the required Examination of Product inspection, followed by two additional tests, the Resistance to Wear and the Waterproofness test. The required Performance inspections for each sample, complete sequence A). Note: if required, the Qualifying Activity may modify the inspections required, the sample size or the sequence of testing.

4.3.2 Maintenance of qualification. At specified intervals determined by the qualifying activity, the manufacturer must be able to demonstrate the company still has the capabilities and facilities necessary to produce the QPL items in accordance with this specification and in accordance with the provisions governing qualification in SD-6.

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Table IV. Sequence of qualification inspections and testing

Sample	Initial Test	Additional Testing - Test Sequence			Final Test
		Test #1	Test #2	Test #3	
Speedometers & Tachometers					
A-1	Examination of	Resistance to wear	Waterproofness		Performance
A-2	Product 4.5.1	4.5.3.1 , table VII	4.5.5.4.1		4.5.2
B-1	Examination of	Vibration	Corrosion		Performance
B-2	Product 4.5.1	4.5.5.2	resistance 4.5.5.5		4.5.2
C-1	Examination of	Shock resistance	Fungus resistance		Performance
C-2	Product 4.5.1	4.5.5.3	4.5.5.6		4.5.2
D-1	Examination of	Waterproofness	No further testing		
D-2	Product 4.5.1	4.5.5.4.1 , 4.5.5.4.3	Required		
Flexible shaft assemblies					
E-1	Examination of	Resistance to wear	Waterproofness	Corrosion	Performance
E-2	Product 4.5.1	4.5.3.2 , table VIII	4.5.5.4.2	resistance 4.5.5.5	4.5.2
F-1	Examination of	Lubrication leakage	Operating torque	Waterproofness	Performance
F-2	Product 4.5.1	4.5.5.1	4.5.4.1	4.5.5.4.2	4.5.2
G-1	Examination of	Flexibility (non-metallic	Oscillation	Fungus resistance	Performance
G-2	Product 4.5.1	only) 4.5.4.2	4.5.3.2.1	4.5.5.6	4.5.2
H-1	Examination of	Torsional and tensile	Ozone resistance		Performance
H-2	Product 4.5.1	strengths 4.5.4.4	4.5.5.7		4.5.2
I-1	Examination of	Waterproofness	No further testing		
I-2	Product 4.5.1	4.5.5.4.2 , 4.5.5.4.3	Required		
Adapters					
J-1	Examination of	Resistance to wear	Waterproofness		Performance
J-2	Product 4.5.1	4.5.3.3 , table VIII	4.5.5.4.2		4.5.2
K-1	Examination of	Operating torque			Performance
K-2	Product 4.5.1	4.5.4.3			4.5.2
L-1	Examination of	Waterproofness	No further testing		
L-2	Product 4.5.1	4.5.5.4.2 , 4.5.5.4.3	Required		
M-1	Examination of	Corrosion			Performance
M-2	Product 4.5.1	resistance 4.5.5.5			4.5.2
N-1	Examination of	Fungus resistance			Performance
N-2	Product 4.5.1	4.5.5.6			4.5.2

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4.4 Conformance inspection. Conformance inspection testing (also known as Acceptance inspection testing) and test sequence is described in [table V](#) and shall include the examination of the product (see [4.5.1](#)) and the applicable requirements and tests of [table III](#). Each production lot (see [4.4.1.1](#)) shall include conformance testing as defined herein.

4.4.1 Sampling plan. Unless otherwise specified in [6.2](#), sampling procedures for conformance inspection examinations and tests shall be from the inspection lot and in accordance ANSI/ASQ Z1.4, General Level II.

4.4.1.1 Lot formation. An inspection lot shall consist of all speedometers, tachometers, flexible shaft assemblies or adapters of a single group, class and PIN, from an identifiable production period, from one manufacturing location submitted at the same time for acceptance.

TABLE V. Sequence of conformance inspections and testing

Item type	Initial Test	Additional Testing - Test Sequence		Final Test
		Test #1	Test #2	
Speedometers & Tachometers	Examination of Product 4.5.1			Performance 4.5.2
Flexible shaft Assemblies	Examination of Product 4.5.1	Operating torque , 4.5.4.2 ¹ , 4.5.4.4	Waterproofness 4.5.5.4.2	Performance 4.5.2
Adapters	Examination of Product 4.5.1		Waterproofness 4.5.5.4.2	Performance 4.5.2

¹ applies to Non-Metallic Shaft Assemblies only

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4.5 Methods of inspection.

4.5.1 Examination of product. Instruments and components shall be examined for the defects listed in [table VI](#). Examination shall be visual, tactile or by measurement with standard inspection equipment.

TABLE VI. Examination of defects.

Defect	Method of examination
Design, materials and construction affecting interchangeability (see 3.2 , 3.3)	Standard inspection equipment and functional
Design, materials and construction not affecting interchangeability (see 3.2 , 3.3)	Standard inspection equipment and functional
Painting not as specified (see 3.5)	Visual
Identification and marking not as specified (see 3.6)	Visual
Workmanship (see 3.7)	Visual and tactile

4.5.2 Performance testing. All of the components described by this specification shall meet the minimum performance requirements even after being subjected to a variety of operational conditions as demonstrated through a series of tests (see [Table III](#)): a) resistance to wear testing, b) testing of operating torque for shaft assemblies and adapters to include flexibility, torsional and tensile strength and c) environmental testing to include lubrication leakage, vibration resistance, shock resistance, waterproofness, corrosion, fungus and ozone testing. At the conclusion of each required testing sequence, all samples (except those disassembled for inspection) shall meet the performance requirements of [3.4](#) and [table II](#).

4.5.2.1 Speedometer. Speedometers shall be mounted in an air chamber with the dial face tilted 10 degrees backward from the vertical while connected to a flexible shaft assembly. The air chamber shall be maintained at each of the following temperatures for 4 hours: 77 °F and 160 °F (conformance testing will be conducted at an ambient air temperature of 77 °F only). After each 4-hour period and while still maintaining the temperature, the drive shaft shall be rotated at 167 rpm, 500 rpm, and 1,000 rpm, and the speedometer shall meet the performance requirements of [3.4.1](#) and the pointer indications shall be compared to the requirements in [table II](#).

4.5.2.2 Tachometer. Tachometers shall be tested in a manner similar to speedometers as specified in [4.5.2.1](#), except that the drive shaft shall be rotated at 250 rpm, 1,000 rpm, and 1,500 rpm and shall meet the performance requirements set forth in [3.4.2](#). The tests shall be conducted with the air chamber temperature stabilized at 77 °F and 160 °F (conformance testing will be conducted at an ambient air temperature of 77 °F only) and the results compared to the requirements in [table II](#).

4.5.2.3 Odometer. The drive shaft shall be rotated for a continuous period of 6 hours at a speed of 1,000 rpm at 77 °F at the conclusion of the speedometer test specified in [4.5.2.1](#). The odometer-indicated mileage for the 6-hour period shall be compared with the actual calibrated mileage and with the requirements in [table II](#).

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4.5.2.4 Engine hour meter. The drive shaft shall be rotated at 1000 rpm for 6 hours at the conclusion of the tachometer test specified in [4.5.2.2](#). During and after the test, the engine hour meter reading shall be observed. The meter readings shall be compared with the actual run times, and the results shall comply with the requirements in [table II](#).

4.5.2.5 Flexible shaft assembly, core assembly, and adapter. The flexible shaft assemblies, core assemblies, and adapters shall be connected to a previously calibrated speedometer and shall be rotated to indicate 35 mph for a period of 10 minutes. The speedometer shall be observed for any deviations from the requirements of [table II](#).

