

INCH-POUND

MIL-C-44082A  
16 February 1990  
SUPERSEDING  
MIL-C-44082  
20 April 1982

## MILITARY SPECIFICATION

### CASE, SMALL ARMS, AMMUNITION, 200-ROUND MAGAZINE

This specification is approved for use by all Departments and Agencies of the Department of Defense.

#### 1. SCOPE

1.1 Scope. This specification covers one type and size of ammunition case, fabricated from olive green nylon duck, webbing and tape, with miscellaneous hardware.

#### 2. APPLICABLE DOCUMENTS

##### 2.1 Government documents.

2.1.1 Specifications, standards, and handbooks. The following specifications, standards, and handbooks form a part of this document to the extent specified herein. Unless otherwise specified, the issues of these documents are those listed in the issue of the Department of Defense Index of Specifications and Standards (DODISS) and supplement thereto, cited in the solicitation (see 6.2).

## SPECIFICATIONS

### FEDERAL

- |         |   |
|---------|---|
| A-A-203 | - Paper, Kraft, Untreated   |
| L-P-390 | - Plastic Molding and Extrusion Material, Polyethylene and Copolymers (Low, Medium, and High Density) |

Beneficial comments (recommendations, additions, deletions) and any pertinent data which may be of use in improving this document should be addressed to: U.S. Army Natick Research, Development, and Engineering Center, Natick, MA 01760-5014 by using the self-addressed Standardization Document Improvement Proposal (DD Form 1426) appearing at the end of this document or by letter.

AMSC N/A

FSC 8465

DISTRIBUTION STATEMENT A. Approved for public release; distribution is unlimited.

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- DDD-L-20 - Label: For Clothing, Equipage, and Tentage, (General Use)
- PPP-B-636 - Boxes, Shipping, Fiberboard

MILITARY

- MIL-L-35078 - Loads, Unit: Preparation of Semiperishable Subsistence Items; Clothing, Personal Equipment and Equipage; General Specification For

STANDARDS

MILITARY

- MIL-STD-105 - Sampling Procedures and Tables for Inspection by Attributes
- MIL-STD-129 - Marking for Shipment and Storage
- MIL-STD-147 - Palletized Unit Loads
- MIL-STD-731 - Quality of Wood Members for Containers and Pallets

(Unless otherwise indicated, copies of federal and military specifications, standards, and handbooks are available from the Standardization Documents Order Desk, Bldg. 4D, 700 Robbins Avenue, Philadelphia, PA 19111-5094.)

2.1.2 Other Government documents, drawings, and publications. The following other Government documents, drawings, and publications form a part of this document to the extent specified herein. Unless otherwise specified, the issues are those cited in the solicitation.

DRAWINGS

U.S. ARMY NATICK RESEARCH, DEVELOPMENT, AND ENGINEERING CENTER

- 2-1-1585 Case, Small Arms Ammunition, 200 Round Magazine (Sheet 1 of 3)
- 2-1-1585 Case, Small Arms Ammunition, 200 Round Magazine (Sheet 2 of 3)
- 2-1-1585 Case, Small Arms Ammunition, 200 Round Magazine (Sheet 3 of 3)

(Copies of drawings are available from the U.S. Army Natick Research, Development, and Engineering Center, ATTN: STRNC-EMSS, Natick, MA 01760-5014.)

2.2 Non-Government publications. The following document forms a part of this document to the extent specified herein. Unless otherwise specified, the issues of the documents which are DOD adopted are those listed in the issue of the DODISS cited in the solicitation. Unless otherwise specified, the issues of documents not listed in the DODISS are the issues of the documents cited in the solicitation (see 6.2).

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AMERICAN SOCIETY FOR TESTING AND MATERIALS (ASTM)

D 3951 - Standard Practice for Commercial Packaging

(Application for copies should be addressed to the American Society for Testing and Materials, 1916 Race Street, Philadelphia, PA 19103-1187.)

(Non-Government standards and other publications are normally available from the organizations that prepare or distribute the documents. These documents also may be available in or through libraries or other informational services.)

