

INCH-POUND

MIL-C-83429B
26 September 1990
SUPERSEDING
MIL-C-83429A
12 April 1982

MILITARY SPECIFICATION

CLOTH, PLAIN AND BASKET WEAVE, ARAMID

This specification is approved for use by all Departments and Agencies of the Department of Defense

1. SCOPE

1.1 Scope. This specification covers plain and basket weave aramid cloth, colored and camouflage printed.

1.2 Classification. The cloth shall be of the following types and classes as specified (see 6.2).

Type I - Basket weave, colored, aramid blend

Type II - Plain weave

Class 5 - Woodland camouflage printed, aramid blend

Class 6 - Colored, aramid blend

Class 1 - Type 456 Fiber (Deleted see 6.13)

Class 2 - Type 452 Fiber (Deleted see 6.13)

Class 3 - Type 457 Fiber (Deleted see 6.13)

Class 4 - Type 459 Fiber, Type II only (Deleted see 6.13)

Class 8 - Tan 380, Type II only (Deleted see 6.13)

Beneficial comments (recommendations, additions, deletions) and any pertinent data which may be used in improving this document should be addressed to: U.S. Army Natick Research, Development, and Engineering Center, Natick, MA 01760-5014 by using the Standardization Document Improvement Proposal (DD Form 1426) appearing at the end of this document or by letter.

AMSC N/A

FSC 8305

DISTRIBUTION STATEMENT A. Approved for public release; distribution is unlimited.

MIL-C-83429B

2 APPLICABLE DOCUMENTS

2.1 Government documents.

2.1.1 Specifications, standards, and handbooks. The following specifications, standards, and handbooks form a part of this document to the extent specified herein. Unless otherwise specified, the issues of these documents are those listed in the issue of the Department of Defense Index of Specifications and Standards (DODISS) and supplement thereto, cited in the solicitation (see 6.2)

SPECIFICATIONS

FEDERAL

PPP-P-1133 - Packaging of Synthetic Fiber Fabrics

MILITARY

MIL-T-44100 - Thread, Para-Aramid, Spun, Intermediate Modulus

STANDARDS

FEDERAL

FED-STD-4 - Glossary of Fabric Imperfections

FED-STD-191 - Textile Test Methods

(Unless otherwise indicated, copies of federal and military specifications, standards, and handbooks are available from the Standardization Documents Order Desk, Building 4D, 700 Robbins Avenue, Philadelphia, PA 19111-5094)

2.1.2 Other Government documents, drawings, and publications. The following other Government documents, drawings, and publications form a part of this document to the extent specified herein. Unless otherwise specified, the issues are those cited in the solicitation.

FEDERAL TRADE COMMISSION

Rules and Regulations Under the Textile Fiber Products Identification Act

(Copies are available from the Federal Trade Commission, Pennsylvania Avenue at Sixth Street, N.W., Washington, DC 20580-0001)

DRAWINGS

U S. ARMY NATICK RESEARCH, DEVELOPMENT, AND ENGINEERING CENTER

2-1-1516 - Woodland Pattern - 48 inches

2-1-1516B - Woodland Pattern - 60 inches

MIL-C-83429B

(Copies of drawings are available from the U S Army Natick Research, Development, and Engineering Center, ATTN: STRNC-EMSS, Natick, MA 01760-5014.)

2.2 Non-Government publications The following documents form a part of this document to the extent specified herein. Unless otherwise specified, the issues of the documents which are DOD adopted are those listed in the issue of the DODISS cited in the solicitation. Unless otherwise specified, the issues of documents not listed in the DODISS are the issues of the documents cited in the solicitation (see 6.2).

AMERICAN ASSOCIATION OF TEXTILE CHEMISTS AND COLORISTS (AATCC)

Chromatic Transference Scale

(Application for copies should be addressed to the American Association of Textile Chemists and Colorists, P.O. Box 12215, Research Triangle Park, NC 27709-2215.)

AMERICAN SOCIETY FOR TESTING AND MATERIALS (ASTM)

D 1424 - Tear Resistance of Woven Fabrics by Falling-Pendulum
(Elmendorf) Apparatus

(Application for copies should be addressed to the American Society for Testing and Materials, 1916 Race Street, Philadelphia, PA 19103-1187.)

(Non-Government standards and other publications are normally available from organizations that prepare or distribute the documents. These documents also may be available in or through libraries or other informational services.)

2.3 Order of precedence. In the event of a conflict between the text of this document and the references cited herein, the text of this document takes precedence. Nothing in this document, however, supersedes applicable laws and regulations unless a specific exemption has been obtained.