4.5.3 Resistance to wear testing.

4.5.3.1 Speedometer and tachometer. Speedometers and tachometers shall be operated for 1,000 hours at the speeds and temperatures specified in [table VII](#) without failure.

TABLE VII. Speedometer and tachometer wear test.

Hours	Temperature	Speed
750	77 °F	Equal indicating periods for 1/3, 2/3 and full scale readings
250	160 °F	(Same as above)

4.5.3.2 Flexible shaft assembly. Flexible shaft assemblies 10 feet (3.05 meters (m)) long shall be mounted in a test fixture in such a manner that the shaft is confined in a S-shape having two bends of 180 degrees in the same plane, with each bend having a 5-inch (12.7-centimeter (cm)) radius. With a constant load of 22 ± 2 ozf inches, (0.16 ± 0.01 Nm) at the speedometer and tachometer end of the shaft core, the core shall be operated at the speeds, temperatures, and times specified in [table VIII](#) without failure.

TABLE VIII. Flexible shaft assembly and adapter wear test.

Hours	Temperature	Speed (rpm)
100	77 °F	750
100	77 °F	1,250
200	77 °F	2,000
25	160 °F	750
25	160 °F	1,250
50	160 °F	2,000

4.5.3.2.1 Flexible shaft assembly, oscillation. Flexible shaft assemblies 10 feet (3.05 m) long shall be connected to a previously calibrated speedometer and shall be rotated at indicated speedometer speeds from 10 to 60 mph at 10 mph intervals. Running time at each speed shall then be repeated with a previously calibrated tachometer. The indicated tachometer rpm shall be between 500 and 4,000 at 500 rpm intervals with a running time of 10 minutes at each rotating

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speed. Pointer oscillation shall not exceed 1 mph at speeds above 10 mph on the speedometer dial and shall not exceed 50 rpm on the tachometer dial at rotating speeds above 500 rpm.

4.5.3.3 Adapter. Adapters shall be mounted in a fixture with a constant load of 22 ± 2 ozf inches (0.16 ± 0.01 Nm) and operated at the speeds, temperatures and times specified in [table VIII](#) without failure.

4.5.4 Operating torque testing.

4.5.4.1 Flexible shaft assembly. Flexible shaft assemblies (see [4.2.2](#)) shall be placed in a test fixture with the test sample temperature and air temperature maintained constant at -65 °F for 7 hours. At the conclusion of the 7-hour period and while still at the above specified temperature, the core shall be rotated without load starting and uniformly accelerating from 0 to 1,000 rpm in 15 seconds. The torque required to rotate the core shall be measured and shall at no time exceed 80 ounce-force inches (ozf inches) (0.56 newton meters (Nm)).

4.5.4.2 Flexibility (non-metallic shaft assemblies only). A section of flexible shaft assembly approximately 17 inches (43 cm) from one end shall be bent 180 degrees around a 10-inch (25.4-cm) diameter mandrel in an ambient air temperature of 77 °F. A spring scale or other suitable measuring device shall be used at the fitting end to record the maximum force required. The applied force required shall be no greater than 8 pounds-force (lbf) (35.6 newtons (N)).

4.5.4.3 Adapter. Adapters shall be placed in a test fixture with the test sample temperature and air temperature maintained constant at -65 °F for 7 hours. At the conclusion of the 7-hour period and while still held at the above specified temperature, the core shall be rotated without load. The torque required to rotate the core in starting and accelerating shall be measured and while uniformly accelerating from 0 to 1,000 rpm in 15 seconds shall at no time exceed 80 ozf inches (0.56 Nm).

4.5.4.4 Torsional and tensile strengths (flexible shaft assembly). Flexible shaft assembly cores shall be placed in a torsion-testing machine in a straight position without slack so that 10 inches (25.4 cm) of the speedometer and tachometer end of the core will be subjected to torsion. The cores shall be twisted in a clockwise direction. The test shall be repeated with the drive end of the core in the machine. The core end fittings shall then be subjected to a load applied in tension to the core with the fittings anchored. In each instance, the torsional breaking force of the cores shall be not less than 15 lbf inches (1.7 Nm), and the end fittings attached to the core shall withstand a load of not less than 50 lbs (22.7 kg) when applied in tension, without exhibiting any plastic deformation.

4.5.5 Environmental testing.

4.5.5.1 Lubrication leakage (lubricated flexible shaft assembly only). Flexible shaft assemblies shall be carefully sealed at both ends. Oil, grease, and dirt should be removed by degreasing the assembly and sealed ends with a solvent cleaner and scrubbing and then thoroughly drying. Flexible shafts shall then be placed in a temperature controlled air chamber at a constantly maintained temperature of 250 °F ± 5 °F (121 °C ± 3 °C) for 2 hours. At the conclusion of the 2-hour period, each assembly shall be removed from the air chamber and suspended from the transmission end in a vertical position. The lower end of each flexible shaft

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assembly shall be wiped over the entire area with a good quality, absorbent tissue. Then the tissue shall be visually inspected; no evidence of absorbed lubricant shall be allowed. Subsequently, the flexible shaft assembly shall be subjected to the test specified in [4.5.4.1](#)

4.5.5.2 Vibration resistance. Speedometers and tachometers shall be mounted as if in operation and subjected to the vibration test as specified in MIL-STD-202, method 201, except that motion shall be applied for 1 hour in each direction of the three major axes. During vibration, each speedometer and tachometer shall be operated in such a manner that the speedometer and tachometer pointer shall be at midscale, and observation shall be made for oscillation. At the conclusion of the test, neither the components nor the assemblies shall show any evidence of cracking or disintegration.

4.5.5.3 Shock resistance. Speedometers and tachometers shall be mounted as if in operation and subjected to the shock test as specified in MIL-STD-202, method 213, using the sawtooth shock pulse procedure. The test shall be repeated 10 times and applied in the vertical axis. During shock, the speedometer and tachometer shall be operated in such a manner that the speedometer and tachometer pointer shall be at midscale, and observation shall be made for oscillation. At the conclusion of the test, they shall show no evidence of pointer sticking, no delay of functioning and no disintegration of component materials or assemblies.

4.5.5.4 Waterproofness testing - Speedometers, tachometers, flexible shaft assemblies and adapters. When the speedometers, tachometers, flexible shaft assemblies and adapters are tested in accordance with the requirements in [4.5.5.4.1](#) through [4.5.5.4.3](#), they shall show no evidence of leakage. When called out, the saline solution shall be in accordance with [4.2.3.1](#).

4.5.5.4.1 Vacuum and pressure tests for speedometers and tachometers.

4.5.5.4.1.1 External vacuum test. Speedometers and tachometers shall be subjected to an external vacuum test to verify waterproofness. The speedometer and tachometer connectors shall be sealed with caps simulating the mating flexible cable connectors or as otherwise specified. The flexible shaft assemblies and adapters shall be sealed against leakage. The test chamber shall be evacuated to a pressure 6 pounds below atmospheric to create a minimum of 6 psi (0.42 kg(f)/cm²) of internal pressure to all voids within the component while totally immersed in the saline solution (see [4.2.3.1](#)) for 30 minutes during qualification testing. The component shall be carefully observed for air bubbles from the interior of the device during the specified time period. Bubbles that are the result of entrapped air on the various exterior surfaces of the device shall not be considered a leak.

