

MIL-C-24643/6B
3 October 1986
SUPERSEDING
MIL-C-0024643/6A(SH)
8 November 1985
MIL-C-24643/6
28 September 1984

MILITARY SPECIFICATION SHEET

CABLE, ELECTRICAL, 600 VOLTS, A.C., TYPE LSMDY

This specification is approved for use by all Departments and Agencies of the Department of Defense.

The requirements for acquiring the cable described herein shall consist of this specification and the latest issue of MIL-C-24643.

REQUIREMENTS:

Qualification required.

Construction (watertight)

- First - Copper conductor, uncoated (see table I for size).
- Second - Separator may be used at manufacturer's option where required to provide free-stripping insulation.
- Third - Ethylene propylene rubber or cross-linked polyethylene insulation (see table I for wall thickness).
 - Standard identification code applied by method 1.
- Fourth - Nineteen conductors, cabled together with a lay not greater than 24 times the pitch diameter of the layer. Cabling sequence to be consecutive, starting with no. 1, from the center outward. Fillers shall be used to form a firm, well-rounded assembly.
- Fifth - Binder tape applied helically with overlap.
- Sixth - Cross-linked polyolefin jacket.
- Seventh - Braided metal armor.
- Eighth - Cross-linked polyolefin jacket (see table I for wall thickness). Cable surface marking required.

ⓑ denotes changes.

AMSC N/A

DISTRIBUTION STATEMENT A

Approved for public release; distribution unlimited

FSC 6145

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TABLE I. Details.

Military part no. M24643/6	Type and size	Conductor size AWG	Insulation thickness (min) (inch)	Inner cable jacket thickness (nominal) (inch)	Diameter over armor (nominal) (inch)	Cable jacket thickness (nominal) (inch)	Overall diameter		Conductor resistance per 1000 feet (max) (ohms)	Insulator resistance (megohms)	Cold bending mandrel (inches)
							minimum (inches)	maximum (inches)			
-01AN	LSMDY-6	12(class B)	0.028	0.050	1.000	0.060	1.120	1.190	1.715	100	15
-02AN	LSMDY-14	9(class B)	.040	.050	1.380	.060	1.500	1.570	0.859	100	21
-03AN	LSMDY-23	7(class B)	.052	.085	1.710	.075	1.880	1.960	.542	100	25
-04AN	LSMDY-40	4(class C)	.052	.065	1.960	.075	2.150	2.240	.270	90	29
-05AN	LSMDY-60	2(class D)	.052	.065	2.250	.075	2.425	2.525	.171	75	33

EXAMINATION AND TESTS:

RequirementsBasic electrical:

Conductor resistance - ohms/1000 feet at 25°C, maximum.. (see table I)

Voltage withstand - volts, root mean square, minimum

Conductor to conductor..... 2500

Conductor to armor..... 2500

Armor to water..... 500

Insulation resistance - megohms/1000 feet, minimum..... (see table I)

Conductor continuity..... No failure

Group A:

Visual and dimensional..... No failure

Watertightness - see MIL-C-24643 for limits of water

leakage (with outer jacket removed)..... No failure

Group B:

Cold bending, cable - (see table I for mandrel diameter)..... No damage

Drip - 95 ± 1°C..... Zero

Tear - pounds per inch thickness, minimum (ASTM D 470).. 35

Physicals (unaged)

Insulation

Ethylene propylene rubber

Tensile strength - lb/in², minimum..... 700

Elongation - percent, minimum..... 250

Cross-linked polyethylene

Tensile strength - lb/in², minimum..... 1800

Elongation - percent, minimum..... 250

Jacket (cable)

Tensile strength - lb/in², minimum..... 1300

Elongation - percent, minimum..... 160

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EXAMINATION AND TESTS: (Continued)

RequirementsGroup C:

Physicals (aged)

Insulation

Ethylene propylene rubber

Air oven

Tensile strength - percent of unaged, minimum.....	75
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Elongation - percent of unaged, minimum.....	75
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Cross-linked polyethylene

Air oven

Tensile strength - percent of unaged, minimum.....	80
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Elongation - percent of unaged, minimum.....	80
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Jacket (cable)

Air oven

Tensile strength - percent of unaged, minimum.....	60
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Elongation - percent of unaged, minimum.....	60
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Hot oil immersion

Tensile strength - lb/in ² , minimum..	50
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Elongation - percent, minimum.....	50
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Shrinkage.....	No failure
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Permanence of printing (jacket) - cycles, minimum.....	250
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Permanence of printing (conductor) - cycles, minimum....	50
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Cable filler removability.....	No failure
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Heat distortion - percent of unaged, maximum.....	30
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Armor - conformance to material construction and coverage.....	No failure
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QUALIFICATION INSPECTION:

Qualification inspection shall include basic electrical, all of groups A, B and C, plus the following:

B	Aging and compatibility (cable)(125 ± 5°C).....	No failure
	Abrasion resistance (jacket) - scrapes, minimum.....	75
	Acid gas equivalent - percent, maximum	
	Jacket.....	2
	Fillers.....	2
	Insulation.....	18
	Halogen content - percent, maximum	
	Jacket.....	0.2
	Fillers.....	0.2
	Flame propagation (cable).....	No failure
	Immersion (jacket)	
	Tensile strength - percent of unaged, minimum.....	50
	Elongation - percent of unaged, minimum.....	50

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QUALIFICATION INSPECTION: (Continued)

	<u>Requirements</u>
Smoke index, maximum	
Jacket.....	25
Fillers.....	—
Insulation.....	45
Toxicity index, maximum	
Jacket.....	5
Fillers.....	5
Insulation.....	1.5
Durometer outer (jacket) - (type A) hardness, minimum...	80
Weathering (jacket).....	No failure

UNIT ORDERING LENGTH: 1000 feet (nominal)

NOTE: Not for Air Force use.

Custodians:

Army - MI

Navy - SH

Preparing activity:

Navy - SH

(Project 6145-1005-06)

Review activities:

Army - AV, CR, ER

Navy - EC

DLA - IS

User activities:

Army - ME, AR, AL

Navy - CG