

1 INCH-POUND 1

MIL-C-83421/4

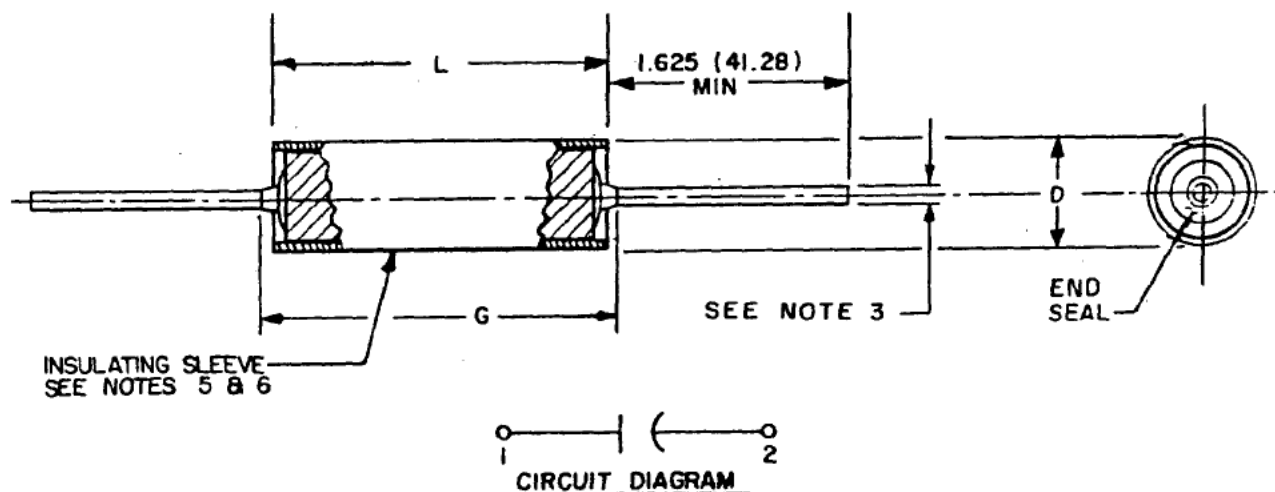
25 July 1989

MILITARY SPECIFICATION SHEET

CAPACITORS, FIXED, SUPERMETALLIZED PLASTIC FILM DIELECTRIC,
(DC, AC, OR DC AND AC), HERMETICALLY SEALED IN METAL CASES,
HIGH RELIABILITY (INSULATED),
STYLES CRS11, CRS12, AND CRS13

This specification is approved for use by all Departments and Agencies of the Department of Defense.

The requirements for acquiring the product described herein shall consist of this specification sheet and the issue of the following specification listed in that issue of the Department of Defense Index of Specifications and Standards (DODISS) specified in the solicitation: MIL-C-83421.



NOTES:

1. Dimensions are in inches.
2. Metric equivalents are in parentheses and are general information only.
3. Number 18 AWG wire .040 inch \pm .002 (1.02 \pm 0.05 mm)
4. See table I for additional dimensions.
5. Insulating sleeve shall extend beyond the capacitor body. Insulating sleeve thickness shall not exceed .005 (0.13 mm) inch.
6. Plastic insulating sleeve shall be transparent; marking shall be applied to the capacitor case.

FIGURE 1. Capacitor configuration.

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TABLE I. Electrical characteristics, dimensions, and dash numbers.