4.5.5.4.1.2 External pressure test. Following the external vacuum test in [4.5.5.4.1.1](#), the speedometers and tachometers shall be subjected to an external pressure test to verify waterproofness. The speedometer and tachometer connectors shall be sealed with caps simulating the mating flexible cable connectors. The test chamber shall then be pressurized to 6 pounds above atmospheric to create a minimum of 6 psi (0.42 kg (f)/cm²) of internal pressure to all voids within the component while totally immersed in the saline solution (see [4.2.3.1](#)) for 30 minutes during qualification testing. The component shall be carefully observed for air bubbles from the interior of the device during the specified time period. Bubbles that are the result of entrapped air on the various exterior surfaces of the device shall not be considered a leak.

4.5.5.4.2 Internal pressure test for flexible shaft assemblies and adapters. Finally, the flexible shaft assemblies and adapters shall be subjected to an internal pressure test to verify

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waterproofness. After sealing the flexible shaft assemblies and adapters against leakage, they shall be subjected to an internal pressure of 6 psi (0.42 kg(f)/cm²) while totally immersed in tap water for 30 minutes during qualification testing and 5 minutes during conformance testing. The component shall be carefully observed for air bubbles from the interior of the device during the specified time period. Bubbles that are the result of entrapped air on the various exterior surfaces of the device shall not be considered a leak.

4.5.5.4.3 Post inspection for speedometers, tachometers and flexible shaft assemblies and adapters. Following the application of the external and internal pressure tests, a selected portion of the test components shall be disassembled and inspected for the presence of water (see [table 1V](#)). If water is present, the component shall be rejected.

4.5.5.5 Corrosion resistance testing - Speedometer, tachometer, flexible shaft and core assembly, and adapter. Speedometers, tachometers, flexible shafts and core assemblies, and adapters shall be tested for corrosion resistance test by means of the salt spray (fog) test as specified in ASTM B117. The speedometers, tachometers and both ends of the flexible shaft assemblies and adapters shall be sealed against leakage with connectors simulating the applicable mating parts or as otherwise specified, and the test shall be run for 196 hours in four alternating 24-hour periods of salt fog exposure and drying conditions as specified in MIL-STD-810 (Salt Fog). After testing, each sample part shall be examined using a 5x lens. There shall be no evidence of corrosion such as pitting or cracking causing impairment of operation, and each sample part shall operate satisfactorily as required by [3.4](#). Material discoloration which does not affect performance is not necessarily disqualifying; however, any and all evidence of corrosion shall be reported in the test report.

4.5.5.6 Fungus resistance testing - Speedometer, tachometer, flexible shaft and core assembly, and adapter. Speedometers, tachometers, flexible shaft and core assemblies, and adapters shall be tested as specified in ASTM G21. The speedometers and tachometers and both ends of the flexible shaft assemblies and adapters shall be sealed against leakage with connectors simulating the applicable mating parts or as otherwise specified, and the test shall be run for 28 days as specified in ASTM G21 and MIL-STD-810 (Fungus). After testing, each sample shall be examined using 5x lens. There shall be no evidence of fungus or microbial growth such as discoloration; noticeable, abnormal growth or other similar evidence, and each sample part shall operate satisfactorily as required by [3.4](#). Any and all evidence of fungus or microbial growth shall be reported in the test report.

4.5.5.7 Ozone resistance testing - Flexible shaft assembly only. Flexible shaft assemblies shall be conditioned at ambient room temperature for 45 minutes. The assemblies shall then be placed in a test exposure chamber containing air mixed with ozone in the proportion of 50 ± 5 parts per 100 million parts of atmospheric air by volume for 168 hours at a temperature of 100 °F ± 5 °F (38 °C ± 3 °C). Immediately after the completion of the test period, each sample shall be examined using a 5x lens with the specimen coiled in a 12-inch (30-cm) inside diameter loop. The components shall show no evidence of cracking, rupture or other deterioration, and each sample part shall operate satisfactorily as required by [3.4](#).

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5. PACKAGING

5.1 Packaging. For acquisition purposes, the packaging requirements shall be as specified in the contract or order (see [6.2](#)). When packaging of materiel is to be performed by DoD or in-house contractor personnel, these personnel need to contact the responsible packaging activity to ascertain packaging requirements. Packaging requirements are maintained by the Inventory Control Point's packaging activities within the Military Service or Defense Agency, or within the military service's system commands. Packaging data retrieval is available from the managing Military Department's or Defense Agency's automated packaging files, CD-ROM products, or by contacting the responsible packaging activity.

6. NOTES

(This section contains information of a general or explanatory nature that may be helpful, but is not mandatory.)

6.1 Intended use. The speedometers, tachometers, flexible shaft assemblies, flexible shaft assembly cores and adapters covered by this specification are intended for use in indicating speed in miles per hour or engine speed in revolutions per minute, and to record total distance in miles traveled by the vehicle or total hours of operation of the engine.

6.1.1 Military unique. The speedometers, tachometers, and related parts covered by this specification are intended for use in military motor vehicles. These devices may be subjected to a variety of environments and severe conditions including vibration, shock, saltwater submersion, and temperature extremes.

6.2 Acquisition requirements. Acquisition documents should specify the following:

- a. Title, number and date of this specification.
- b. Group (see [1.2.1](#)), class (see [1.2.2](#)) and quantity required.
- c. Painting, if other than as specified (see [3.5](#)).
- d. Identification and marking, if other than as specified (see [3.6](#)).
- e. Inspection conditions, if other than specified (see [4.2](#)).
- f. Standard specimens, if other than specified (see [4.2.2](#)).
- g. Sampling plan, if other than specified (see [4.4.1](#)).
- h. Packaging requirements (see [5.1](#)).

6.3 Qualification. With respect to products requiring qualification, awards will be made only for products which are, at the time of award of contract, qualified for inclusion in QPL-10215 whether or not such products have actually been listed by that date. The attention of the contractors is called to these requirements, and manufacturers are urged to arrange to have the products that they propose to offer to the Federal Government tested for qualification in order that they may be eligible to be awarded contracts or orders for the products covered by this specification. Information pertaining to qualification of products may be obtained from Defense Supply Center Richmond, Attn: DSCR-VEB, 8000 Jefferson Davis Highway, Richmond, VA 23297-5616 or via email at STDZNMGT@dla.mil.

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6.4 Subject term (key word) listing.

engine
mechanical
vehicle

6.5 Changes from the previous issue. Marginal notations are not used in this revision to identify changes with respect to the previous issue due to the extent of the changes.

6.6 Supersession. This specification supersedes the documents listed in [table IX](#).

Table IX. Supersession data.

Document	Date
MIL-PRF-10215J	16 January 2001
MIL-S-10215H	4 November 1992
MS35916D	11 July 1991
MS39021F	11 July 1991
MS39130D	14 November 1985
MS39132G	27 January 1988
MS51071H	12 August 1987
MS51072F	4 August 1987
MS52116A	19 January 1988
DS52140	28 September 1977
MS53099A	24 June 1970

6.7 Cross-reference data. Instruments and components conforming to this specification are interchangeable/substitutable with instruments and components conforming to the documents listed in [table X](#).

Table X. Cross-reference data.