2.3 Order of precedence. In the event of a conflict between the text of this document and the references cited herein, the text of this document takes precedence. Nothing in this document, however, supersedes applicable laws and regulations unless a specific exemption has been obtained.

3. REQUIREMENTS

3.1 First article. When specified (see 6.2), a sample shall be subjected to first article inspection (see 6.3) in accordance with 4.3.

3.2 Guide samples. Guide samples, when furnished, are solely for guidance and information (see 6.4). Variations from this specification may appear in the sample, in which case this specification shall govern.

3.3 Materials. The materials shall be as specified on Drawing 2-1-1585 (sheet 1 of 3), and the requirements specified herein (see 6.6). It is encouraged that recycled material be used when practical as long it meets the requirements of this specification.

3.3.1 Stiffener polyethelene. The stiffener shall be made from  $0.040 \pm .007$  inch thick, high density virgin polyethylene of natural color conforming to type I, class H, grade 3 of L-P-390 except the melt index shall be 0.10 to 1.0 inclusive. The stiffener may be fabricated from sheet stock or molded to size with its edges finished smooth. The stiffeners fabricated from sheet stock shall be produced in such a manner that the long edges of the pieces shall be parallel with the direction of extrusion (the long edges) of the roll of material from which they are fabricated. The edges shall be smooth and free from cracks and sharp corners.

3.4 Design and construction. The design and construction of the case shall be as specified herein and as shown on Drawing 2-1-1585 and all subsidiary drawings pertaining thereto.

3.4.1 Patterns. Standard patterns for textile components other than tape or webbing are shown full scale on drawings and provide allowances for all seams. The standard patterns shall be used as a guide for cutting working patterns. The standard patterns shall not be altered in any way.

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3.4.2 Stitches, seams and stitches. All seams and stitchings shall be as specified on Drawing 2-1-1585 and subsidiary drawings pertaining thereto.

3.4.2.1 Automatic stitching. Automatic stitching machines may be used to perform any of the stitch patterns provided the requirements for the stitch pattern, stitches per inch, and size and type of thread are met; and at least three or more tying, overlapping, or backstitches are used to secure the ends of the stitching.

3.4.2.2 Type 301 stitching. Ends of stitching shall be backstitched or overstitched not less than 1 inch except where ends are turned under or caught in other seams and stitching. Thread tensions shall be maintained so that there will be no loose bobbin or top thread or excessively tight stitching resulting in puckering of the materials sewn. The interlock shall be imbedded in the materials sewn.

3.4.2.2.1 Repairs of type 301 stitching. Repairs of type 301 stitching shall be as follows:

a. When thread breaks or bobbin run-outs occur during stitching, the stitching shall be repaired by restarting the stitching a minimum of 1 inch (1/2 inch for box and box-x stitching) back of the end of the stitching.

b. Thread breaks, or two or more consecutive skipped or runoff stitches noted during inspection of the item (in-process or end item) shall be repaired by overstitching. The stitching shall start a minimum of 1-inch in back of the defective area (1/2-inch on box and box-x stitching), continue over the defective area, and continue a minimum of 1-inch (1/2-inch on box and box-x stitching) beyond the defective area onto the existing stitching. Loose or excessively tight stitching shall be repaired by removing the defective stitching without damaging the materials, and restitching in the required manner. When damaged thread has been removed, needle holes do not constitute damage to the material.

(When making the above repairs in a. and b. above, the ends of the stitching are not required to be backstitched.)

3.4.2.3 Types 503 and 504 overedge stitching. Thread tension shall be maintained so that there will be no loose stitching. All repairs shall be performed in accordance with 3.4.2.2.1.a and 3.4.2.2.1.b except substitute 3/4-inch for 1 inch wherever one inch appears.

3.4.2.4 Bartacking. Bartacking shall be  $3/8 \pm 1/16$  inch in length and  $1/8 \pm 1/32$  inch in width and shall contain 28 stitches. Bartacking shall be free from thread breaks and loose or tight stitching.

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3.4.2.5 Thread ends. All thread ends that are visible on the finished end item shall be trimmed to a maximum length of 1/4-inch.

