

**INCH-POUND**MIL-C-4109F  
AMENDMENT 1  
29 June 1992**MILITARY SPECIFICATION****COUPLING HALVES, LOW-PRESSURE, AIR  
HOSE, QUICK-DISCONNECT**

This amendment forms a part of MIL-C-4109F, dated 31 October 1986, and is approved for use by all Departments and Agencies of the Department of Defense.

PAGE 4

**2.1.1 Under SPECIFICATIONS**

FEDERAL delete

QQ-C-320	Chromium Plating (Electrodeposited)
QQ-W-423	Wire, Steel, Corrosion-Resisting

PAGE 5

**2.2 Under other publications add;**

ASTM A-580	Wire, Steel, Stainless and Heat Resisting
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Delete paragraph 3.1.1 in its entirety and substitute:

"3.1.1 Metal surface. Wherever steel other than stainless is used in the construction, all surfaces shall be plated with nickel or zinc (type II, SC 3), in accordance with QQ-N-290 or ASTM B-633, respectively."

PAGE 6

**Table IV. Dimensional requirements - Type II halves.**

Under Class A, Dimensions (inches), Column J: Delete ".191" and substitute ".199."

Under Tolerance: Delete and substitute the following sentence:

AMSC N/A

1 of 2

FSC 4/30

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MIL-C-4109F  
AMENDMENT 1

"Tolerance A, B, C, D,  $\pm 0.002$ ; E, F, G, H, R,  $\pm 0.005$ ; J,  $\pm 0.010$ ; X,  $\pm 1^\circ$ ."

3.3.2: Line 2, after "to" delete "QQ-W-423" and substitute "ASTM A-580."

PAGE 12

6.2.1.d: Delete and substitute:

"6.2.1.d: When palletized loads are required (see 5.2.4)."

Custodian:

Air Force - 99  
Army - ME  
Navy - AS

Preparing activity:

Air Force - 82

(Project No. 4730-0041)

Review activity:

DLA - CS  
Army - ME

User activity:

Army - GL; AR