Capacitance value (nom) (in μ F)	Dimensions 1/ (in inches with mm in parentheses)			Dash number						ESR 20 KHz 100 KHz (ohms maximum)	AC rating maximum 400 Hz	Ripple current 20 KHz to 100 KHz (amperes rms) maximum case temperature ($^{\circ}$ C)						
	L	D	G (max)	Capacitance tolerance value (in %)														
	$+0.030(0.76) -0.090(2.29)$	$+0.020(0.51) -0.010(0.25)$		± 0.25	± 0.5	± 1.0	± 2.0	± 5.0	± 10.0			25	35	45	55	65	75	85
CRS11 - 100 volts (dc rating)																		
0.47	0.875(22.23)	0.400(10.16)	1.075(27.31)	1001	1002	1003	1004	1005	1006		60 V rms	5.3	4.9	4.6	4.2	3.7	3.2	2.6
0.56	"	0.500(12.70)	"	1007	1008	1009	1010	1011	1012		"	6.0	5.6	5.2	4.8	4.3	3.7	3.0
0.68	"	"	"	1013	1014	1015	1016	1017	1018		"	6.2	5.8	5.4	4.9	4.4	3.8	3.1
0.82	"	"	"	1019	1020	1021	1022	1023	1024		"	6.3	5.9	5.5	5.0	4.5	3.9	3.2
1.0	0.906(23.01)	0.562(14.27)	1.106(28.09)	1025	1026	1027	1028	1029	1030		"	7.7	7.2	6.7	6.1	5.4	4.7	3.9
2.0	1.094(27.80)	0.670(17.02)	1.294(32.87)	1031	1032	1033	1034	1035	1036		"	10.3	9.7	8.9	8.2	7.3	6.3	5.2
3.0	1.094(27.80)	0.750(19.05)	1.294(32.87)	1037	1038	1039	1040	1041	1042		"	11.4	10.7	9.9	9.0	8.1	7.0	5.7
5.0	1.406(35.70)	0.750(19.05)	1.606(40.79)	1043	1044	1045	1046	1047	1048		"	13.6	12.7	11.8	10.7	9.6	8.3	6.8
10.0	1.687(42.85)	1.000(25.40)	1.887(47.93)	1049	1050	1051	1052	1053	1054		"	15.0	15.0	15.0	14.3	12.8	11.1	9.1
20.0	2.437(61.90)	1.000(25.40)	2.637(66.98)	1055	1056	1057	1058	1059	1060		"	15.0	15.0	15.0	15.0	15.0	14.1	11.5
CRS12 - 200 volts (dc rating)																		
0.18	0.875(22.23)	0.400(10.16)	1.075(27.31)	2001	2002	2003	2004	2005	2006		120 V rms	4.8	4.5	4.1	3.8	3.4	2.9	2.4
0.22	"	0.500(12.70)	"	2007	2008	2009	2010	2011	2012		"	5.4	5.1	4.7	4.3	3.8	3.3	2.7
0.27	"	"	"	2013	2014	2015	2016	2017	2018		"	5.5	5.2	4.8	4.4	3.9	3.4	2.8
0.33	"	"	"	2019	2020	2021	2022	2023	2024		"	5.6	5.3	4.9	4.5	4.0	3.5	2.8
0.39	0.906(23.01)	0.562(14.27)	1.106(28.09)	2025	2026	2027	2028	2029	2030		"	6.2	5.8	5.4	4.9	4.4	3.8	3.1
0.47	1.094(27.80)	"	1.294(32.87)	2031	2032	2033	2034	2035	2036		"	7.0	6.5	6.1	5.5	4.9	4.3	3.5
0.56	"	"	"	2037	2038	2039	2040	2041	2042		"	7.2	6.7	6.2	5.7	5.1	4.4	3.6
0.68	"	0.670(17.02)	"	2043	2044	2045	2046	2047	2048		"	8.0	7.5	6.9	6.3	5.7	4.9	4.0
0.82	"	"	"	2049	2050	2051	2052	2053	2054		"	8.2	7.7	7.1	6.5	5.8	5.0	4.1
1.0	"	"	"	2055	2056	2057	2058	2059	2060		"	8.4	7.9	7.3	6.7	6.0	5.2	4.2
2.0	1.406(35.70)	0.750(19.05)	1.606(40.79)	2061	2062	2063	2064	2065	2066		"	11.1	10.4	9.6	8.8	7.8	6.8	5.5
3.0	1.437(36.50)	1.000(25.40)	1.637(41.58)	2067	2068	2069	2070	2071	2072		"	13.9	13.0	12.0	11.0	9.8	8.5	7.0
5.0	1.687(42.85)	1.000(25.40)	1.887(47.93)	2073	2074	2075	2076	2077	2078		"	15.0	15.0	14.2	12.9	11.6	10.0	8.2

See footnotes at end of table.