3.4.3 Fusing of ends of nylon webbing and nylon material. Ends of nylon webbing and raw edges of nylon material shall be fused smooth (see 6.7). Fusing of the webbing ends and nylon material shall be accomplished prior to assembling for stitching. The apparatus used to fuse the webbing ends, and material shall be capable of providing sufficient heat to provide a smooth edge with the cut ends of the yarns fused together to prevent separation.

3.4.4 Setting of eyelets. Holes shall be predrilled or prepunched to receive the eyelets. The holes shall be smaller than the outside diameter of the eyelet barrel so that the barrel must be forced through the hole. The eyelet shall be installed using score setting dies conforming to J. C. Rhodes, Part Number 1-K-1KL and 101Y-Klom or Stimpson Co. Part Number A2744-7 or equal (see 6.5). The eyelet shall be securely set in a manner that will prevent detachment from, or cutting of, the adjacent material. The clinched portion of the eyelet shall be on the inside of the case.

3.4.5 Setting of snap fasteners. A hole shall be predrilled or prepunched to receive the button and eyelet components of the snap fasteners. The hole shall be smaller than the outside diameter of the button and eyelet barrels so that the barrel must be forced through the hole. The hole shall not be drilled or punched in the setting operation with the button or eyelet barrel. The fasteners shall be securely clinched without cutting the adjacent materials and no more than three splits shall occur in the button or eyelet barrels.

3.5 Marking. The identification marking shall be applied in the location shown on the applicable drawing and shall conform to type IV, class 5 of DDD-L-20. The letters "US" shall be applied in the size characters and in the location indicated on the applicable drawing and shall conform to type IV, class 9 of DDD-L-20. Fastness of class 9 marking shall be as specified for class 5 marking.

3.5.1 Location marks. Location marks shall not be drilled except for locating eyelets or snap fasteners. Printed markings for component location shall not be more than 1/32-inch in width.

3.6 Repairs. Repairs such as mends, darns, patches or splices are not permitted on the case.

3.7 Replacement of defective components. During the spreading, cutting and manufacturing process, components having material defects or damages that are classified as defects in 4.4.3 shall be removed from production and replaced with nondefective and properly matched components.

3.8 Workmanship. The end item shall conform to the quality of product established by this specification.

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## 4. QUALITY ASSURANCE PROVISIONS

4.1 Responsibility for inspection. Unless otherwise specified in the contract or purchase order, the contractor is responsible for the performance of all inspection requirements (examinations and tests) as specified herein. Except as otherwise specified in the contract or purchase order, the contractor may use his own or any other facilities suitable for the performance of the inspection requirements specified herein, unless disapproved by the Government. The Government reserves the right to perform any of the inspections set forth in this specification where such inspections are deemed necessary to ensure supplies and services conform to prescribed requirements.

4.1.1 Responsibility for compliance. All items shall meet all requirements of sections 3 and 5. The inspection set forth in this specification shall become a part of the contractor's overall inspection system or quality program. The absence of any inspection requirements in the specification shall not relieve the contractor of the responsibility of ensuring that all products or supplies submitted to the Government for acceptance comply with all requirements of the contract. Sampling inspection, as part of manufacturing operations, is an acceptable practice to ascertain conformance to requirements, however, this does not authorize submission of known defective material, either indicated or actual, nor does it commit the Government to accept defective material.

4.1.2 Responsibility for dimensional requirements. Unless otherwise specified in the contract or purchase order, the contractor is responsible for ensuring that all specified dimensions have been met. When dimensions cannot be examined on the end item, inspection shall be made at any point, or at all points in the manufacturing process necessary to ensure compliance with all dimensional requirements.

4.2 Classification of inspections. The inspection requirements specified herein are classified as follows:

- a. First article inspection (see 4.3).
- b. Quality conformance inspection (see 4.4).

4.3 First article inspection. When a first article is required (see 3.1 and 6.2), it shall be examined for the defects specified in 4.4.3, 4.4.4 and 4.4.5.

4.4 Quality conformance inspection. Unless otherwise specified, sampling for inspection shall be performed in accordance with MIL-STD-105.

4.4.1 Component and material inspection. In accordance with 4.1, components and materials shall be inspected in accordance with all the requirements of referenced documents unless otherwise excluded, amended, modified, or qualified in this specification or applicable purchase document.

