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INCH-POUND

MIL-C-87000B
AMENDMENT 1
20 March 89

MILITARY SPECIFICATION

COVERALLS, MEN'S

This amendment forms a part of MIL-C-87000B, dated 27 October 1987, and is approved for use by the Navy Clothing and Textile Research Facility, Department of the Navy, and is available for use by all Departments and Agencies of the Department of Defense.

PAGE 2

2.1.1: Delete last paragraph and substitute:

"(Unless otherwise indicated, copies of federal and military specifications, standards, and handbooks are available from the Naval Publications and Forms Center, (ATTN: NPODS), 5801 Tabor Avenue, Philadelphia, PA 19120-5099.)"

2.1.2, line 4: Delete "shall be those in effect on the date of" and substitute "are those cited in"

PAGE 3

2.1.2, line 5: Delete "LAWS AND REGULATIONS"

2.2: Delete first paragraph and substitute:

"2.2 Non-Government publications. The following document(s) form a part of this document to the extent specified herein. Unless otherwise specified, the issues of the documents which are DOD adopted shall be those listed in the issue of the DODISS cited in the solicitation. Unless otherwise specified, the issues of documents not listed in the DODISS are the issues of the documents cited in the solicitation (see 6.2)."

2.2: Add the following paragraph to the end:

"(Non-Government standards and other publications are normally available from the organizations that prepare or distribute the documents. These documents also may be available in or through libraries or other informational services.)"


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2.3, lines 2 and 3: Delete "specification" and substitute "document"

Line 4: Delete "shall supersede" and substitute "supersedes"

PAGE 4

3.3.2, line 1: Delete "covered" and substitute "core thread"
Line 2: Delete "MIL-T-43548." and substitute "MIL-T-43548, except that the polyester covering shall not be used."

3.3.2.1, Line 3: Delete "When" and substitute "As a limit of acceptability, or when"

PAGES 4 AND 5

3.3.7: Delete paragraph and substitute:

"3.3.7 Labels.

3.3.7.1 Combination label. Each coverall shall have a combination instruction and identification label conforming to type VI, class 15 of DDD-L-20. The fastness to laundering requirement of DDD-L-20 shall apply. The label shall bear the following inscription:

COVERALLS, MEN'S (65% POLYESTER AND 35% COTTON)
CONTRACT NO: DLA-100-00-0-0000 (EXAMPLE)
NAME OF CONTRACTOR:
NAME OF MANUFACTURER (if other than contractor):

LAUNDERING INSTRUCTIONS

MACHINE WASH HOT, DO NOT USE CHLORINE BLEACH
TUMBLE DRY MEDIUM HEAT, REMOVE PROMPTLY

OR

USE NAVEDTRA 414-01-45-81, FORMULA II

3.3.7.2 Size label. The size label shall conform to type VI, class 2 of DDD-L-20 and shall read:

"SIZE: 36R (EXAMPLE)
STOCK NUMBER: 8405-00-000-0000 (EXAMPLE)"

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PAGE 5

3.5: Delete in its entirety and substitute:

"3.5 Patterns. Standard patterns to be used to cut working patterns will be furnished by the Government (see 6.3). The working patterns shall be identical to the Government patterns. Neither the Government patterns nor the working patterns shall be altered in any way, except that additional notches for use during construction are permitted on the working patterns. Minor modifications are permitted where necessary when using automatic equipment. These modifications shall not alter the appearance, serviceability, or dimensional requirements cited in the specification. The patterns allow 1/2 inch for all seams, except as otherwise indicated in Table I."

PAGE 6

3.5.1, under "Nomenclature of pattern parts", lines 6 and 8, delete:

| | |
|---|---|
| "Top and undercollar 1/ | cut 2 |
| Sleeve cuff | cut 2" |

and substitute:

| | |
|---|---|
| "Collar | cut 2 |
| Collar (alternate) | cut 1 |
| Cuff | cut 2" |

After line 10, add:

| | |
|---|---|
| "Breast pocket (alternate) | cut 2" |

After line 11, add:

| | |
|---|---|
| "Breast pocket flap (alternate) | cut 2" |

Line 18, delete:

"(left side)"

Under "Templates", delete:

"Pockets (front, breast, hip)"

and substitute:

"Finished Breast pocket
Finished Breast pocket (alternate)
Finished Breast pocket flap
Finished Hip pocket
Finished Hip pocket flap"

Delete entire footnote:

"1/ As an alternate.....for this purpose."

PAGE 7

3.7, line 5, add: "Minor modifications are permitted where necessary when using automatic equipment. These modifications shall not alter the appearance, serviceability, or dimensional requirements cited in this specification."

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PAGE 10

Table I, operation 5: Add the following paragraph:

"OR

c. As an alternate, flaps may be made on automatic equipment and topstitched 1/8 (±1/16) inch all around.

| | | | | |
|---|---|---|---|---|
| 301 | SSc-1 | 8-12 | 50 | 50" |

Table I, operation 6, paragraph e, line 1: Delete "size" and substitute "instruction"

Line 5: Delete last sentence and substitute: "Stitch 1/16 to 1/8 inch on all four sides."