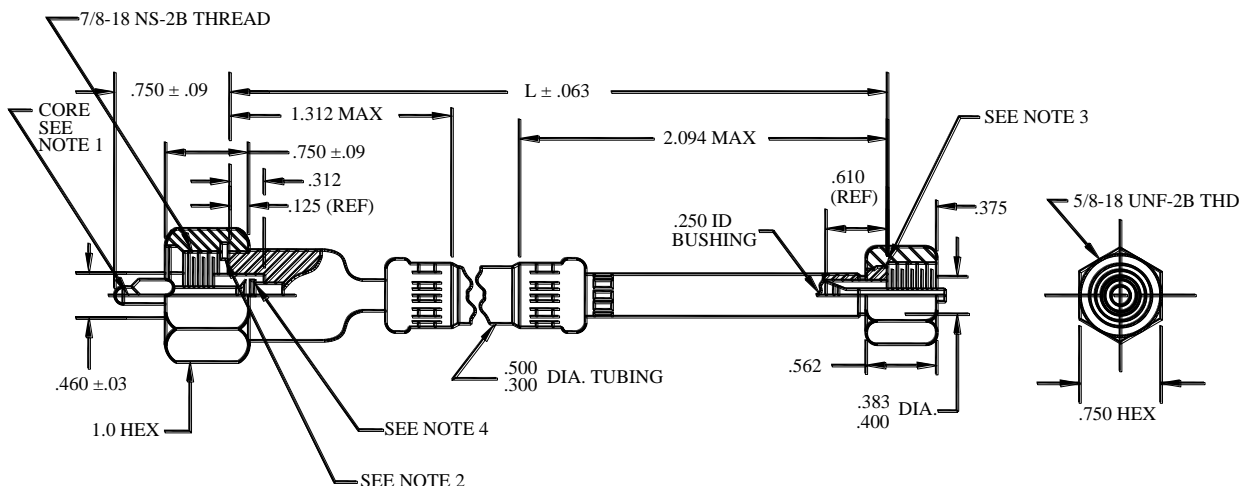
Document	Date	MIL-DTL-10215K	MIL-DTL-10215M
MIL-PRF-10215J	16 January 2001	N/A	N/A
MIL-S-10215H	4 November 1992	N/A	N/A
MS35916D	11 July 1991	Figure 10	Figure 9
MS39021F	11 July 1991	Figure 8	Figure 8
MS39130D	14 November 1985	Figure 5	Figure 5
MS39132G	27 January 1988	Figure 6	Figure 6
MS51071H	12 August 1987	Figure 1	Figure 1
MS51072F	4 August 1987	Figure 4	Figure 4
MS52116A	19 January 1988	Figures 2 and 3	Figures 2 and 3
DS52140	28 September 1977	Figure 9	Deleted
MS53099A	24 June 1970	Figure 7	Figure 7

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6.8 Cross-reference classification data. [Table XI](#) displays the revised classification data between MIL-PRF-10215J and MIL-DTL-10215M.

Table XI. [Cross-reference classification data.](#)

MIL-PRF-10215J	MIL-DTL-10215K	MIL-DTL-10215M
Type I	Type I	Type I
Type II	Deleted	Deleted
Group A	Group A - Speedometer (0-60 miles per hour), fixed mounting	Group A - Speedometer (0-60 miles per hour), fixed mounting
Group B	Group B - Tachometer, fixed mounting	Group B - Tachometer, fixed mounting
Group C	Deleted	Deleted
Group D	Deleted	Deleted
	Group E - Speedometer (0-100 k/hr), fixed mounting	Deleted
	Group F - Flexible shaft assemblies, flexible shaft core assemblies and adapters	Group F - Flexible shaft assemblies, flexible shaft core assemblies and adapters
Class 1	Class 1	Class 1
Class 2	Deleted	Deleted
Class 3	Deleted	Deleted
Class 4	Class 4	Class 4
Class 5	Class 5	Class 5
Class 7	Class 7	Class 7
Class 8	Class 8	Class 8
Class 9	Class 9	Class 9



Dimensions are in inches.

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Unless otherwise specified, tolerances are $\pm 1/64$ for fractional values and ± 0.010 for decimal values.

Size no.	Former MS part no.	Former Army part no.	Shaft length
01	MS 51071-1	8735736	17.5
02	MS 51071-2	7976738	22.5
03	MS 51071-3	7983060	40
04	MS 51071-4	7527480	55
05	MS 51071-5	7320561	62.5
07	MS 51071-7	7064526	67.5
08	MS 51071-8	7415912	72.5
09	MS 51071-9	7096559	77.5
10	MS 51071-10	7526039	85
11	MS 51071-11	7412913	90
12	MS 51071-12	7983059	95
13	MS 51071-13	7527479	100
14	MS 51071-14	7983213	107.5
15	MS 51071-15	7983057	144
16	MS 51071-16	7954735	156
17	MS 51071-17	7987478	168
18	MS 51071-18	8340482	216
19	MS 51071-19	7344191	120
20	MS 51071-20	8345795	138
21	MS 51071-21	-----	13

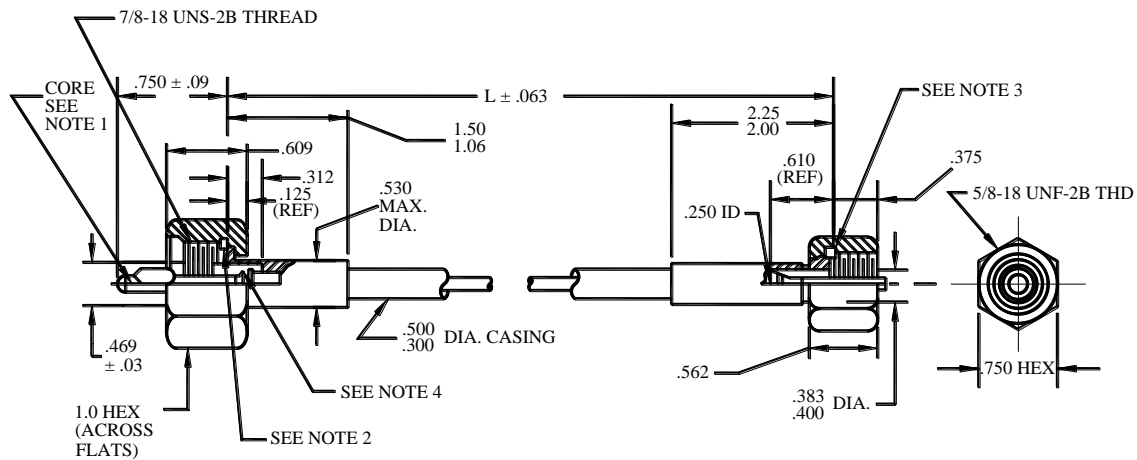
NOTES:

1. For core assembly details and associated core assemblies, see figure 4.
2. For gasket material and dimensions, see former Army part number 7539688.
3. For gasket material and dimensions, see former Army part number 7539689.
4. For washer material and dimensions, see former Army part number 5329467.
5. Tubing shall be metal covered with rubber or plastic to meet performance requirements of procurement specification.

FIGURE 1. Shaft assembly, flexible metallic, tachometer and speedometer.

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PREFERRED CONSTRUCTION
(See [FIGURE 3](#) for optional construction)



Dimensions are in inches.

Unless otherwise specified, tolerances are $\pm 1/64$ for fractional values and ± 0.010 for decimal values.