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4.4.2 In-process inspection. Inspection of subassemblies shall be made to ascertain that construction details which cannot be examined in the finished product are in accordance with specified requirements. The Government reserves the right to exclude from consideration for acceptance, any material or service for which in-process inspection has indicated nonconformance.

4.4.3 End item visual examination. The end items shall be examined for the defects listed in table I. The lot size shall be expressed in units of cases. The sample unit shall be one case. The inspection level shall be II and the acceptable quality level (AQL), expressed in terms of defects per hundred units, shall be 2.5 for major and 10 for total (major and minor combined) defects.

TABLE I. End item visual defects

Examine	Defect	Classification	
		Major	Minor
Fabric	Hole, cut, tear, smash, broken or missing yarn, or open place clearly visible at normal inspection distance (approximately 3 feet)	101	
Tape and webbing	Not firmly and tightly woven; edges frayed or scalloped	102	
	Multiple floats		201
	Any cut, hole, tear or smash	103	
	Abrasion mark, slub, broken end or pick		202
	Ends not fused as specified (where required)		203
Metal hardware (general)	Broken or malformed failing to serve intended purpose, corroded area, burr or sharp edge	104	
	Finish omitted, partially omitted or not as specified		
	-on brass or aluminum components		204
	-on steel components	105	
	Not assembled as specified (unless otherwise classified herein)	106	
Eyelet	Not specified type, size or style	107	
	Insecurely clinched or clinched excessively tight, cutting fabric	108	
	Installed with scored side on outside of case		205
	Not set with a scored setting		206

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TABLE I. End item visual defects (cont'd)

Examine	Defect	Classification	
		Major	Minor
Snap fastener	Fastener not functioning properly, i.e., fails to snap closed, provide a secure closure or to open freely	109	
	NOTE: The fastener shall be snapped and unsnapped twice to determine whether parts of fastener separate freely and also effect a secure closure.		
	Clinched excessively tight, cutting adjacent material	110	
	Clinched loosely, permitting any component to rotate freely but not to the degree that any component can be expected to become detached during use		207
	Clinched loosely to the degree that components can be expected to become detached during use	111	
	Incorrect style	112	
	More than three splits in eyelet or button barrels		208
	NOTE: Incomplete roll of end of button or eyelet barrel is evidence of improper and insecure clinching.		
Polyethylene stiffener	Sharp corners, edges not smooth		209
	Cracked		210
Seams and stitching:			
Open seam	1/2-inch or less		211
	More than 1/2-inch	113	
	NOTE: A seam shall be classified as open when one or more stitches joining a seam are broken, or when two or more consecutive skipped or runoff stitches occur.		



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TABLE I. End item visual defects (cont'd)

Examine	Defect	Classification	
		Major	Minor
Seams and stitching: - (cont'd)			
Raw edge (on edge required to be finished)	More than 1/2-inch in length when securely caught in stitching	114	
	NOTE: Raw edge not securely caught in stitching shall be classified as an open seam.		
Runoff (see open seam)			
Seam and stitch type	Wrong seam or stitch type	115	
Bartacks	One or more bartacks omitted	116	
	Any bartack not as specified or not in specified location		212
	Loose stitching, incomplete or broken		213
Stitch tension	Loose, resulting in a loose bobbin or top thread		214
	Excessively tight, resulting in puckering of material		215
Stitches per inch	One stitch less than minimum specified		216
	Two or more stitches less than minimum specified	117	
	One or more stitches in excess of maximum specified		217
	NOTE: Variation in the number of stitches per inch caused by the operator speeding up the machine and pulling the materials in order to sew over heavy places or heavy seams, or in turning corners shall be classified as follows:		
	(a) Within the minor defect classification - no defect		
	(b) Within the major defect classification - minor defect		

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TABLE I. End item visual defects (cont'd)