PAGE 11

Table I, operation 8, paragraph d, add: "The top of the lapel facing may be trimmed 1/4 inch and caught in the shoulder seam."

PAGE 13

Table I, operation 12, paragraph 1a, line 1: After "1/4 inch", add: "(omit if alternate flap, operation 5c is used)"

Table I, operation 12, paragraph 2b, line 2: After "1/4 inch", add: "(omit if alternate flap, operation 5c is used)"

PAGE 14

Table I, operation 15, paragraph a, line 1: After "1/4 inch", add: "(omit if alternate flap, operation 5c is used)"

PAGE 15

Table I, operation 16: Add the following paragaraph:

"OR

d. As an alternate, facing may be attached to pocket by automatic equipment, turning under both sides of facing 1/2 inch, align with edge of pocket, face side up and stitch 1/16 inch from edges.

| | | | | |
|---|---|---|---|---|
| 301 | LSb-1 | 8-12 | 50 | 50" |

PAGE 16

Table I, operation 20, paragraph b, line 2, delete: "and points"

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PAGE 17

Table I, operation 21: Add the following paragraph:

"c. As an alternate, only when safety stitch alternate is used in underarm and side seam construction (operations 10b, 10c, 10d, and 18b, 18c, 18d), center back seam construction (operations 6b, 6c, 6d), and seat seam construction (operations 13b and 13c), stitch shirt to trouser at waist, with a double lapped and double stitched seam, forming pleats in shirt back. The folded edges of pleats shall face the center back seam.

| | | | | |
|---|---|---|---|---|
| 301 | LSc-2 | 8-12 | 50 | 50 |
| or | | | | |
| 401 | | 50 | 70" | |

PAGE 18

Table I, operation 22, paragraph h, line 11: Delete "22b"
Add to STCH TYPE, etc.:

| | | | |
|---|---|---|---|
| "Brtck | 28 per brtck" | 50 | 50 |

Table I, operation 23, paragraph c, line 2: Delete "1/2" and substitute "3/8"

PAGE 19

Table I, operation 23, paragraph e, line 2: After "top edge" add "(see operation 8d)"

Table I, operation 23, paragraph g, line 6: Delete "." and add "forming a 'J' stitch at bottom of opening into crotch seam, catching both slide fastener tapes."

Table I, operation 24, paragraph c, line 5: Delete entire sentence "Continue the stitching...."

PAGE 21

Table I, operation 26, paragraph b, line 3: Delete "under" and substitute "on"

Operation 26, paragraph c: Delete and substitute: "Trim collar points, turn collar to finished position, forcing out points and edges."

Operation 26, paragraph e: Add

"OR

As an alternate, the collar may be made on automatic equipment. Topstitching shall be 1/8 (± 1/16) inch from edge.

| | | | | |
|---|---|---|---|---|
| 301 | SSc-1 | 8-12 | 50 | 50" |

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PAGE 21 (Continued)

Operation 26, paragraph f, line 1: Delete "3/16 to 1/4" and substitute "3/8"

Operation 26, paragraph g: Delete paragraph and substitute:

"Turn collar to finished position, turning in lower edge of topcollar 3/16 to 1/4 inch. Edgestitch 1/16 inch from folded edge, inserting size label approximately centered in between hanger loop."

PAGE 23

4.1, line 2: After "contract" add "or purchase order,"
Line 3: After "requirements" add "(examinations and tests)"
Line 4: After "contract or" add "purchase"
Line 8: Delete "assure" and substitute "ensure"

PAGE 24

4.1.1, line 5: Delete "assuring" and substitute "ensuring"
Line 7: Delete "in quality conformance" and substitute "inspection, as part of manufacturing operations, is an acceptable practice to ascertain conformance to requirements, however, this"

PAGE 26

6., after line 1: Add

"(This section contains information of a general or explanatory nature that may be helpful, but is not mandatory.)"

PAGE 27

6.2: Delete in its entirety and substitute:

"6.2 Acquisition requirements. Acquisition documents should specify the following:

a. Title, number, and date of this specification
b. Sizes and lengths required (see 1.2)
c. Issue of DODISS to be cited in the solicitation, and if required, the specific issue of individual documents referenced (see 2.1.1 and 2.2).
d. When first article sample is required (see 3.2). The item will be tested and should be a first article sample. The contracting officer should include specific instructions in acquisition documents regarding arrangements for examination, quantity, testing and approval of the first article.
e. Levels of packaging and packing required (see 5.1 and 5.2)
f. When palletization is required (see 5.4)"

PAGE 28

Add to Figure: "NOTE: Cuffs should reflect squared-off ends, not pointed ones."

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Navy - CG

User Activity:
DLA - CT
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Preparing Activity:
Navy - NU

Project No. 8405-N091