

MIL-C-19654 (CG)
AMENDMENT 1
29 September 1961

MILITARY SPECIFICATION

CABLE, TELEPHONE; SUBMARINE

This amendment forms a part of Military Specification MIL-C-19654 (CG),
22 November 1956.

Page 5, paragraph 3.1.5.4: Delete and substitute:

3.1.5.4 Tar dip. - Before application to the cable, the armor wires shall be heated in an oven or other suitable equipment sufficient to drive off all moisture. Wires shall either be pre-coated before winding on bobbins or coated at the closing cone before entering the closing die. In either case the complete armored cable shall be run through a saturating tank to insure coating on the outer surface. The hot compound of tar shall contain nothing deleterious to the cable core and be so prepared as to adhere to the wire and form, when set, a complete and fixed preservative coating.

Preparing Activity:
U. S. Coast Guard

FSC 6145