Examine	Defect	Classification	
		Major	Minor
Thread breaks, skipped stitches, or runoffs	NOTE: Thread breaks or two or more consecutive skipped or runoff stitches not overstitched shall be classified as open seams.		218
Ends of stitching	Not secured as specified		219
Rows of stitching	Any row missing except on hanger webbing	118	
	On hanger webbing stitch patterns: (applicable each pattern)		
	-one row of stitching omitted		220
	-two or more rows of stitching omitted	119	
Components and assembly	Any component part omitted or not as specified or any required operation omitted (unless otherwise classified herein)	120	
	Needle chews	121	
	Any mend, darn, patch or splice	122	
Binding	Loosely applied but not exposing raw edge of material		221
	Loosely applied exposing raw edge of material	123	
Marking	Omitted, illegible, incorrect, or misplaced		222
Location markings	Drilled except for eyelets or snap fasteners	124	
	Printed marking more than 1/32-inch in width		223
Cleanness	Any spot or stain clearly noticeable		224
Thread ends	Not trimmed to 1/4-inch maximum length		225

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4.4.4 End item dimensional examination. The end items shall be examined for conformance to the dimensions specified on the drawings. Only those dimensions that can be evaluated without damaging or disassembling the end items shall be examined. Any dimension not within the specified tolerance shall be classified as a defect. The lot size shall be expressed in units of cases. The sample unit shall be one case. The inspection level shall be S-3 and the AQL, expressed in terms of defects per hundred units, shall be 10.

4.4.5 Fit examination. The end items shall be examined for the defects listed below. The lot size shall be expressed in units of cases. The sample unit shall be one case. The inspection level shall be S-3 and the AQL, expressed in terms of defects per hundred units, shall be 0.65.

<u>Examine</u>	<u>Defect</u>
Fit of magazine into case and closure of flap	Case too small, i.e., magazine fails to fit properly within the case The magazine shall be inserted into the case with the open end face up, the angle part toward the middle of the body whether worn on the right or left
NOTE: The 200-round ammunition magazine fit examination shall be performed with the magazine (or magazine fit gauge) to be furnished by the contracting activity (see 6.4). It shall be possible to insert the magazine within the case without effort other than that necessary to overcome friction between the magazine and the case. A defect shall be scored if the magazine must be forced into the case.	
Case body of flap too short, causing inability to secure snap fastener without applying excessive force.	
NOTE: With the magazine in the case the case flap shall be closed and the snap fastener shall be secured. It shall be possible to secure the snap fastener without effort other than that necessary to secure the male and female components. A defect shall be scored if it is necessary to force the flap down in order to secure the fastener.	

4.4.6 Packaging examination. The fully packaged end items shall be examined for the defects listed below. The lot size shall be expressed in units of shipping containers. The sample unit shall be one shipping container fully packaged. The inspection level shall be S-2 and the AQL, expressed in terms of defects per hundred units, shall be 2.5.

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<u>Examine</u>	<u>Defect</u>
Marking (exterior and unit pack)	Omitted; incorrect; illegible; of improper size, location, sequence, or method of application.
Materials	Any component missing, damaged, or not as specified.
Workmanship	Inadequate application of components, such as: incomplete sealing or closure of flap, improper taping, loose strapping or inadequate stapling. Bulged or distorted container.
Content	Number of bundles per container is more or less than required. <u>1</u> /

1/ For this defect, one bundle shall be examined from each shipping container in the sample.

4.4.7 Palletization examination. The fully packaged and palletized end items shall be examined for the defects listed below. The lot size shall be expressed in units of palletized unit loads. The sample unit shall be one palletized unit load, fully packaged. The inspection level shall be S-1 and the AQL, expressed in terms of defects per hundred units, shall be 6.5.

<u>Examine</u>	<u>Defect</u>
Finished dimensions	Length, width, or height exceeds specified maximum requirement.
Palletization	Pallet pattern not as specified. Interlocking of loads not as specified. Load not bonded as specified.
Weight	Exceeds maximum load limits.
Marking	Omitted; incorrect; illegible; of improper size, location, sequence, or method of application.

## 5. PACKAGING

5.1 Preservation. Preservation shall be level A or Commercial, as specified (see 6.2).

5.1.1 Level A preservation. Each case shall have all snaps and fasteners closed. Five cases, each alternately reversed from top to bottom, shall be evenly stacked and securely crosstied with cotton tape or twine to form a bundle measuring approximately 9-1/4 by 7-1/4 by 5-inches.

