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| INCH-POUND |
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MIL-C-82156B(MC)
AMENDMENT 1

28 March 1994

MILITARY SPECIFICATION
COAT, MAN'S; SCARLET, DRUM AND BUGLE
CORPS, MUSICIAN

This amendment forms a part of MIL-C-82156B(MC) dated 4 May 1990 and is approved for use by all Departments and Agencies of the Department of Defense.

PAGE 2

Para 2.1.1 under FEDERAL SPECIFICATIONS delete and add:

| | |
|------------|---|
| "A-A-52094 | Thread, Cotton |
| A-A-50198 | Thread, Gimp, Cotton, Buttonhole |
| A-A-50196 | Thread, Silk |
| DDD-L-20 | Label; for Clothing, Equipage and Tentage (General Use). |
| A-A-52071 | Tape, Textile, Cotton, General Purpose (Unbleached, Bleached or Dyed) |
| A-A-50199 | Thread, Polyester Core, Cotton or Polyester Covered |

Under MILITARY SPECIFICATIONS change as follows:

Delete MIL-C-16375 and Add "A-A-52097 - Cloth, Wigan, Cotton

Delete MIL-C-43718 and Add "A-A-52106 - Cloth,

Twill or Plain Weave, Polyester and Polyester blend"

PAGE 4

Para 3.3.3 Delete title and add "Cloth, Twill or Plain Weave
5th line after cloth, delete and add "twill or plain weave,
polyester or polyester blend conforming to A-A-52106 except the";
7th line delete "polyester and cotton"

PAGE 5

Para 3.3.3 1st line delete "khaki, shade 3707" and add
"natural"; 3rd line, delete "black for the binding for"

AMSC N/A

FSC 8405

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PAGE 6

Para 3.3.10 2nd line after type delete "III" and add "II",
3rd line delete "DDD-T-86" and add "A-A-52071"

Para 3.3.12 Delete in entirety and add "Bias Binding. The binding for the underarm shields shall be bias cut out of the material specified in 3.3.2. The binding shall be 5/8 to 7/8 inch wide. The binding shall have sized edges."

Para 3.3.13 3rd line delete "MIL-C-16375" and add "A-A-52097"

PAGE 7

Para 3.3.14.1 2nd line delete "V-T-301" and add "A-A-50196"

Para 3.3.14.2 2nd line delete "V-T-276" and add "A-A-52094"
Under Type delete in entirety and add "III" for IC2", "I" for "1A1", "I" for "IB3"; under Ticket No. delete "24" and add "40", under Ply delete "4" and add "3".

Add at end of paragraph "As an alternate to the cotton thread a polyester core, cotton or polyester covered thread conforming to A-A-50199, ticket No. 70, 2 ply or ticket No. 50, 2 ply may be used."

PAGE 8

Para 3.3.18 2nd line delete "personal-clothing" and add after identification "/instruction"

Para 3.3.18.1 title delete "personal-clothing" and add after identification "/instruction"; the format shown shall be deleted and the following format added:

Size _____
Nomenclature _____
Contract No. _____
Name of contractor _____
Wool Products Act Information _____

Dry Clean Only

Para 3.3.18.2 Delete National Stock Number under the size

PAGE 9

Para 3.3.18.2 cont'd delete in entirety.

PAGE 10

Under pattern nomenclature after pattern part 13 add new pattern part "13. Underarm shields Cut 2" and renumber the remainder of pattern parts.

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PAGE 12

Oper 1.c 10th line after patch add and armhole shields.
Oper 1.d 5th line delete "underarm shields"

PAGE 13

Oper 1.e 1st line substitute "twill or plain weave cloth"
for "polyester and cotton"; 14th line delete in entirety and add
"twill or plain weave"

PAGE 17

Oper 6 delete in entirety and add "Make underarm shields. Finished
appearance. The armhole shields shall be made from one ply of basic
material and shall finish without puckers, gathers, or raw edges.
a. Bind the rounded edge of shield with bias binding, turning under
the outside raw edge of the binding only, and catching the turned
under portion in the stitching 1/16 inch from the folded edge.