3. REQUIREMENTS

3.1 First article. When specified (see 6.2) a sample shall be subjected to first article inspection (see 6.3) in accordance with 4.3.

3.2 Standard sample. The finished cloth shall match the standard sample for shade and appearance and shall be equal to or better than the standard sample with respect to all characteristics for which the standard sample is referenced (see 6.4).

MIL-C-83429B

3.3 Material.

3.3.1 Aramid fiber blend The blend shall consist of 95 percent meta-aramid fiber and 5 percent para-aramid fiber. The fiber shall be 1.5 denier per filament, and 1-1/2 to 2 inches in staple length. The fiber shall not char at a temperature less than 675°F. The yarn for both the warp and filling shall be spun into singles for the type I cloth and 2-ply for the type II cloth.

3.3.1.1 Conductive fiber. An approved conductive fiber (see 6.6) may be added to the aramid fiber blend to meet the electrostatic decay requirement as specified in 3.8.1.

3.4 Color.

3.4.1 Types I and II, class 6. The color of the finished cloth shall be as specified (see 6.2) and shall match the standard sample. The color shall be obtained by the use of producer colored fiber (see 6.12).

3.4.2 Type II, class 5. The cloth shall be colored to a ground shade either matching or approximating Light Green 354, and subsequently overprinted with the applicable camouflage pattern. When the ground shade is colored to match the Light Green 354, the woodland camouflage pattern shall be obtained by roller or screen printing using three rollers or screens, as appropriate for the Dark Green 355, Brown 356 and Black 357 areas of the pattern. If the ground shade is colored to approximate Light Green 354, four rollers or screens shall be used to match the required pattern.

3.4.3 Visual matching. The color of the finished cloth, shall match the standard sample when viewed under filtered tungsten lamps that approximate artificial daylight and that have a correlated color temperature of 7500 ± 200 K, with illumination of 100 ± 20 foot candles and shall be a good match to the standard sample under incandescent lamplight at 2300 ± 200 K.

3.4.4 Instrumental matching, class 5. As an alternative to visual color matching the following instrumental color matching requirements may be used. The four colors in the Woodland pattern for the printed finished cloth listed below shall match the corresponding colors in the standard sample when measured on a spectrophotometer (see 6.8) in the visible wavelength range of the electromagnetic spectrum, 400 to 700 nanometers (nm). The following are the maximum numerical tolerances for acceptability (ΔA) for each of the four colors in the Woodland pattern when tested as specified in 4.5.2.

<u>Woodland pattern colors</u>	<u>ΔA</u>
Light Green 354	1.60
Dark Green 355	1.60
Brown 356	1.30
Black 357	1.00

MIL-C-83429B

3.4.5 Colorfastness, types I and II, class 6. The finished cloth shall show fastness to laundering (after 3 cycles) and light (after 6 standard fading hours) equal to or better than the standard sample or equal to or better than a rating of "good" when tested as specified in 4.4.3.

3.4.6 Colorfastness, type II, class 5. The finished cloth shall show fastness to laundering (after 3 cycles), light (after 6 standard fading hours), and perspiration equal to or better than the standard sample or equal to or better than a rating of "good" for each of the pattern areas. The finished cloth shall show fastness to crocking equal to or better than the standard sample or shall show and AATCC Chromatic Transference Scale rating not lower than 3.5 for each of the pattern areas except Black 357 which shall show and AATCC Chromatic Transference Scale rating not lower than 1.5. Testing shall be as specified in 4.4.3.

3.5 Pattern execution, class 5. The pattern shall match the standard sample with respect to design, colors and registration of the respective areas. Each pattern area shall show solid coverage; skitteriness exceeding that shown by the standard sample in any of the printed areas will not be acceptable. The pattern repeat of the camouflage printed finished cloth shall be 27.25 +1.25 -2.5 inches. When the standard sample is not available for pattern execution, a pattern drawing shall be provided, and the pattern on the finished cloth shall match that of the drawing (see 2.1.2 and 6.2).

3.6 Spectral reflectance.

3.6.1 Spectral reflectance, type II, class 5. The spectral reflectance of each color for the Woodland camouflage printed finished cloth shall conform to the requirements specified in table I, when tested as specified in 4.4.3.