Size no.	Former MS part no.	Shaft length
01	MS 52116-1	17.5
02	MS 52116-2	22.5
03	MS 52116-3	40
04	MS 52116-4	55
05	MS 52116-5	62.5
07	MS 52116-7	67.5
08	MS 52116-8	72.5
09	MS 52116-9	77.5
10	MS 52116-10	85
11	MS 52116-11	90
12	MS 52116-12	95
13	MS 52116-13	100
14	MS 52116-14	107.5
15	MS 52116-15	144
16	MS 52116-16	156
17	MS 52116-17	168
18	MS 52116-18	216
19	MS 52116-19	120
20	MS 52116-20	138

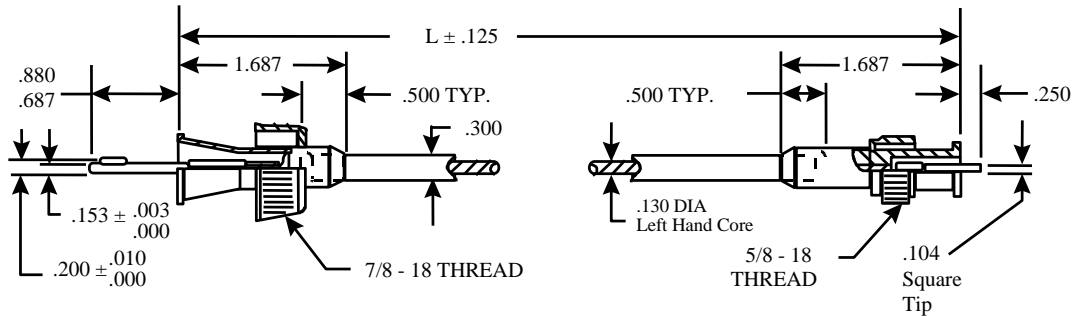
NOTES:

1. For core assembly details and associated core assemblies, see figure 4.
2. For gasket material and dimensions, see former Army part number 7539688.
3. For gasket material and dimensions, see former Army part number 7539689.
4. For washer material and dimensions, see former Army part number 5329467.
5. Tubing shall be metal covered with rubber or plastic to meet performance requirements of procurement specification.

FIGURE 2. Shaft assembly, flexible, plastic, tachometer and speedometer.

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OPTIONAL CONSTRUCTION
(See [FIGURE 2](#) for preferred construction)



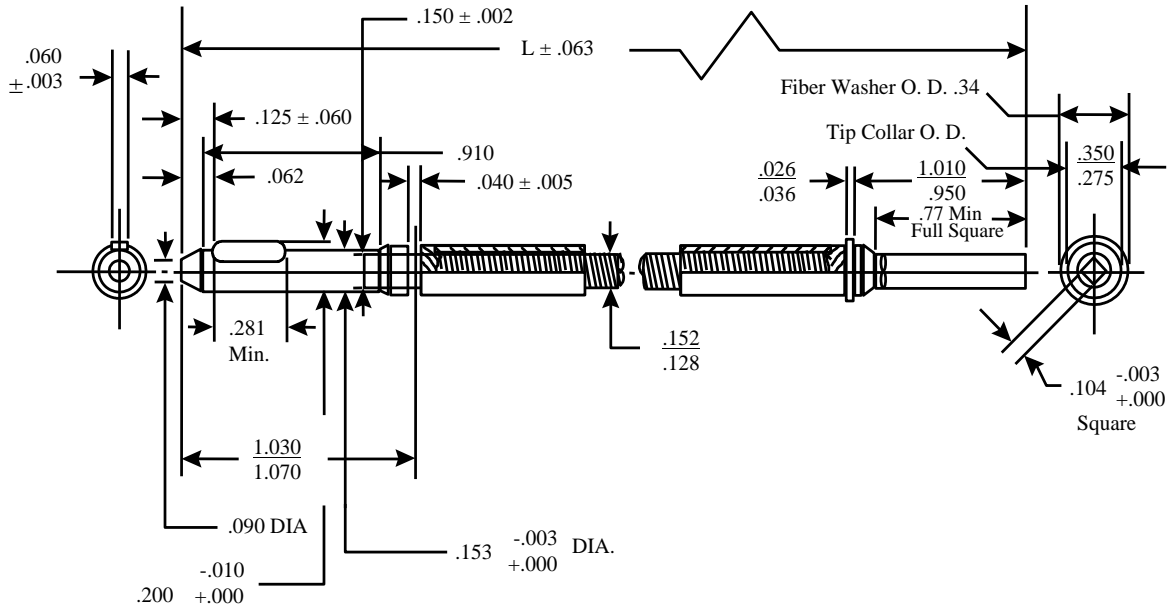
Dimensions are in inches.

Unless otherwise specified, tolerances are $\pm 1/64$ for fractional values and ± 0.010 for decimal values.

Size no.	Former MS part no.	Shaft length
21	MS 52116-21	72
22	MS 52116-22	84
23	MS 52116-23	96
24	MS 52116-24	108
25	MS 52116-25	120
26	MS 52116-26	132
27	MS 52116-27	144
28	MS 52116-28	156
29	MS 52116-29	168
30	MS 52116-30	180
31	MS 52116-31	192
32	MS 52116-32	204
33	MS 52116-33	216
34	MS 52116-34	228
35	MS 52116-35	240
36	MS 52116-36	252
37	MS 52116-37	264
38	MS 52116-38	276
39	MS 52116-39	288
40	MS 52116-40	300

FIGURE 3. Shaft assembly, flexible, plastic, tachometer and speedometer - optional construction.

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Dimensions are in inches.

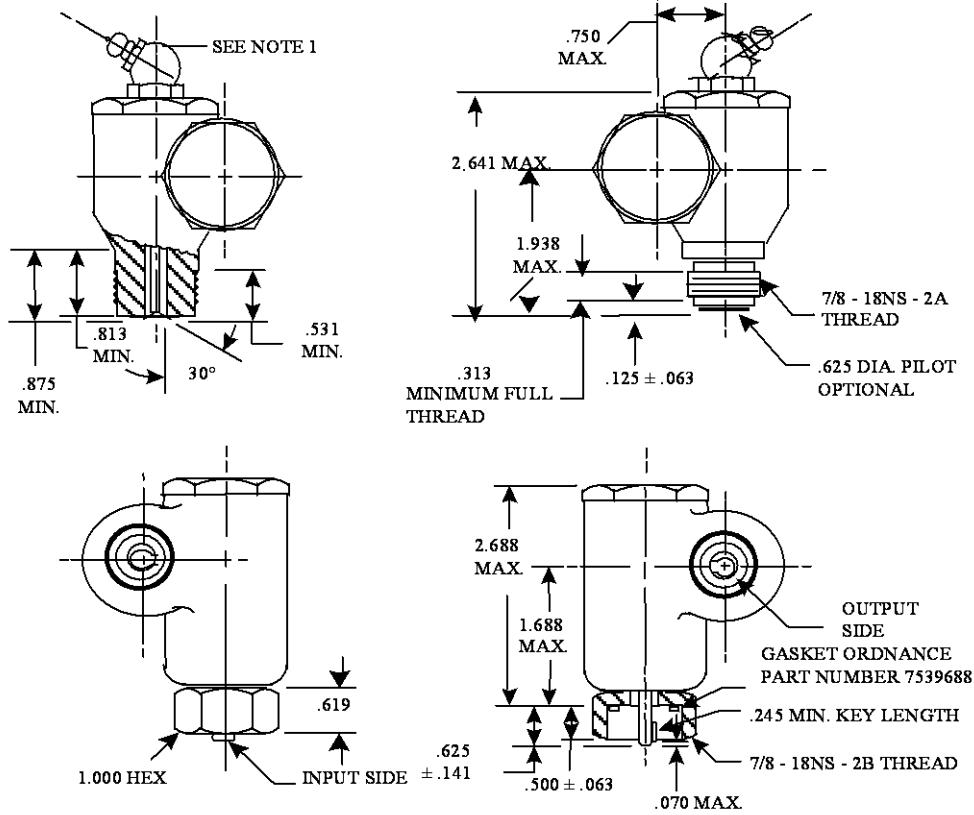
Unless otherwise specified, tolerances are $\pm 1/64$ for fractional values and ± 0.010 for decimal values.