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5.1.2 Commercial preservation. Cases shall be preserved in accordance with ASTM D 3951.

5.2 Packing. Packing shall be level A, B, or Commercial as specified (see 6.2).

5.2.1 Level A packing. Ninety cases, preserved as specified in 5.1, shall be packed in a snug-fitting fiberboard shipping container conforming to style RSC-L, grade V2s of PPP-B-636. The inside of each shipping container shall be fitted with a box liner conforming to type CF, class weather-resistant, variety DW, grade V15c of PPP-B-636. Level A unit packs shall be packed flat three in length, two in width, and three in depth within a shipping container. Inside dimensions of each shipping container shall be 22-inches in length, 18-3/4 inches in width, and 15-1/4 inches in depth, ( $\pm 1/8$  inch). Each container shall have the contents completely covered on the top and bottom with a sheet of 30-pound minimum basis weight kraft paper conforming to A-A-203. Each shipping container shall be closed in accordance with method III, waterproofed in accordance with method V, and reinforced as specified in the appendix of PPP-B-636, except that inspection shall be in accordance with 4.4.6. Shipping containers shall be arranged in unit loads in accordance with MIL-L-35078 for the type and class of load specified (see 6.2).

5.2.2 Level B packing. Ninety cases, preserved as specified in 5.1, shall be packed in a snug-fitting fiberboard shipping container conforming to style RSC-L, type CF (variety SW) or SF, class domestic, grade 275 of PPP-B-636. The inside of each shipping container shall be fitted with a box liner conforming to type CF, class domestic, variety, DW, grade 275 of PPP-B-636. Level A unit packs shall be packed flat three in length, two in width and three in depth within a shipping container. Inside dimensions of each shipping container shall be 22-inches in length, 18-3/4 inches in width and 15-1/4 inches in depth ( $\pm 1/8$  inch). Each container shall have the contents completely covered on the top and bottom with a sheet of 30-pound minimum basis weight kraft paper conforming to A-A-203. Each shipping container shall be closed in accordance with method II as specified in the appendix of PPP-B-636, except that the inspection shall be in accordance with 4.4.6.

5.2.2.1 Weather-resistant fiberboard containers. When specified (see 6.2), the shipping container shall be a grade V3c, V3s, or V4s fiberboard box fabricated in accordance with PPP-B-636 and closed in accordance with method III as specified in the appendix of PPP-B-636, except that the inspection shall be in accordance with 4.4.6.

5.2.3 Commercial packing. Cases, preserved as specified in 5.1, shall be packed in accordance with ASTM D 3951.

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5.3 Palletization. When specified (see 6.2), cases, packed as specified in 5.2.2 or 5.2.3, shall be palletized on a 4-way entry pallet in accordance with load type Ia of MIL-STD-147. Pallet types shall be type I (4-way entry), type IV or type V in accordance with MIL-STD-147. Pallets shall be fabricated from wood groups I, II, III, or IV of MIL-STD-731. Each prepared load shall be bonded with primary and secondary straps in accordance with bonding means C and D or film bonding means F or G. Pallet patterns shall be number 90 in accordance with the appendix of MIL-STD-147. Interlocking of loads shall be effected by reversing the pattern of each course.

5.4 Marking. In addition to any special marking required by the contract or purchase order, unit packs, shipping containers, and palletized unit loads shall be marked in accordance with MIL-STD-129 or ASTM D 3951, as applicable.

## 6. NOTES

(This section contains information of a general or explanatory nature that may be helpful, but is not mandatory.)

6.1 Intended use. The case is designed to accommodate one 200 round ammunition magazine for the XM 249 Machine Gun (SAW). The case is provided with a support strap for attachment to the suspender snaphook and two keepers for attaching to the belt, individual equipment.