TABLE I. Spectral reflectance requirements, type II, class 5

Wavelength, Nanometers (nm)	Reflectance values (percent)					
	Black 357		Light Green 354		Dark Green 355 and Brown 356	
	Min.	Max.	Min.	Max.	Min.	Max.
600	-	20	8	18	3	10
620	-	20	8	18	3	10
640	-	20	8	18	3	10
660	-	20	8	18	3	12
680	-	20	10	22	3	14
700	-	20	18	33	5	18
720	-	20	22	45	5	25
740	-	20	30	55	12	28
760	-	20	35	65	18	36
780	-	20	40	75	26	44

MIL-C-83429B

TABLE I. Spectral reflectance requirements, type II, class 5 (cont'd)

Wavelength, Nanometers (nm)	Reflectance values (percent)					
	Black 357		Light Green 354		Dark Green 355 and Brown 356	
	Min.	Max.	Min.	Max.	Min.	Max.
800	-	20	43	80	34	52
820	-	20	45	86	36	60
840	-	20	45	88	36	68
860	-	20	45	90	36	74

3.6.1 Spectral reflectance, Sage Green 1590 and Tan 380. The spectral reflectance for Sage Green 1590 and Tan 380 finished cloth shall conform to the requirements specified in table II, when tested as specified in 4.4.3

TABLE II. Spectral reflectance requirements, Sage Green 1590 and Tan 380

Wavelength, Nanometers (nm)	Reflectance values (percent)			
	Sage Green 1590		Tan 380	
	Min.	Max.	Min.	Max.
600	8	13	-	-
620	8	13	-	-
640	8	13	-	-
660	8	13	-	-
680	10	18	-	-
700	16	28	25	53
720	22	40	25	54
740	30	51	25	55
760	35	61	26	56
780	40	70	27	57
800	45	77	28	58
820	50	81	30	59
840	55	82	33	62
860	60	82	36	65

3.7 Physical requirements. The physical requirements of the finished cloth shall be as specified in table III when tested as specified in 4.4.3.

MIL-C-83429B

TABLE III. Physical requirements

Characteristic	Type I	Type II	
		Class 5	Class 6
Weight, oz./sq. yd.	5.0 (min.)	4.7 - 6.0	4.3 - 5.0
Yarns per inch (min):			
Warp	90	69	70
Filling	88	44	47
Breaking strength, lbs. (min.):			
Warp	100	180	180
Filling	100	100	100
Tearing strength, lbs. (min.):			
Warp	15	9	12
Filling	15	7	8
Air permeability, ft. ³ /min./ft. ²	100 (min.)	25 - 160	25 - 160
Flame resistance, (max.):			
After flame, seconds:			
Initial	2.0	2.0	2.0
After five launderings	-	2.0	-
After glow, seconds:			
Initial	25.0	25.0	25.0
After five launderings	-	25.0	-
Char length, inches:			
Initial	3.5	3.5	3.5
After five launderings	-	3.5	-

3.7.1 Weave. The type I cloth shall be a 2 x 2 basket weave and the type II cloth shall be plain weave.

3.7.2 Width. The width of the finished cloth shall be as specified (see 6.2) and shall be the minimum acceptable width inclusive of the selvage when fly-shuttle looms or shuttleless looms with a tuck-in selvage are used. For all other shuttleless looms, the width measurement shall be made between the last warp yarn on each side excluding the protruding fringe(s).

3.7.3 Fabric break open. The flame from a Meker burner shall not pass from the flame contact side to the other side of the fabric due to the fabric breaking open when tested as specified in 4.4.3

MIL-C-83429B

3.8 Finishing. The cloth shall be desized, scoured and autoclaved. The cloth may be given an approved durable antistatic finish (see 6.6).

3.8.1 Electrostatic decay (see 6.6.1). The finished cloth shall, when charged toward 5000 volts, reach a minimum level of 4000 volts and shall dissipate 90 percent of this charge within 1/2 second (decay time less than 1/2 second). The average warp results and average filling results shall meet these requirements before and after five launderings when tested as specified in 4.4.3.

3.8.2 Nonfibrous material. The starch and protein content including chloroform-soluble and water-soluble material of the cloth shall be determined prior to the application of an antistatic finish and shall not exceed 2.0 percent when tested as specified in 4.4.3.

3.9 pH. The pH value of the water extract shall be not less than 4.0 nor more than 8.0 when tested as specified in 4.4.3.

3.10 Curling. The finished cloth shall lie flat, without distortion, and shall show no evidence of curling when tested as specified in 4.4.3.

3.11 Dimensional stability. The cloth shall not shrink more than 4.0 percent in the warp direction nor more than 1.5 percent in the filling direction, after fifteen launderings when tested as specified in 4.4.3. The preshrinking process shall not be identified by name or trademark, either on the cloth, ticket or package.

3.12 Seam efficiency. The finished cloth shall have a seam efficiency of not less than 80 percent when tested as specified in 4.4.3.

