

MIL-C-23315A(MC)  
AMENDMENT 1  
18 April 1978

## MILITARY SPECIFICATION

### CROWNS, SERVICE CAP

This amendment forms a part of Military Specification MIL-C-23315A(MC) dated 1 September 1971.

#### PAGE 1

Preamble: Below the title, insert "This specification is approved for use by U. S. Marine Corps, Department of the Navy, and is available for use by all Departments and Agencies of the Department of Defense".

1.1, line 2: Delete "wool and".

1.2, lines 1 through 4: Delete and substitute the following:

"1.2 Classification. The service cap crowns shall be of one type in the following sizes as specified (see 6.2):"

2.1:

Under "SPECIFICATIONS FEDERAL", delete "PPP-B-636 - Box, Fiberboard" and substitute "PPP-B-636 - Box, Shipping, Fiberboard."

Under "SPECIFICATIONS MILITARY", add "MIL-T-43548 - Thread, Polyester, Cotton-Covered."

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2.1: "Under STANDARDS MILITARY", delete "MIL-STD-105 - Sampling Procedures and Table for Inspection by Attributes" and substitute "MIL-STD-1394 - Provisions for Evaluating Quality of Cap Crowns."

2.2, lines 4 through 7: Delete and substitute the following:

#### "LAWS AND REGULATIONS

#### U. S. Postal Service Manual

(Copies of the manual may be obtained from the Superintendent of Documents, U. S. Government Printing Office, Washington, D. C. 20402.)

FSC 8405

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UNIFORM CLASSIFICATION COMMITTEE, AGENT

Uniform Freight Classification Rules

(Application for copies should be addressed to the Uniform Classification Committee, Room 1106, 222 South Riverside Plaza; Chicago, Illinois 60606.)

NATIONAL MOTOR FREIGHT TRAFFIC ASSOCIATION, INC., AGENT

National Motor Freight Classification

(Application for copies should be addressed to the American Trucking Association, Inc., Tariff Order Section, 1616 P Street, N. W. Washington, D. C. 20026.)

Department of Defense (DOD) Standard Color Card of  
Official Standardized Shades for Sewing Threads 1968

(Copies may be obtained from the Color Association of the United States, Inc., 200 Madison Avenue, New York, New York (10016).)"

3.3.1: Delete in entirety and substitute the following:

"3.3.1 Basic material. The basic material shall be 60 percent polyester/40 percent wool, 10.0 ounce tropical cloth, green shade 2241 (see 6.3), conforming to type III, class of 3 MIL-C-21115."

3.3.2: Delete in entirety and substitute the following:

"3.3.2 Lining. The material for lining the crown shall be cloth, rayon twill, 3.7 ounce, green shade 2208 (see 6.3), conforming to class 1 of MIL-C-368."

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3.3.4 through 3.3.4.3: Delete in entirety and substitute the following:

"3.3.4 Thread. The cotton thread shall conform to V-T-276 as follows:

Table I - Thread Requirements

Operation	Type	Ticket No.	Ply
Seams, Stitching	1A3	30, 50	3
Overedging	1A3	70	2
Buttonholes	1C2	0	3

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As an alternate to the cotton thread, a polyester, cotton-covered thread conforming to MIL-T-43548, ticket No. 50, 3 ply or ticket No. 70, 2 ply may be used.

"3.3.4.1 Color and colorfastness. The color of the thread shall be olive drab, shade T-1, cable No. 66023 of DOD Standard Color Card of official Standardized Shades for Sewing Threads 1968. The threads, when tested in accordance with applicable thread specification, shall show good fastness to wet (dry) cleaning and light."

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3.6.1.1, line 2: Delete "Table I" and substitute "Table II".

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Table II: In thread column, delete the word "silk" wherever it appears.

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4.2, line 2: Delete "MIL-STD-105" and substitute "MIL-STD-1394".

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4.2.3: Delete in entirety and substitute the following:

"4.2.3 Examination of the end item. The end item examination provisions for the finished crowns shall be as specified in MIL-STD-1394".

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4.2.3.1: Delete in entirety.

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4.2.3.2: Delete in entirety.

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4.2.3.4: Delete in entirety.

4.2.4: Delete in entirety and substitute the following:

"4.2.4 Examination of packaging. The examination for compliance with packaging, packing and marking requirements shall be as specified in MIL-STD-1394."

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5: Delete "PREPARATION FOR DELIVERY" and substitute "PACKAGING."

5.1: Delete "C" and substitute "commercial."

5.1.1.1, lines 3 and 4: Delete "Prior to or during final heat sealing operations, excess air within the bag shall be expelled." and substitute "The bag may be fabricated from polyethylene film tubing or sheeting. The final closure of the bag shall be heat sealed with the seam made as close as possible to the open end. A 1/4-inch diameter hole shall be made at one corner of the polyethylene bag to allow excess air to escape. As an alternate, the polyethylene bag may be of the tuck-in or reverse flap type, in which a heat-seal closure and corner vent hole are not required."

5.1.1.2, line 1: Delete "class and."

5.1.2, line 1: Delete "Level C" and substitute "Commercial."

5.2, line 1: Delete "C" and substitute "commercial."

5.2.1, line 1: Delete "type and".

5.2.2, line 1: Delete "type and".

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5.2.3:

Line 1: Delete "Level C" and substitute "Commercial."

Line 3: After "Rules," add, " National Motor Freight Classification Rule and U. S. Postal Service Manual."

6.1, line 1: Delete "khaki wool tropical and".

6.2.1 (b): Delete "Type and".

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Figures 1 and 2: Delete "Wool and .

Preparing activity:

Navy - MC

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