MIL-C-7078/28(AS) 6 April 1972

MILITARY SPECIFICATION SHEET

CABLE, ELECTRIC, AEROSPACE VEHICLE, MIL-W-81381/10 BASIC WIRES, COPPER SHIELD, POLYIMIDE TAPE JACKET, 600-VOLT, 200°C

This specification has been approved by the Naval Air Systems Command, Department of the Navy.

The complete requirements for procuring the cable described herein shall consist of this document and the issues in effect of Specification MIL-C-7078 and Specification Sheet MIL-W-81381/10.

Nickel-coated Polyimide Insulated High Strength Alloy Conductor Basic Wires (MIL-W-81381/10)



Jacket (Taped polyimide/fluorinated ethylene propylene)

Shield (nickel-coated copper strands)

SHIELDED JACKETED CABLE

REQUIREMENTS:

CONSTRUCTION DETAILS: See above Figure and Table I

VOLTAGE RATING: 600 Volts (rms)

TEMPERATURE RATING: 200°C max. conductor temperature

WET DIELECTRIC TEST AFTER COLD BEND:

Required: Test voltage, 1000 volts (rms)

THERMAL SHOCK TEST: Required. Test temperature 230 \pm 3°C HEAT RESISTANCE: Required. Test temperature 230 \pm 3°C

Supplementary wet dielectric test not required.

JACKET FLAWS (SPARK TEST): 1500 volts (rms)

DRY DIELECTRIC: 2500 volts (rms)

RESISTANCE: The increase in resistance of the cabled basic wires due to the lay of the cable shall not be greater than 3% of the maximum value specified for that wire by the basic wire specification.

PART NUMBER: Part numbers in this specification sheet are coded as in the following example:

M7078/28

24

1

specification sheet number

size number of basic wire

quantity of conductors (basic wires) in cable

PSC 6145

TABLE I

Cable part no.	Gage of shield strands (AWG)	Thickness of taped jacket (in.) (min)	Major diameter of shielded jacketed cable (in.)(max)	Weight shielded jack (1b/1000) (nom.) 1/	ceted cable
M7078/28-26-1 M7078/28-26-2 M7078/28-26-3 M7078/28-26-4 M7078/28-26-5 M7078/28-26-6 M7078/28-24-1 M7078/28-24-2 M7078/28-24-3 M7078/28-24-5 M7078/28-24-6 M7078/28-24-7 M7078/28-22-1 M7078/28-22-2 M7078/28-22-3 M7078/28-22-3 M7078/28-22-4 M7078/28-22-5 M7078/28-22-5 M7078/28-20-1 M7078/28-20-1 M7078/28-20-1 M7078/28-20-1 M7078/28-20-5 M7078/28-20-5 M7078/28-20-6 M7078/28-20-6 M7078/28-20-6 M7078/28-20-6 M7078/28-20-6 M7078/28-20-6	38	.0035	.066 .100 .105 .114 .124 .134 .134 .069 .106 .112 .121 .132 .143 .143 .076 .120 .127 .138 .151 .164 .164 .164	4.1 6.7 9.1 10.9 13.2 15.1 16.6 4.8 8.1 10.9 13.8 16.3 19.1 21.1 6.1 10.9 14.8 18.6 22.6 26.4 29.1 8.3 14.8 20.8 26.1 32.0 37.6 42.2	4.7 7.3 9.9 11.6 14.3 16.5 18.1 5.4 8.7 11.7 14.7 18.0 20.8 22.9 6.8 11.6 15.8 19.7 24.3 28.3 31.5 8.9 15.8 21.9 27.7 34.3 40.1 45.0

MIL-C-7078/28(AS)

1/ Nominal values for weight of shielded jacketed cable are given for information only. Nominal values are not requirements.

Preparing activity: Navy - AS (Project No. 6145-N221)

SPECIFICATION ANALYSIS SHEET	Form Approved Dudget Bureau No. 22-R255					
INSTRUCTIONS: This sheet is to be filled out by personnel, either Government or contractor, involved in the use of the specification in procurement of products for ultimate use by the Department of Defense. This sheet is provided for obtaining information on the use of this specification which will insure that suitable products can be procured with a minimum amount of delay and at the least cost. Comments and the return of this form will be appreciated. Fold on lines on reverse side, staple in corner, and send to preparing activity. Comments and suggestions submitted on this form do not constitute or imply authorization to waive any portion of the referenced document(s) or serve to smend contractual requirements.						
SPECIFICATION						
MIL-C-7078/28(AS)						
CABLE, ELECTRIC, AEROSPACE VEHICLE, MIL-W-81381/10 SHIELD, POLYIMIDE TAPE JACKET, 600-VOLT, 200°C	BASIC WIRES, COPPER					
ORS ANIZ ATION						
CITY AND STATE CONTRACT NUMBER						
MATERIAL PROCURED UNDER A						
DIRECT BOVERNMENT CONTRACT BUBCONTRACT						
1. HAS ANY PART OF THE SPECIFICATION CREATED PROBLEMS OR REQUIRED IN MENT USE!	TERPRETATION IN PROCURE.					
A. GIVE PARAGRAPH NUMBER AND WORDING.						
B. RECOMMENDATIONS FOR CORRECTING THE DEFICIENCIES						
2. COMMENTS ON ANY SPECIFICATION REQUIREMENT CONSIDERED TOO RIGID						
3. IS THE SPECIFIC ATION RESTRICTIVE!						
(i) YES (ii) NO (If "yes", in what way?)						
4. REMARKS (Attach any pertinent date which may be of use in improving this specification. If there are additional papers, ettech to form and place both in an envelope addressed to properly activity)						
SUPMITTED BY (Printed or typed name and activity - Optional)	DATE					
The state of the s						

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REL ACES EDITION OF 1 OCT 64 WHICH MAY BE USED