301 BSb-1 A A

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Oper 23 After title delete operation in entirety add: "Finished
appearance. The interlining is made of 1 ply of plastic (mylar),
1 ply of laminated buckram and 1 ply of polyester or polyester
blend cloth. The interlining shall be constructed without twists,
pleats or distortions.

a. Position 1 ply of plastic, laminated buckram, and polyester or
polyester blend cloth together and join with a 1/8 inch seam on the
upper and lower edges. The interlining shall finish with the
polyester or polyester blend cloth positioned on the inside and the
plastic (mylar) on the outside. (See Figure 5)

b. Lap the raw edge of the collar eyelet cover 1/2 to 5/8 inch on
the top inside edge of the collar interlining. Seam the covers to
the interlining 1/4 inch from the raw edge of the cover. In the
finished coat, the collar eyelet covers shall be centered over the
eyelet in the collar.

PAGE 83

Delete oper 82 and 83 in entirety

PAGE 84

Oper 84.d delete in entirety and add "Insert the shank of one 27
line insignia button through the eyelet on the belt loop."

Delete figures 2, 4 and 5 and add new figures 2, 4 and 5.

Preparing activity
Navy-MC
Project 8405-N241

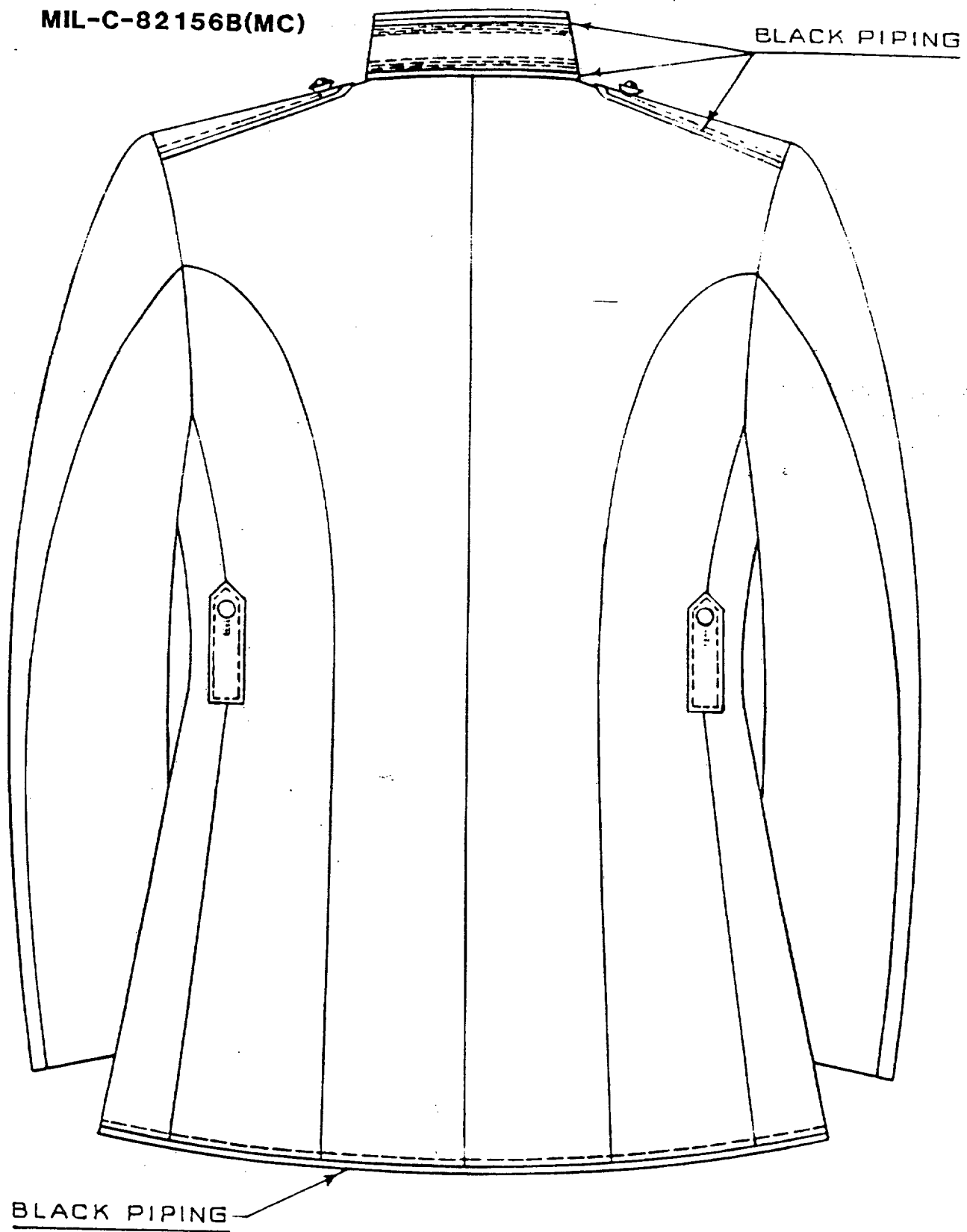
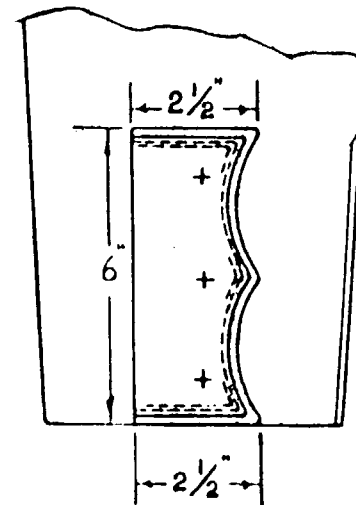
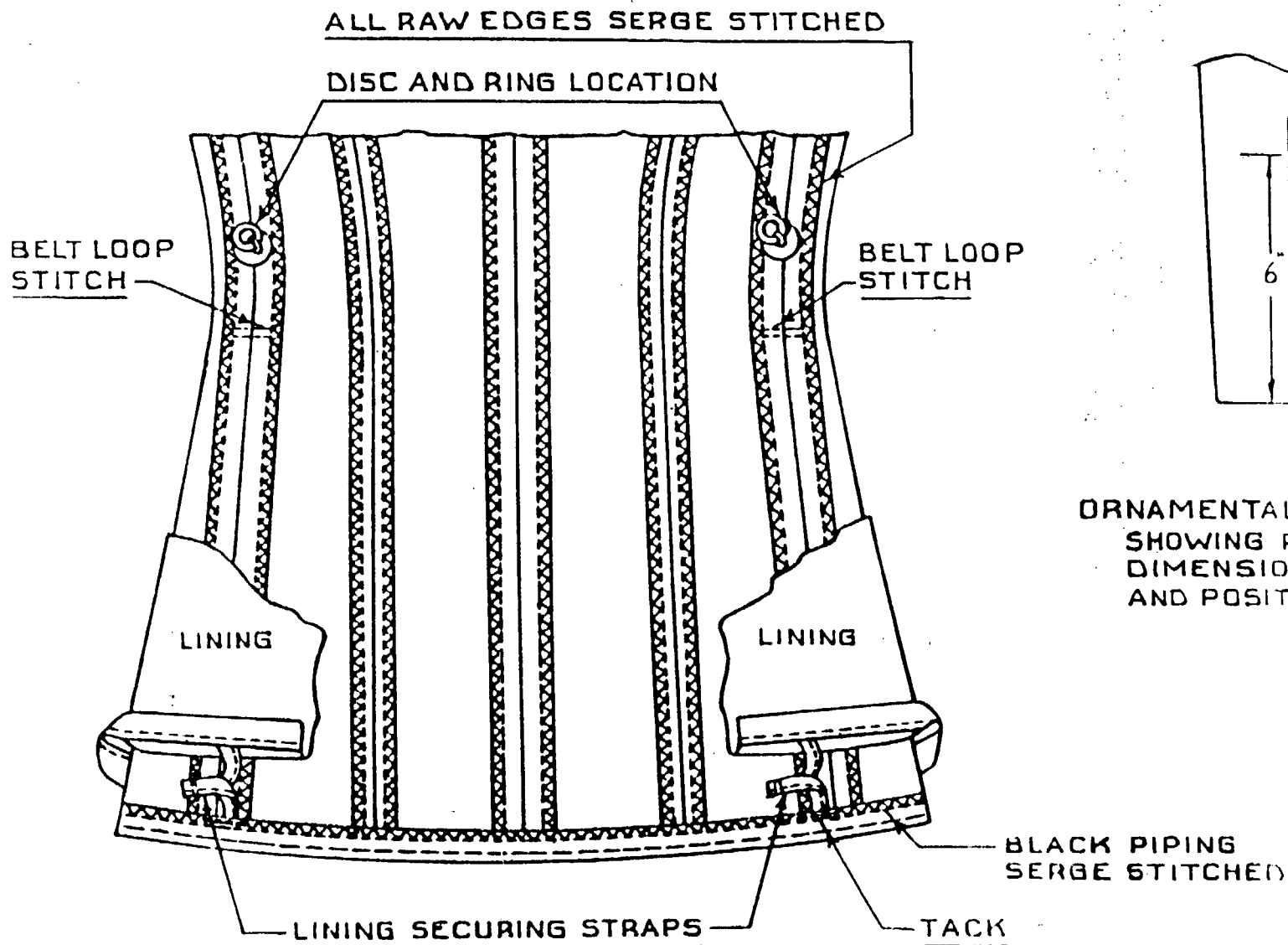