Size no.	Former MS part no.	Former Army part no.	Core length
01	MS 51072-1	8749985	18.7
02	MS 51072-2	7976737	23.7
03	MS 51072-3	7418497	41.2
04	MS 51072-4	7527483	56.2
05	MS 51072-5	7064607	63.7
07	MS 51072-7	7064520	68.7
08	MS 51072-8	7418498	73.7
09	MS 51072-9	7418491	78.7
10	MS 51072-10	7527481	86.2
11	MS 51072-11	7415830	91.2
12	MS 51072-12	7418490	96.2
13	MS 51072-13	7527482	101.2
14	MS 51072-14	7984852	108.7
15	MS 51072-15	7984853	145.2
16	MS 51072-16	7064524	157.2
17	MS 51072-17	8366051	169.2
18	MS 51072-18	8741685	217.2
19	MS 51072-19	7355827	121.2
20	MS 51072-20	8345796	139.2
21	MS 51072-21		14.2

NOTE: For associated shaft assemblies see figure 1. Outer layer of core wire shall be wound in the direction of right hand lay.

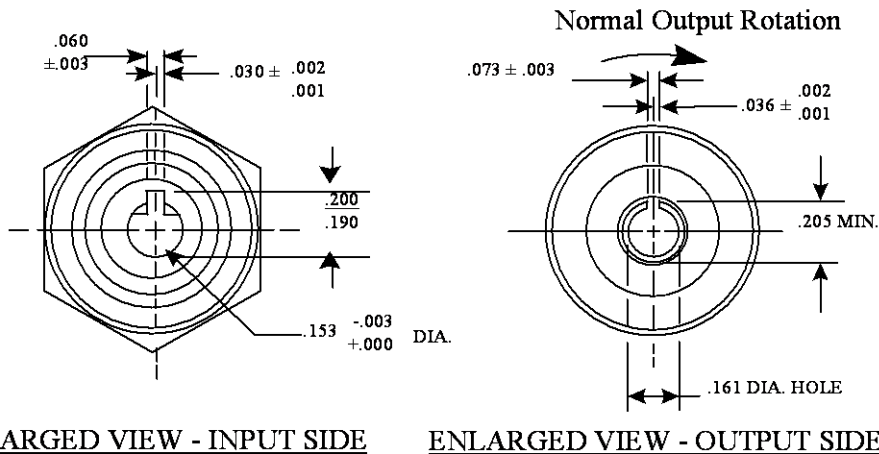
FIGURE 4. Core, flexible shaft assembly, tachometer and speedometer.

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LEFT HAND HOUSING

RIGHT HAND HOUSING



ENLARGED VIEW - INPUT SIDE

ENLARGED VIEW - OUTPUT SIDE

Dimensions are in inches.

Unless otherwise specified, tolerances are ±1/64 for fractional values and ±0.010 for decimal values.

NOTE: Lubricate with grease conforming to MIL-PRF-23827. Sealed lubrication or lubrication fittings are optional.

FIGURE 5. Adapter, speedometer and tachometer, 90 degree drive.

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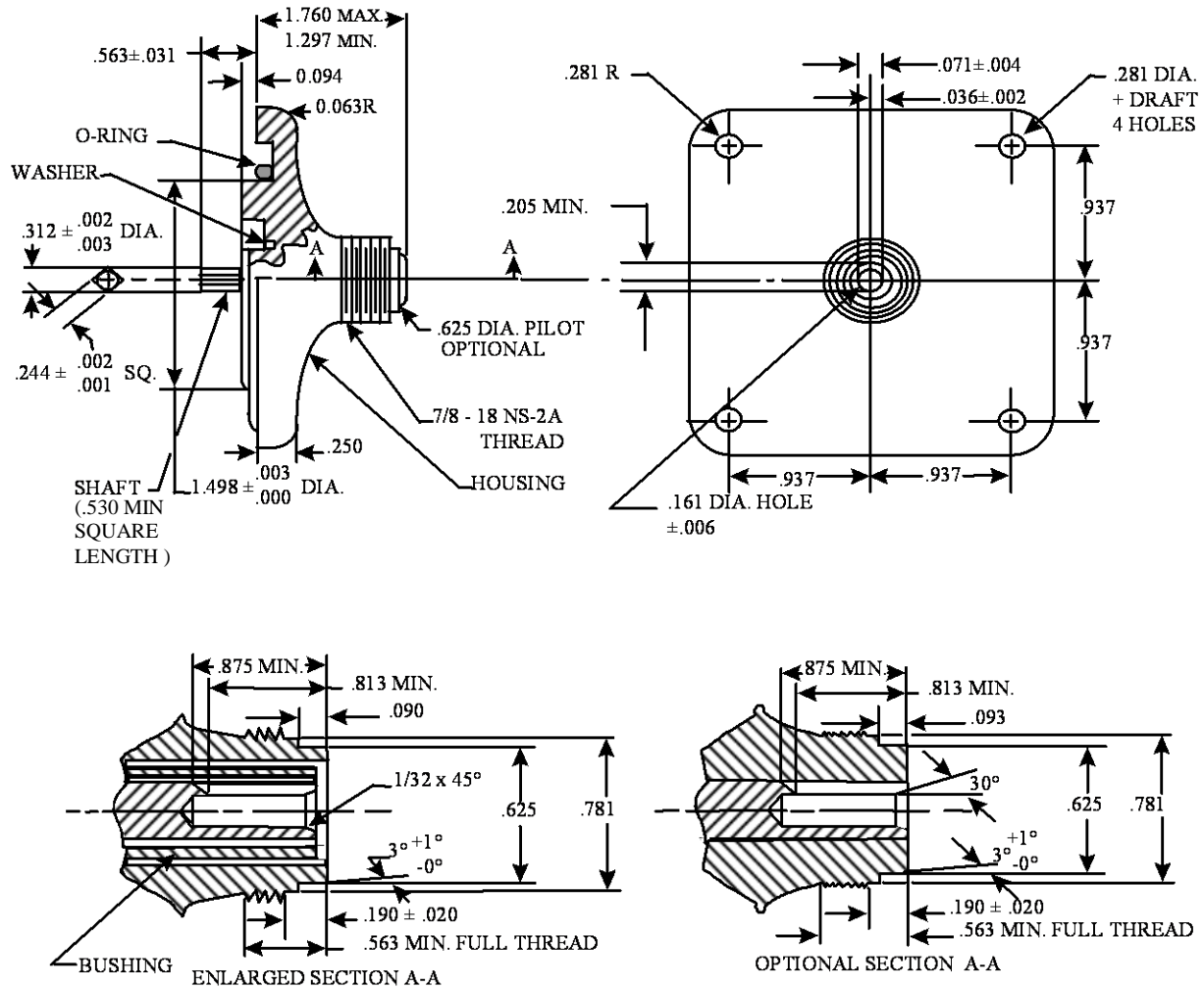
Size no.	Former MS part no.	Former Army part no.	RPM ratio output/input	Input shaft rotation when output shaft is rotated clockwise ^{1,2}	Housing type
01	MS 39130-1		0.158	Clockwise	right hand
02	MS 39130-2		0.166	counter-clockwise	right hand
03	MS 39130-3	7372726	0.200	Clockwise	right hand
04	MS 39130-4		0.200	counter-clockwise	right hand
05	MS 39130-5	10900477	0.210	Clockwise	left hand
06	MS 39130-6	10917230	0.222	Clockwise	right hand
07	MS 39130-7		0.250	Clockwise	right hand
08	MS 39130-8		0.250	counter-clockwise	right hand
09	MS 39130-9		0.300	Clockwise	right hand
10	MS 39130-10		0.300	counter-clockwise	right hand
11	MS 39130-11	10900443	0.364	Clockwise	right hand
12	MS 39130-12	10921625	0.364	counter-clockwise	right hand
13	MS 39130-13		0.416	Clockwise	right hand
14	MS 39130-14		0.421	counter-clockwise	right hand
15	MS 39130-15	8340483	0.500	Clockwise	right hand
16	MS 39130-16		0.500	counter-clockwise	right hand
17	MS 39130-17	6228369	0.500	Clockwise	left hand
18	MS 39130-18	6228367	0.500	counter-clockwise	left hand
19	MS 39130-19		0.611	Clockwise	right hand
20	MS 39130-20		0.611	counter-clockwise	right hand
21	MS 39130-21		0.705	Clockwise	right hand
22	MS 39130-22		0.714	counter-clockwise	right hand
23	MS 39130-23		0.833	counter-clockwise	right hand
24	MS 39130-24		0.909	Clockwise	right hand
25	MS 39130-25	7983058	1.000	Clockwise	right hand
26	MS 39130-26		1.000	counter-clockwise	right hand
27	MS 39130-27	7987721	1.000	Clockwise	left hand
28	MS 39130-28	6209787	1.000	counter-clockwise	left hand
29	MS 39130-29		1.100	Clockwise	right hand
30	MS 39130-30		1.100	counter-clockwise	right hand