3.13 Length and put-up. For Government procurement only, unless otherwise specified (see 6.2), the finished cloth shall be furnished in continuous lengths, each not less than 40 yards. The cloth shall be put-up full width in rolls as specified in 5.1.

3.14 Face identification. The face side of the cloth shall be identified by stamping the word "Face" on that side of the cloth at each end of the roll.

3.15 Fiber identification. Each roll of cloth shall be ticketed for fiber content in accordance with the Rules and Regulations Under the Textile Fiber Products Identification Act.

3.16 Workmanship. The finished cloth shall conform to the quality of product established by this specification. The demerit points per 100 square yards when calculated as specified in section 4 shall not exceed the established maximum point value.

MIL-C-83429B

4 QUALITY ASSURANCE PROVISIONS

4.1 Responsibility for inspection. Unless otherwise specified in the contract or purchase order, the contractor is responsible for the performance of all inspection requirements (examinations and tests) as specified herein. Except as otherwise specified in the contract or purchase order, the contractor may use his own or any other facilities suitable for the performance of the inspection requirements specified herein, unless disapproved by the Government. The Government reserves the right to perform any of the inspections set forth in this specification where such inspections are deemed necessary to ensure supplies and services conform to prescribed requirements.

4.1.1 Responsibility for compliance. All items shall meet all requirements of sections 3 and 5. The inspection set forth in this specification shall become a part of the contractor's overall inspection system or quality program. The absence of any inspection requirements in the specification shall not relieve the contractor of the responsibility of ensuring that all products or supplies submitted to the Government for acceptance comply with all requirements of the contract. Sampling inspection, as part of manufacturing operations, is an acceptable practice to ascertain conformance to requirements, however, this does not authorize submission of known defective material, either indicated or actual, nor does it commit the Government to accept defective material.

4.1.2 Certificates of compliance. When certificates of compliance are submitted, the Government reserves the right to inspect such items to determine the validity of the certification.

4.2 Classification of inspections. The inspection requirements specified herein are classified as follows:

- a. First article inspection (see 4.3).
- b. Quality conformance inspection (see 4.4).

4.3 First article inspection. When a first article is required (see 3.1 and 6.2), it shall be examined for the defects specified in 4.4.2.1 thru 4.4.2.4 and tested for the characteristics specified in table IV.

4.4 Quality conformance inspection.

4.4.1 Component and material inspection. In accordance with 4.1, components and materials shall be inspected in accordance with all the requirements of referenced documents unless otherwise excluded, amended, modified, or qualified in this specification or applicable purchase document.

4.4.2 End item examination.

4.4.2.1 Yard-by-yard examination. Each roll in the sample shall be examined on the face side only. When the total yardage in the roll does not exceed 100 yards, the entire yardage in the roll shall be examined. When the total yardage

MIL-C-83429B

in the roll exceeds 100 yards, only 100 yards shall be examined. All defects as defined in Section III of FED-STD-4 which are clearly noticeable at normal inspection distance (3 feet) shall be scored and assigned demerit points as listed in 4.4 2 1 1 except as follows:

a. Only coarse yarns that exceed twice the normal yarn diameter shall be scored.

b. Mixed filling (shade bar) shall be scored only when resulting from wrong ply, variation of twist in the yarn, or off shade yarn

c. Only knots and slubs which exceed the limits shown on Sears Fabric Defect Scales (see 6.7) "F" or 2 as applicable for slubs and "D" for knots shall be scored.

No linear yard (increment of 1 yard on the measuring device of the inspection machine) from any one roll within the sample shall be penalized more than four points. The sample size shall be 20 rolls selected from 20 containers. The lot shall be unacceptable if the points per 100 square yards of the total yardage examined exceeds 50 points. The lot shall be unacceptable if the points per 100 square yards of two or more individual rolls exceeds 75 points. If one roll exceeds 75 points per 100 square yards, a second sample of 20 rolls shall be examined only for individual roll quality. The lot shall be unacceptable if one or more rolls in the second sample exceeds 75 points per 100 square yards. Point computation for lot quality and individual roll quality shall be as follows:

$$\frac{\text{Total points scored in sample} \times 3600}{\text{Contracted width of cloth (inches)} \times \text{Total yards inspected}} = \text{Points per 100 square yards}$$

4.4.2.1 1 Demerit points. Demerit points shall be assigned as follows:

For defects 3 inches or less in any dimension - one point

For defects exceeding 3 inches, but not exceeding 6 inches, in any dimension - two points

For defects exceeding 6 inches, but not exceeding 9 inches, in any dimension - three points