FIG. 2. COAT, MAN'S : SCARLET,
DRUM AND BUGLE CORPS; MUSICIANS

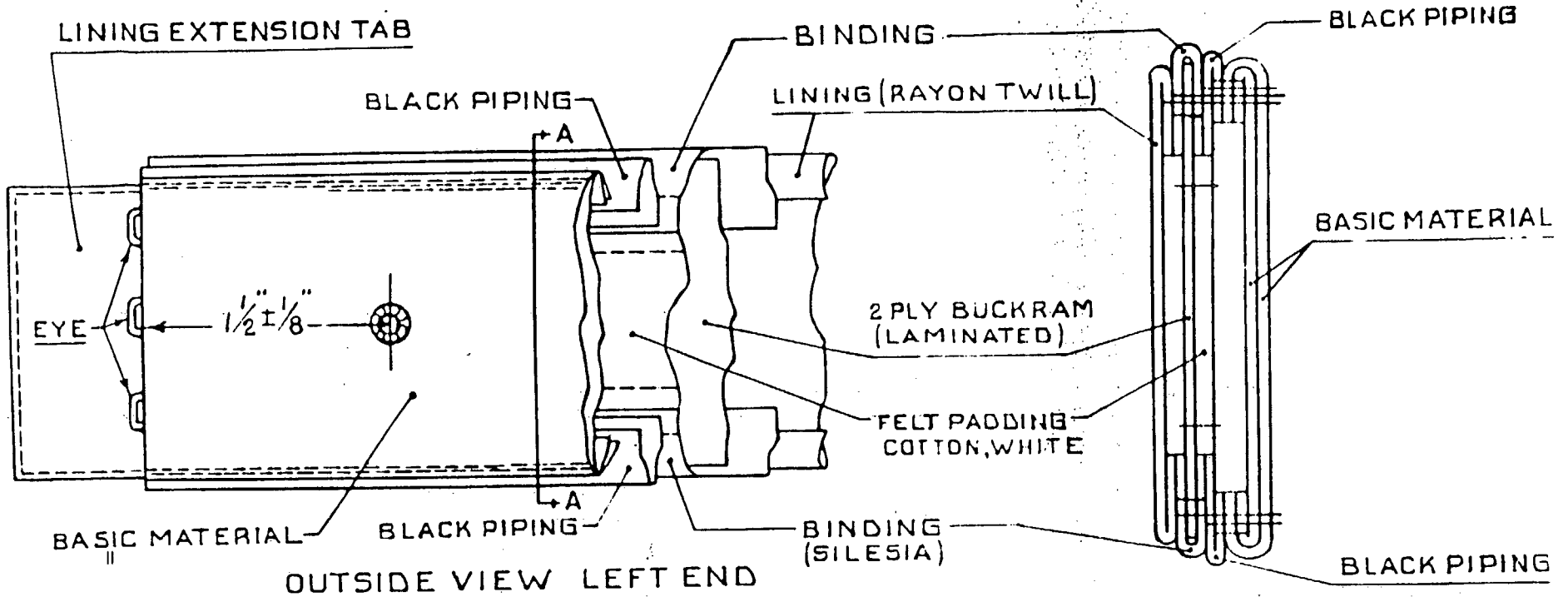


ORNAMENTAL SLEEVE PATCH
SHOWING POSITION AND
DIMENSIONS OF PATCH
AND POSITION OF EYELETS

BACK INSIDE — CUT THROUGH VIEW

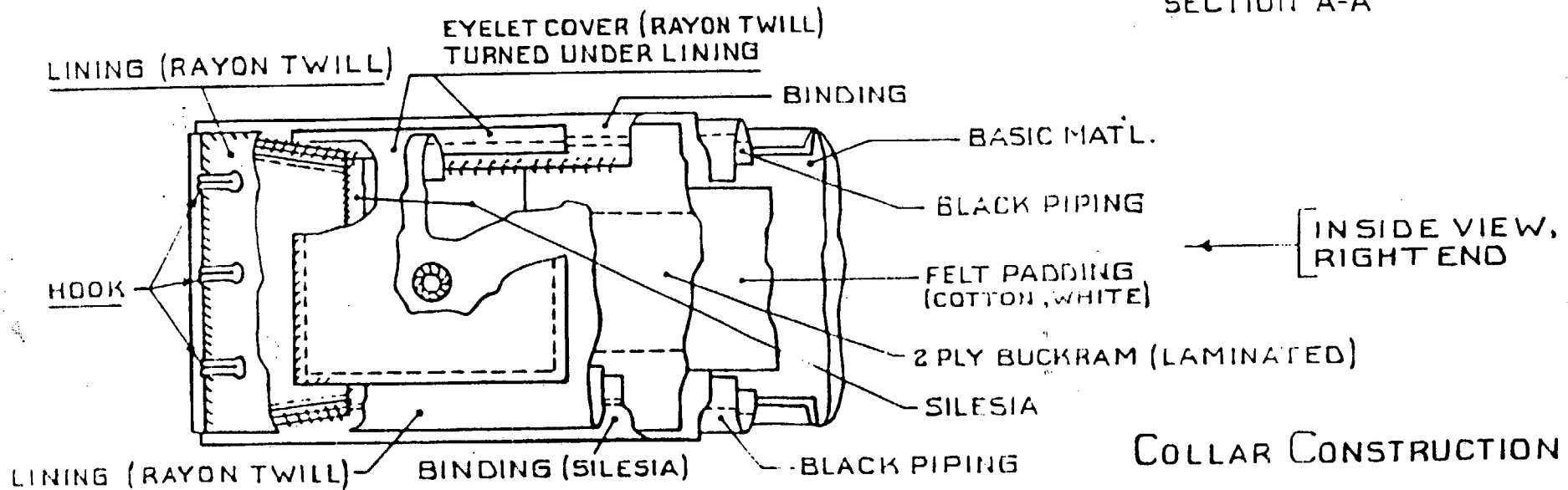
FIG. 4. COAT, MAN'S: SCARLET,
DRUM AND BUGLE CORPS; MUSICIANS

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OUTSIDE VIEW LEFT END

SECTION A-A



COLLAR CONSTRUCTION

FIG. 5. COAT, MAN'S: SCARLET, DRUM AND BUGLE CORPS: MUSICIANS

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