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INCH-POUND

MIL-C-44211A(GL)
AMENDMENT 1
5 October 1990

MILITARY SPECIFICATION

COATS, MEN'S, TROPICAL AND SERGE, POLYESTER/WOOL,
ARMY GREEN 344, FUSIBLE

This amendment forms a part of MIL-C-44211A(GL), dated 5 October 1989, and is approved for use by the Natick Research, Development, and Engineering Center, Department of the Army, and is available for use by all Departments and Agencies of the Department of Defense.

PAGE 1

In title, line 2: Delete "ARMY GREEN 344" and substitute "ARMY GREEN 489".

1.2, line 3: Delete "Army Green 344" and substitute "Army Green 489".

Line 4: Delete "Army Green 344" and substitute "Army Green 489."

PAGE 2

2.1.1, under "SPECIFICATIONS, FEDERAL": Delete "V-T-280" and "V-T-301" and their titles.

Under "SPECIFICATIONS, FEDERAL": Add the following:

"A-A-50196 - Thread, Silk
A-A-50198 - Thread, Gimp, Cotton, Buttonhole
A-A-50199 - Thread, Polyester Core, Cotton- or Polyester-Covered"

PAGE 3

2.1.1, under "SPECIFICATIONS, MILITARY": Delete "MIL-T-43548" and its title.

2.1.1, last paragraph: Delete and substitute:

"(Unless otherwise indicated, copies of federal and military specifications, standards, and handbooks are available from the Standardization Documents Order Desk, Building 4D, 700 Robbins Avenue, Philadelphia, PA 19111-5094.)"

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3.3.1.1, line 2: Delete "Army Green 344," and substitute "Army Green 489 (matching the standard sample for Army Green 489 basic cloth),".

3.3.1.2, line 2: Delete "Army Green 344," and substitute "Army Green 489 (matching the standard sample for Army Green 489 basic cloth),".

3.3.5.1, line 7, after "practice.": Add "for two sided application (see table I, operation 18.c(4)) use type IX, class 1, styles B or C of MIL-C-44296.".

PAGE 6

3.3.5.6, line 10, after "utilized.": Add "Under no circumstances shall the dry heat temperature of the fusing press exceed 315°F.".

PAGE 7

3.3.9.3, line 8, after "cloth.": Add "Press/Iron temperature with steam shall be 325° ± 6°F or wool setting with steam.".

3.3.9.4, line 9: Delete "Army Green 344" and substitute "Army Green 489".

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3.3.14.1: Delete and substitute:

"3.3.14.1 Thread, polyester core: cotton- or polyester-covered. The cotton- or polyester-covered polyester core thread shall conform to A-A-50199 in the colors, sizes and manufacturing uses as follows:".

3.3.14.2, line 1: Delete "V-T-301" and substitute "A-A-50196".

PAGE 10

3.3.14.2, under "Class", lines 2 and 3: Delete ", Subclass A or B".

3.3.14.5, line 2: Delete "be Army Green E, C.A. 66034" and substitute "match the standard sample for Army Green 489 thread,".

3.3.14.5.2, line 3: Delete "Army Green E, C.A. 66034 shade matching." and substitute "shade and compared to the standard sample for Army Green 489 thread.".

PAGE 11

3.3.15, line 2: Delete "V-T-280" and substitute "A-A-50198".

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3.3.15.1, lines 1 and 2: Delete "be Army Green E, C.A. 66034." and substitute "match the standard sample for Army Green 489 thread.".

PAGE 12

3.5.1, under "Cut parts" for "Basic material", line 6: Delete "2" and substitute "1".

Table I, operation 18.c(4), line 2, after "system": Add "(see 3.3.5.1)".

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Table I, operation 34.h: Add the following: "As an option, abut and blind tack undercollar to underside of lapel toward end of collar prior to pressing (see operation 43.f). NOTE: This optional tacking operation shall not be utilized to correct a gapping defect between top edge of lapel and end of collar."

PAGE 64

Table I, operation 41.d, lines 3 and 4: Delete "The buttonhole shall be 1 ± 1/16 inch long," and substitute "The cut of the finished buttonhole shall measure not less than 1 inch and not more than 1-1/8 inches,".

PAGE 66

Table I, operation 41.e, under column for "Stitches per Inch": Delete "8-10" and substitute "10-12".

PAGE 81

4.4.3.5, line 7: Delete "(see 6.13)." and substitute "and the acceptable quality level (AQL), expressed in terms of defects per hundred units, shall be 2.5."

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4.4.3.6, line 4: Delete "(see 6.13)." and substitute "and the acceptable quality level (AQL), expressed in terms of defects per hundred units, shall be 1.5."

4.4.6, line 4: Delete "(see 6.13)." and substitute "and the AQL, expressed in terms of defects per hundred units, shall be 6.5."

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4.4.6, under "Defect", line 4: Delete "Interlocking of loads not as specified."

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Line 5: Delete "with required straps".

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5.3, line 7: Delete "K and L or film bonding means O or P." and substitute "C and D or film bonding means F or G.".

Delete the last sentence in its entirety.

PAGE 89

6.12: Delete in its entirety.

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6.12.1, 6.12.2 and 6.12.3: Delete in their entirety.

PAGE 91

Figure 1, in title: Delete "Army Green 344" and substitute "Army Green 489".

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Figure 2, in title: Delete "Army Green 344" and substitute "Army Green 489".

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Figure 9, in title: Delete "AG-344" and substitute "AG-489".

Custodian:

Army - GL

Review activities:

Army - MD
DLA - CT

Preparing Activity:

Army - GL

(Project 8405-A138)