6.2 Acquisition requirements. Acquisition documents must specify the following:

- a. Title, number, and date of this specification.
- b. Issue of DODISS to be cited in the solicitation, and if required the specific issue of individual documents referenced (see 2.1.1 and 2.2).
- c. When a first article sample is required (see 3.1, 4.3, and 6.3).
- d. Levels of preservation and packing (see 5.1 and 5.2).
- e. Type and class of unit load required (see 5.2.1).
- f. When weather-resistant grade fiberboard shipping containers are required for level B packing (see 5.2.2.1).
- g. When palletization is required (see 5.3).

6.3 First article. When a first article is required, it shall be inspected and approved under the appropriate provisions of FAR 52.209. The first article should be a preproduction sample. The contracting officer should specify the appropriate type of first article and the number of units to be furnished. The contracting officer should include specific instructions in acquisition documents regarding arrangements for selection, inspection, and approval of the first article.

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6.4 Sample. For access to samples of the case and the 200 round ammunition magazine or fit gage required for the fit examination in 4.4.5, address the contracting activity issuing the invitation for bids.

6.5 Die, eyelet, score setting. Sources of supply for the score setting eyelet die specified in 3.4.4 are: J. C. Rhodes and Company, Box B-962, New Bedford, MA 02745; and Stimpson Co., Bayport, NY 11705.

6.6 Nylon cloth cut edges. The cut edges of the nylon duck cloth are subject to fraying during the process of handling the cut parts during fabrication of the case. It has been found that fusing of the cut edges of the cloth will prevent fraying.

6.7 Subject term (key word) listing.

Ammunition carrier  
Belt accessory  
Individual equipment  
SAW

6.8 Changes from previous issue. Marginal notations are not used in this revision to identify changes with respect to the previous issue due to the extensiveness of the changes.

Custodians:

Army - GL  
Navy - MC

Preparing activity:

Army - GL

(Project 8465-0015)

Review activities:

Army - MD  
DLA - CT

**INSTRUCTIONS:** In a continuing effort to make our standardization documents better, the DoD provides this form for use in submitting comments and suggestions for improvements. All users of military standardization documents are invited to provide suggestions. This form may be detached, folded along the lines indicated, taped along the loose edge (*DO NOT STAPLE*), and mailed. In block 5, be as specific as possible about particular problem areas such as wording which required interpretation, was too rigid, restrictive, loose, ambiguous, or was incompatible, and give proposed wording changes which would alleviate the problems. Enter in block 6 any remarks not related to a specific paragraph of the document. If block 7 is filled out, an acknowledgement will be mailed to you within 30 days to let you know that your comments were received and are being considered.

**NOTE:** This form may not be used to request copies of documents, nor to request waivers, deviations, or clarification of specification requirements on current contracts. Comments submitted on this form do not constitute or imply authorization to waive any portion of the referenced document(s) or to amend contractual requirements.

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**DEPARTMENT OF THE ARMY**

Commander  
US Army Materiel Command  
ATTN: SAMS-MS  
Natick, MA 01760-5014

**OFFICIAL BUSINESS**



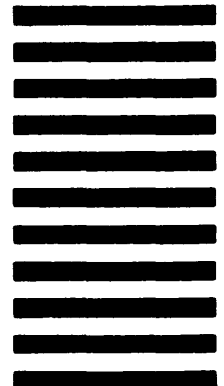
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**STANDARDIZATION DOCUMENT IMPROVEMENT PROPOSAL***(See Instructions – Reverse Side)***1. DOCUMENT NUMBER**

MIL-C-44082A

**2. DOCUMENT TITLE**

Case, Small Arms, Ammunition, 200-Round Magazine

**3a. NAME OF SUBMITTING ORGANIZATION****4. TYPE OF ORGANIZATION (Mark one)**☐

VENDOR

☐

USER

☐

MANUFACTURER

☐

OTHER (Specify): \_\_\_\_\_

**b. ADDRESS (Street, City, State, ZIP Code)****5. PROBLEM AREAS****a. Paragraph Number and Wording:****b. Recommended Wording:****c. Reason/Rationale for Recommendation:****6. REMARKS****7a. NAME OF SUBMITTER (Last, First, MI) – Optional****b. WORK TELEPHONE NUMBER (Include Area Code) – Optional****c. MAILING ADDRESS (Street, City, State, ZIP Code) – Optional****8. DATE OF SUBMISSION (YYMMDD)**