

INCH-POUND

MIL-C-18387F  
 AMENDMENT 2  
 10 November 1988  
 SUPERSEDING  
 AMENDMENT 1  
 28 September 1978

## MILITARY SPECIFICATION

## CLOTH, TWILL, COTTON, FIRE RETARDANT TREATED

This amendment forms a part of MIL-C-18387F,  
 dated 26 July 1968, and is approved for use by  
 all Departments and Agencies of the Department of Defense

## PAGE 1

SECTION 2, APPLICABLE DOCUMENTS, delete and substitute:

## \* "2 APPLICABLE DOCUMENTS

"2.1 Government documents

"2.1.1 Specifications, standards. The following specifications, standards form a part of this document to the extent specified herein. Unless otherwise specified, the issues of these documents are those listed in the issue of the Department of Defense Index of Specifications and Standards (DODISS) and supplement thereto, in the solicitation (see 2.4.1 and 6.2)

## SPECIFICATIONS

## FEDERAL

V-T-276	Thread, Cotton
PPP-P-1134	Packaging and Packing of Cotton and Cotton-Synthetic Fiber Blend Fabrics (Excluding Duck Fabrics)

## STANDARDS

## FEDERAL

FED-STD-4	Glossary of Fabric Imperfections
FED-STD-191	Textile Test Methods

AMSC N/A

1 of 5

FSC 8305

DISTRIBUTION STATEMENT A Approved for public release, distribution is unlimited

MIL-C-18387F  
AMENDMENT 2

PAGE 1

"2.2 Non-government publications The following documents form a part of this document to the extent specified herein Unless otherwise specified, the issues of the documents which are DoD adopted are those listed in the issue of the DODISS specified in the solicitation. Unless otherwise specified, the issues of documents not listed in the DODISS are the issues of the non-government documents which are current on the date of the solicitation (see 2.4.2 and 6.2).

#### FEDERAL TRADE COMMISSION

##### Rules and Regulations Under the Textile Fiber Products Identification Act

"2.3 Order of precedence In the event of a conflict between the text of this document and the references cited herein, the text of this document takes precedence Nothing in this document, however, supersedes applicable laws and regulations unless a specified exemption has been obtained

#### "2.4 Sources of documents

"2.4.1 Government specifications, and standards. Copies of the referenced federal and military specifications, and standards are available from the Department of Defense Single Stock Point, Commanding Officer, Naval Publications and Forms Center, 5801 Tabor Avenue, Philadelphia, PA 19120-5099. For specific acquisition functions, these documents should be obtained from the contracting activity or as directed by the contracting activity.

"2.4.2 Non-government publications. Non-government documents are generally available for reference from libraries and technical groups The documents listed may be obtained as follows

(Application for copies should be addressed to the Federal Trade Commission, Washington, D.C. 20580.)"

## PAGE 2

3.2, delete and substitute:

"3.2 First article inspection When specified (see 6.2), before production is commenced, 1 yard of the desized, mercerized dyed cloth and 5 continuous yards full width of the finished (fire retardant) cloth shall be submitted or made ready for the contracting officer or his authorized representative for inspection. The (fire retardant) treatment used for the finished cloth shall be identified in sufficient detail for recognition as an approved type. The first article sample shall be manufactured by the supplier in the same facilities to be used for the manufacture of the production items. The approval of the first article samples authorized the commencement of production but does not relieve the supplier of responsibility for compliance with all applicable provisions of this specification."

## PAGE 3

\* TABLE I, "Requirement" column:

Line 3: Delete "18 minimum to"

Lines 13 and 14 Delete "6 0" and substitute "4 0"

## PAGE 5

4.1 and 4 1.1, delete and substitute:

- \* "4.1 Responsibility for inspection Unless otherwise specified in the contract or purchase order, the contractor is responsible for the performance of all inspection requirements as specified herein. Except as otherwise specified in the contract or purchase order, the contractor may use their own or any other facilities suitable for the performance of the inspection requirements specified herein, unless disapproved by the Government. The Government reserves the right to perform any of the inspections set forth in the specification where such inspections are deemed necessary to assure supplies and services conform to prescribed requirements
- \* "4.1.1 Responsibility for compliance. All items shall meet all requirements of sections 3 and 5. The inspection set forth in this specification shall become a part of the contractor's overall inspection system or quality program. The absence of any inspection requirements in the specification shall not relieve the contractor of the responsibility of ensuring that all products or supplies submitted to the Government for acceptance comply with all requirements of the contract. Sampling in quality conformance does not authorize submission of known defective material, either indicated or actual, nor does it commit the Government to acceptance of defective material "

MIL-C-18387F  
AMENDMENT 2

PAGE 5

4.2, delete and substitute

- “4.2 Classification of inspections. The inspection requirements specified herein are classified as follows:

- a. First article inspection (4.2.1)

- b. Quality conformance inspection (4.2.2) ”

4.2.1 and 4.2.2, delete and substitute:

- “4.2.1 First article inspection. The sample of finished cloth submitted in accordance with 3.2 shall be visually examined for appearance, color and finish, and shall be tested for applicable physical and chemical properties. Tests shall be in accordance with methods specified in 4.5

“4.2.2 Quality conformance inspection. The examinations and test comprising quality conformance inspection shall be as specified in 4.3, 4.4 and 4.5.”

PAGE 7

- “4.5, line 2: Delete “CCC-T-191” and substitute “FED-STD-191”

PAGE 8

TABLE II, “Test Method” column, lines 17 and 18: Delete “5132” and substitute “5134”.

PAGE 11

6.5, add:

6.5 Changes from previous amendment. The margins of this amendment are marked with an asterisk or vertical lines to indicate where changes (additions, modifications, corrections, deletions) from the previous amendment were made. This was done as a convenience only and the Government assumes no liability whatsoever for any inaccuracies in these notations. Bidders and contractors are cautioned to evaluate the requirements of this document based on the entire content irrespective of the marginal notations and relationship to the last previous amendment

Custodians:

Air Force - 11  
Army - GL  
Navy - AS

Preparing activity:

Air Force - 11

Project No. 8305-0242

Review activities.

Air Force - 82, 99  
Navy - NU

User activities

Air Force - 45  
Navy - MC