For defects exceeding 9 inches in any dimension - four points

The following defects, when present, shall be scored four points for each yard in which they occur:

Objectionable odor
Baggy, ridgy, or wavy cloth
Width less than specified
Uneven weaving

MIL-C-83429B

Edge ravel when pulled outward
 Slack or tight selvages 1/
 Overall uncleanness
 Pattern design not equal to standard sample (class 5)
 Incorrect color in any part of the pattern (class 5)
 Pattern repeat not equal to the standard sample (class 5)
 Pattern repeat less than 24.75 inches or more than 28.5 inches (class 5)
 Skitteriness (mottled, uneven color) of pattern exceeds that shown by the standard sample (class 5)
 Excessive feathering or spew (fuzziness at color boundaries) of pattern as compared to the standard sample (class 5)
 Excessive grinning (off register, gap where ground shade shows through) of pattern as compared to the standard sample (class 5)
 Excessive haloing or trapping (overlapping of colors) of pattern as compared to the standard sample (class 5)

1/ To determine the presence of unacceptable selvage conditions, the following procedure shall be observed: During the visual examination, the perch shall be stopped a minimum of three times for each roll in the sample, the tension removed, and the finished cloth examined for the selvage conditions. A waviness or ripples within the body of the cloth is an indication of slack or tight selvage.

4 4.2.2 Length examination. During the yard-by-yard examinations, each roll in the sample shall be examined for length. Any length found to be less than the minimum specified or more than 2 yards less than the length marked on the ticket shall be considered a defect with respect to length. The lot shall be unacceptable if two or more rolls in the sample are defective with respect to length or if the total of the actual lengths of rolls in the sample is less than the total of the lengths marked on the tickets.

4.4.2.3 Shade and appearance examination. During the yard-by-yard examination, each roll in the sample shall be examined for shade and appearance on the face side. The lot shall be unacceptable if two or more rolls (type I or type II class 6) are off shade, shaded side to side, shaded side to center, or shaded end to end; if any roll (class 5) fails to match the standard sample with respect to color for all pattern areas; or if any roll (all types and classes) does not have the same appearance as the standard sample.

4 4.2.4 Roll identification examination. During the yard-by-yard examination, each roll in the sample shall be examined for the defects listed below. The lot shall be unacceptable if two or more rolls in the sample contain one or more of the following defects:

Face identification missing from either or both ends
 Face identification on wrong side
 Not labeled or ticketed in accordance with the Rules and Regulations Under the Textile Fiber Products Identification Act

MIL-C-83429B

4 4.3 End item testing The cloth shall be tested for the characteristics listed in table IV. The methods of testing specified in FED-STD-191 wherever applicable and as listed in table IV shall be followed. All test reports shall contain the individual values utilized in expressing the final results. The sample unit shall be 1/4 yard full width of the cloth prior to the application of the antistatic finish for determination of nonfibrous materials content and 5 continuous yards full width of the finished cloth for all other physical and chemical tests. The lot size shall be expressed in units of 1 yard. The lot shall be unacceptable if one or more sample units fail to meet any requirement specified. The sample size shall be in accordance with the following.

<u>Lot size (yards)</u>	<u>Sample size (sample units)</u>
800 or less	2
801 up to and including 22,000	3
22,001 and over	5

TABLE IV End item tests

<u>Characteristic</u>	<u>Requirement paragraph</u>	<u>Test method</u>
Material identification:		
Aramid:		
Blend	3 3.1	<u>1/</u>
Non charring	3.3.1	<u>1/</u>
Yarn ply	3.3.1	Visual <u>2/</u>
Conductive fiber	3.3.1.1	<u>1/</u>
Colorfastness to:		
(Type I and II class 6).		
Laundrying (after 3 cycles)	3.4.5	5610 <u>3/</u>
Light	3.4.5	5660 <u>4/</u>
(Type II class 5).		
Laundrying (after 3 cycles)	3.4.6	5610
Light	3.4.6	5660 <u>4/</u>
Perspiration	3.4.6	5680
Crocking	3.4.6	5651
Spectral reflectance	3.6	4.5.1
Weight	3.7	5041
Yarns per inch.	3.7	5050
Breaking strength		
Type I	3.7	5104
Type II	3.7	5100
Tearing strength	3.7	ASTM D 1424
Air permeability	3 7	5450
Flame resistance:		
Initial	3.7	5903
After five laundryings (class 5)	3.7	5556 and 5903

MIL-C-83429B

TABLE IV End item tests (cont'd)