¹Shaft rotation is determined when looking into the input or output connector.

²Previous revisions of this table referred to the input shaft rotation with respect to output side as "same" (counter-clockwise) and "reverse" (clockwise).

FIGURE 5. Adapter, speedometer and tachometer, 90 degree drive - Continued.

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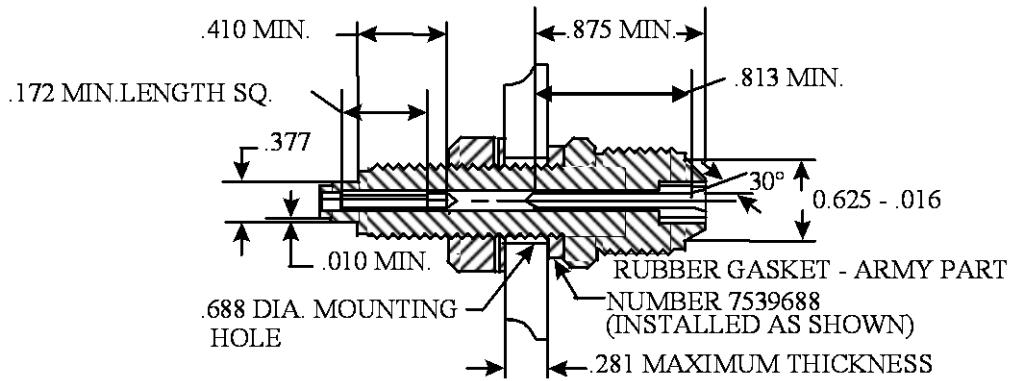
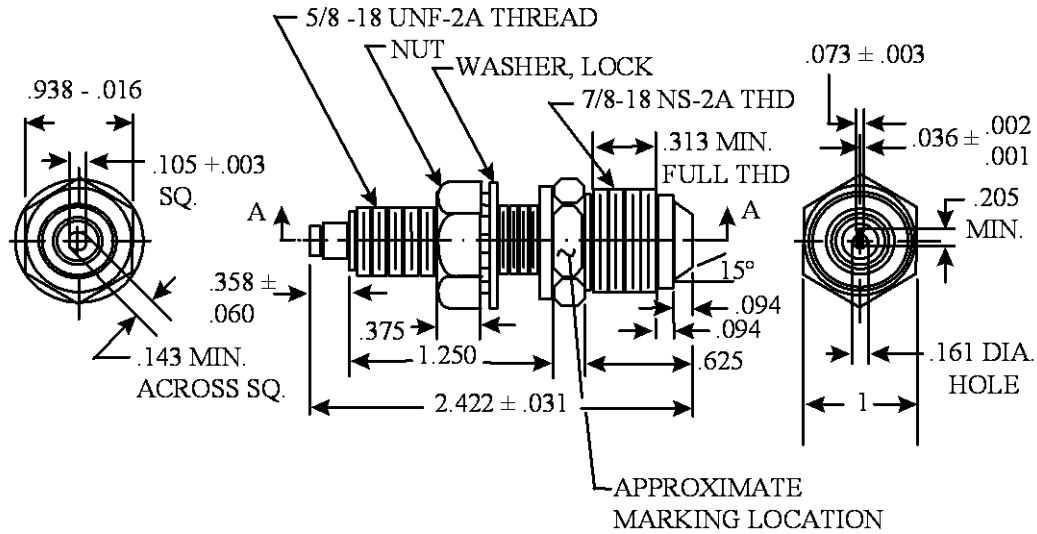


Dimensions are in inches.

Unless otherwise specified, tolerances are $\pm 1/64$ for fractional values and ± 0.010 for decimal values.

FIGURE 6. Adapter, speedometer and tachometer, straight drive.

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SECTION A-A

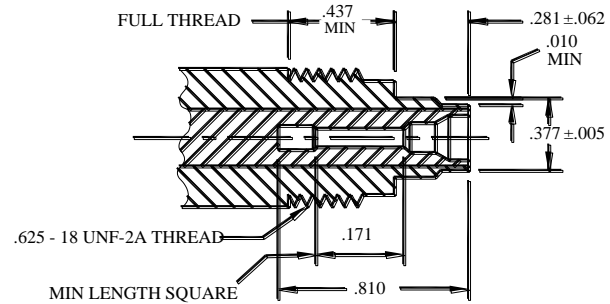
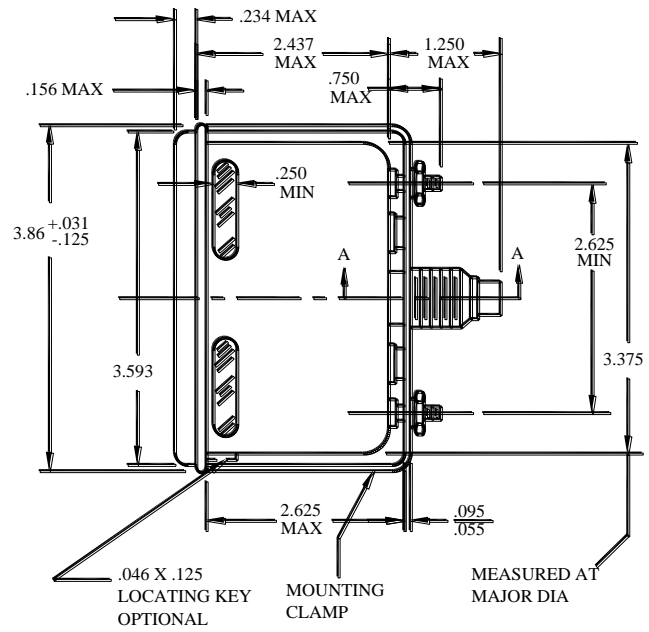
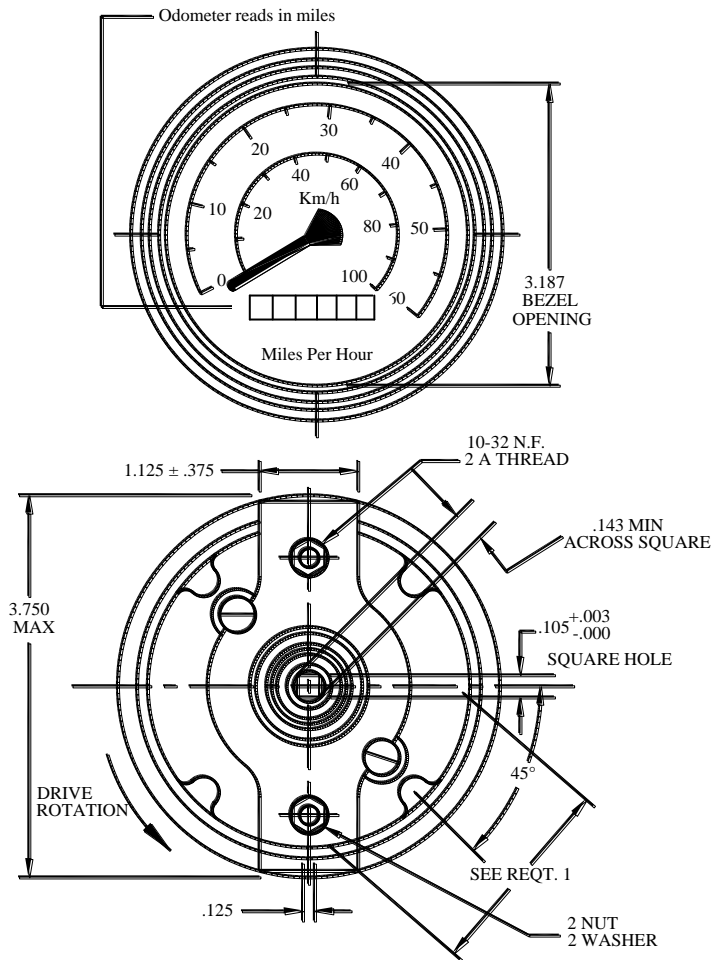
Dimensions are in inches.