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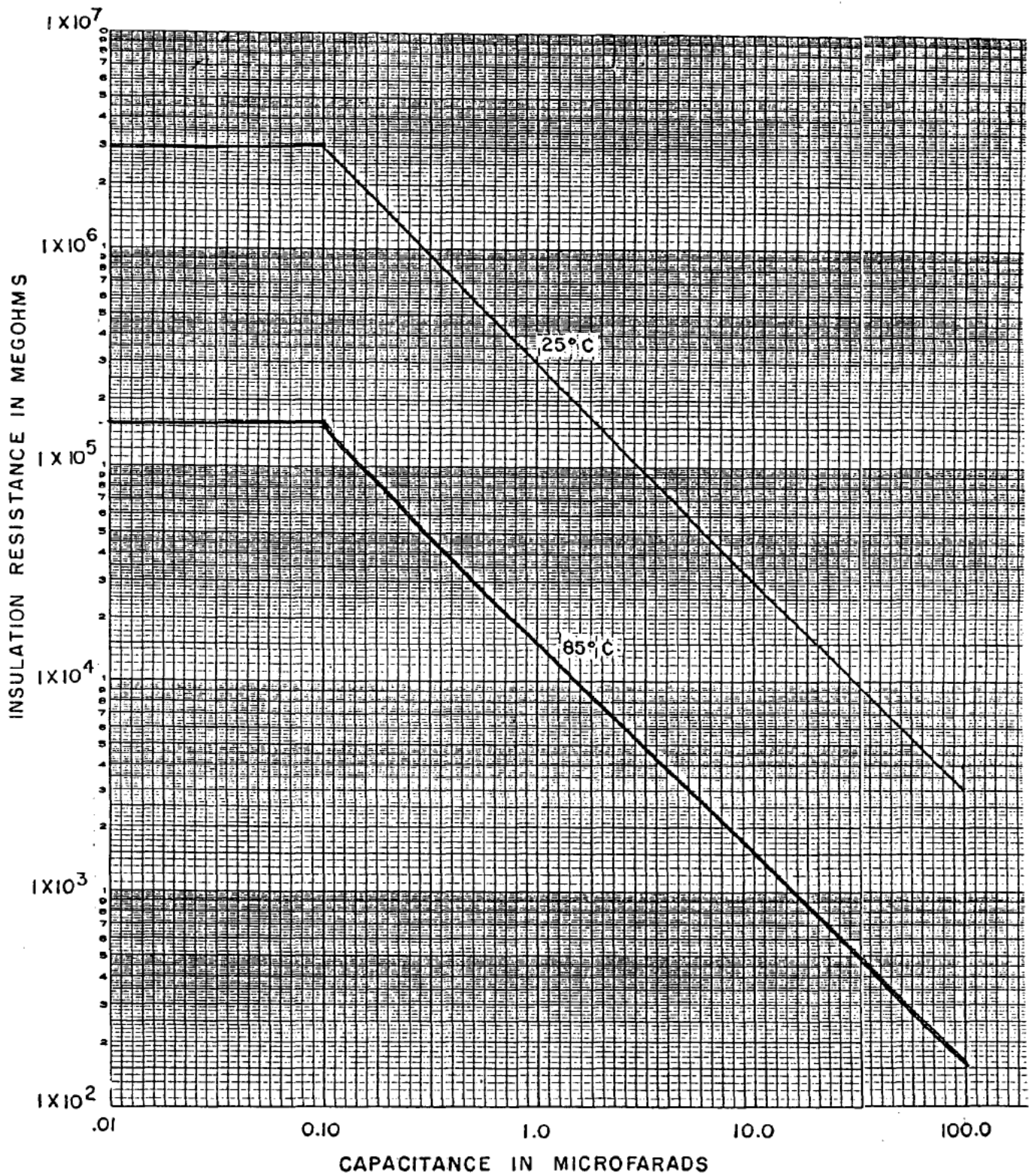
TABLE I. Electrical characteristics, dimensions, and dash numbers - Continued.