Characteristic	Requirement paragraph	Test method
Weave	3.7.1	Visual <u>2/</u>
Fabric break open	3.7.3	4.5.3
Electrostatic decay:		
Initial	3.8.1	5931
After five launderings	3.8.1	5556 and 5931
Nonfibrous material	3.8.2	2611
pH	3.9	2811
Curling	3.10	4.5.4
Dimensional stability after 15 launderings	3.11	5556 <u>5/</u>
Seam efficiency	3.12	5110 <u>6/</u>

- 1/ Unless otherwise specified, a certificate of compliance shall be submitted and will be acceptable for the stated requirements.
- 2/ One determination shall be made from each sample unit and the results reported as "pass" or "fail".
- 3/ Except that the specimen shall be evaluated for color change only.
- 4/ Except that the specimen shall be compared to the standard sample after 6 standard fading hours and evaluated.
- 5/ Cotton laundering procedures.
- 6/ The needle shall measure 0.044 inch across the blade at the eye. The thread for the needle shall be size T-50 and the thread for the looper shall be size T-35 of MIL-T-44100.

4.4.4 Packaging inspection. The inspection of the preservation, packing and container marking shall be in accordance with the quality assurance provisions of PPP-P-1133

4.5 Methods of inspection.

4.5.1 Spectral reflectance measurements in the visible/near infrared.
Spectral reflectance data shall be obtained from 600 to 860 nanometers (nm) for the Woodland Camouflage colors and Sage Green 1590 and from 700 to 860 (nm) for Tan 380, at 20 nm intervals on a spectrophotometer (see 6.8) relative to a barium sulfate standard, the preferred white reference standard. Other white reference materials may be used, provided they are calibrated to absolute white; e.g., Halon, magnesium oxide, or vitrolite tiles (see 6.9). The spectral bandwidth shall be less than 26 nm at 860 nm. Reflectance measurements may be made by

MIL-C-83429B

either the monochromatic or polychromatic mode of operation. When the polychromatic mode is used, the spectrophotometer shall operate with the specimen diffusely illuminated with the full emission of a source that simulates either CIE Source A or CIE Source D65. The specimen shall be viewed at an angle no greater than 10° from normal, with the specular component included. Photometric accuracy of the spectrophotometer shall be within 1 percent and wavelength accuracy within 2 nm. The standard aperture size used in the color measurement device shall be 1.0 to 1.25 inches in diameter. Areas to be measured shall be lightly marked with a circle, at least 1.50 inches in diameter on the reverse side of the fabric, and at least 6 inches from either selvage. The specimen shall be measured as a single layer backed by layers of the same fabric and shade. Eight backing layers shall be used for Sage Green 1590 and Tan 380. Five backing layers shall be used for Light Green 354, Dark Green 355, and Brown 356 colors. Three backing layers shall be used for Black 357. Measurements will be taken on a minimum of three different areas for each color of the Woodland Camouflage and that data averaged. For solid colors, measurements will be taken on a minimum of two different areas and averaged. When the measured spectral reflectance values for any color at four or more wavelengths do not meet the requirements specified in 3.6 it shall be a test failure.

4.5.2 Colormetric measurements for the acceptability equation. Each of the four colors from the Woodland pattern cited in 3.4.4 for both the standard sample and the test specimen shall be measured as specified in 4.5.1 except the spectral reflectance factor data shall be obtained in the visible wavelength range 400 to 700 nm only, and at 20 nm (or less) intervals. When the spectrophotometer is operated in the polychromatic mode, a source simulating CIE illuminant source D65 should be used. Colormetric data (see 6.10), computed from the resulting spectral reflectance data, are applied to the equation for acceptability (see 6.11).

4.5.3 Fabric break open test. The specimen shall be rigidly held in a horizontal position between two metal plates with a 6 inch diameter fabric exposure. One side of the fabric shall be exposed to a Meker burner in the center at a 90 degree angle using natural gas for 30 seconds with a 2 inch distance between fabric and burner top. Proper flame adjustment shall be accomplished by setting the needle valve at the midpoint between the open and closed positions and adjusting the gas by means of flow meter to 2 liters per minute.

4.5.4 Curling test. Two specimens of cloth, 1-1/2 inches wide by 6 inches long shall be cut, one having the long dimension parallel to the warp and the other with the long dimension parallel to the filling. Both specimens shall be placed on a flat surface for at least 5 minutes and then visually examined for evidence of curling.

5. PACKAGING

5.1 Put-up and preservation. Put-up and preservation shall be level A or Commercial as specified (see 6.2).

MIL-C-83429B

5.1.1 Levels A and Commercial. The cloth shall be put-up and preserved in accordance with the applicable requirements of PPP-P-1133.