Unless otherwise specified, tolerances are ±1/64 for fractional values and ±0.010 for decimal values.

Size no.	Former MS part no.	Former Army part no.	Description	Application
01	MS 53099-1	7983056	Without rubber gasket	Non-waterproof
02	MS 53099-2	None	With rubber gasket	Waterproof

FIGURE 7. Adapter, coupling/bulkhead, tachometer and speedometer drive.

FIGURE 8. Speedometer, (0-60 mph).



SECTION A-A
INSTRUMENT CONNECTION

REQUIREMENTS: 1. FOUR (4) ILLUMINATING WINDOWS SHALL BE 1.86 MIN. CHORDAL LENGTH, EQUALLY SPACED 45° OFF HORIZONTAL CENTERLINE.
OPTIONAL CONSTRUCTION: 360° ILLUMINATING WINDOW.

NOTE: UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES, TOLERANCES ARE ±.015 ON DECIMALS, ±1° ON ANGULAR DIMENSIONS.

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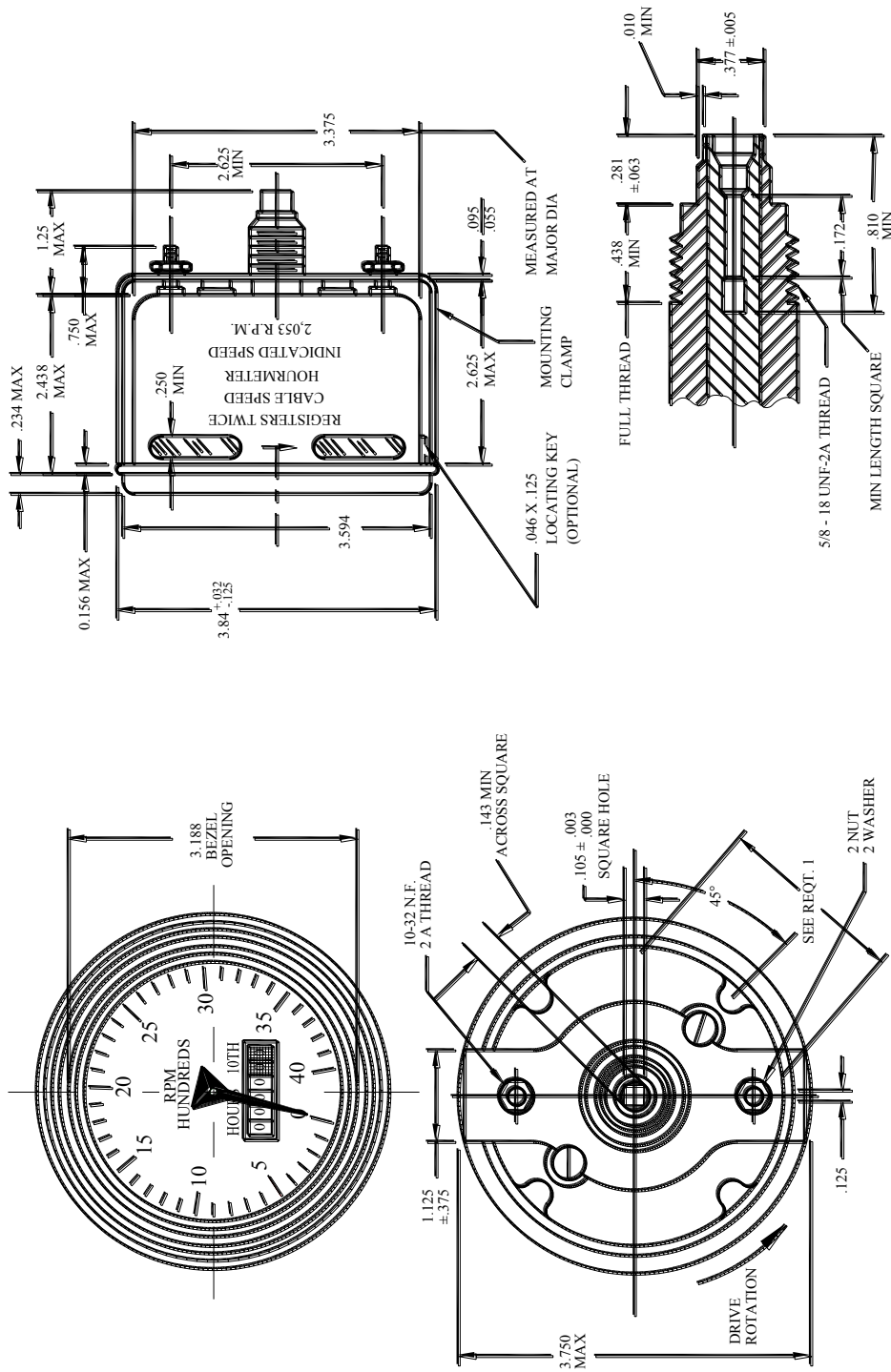


FIGURE 9. Tachometer, fixed mounting (4,000 rpm).

REQUIREMENTS: 1. FOUR (4) ILLUMINATING WINDOWS SHALL BE 1.86 MIN. CHORDAL LENGTH, EQUALLY SPACED 45° OFF HORIZONTAL CENTERLINE.
OPTIONAL CONSTRUCTION: 360° ILLUMINATING WINDOW.

2. UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES, TOLERANCES ARE ±.015 ON DECIMALS, ±1° ON ANGULAR DIMENSIONS.

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Custodians:

Army – AT

Navy – MC

Preparing Activity:

DLA – GS8

(Project 6680-2008-001)

Review Activity:

Army – MI

NOTE: The activities listed above were interested in this document as of the date of this document. Since organizations and responsibilities can change, you should verify the currency of the information above using the ASSIST database at <https://assist.daps.dla.mil/>.