Capacitance value (nom) (in μF)	Dimensions 1/ (in inches with mm in parentheses)		Dash number							ESR 20 KHz 100 KHz (ohms maximum)	AC rating maximum 400 Hz	Ripple current 20 KHz to 100 KHz (amperes rms)							2/ maximum case temperature ($^{\circ}\text{C}$)
	L	D	G (max)																
	$+0.030(0.76)$ $-0.090(2.29)$	$+0.020(0.51)$ $-0.010(0.25)$	Capacitance tolerance value (in %)									25	35	45	55	65	75	85	
			± 0.25	± 0.5	± 1.0	± 2.0	± 5.0	± 10.0											
CRS13 - 400 volts (dc rating)																			
0.056	0.875(22.23)	0.400(10.16)	1.075(27.31)	3001	3002	3003	3004	3005	3006		3.5	3.3	3.0	2.8	2.5	2.1	1.7		
0.068	"	0.500(12.70)	"	3007	3008	3009	3010	3011	3012		4.4	4.1	3.8	3.5	3.1	2.7	2.2		
0.082	"	"	"	3013	3014	3015	3016	3017	3018		4.7	4.4	4.1	3.7	3.4	2.9	2.4		
0.10	"	"	"	3019	3020	3021	3022	3023	3024		5.0	4.7	4.4	4.0	3.6	3.1	2.5		
0.12	0.906(23.01)	0.562(14.27)	1.106(28.09)	3025	3026	3027	3028	3029	3030		5.5	5.2	4.8	4.4	3.9	3.4	2.8		
0.15	"	0.670(17.02)	"	3031	3032	3033	3034	3035	3036		6.2	5.8	5.3	4.9	4.4	3.8	3.1		
0.18	"	"	"	3037	3038	3039	3040	3041	3042		6.3	5.9	5.4	5.0	4.4	3.8	3.1		
0.22	1.094(27.80)	"	1.294(32.87)	3043	3044	3045	3046	3047	3048		7.0	6.6	6.1	5.6	5.0	4.3	3.5		
0.27	"	"	"	3049	3050	3051	3052	3053	3054		7.2	6.7	6.2	5.7	5.1	4.4	3.6		
0.33	"	"	"	3055	3056	3057	3058	3059	3060		7.3	6.8	6.3	5.8	5.2	4.5	3.7		
0.39	"	0.750(19.05)	"	3061	3062	3063	3064	3065	3066		7.9	7.4	6.8	6.2	5.6	4.8	3.9		
0.47	"	"	"	3067	3068	3069	3070	3071	3072		8.1	7.6	7.0	6.4	5.7	4.9	4.0		
0.56	1.406(35.70)	"	1.606(40.79)	3073	3074	3075	3076	3077	3078		9.2	8.6	7.9	7.2	6.5	5.6	4.6		
0.68	1.406(35.70)	"	1.606(40.79)	3079	3080	3081	3082	3083	3084		9.4	8.8	8.1	7.4	6.6	5.7	4.7		
0.82	1.656(42.06)	"	1.856(47.14)	3085	3086	3087	3088	3089	3090		10.4	9.7	9.0	8.2	7.4	6.4	5.2		
1.0	1.656(42.06)	"	1.856(47.14)	3091	3092	3093	3094	3095	3096		10.7	10.0	9.3	8.5	7.6	6.5	5.3		
2.0	1.938(49.23)	1.000(25.40)	2.138(54.31)	3097	3098	3099	3100	3101	3102		15.0	14.1	13.0	11.9	10.6	9.2	7.5		

1/ L and D are bare case dimensions (see figure 1).

2/ This is the ambient case temperature prior to the application of current.

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FIGURE 2. Insulation resistance vs capacitance value.

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REQUIREMENTS:

Parts supplied to this specification will be the lowest failure rate on the qualified products list (QPL) of MIL-C-83421/2 and shall have passed subgroups 1 and 2 of group A inspection in MIL-C-83421. All parts shall be permanently serialized on the case prior to group A inspection of MIL-C-83421/4.

Reliability assurance program:

- a. Prior to granting of qualification approval, a baseline document in accordance with appendix A of MIL-C-87217 shall be prepared by the manufacturer and approved by the qualifying activity.
- b. Traceability of materials in accordance with MIL-STD-790 is required.
- c. An inspection lot shall consist of capacitors of the same style, voltage rating, design, and nominal capacitance rating produced in the same case size. Manufacture of all parts in the lot shall have been started, processed, assembled, and tested as a group. Lot identity shall be maintained throughout the manufacturing cycle.

Design and construction: In accordance with MIL-C-83421/2.

Leads: In accordance with MIL-C-83421/2.

Capacitance value: See table I.

DC rated voltage: 100, 200, and 400 V dc.

Operating temperature: -55°C to $+85^{\circ}\text{C}$.

AC current ratings: See table I.

DC burn-in: 140 percent of dc rated voltage shall be applied for 48 hours minimum at 85°C , $+4^{\circ}\text{C}$, -0°C .

AC burn-in: Rated ac current at 40 KHz for 48 hours minimum at 85°C , $+4^{\circ}\text{C}$, -0°C .

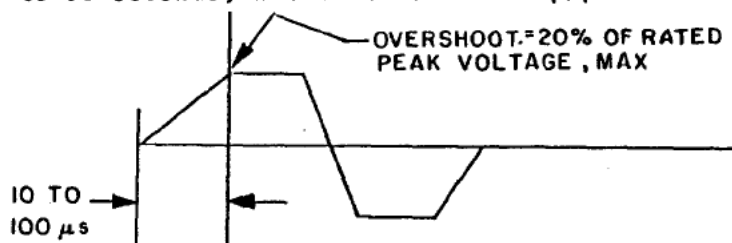
Thermal aging: In accordance with MIL-C-83421, 10 cycles with the following exception: -65°C to $+85^{\circ}\text{C}$.

Thermal shock: Method 107 of MIL-STD-202, condition B, 10 cycles with the following exception: -65°C to $+85^{\circ}\text{C}$.

