

MIL-C-27072/47A
 24 September 1987
 SUPERSEDING
 MIL-C-27072/47(USAF)
 20 September 1966

MILITARY SPECIFICATION SHEET

CABLE, SPECIAL PURPOSE, ELECTRICAL, MULTICONDUCTOR,
 (12 SHIELDED PAIRS) AND SINGLE SHIELDED
 M27072/47MAMA*

This specification is approved for use by all Departments and Agencies of the Department of Defense.

The requirements for acquiring the cable described herein shall consist of this specification and the latest issue of MIL-C-27072.

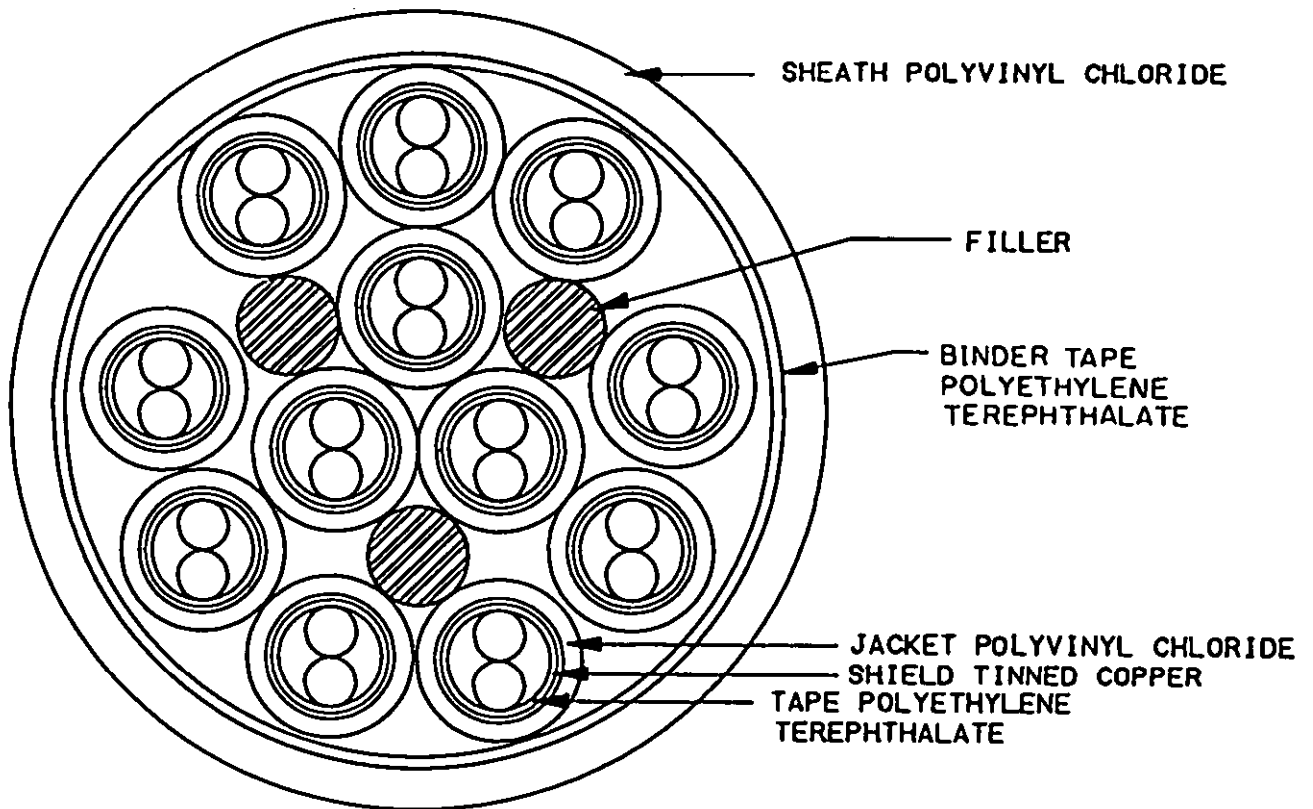


FIGURE 1. Cable configuration.

* The complete part number requires a color code designator (see table I).

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DESIGN DATA:

Design and construction: See figure 1.
Number of conductors: Twenty-four (12 shielded jacketed pairs).
Conductor size/stranding: See table I.
Wire: M16878/17BFB* (see table I).
Jacket undershield: Polyvinyl chloride (each pair).
Shielding: Tinned copper.
Sheath: Polyvinyl chloride.
Temperature rating: 105°C.

REQUIREMENTS:

Visual and dimensional:

Components:

Basic wire: Tinned copper.
Dimension: See table I.
Primary insulation:
Material: Polyvinyl chloride.
Wall thickness: .010 inch \pm .003.
Colors: Each pair.
Red.
Green.
Spark test voltage: 3,400 V rms.
Inspection test voltage: 2,000 V rms.
Impulse dielectric test: 8,000 V peak.
Jacket over insulation: Polyamide.
Color: Natural.

Cabling of conductors:

Number of conductors: Two.
Pitch or Lay: 2.5 inches maximum.
Fillers: Not applicable.
Tape under shield: Polyethylene terephthalate.
Shield:
Material: Tinned copper.
Gauge: 36 AWG.
Braid angle: 20 to 40 degrees.

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Sheath:

Material: Polyvinyl chloride.

Wall thickness: .015 inch.

Color: White.

Cabling of groups:

Core:

Three groups.

Three fillers.

Maximum pitch or lay: 7.5 inches.

First layer:

Nine groups.

Maximum pitch or lay: 7.5 inches.

Binder tape: Polyethylene terephthalate.

Sheath:

Material:

Wall thickness: .065 inch nominal.

Tensile strength: In accordance with table V of MIL-C-27072.

Elongation: In accordance with table V of MIL-C-27072.

Tension set: Not applicable.

Tear strength: Not applicable.

Accelerated aging: In accordance with table V of MIL-C-27072.

Oil resistance: Not applicable.

Color: See table IV of MIL-C-27072.

Finished cable:

Weight: For future consideration.

Diameter: See table I.

Conductor resistance: In accordance with MIL-W-16878/17.

Dielectric strength: In accordance with MIL-W-16878/17.

Cold bend: Mandrel size in accordance with table XIII of MIL-C-27072.

Ozone: Mandrel size in accordance with table XIV of MIL-C-27072.

Marking durability: In accordance with MIL-C-27072.

Heat stability: Not applicable.

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TABLE I. Construction data.

Part number M27072/47	Conductor			Nominal diameter (in.)	Finished cable diameter (in.) ±10%	Basic wire M16878/17
	Wire size (AWG)	Number of strands	Strand size (AWG)			
MAMA*	22	7	30	.056	.750	BFB***

Asterisks (*) shall be replaced by the appropriate color designator.

Revision letters are not used to denote changes due to the extensiveness of the changes.

Custodians:

Army - CR
Navy - SH
Air Force - 85

Review activities:

Air Force - 99
DLA - ES; IS

Preparing activity:

Air Force - 85

Agent:

DLA - ES

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