

MIL-C-23070B
AMENDMENT 1
13 November 1995

MILITARY SPECIFICATION

CLOTH, LAMINATED, AND TAPE, COATED CLOTH POLYISOPRENE,
NATURAL OR SYNTHETIC, RUBBER ON NYLON

This amendment forms a part of MIL-C-23070B, dated 30 August 1972, and is approved for use by all Departments and Agencies of the Department of Defense.

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2.1 Under Specifications, Military, line 1, delete "MIL-STD-105 - Sampling Procedures and Tables for Inspection by Attributes.

After paragraph 2.1, add the following paragraph: 2.2 Non-Government publications. The following document forms a part of this document to the extent specified herein. Unless otherwise specified, the issues of the documents which are DoD adopted are those listed in the issue of the DoDISS cited in the solicitation. Unless otherwise specified, the issues of the documents not listed in the DoDISS are the issues of the documents cited in the solicitation (see 6.2).

ANSI/ASQC Z1.4 - Sampling Procedures and Tables for Inspection
by Attributes

(Application for copies should be addressed to American National Standards Institute, 1430 Broadway, New York, NY 10018-3308).

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3.3 Color. Delete paragraph in its entirety and substitute the following: "3.3 Color. The color of the finished laminated cloth and the coated tape shall be as specified by the procuring activity and shall conform to applicable color chips in FED-STD-595 (see 4.5.4 and 6.2). The procuring activity will select color chip 32246, Lusterless Orange; color chip 35042, Lusterless Blue; or color chip 33538, Lusterless Yellow for the straight ply side of the laminated cloth unless otherwise specified (see 6.2 (c)). The color on the opposite side of the laminated cloth shall be identical to the color selected for the straight ply side. The uncured gum coating on the tape shall not be pigmented."

AMSC N/A

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3.10 Workmanship, line 4, Delete, "The occurrence of defects shall not exceed the specified acceptable quality levels specified herein."

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4.3 Inspection, line 2, delete "MIL-STD-105" and substitute "ANSI/ASQC Z1.4".

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4.3.2.1 Yard-by-yard examination of laminated cloth, line 6, delete, "The acceptable quality level (AQL) for this examination shall be 4.0 defects per 100 units (yards)." Line 8, delete "MIL-STD-105", and substitute "ANSI/ASQC Z1.4".

4.3.2.2 Examination of coated cloth tape, line 2, delete "MIL-STD-105", and substitute "ANSI/ASQC Z1.4". Line 3, delete, "the acceptable quality level shall be 1.0 defects per units (yards)."

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6.2 Ordering data, line 5, delete, "(c) Color required (see 3.3)., and substitute, (c) Color required on straight ply side, and if different, the color required on the bias ply side (3.3)." Add to end of paragraph, "(j) Issue of DoDISS to be cited in the solicitation, and if required, the specific issue of individual documents referenced (see 2.2)".

Custodians

Air Force - 99
Navy - AS
Army - GL

Preparing Activity:
DLA - CT

Project No.
8305-0594

Review activities

Air Force - 31, 32, 45, 82