Seal: Method 112 of MIL-STD-202, test condition C, procedure IIIa, followed by test condition D at 85°C . Leakage rate sensitivity to 10^{-6} atm cm^3/s .

Dielectric withstanding voltage: Method 301 of MIL-STD-202, terminal to terminal.

AC: 100 Hz square wave, peak-to-peak voltage, three times dc rated voltage for 60 to 90 seconds, not to exceed 800 Vp/p.



DC: 200 percent of dc rated voltage for 60 seconds minimum.

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Insulation resistance: Method 302 of MIL-STD-202. Charge to rated voltage, for 5 minutes maximum; however for capacitance values greater than 1.0 μ F, an additional one minute per μ F is permitted.

Capacitance: Method 305 of MIL-STD-202. The following details shall apply:

- a. Test frequency: 1,000 Hz \pm 100 Hz.
- b. Limit of accuracy: \pm .05 percent.

Dissipation factor: The dissipation factor shall be measured at 1,000 Hz \pm 100 Hz for capacitors having a nominal capacitance of one microfarad or less and 100 Hz \pm 10 Hz for capacitors having a nominal capacitance greater than one microfarad. The limit shall be .07 percent maximum.

Equivalent series resistance: In accordance with MIL-C-83421. See table I for limits.

Radiographic inspection: In accordance with appendix B of MIL-C-87217.

Random vibration: MIL-STD-202, method 214. The following details shall apply:

- a. Mounting: Rigidly mounted by the body to the vibration-test apparatus; terminals shall be secured 0.500 \pm .125 inch from the case.
- b. Electrical load conditions: During the test, a dc potential equal to 50 percent of rated dc voltage shall be applied between the terminals of the capacitor.
- c. Test condition: II, letter K.
- d. Duration: 15 minutes in each of two mutually perpendicular directions, one parallel and the other perpendicular to the cylindrical axis.
- e. Measurements: In accordance with MIL-C-83421.

Quality conformance inspection: Group A inspection table shown herein replaces the one shown in the general specification.

TABLE II. Group A inspection.

Inspection	Requirement paragraph	Test method paragraph	Number of sample units to be inspected	Number of defectives permitted
<u>Subgroup 1</u> <u>1/</u>				
DC burn-in	3.6	4.7.2	}	Not applicable (100% inspection)
AC burn-in	3.6	4.7.2		
Thermal aging	3.7	4.7.3		
Seal	3.9	4.7.5		
Dielectric withstanding voltage	3.10	4.7.6		
Insulation resistance	3.11	4.7.7		
Capacitance	3.12	4.7.8		
Dissipation factor	3.13	4.7.9		
Equivalent series resistance	3.32	4.8		
Radiographic inspection <u>2/</u>	<u>3/</u>	<u>3/</u>		

See footnotes at end of table.

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TABLE II. Group A inspection - Continued.

Inspection	Requirement paragraph	Test method paragraph	Number of sample units to be inspected	Number of defectives permitted
<u>Subgroup 2</u> <u>4/</u>				
Solderability	3.19	4.7.15	6	0
Random vibration	<u>5/</u>	<u>5/</u>		
<u>Subgroup 3</u>				
Visual and mechanical inspection:				
Physical dimensions	3.1	4.7.1	5	0
External	3.4, 3.5	4.7.1	13	0
Marking	3.31	4.7.1		
Workmanship	3.32	4.7.1		

1/ Percent defective allowable five percent, except ten percent for radiographic inspection and ten percent for seal test.

2/ This test can be done in any sequence within subgroup 1.

3/ Requirement and test method paragraphs in accordance with MIL-C-87217.

4/ Parts may not be shipped.

5/ Requirement and test method paragraphs in accordance with MIL-C-83421/4.

Marking: In accordance with MIL-C-83421.

Part or Identifying Number (PIN): Consists of the basic number of this specification sheet with a dash number coded as shown in the following:

	M83421/04-	1	001
Specification sheet number	_____	_____	_____
Single digit designating style (i.e, 1 = CRS11; 2 = CRS12; and 3 = CRS13)	_____	_____	_____
Nonsignificant dash number from table I	_____	_____	_____

Packaging: Capacitors will be furnished in tape and reel packaging when so specified in the ordering data.

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CONCLUDING MATERIAL

Custodians:

Navy - EC
Air Force - 19
NASA - NA

Review activities:

Air Force - 17, 85
DLA - ES

User activities:

Navy - AS, CG, MC, OS, SH
Air Force - 11

Preparing activity:

NASA - NA

Agent:

DLA - ES

(Project 5910-1654-2)