

MIL-C-19064B
Amendment 2
5 January 1978
SUPERSEDES
Amendment 1
15 February 1965

MILITARY SPECIFICATION

CONNECTORS, OXYGEN HOSE TO REGULATOR

This amendment forms a part of Military Specification MIL-C-19064B, dated 30 September 1964, and is approved for use by all Departments and Agencies of the Department of Defense.

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2.1 SPECIFICATIONS - Military

Delete: "MIL-F-22191 Films, Transparent, Flexible, Heat Sealable, for Packing Applications"

Add: "MIL-B-22191 Barriers, Materials, Transparent, Flexible, Heat Sealable"

Add the following to the bottom of the page:

Beneficial comments (recommendations, additions, deletions) and any pertinent data which may be of use in improving this document should be addressed to: Commanding Officer, Naval Air Engineering Center, Engineering Specifications and Standards Department, Code 93, Lakehurst, New Jersey 08733 by using the self-addressed Standard Document Improvement Proposal (DD Form 1426) appearing at the end of this document or by letter.

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2.1 STANDARDS - Military

Delete: "MS 33586 Metals, Definition of Dissimilar"

Add: "MIL-STD-889 Dissimilar Metals"

3.1 Delete and substitute the following:

"3.1 First Article Inspection - The connector furnished under this specification shall be a product which has been inspected and passed the first article inspection specified herein."

3.2 Delete

3.3.1.1, line 3 - Delete "MS33586" and substitute "MIL-STD-889"

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4.2 (a) Delete and substitute the following:

"(a) First Article Inspection - First article inspection consists of examinations and tests performed on samples which are representative of the production item after award of a contract to determine that the production item meets the requirements of this specification."

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4.3 Delete and substitute the following:

"4.3 First Article Inspection - First article inspection shall consist of all the examinations and tests of this specification".

4.3.1 Delete and substitute the following:

"4.3.1 First Article Inspection - Unless otherwise specified, as soon as practicable after the award of the contract or order, the manufacturer shall submit five connectors. The samples shall be representative of the construction, workmanship, components and materials to be used during production. When a contractor is in continuous production of these connectors from contract to contract, submission of a further first article sample on the new contract may be waived at the discretion of the procuring activity (see 6.2). Approval of the first article samples or the waiving of the first article inspection does not preclude the requirements of submitting to the quality conformance inspection. The first article samples shall be forwarded to the Government as directed by the procuring activity (see 6.2). The first article samples shall be plainly identified by securely attached durable tags marked with the following information:

Samples submitted by (Name) (Date) for First Article Inspection in accordance with the requirements of MIL-C-19064B under Contract No."

4.3.1.1, lines 1 and 6 - Delete "pre-production" and substitute "First Article".

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5.1.1, line 5 - Delete "MIL-F-22191" and substitute "MIL-B-22191".

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6.2(b) Delete

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6.2(d) Delete and substitute the following:

"(d) Whether first article inspection is required and where the samples should be delivered".

6.2 (h) Add "(h) Items of data required (see 6.3)"

6.3 Add the following:

"6.3 Contract data requirements - When this specification is used in a procurement which incorporates a DD Form 1423 and invokes the provisions of 7-104.9(n) of the Armed Services Procurement Regulations, the data requirements identified below will be developed as specified by an approved Data Item Description (DD Form 1664) and delivered in accordance with the approved Contract Data Requirements List (DD Form 1423) incorporated into the contract. When the provisions of ASPR-7-104.9(n) are not invoked, the data specified below will be delivered by the contractor in accordance with the contract requirements. Deliverable data required by this specification is cited in the following paragraphs:

Paragraph	Data Requirement	Applicable DID
4.3.1.1	First Article Inspection Reports	DI-T-5329 Inspection Test Report"

6.4 Add the following:

"6.4 When a first article is required, it shall be tested under the appropriate provisions of 7-104.55 of the Armed Services Procurement Regulation. The first article should be a sample selected from the initial procurement items. The contracting officer should include specific instructions in all procurement instruments, regarding arrangements for examinations, test and approval of the first article."

Custodians:

AF - 99
Army - AV
Navy - AS

Preparing Activity:

Navy - AS
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