5.2 Packing. Packing shall be level A, B, or Commercial, as specified (see 6.2).

5.2.1 Levels A, B, and Commercial. The cloth shall be packed in accordance with the applicable requirements of PPP-P-1133.

5.3 Marking. In addition to any special marking required by the contract or purchase order, shipments shall be marked in accordance with the applicable requirements of PP-P-1133.

6. NOTES

(This section contains information of a general or explanatory nature that may be helpful, but is not mandatory.)

6.1 Intended use. The cloth is intended for use in the manufacture of special flight, shipboard and ground combat clothing.

6.2 Acquisition requirements. Acquisition documents must specify the following:

- a. Title, number, and date of this specification.
- b. Type and class of cloth required (see 1.2).
- c. Issue of DODISS to be cited in the solicitation, and if required, the specific issue of individual documents referenced (see 2.1.1 and 2.2).
- d. When a first article is required (see 3.1, 4.3, and 6.3).
- e. Color required when type I or type II, class 6 is specified (see 3.4.1).
- f. Pattern drawing if required (see 3.5).
- g. Width of cloth required (see 3.7.2).
- h. Length required if other than specified (see 3.13).
- i. Levels of preservation and packing (see 5.1 and 5.2).

6.3 First article. When a first article is required, it shall be inspected and approved under the appropriate provisions of FAR 52.209. The first article should be a preproduction sample. The contracting officer should specify the appropriate type of first article and the number of units to be furnished. The contracting officer should also include specific instructions in acquisition documents regarding arrangements for selection, inspection, and approval of the first article.

6.4 Sample. For access to samples, address the contracting activity issuing the invitation for bids or request for proposal.

MIL-C-83429B

6.5 Material. The type I cloth has been successfully manufactured using 24/1 yarn for both the warp and filling and the type II class 6 cloth has been successfully manufactured using 37/2 yarn for both the warp and filling.

6.6 Antistatic properties. The approval of the antistatic treatment and conductive fibers is the responsibility of the Natick Research, Development, and Engineering Center, Natick, MA 01760, and is based on extensive tests, including those for toxicity which are not set forth in this specification. Because of the time necessary to conduct full evaluation (approximately 6 months), only those chemical treatments already approved will be considered acceptable for the related procurements. Information pertaining to approval of new treatments should be obtained from the U.S. Army Natick Research, Development, and Engineering Center. The list of approved treatments and conductive fibers may be obtained from the contracting activity.

6.6.1 Electrostatic decay. The requirement for electrostatic decay may be accomplished by the use of a conductive fiber, an antistatic finish or a combination of both.

6.7 Fabric defect scales. Fabric Defect Replica Kits are available from Sears Roebuck and company, Department 817, (ATTN. BSC 23-29), Sears Tower, Chicago, IL 60684.

6.8 Spectrophotometers. Suitable spectrophotometers for measuring spectral reflectance in the visible/near infrared are the Diano Hardy, Diano Match Scan, Hunter D54P-IR, Hunter VIS/NIR spectrocolorimeter, and Macbeth 1500 with IR option.

6.9 White standard. Barium sulfate of suitable quality for use as a white reference standard is available from the Eastman Kodak Company. The same source has available magnesium reagent (ribbon) and Halon. Suitable tiles can be obtained from the National Bureau of Standards or the instrument manufacturers.

6.10 CIE Tristimulus, and CIE $L^*a^*b^*$ values. The spectral reflectance values obtained from 400 to 700 nm for a color are used to compute the tristimulus values X, Y and Z, using CIE illuminant D₆₅ and the 1964 CIE 10° Supplementary Standard Colorimetric Observer. The tristimulus values are converted to CIE $L^*a^*b^*$ for use in the acceptability equation (see 6.11). Most spectrophotometers are interfaced to computers that automatically compute CIE tristimulus values, and CIE $L^*a^*b^*$ values. Derivation of tristimulus values can be found in, "Color in Business, Science and Industry", Third Edition, D.B. Judd and G. Wyszecki, John Wiley & Sons, New York, NY. Conversion of tristimulus values to CIE $L^*a^*b^*$ values is described in CIE publication, "Recommendations of Uniform Color Spaces, Color Difference Equations, and Psychometric Color Terms", Supplement No. 2 to CIE Publication No. 15, "Colorimetry", E-1.3.1 (1971), Bureau Central de la CIE, Paris (1978).

MIL-C-83429B

6.11 Acceptability equation Color acceptability is determined by the following equation:

$$\Delta A = \left[g_{11}(\Delta a^*)^2 - 2g_{12}\Delta a^*\Delta b^* - g_{22}(\Delta b^*)^2 + g_{33}(\Delta L^*)^2 \right]^{1/2}$$

where ΔA is an acceptability figure, scaled according to color (see 3.4.2.1); and the quantities Δa^* , Δb^* , ΔL^* are sample minus standard in CIELAB coordinates. The coefficients g_{11} , $2g_{12}$, g_{22} and g_{33} are given by the following equations, where a^*_0 and b^*_0 represent the CIELAB a^* and b^* values of the standard, c is the chroma tolerance, h is the hue tolerance, and v (for value) is the lightness tolerance:

$$\theta = \tan^{-1} (b^*_0/a^*_0)$$

$$g_{11} = (\cos^2 \theta / c^2) + (\sin^2 \theta / h^2)$$

$$2g_{12} = 2 \sin \theta \cos \theta \left[(1/c^2) - (1/h^2) \right]$$

$$g_{22} = (\sin^2 \theta / c^2) + (\cos^2 \theta / h^2)$$

$$g_{33} = 1/v^2$$

Hue, chroma and lightness tolerances for the
woodland pattern, cloth, plain and basket weave, aramid

	<u>Lightness (v)</u>	<u>Chroma (c)</u>	<u>Hue (h)</u>
Light Green 354	2.26	1.32	1.16
Dark Green 355	2.20	1.30	1.11
Brown 356	1.88	1.28	0.74
Black 357	2.70	1.50	1.25

Specimens recording ΔA values less than those listed for each color in 3.4.2.1 represent acceptable matches for color to the standard; those specimens with higher ΔA values are unacceptable.

Natick TR-80/036, Investigations to Define Acceptability Tolerance Ranges in Various Regions of Color Space, E. Allen and B. Yuhas, U.S. Army Natick RD&E Center, Natick, MA 01760-5014, Sept. 1981, is available from Natick for those interested in writing a software program for the acceptability equation.

6.12 Color. Colors available include Sage Green 1590, Olive Green 106, Navy Blue 3374, Royal Blue 3375 and Tan 380.

6.13 Supersession data. The classes 1, 2, 3, 4, and 8 have been deleted because these fiber classes referred to color, which will now be specified in the acquisition document.

MIL-C-83429B

6.14 Subject term (key word) listing

Clothing, speciality
Conductive fiber
Equipage
Nomex

6.15 Changes from previous issue. Marginal notations are not used in this revision to identify changes with respect to the previous issue due to the extensiveness of the changes

Custodians:

Army - GL
Navy - NU
Air Force - 11

Preparing activity:

Army - GL
(Project 8305-0339)

Review activities

Army - MD
Navy - AS
Air Force - 82, 99
DLA - CT

User activity.

Air Force - 45

STANDARDIZATION DOCUMENT IMPROVEMENT PROPOSAL

INSTRUCTIONS

- 1 The preparing activity must complete blocks 1, 2, 3, and 8. In block 1, both the document number and revision letter should be given.
- 2 The submitter of this form must complete blocks 4, 5, 6, and 7.
- 3 The preparing activity must provide a reply within 30 days from receipt of the form.

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I RECOMMEND A CHANGE:		1 DOCUMENT NUMBER MIL-C-83429B	2 DOCUMENT DATE (YYMMDD) 1990 September 26
3 DOCUMENT TITLE CLOTH, PLAIN AND BASKET WEAVE, ARAMID			
4 NATURE OF CHANGE (Identify paragraph number and include proposed rewrite, if possible. Attach extra sheets as needed.)			
5 REASON FOR RECOMMENDATION			
6. SUBMITTER			
a. NAME (Last, First, Middle Initial)		b. ORGANIZATION	
c. ADDRESS (include Zip Code)		d. TELEPHONE (include Area Code) (1) Commercial (2) AUTOVON (if applicable)	7. DATE SUBMITTED (YYMMDD)
8. PREPARING ACTIVITY			
a. NAME U. S. Army Natick RD&E Center		b. TELEPHONE (include Area Code) (1) Commercial 508-651-5221 (2) AUTOVON 256-5221	
c. ADDRESS (include Zip Code) Commander, U. S. Army Natick RD&E Center ATTN: STRNC-ES Natick, MA 01760-5014		IF YOU DO NOT RECEIVE A REPLY WITHIN 45 DAYS, CONTACT Defense Quality and Standardization Office 5203 Leesburg Pike Suite 1403, Falls Church VA 22041-3466 Telephone (703) 756-2340 AUTOVON 289-2340	