

MIL-C-18186D(MC)
AMENDMENT 1
19 May 1988

MILITARY SPECIFICATION

CROWNS, SERVICE CAP

This amendment which forms a part of Military Specification MIL-C-18186D(MC), dated 12 September 1984, is approved for use by all Departments and Agencies of the Department of Defense.

Page 1

Paragraph 1.2 Line 5 add: "Type III-Polyester/Wool, Gabardine, Green 2212"

Page 2

Paragraph 2.1.1 Under specifications-military add: "MIL-C-10176 - Cloth, Gabardine, Wool, Polyester/Wool"

Page 3

Paragraph 3.3.1 add: "(c) cloth, gabardine, polyester/wool, 10.6 ounce, green shade 2212, conforming to type II, class 12 of MIL-C-10176"

Page 4

Paragraph 3.3.3 Line 5, 9, and 12 in table under polyester add "III"

Page 8

Operation 5.b. add at end: "The bight of the overedge stitching shall be 3/16-inch."

Operation 7.a. add at end: "The bight of the overedge stitching shall be 3/16-inch."

Page 9

Operation 9.b. Line 3 Delete "." after operation and insert "with a 1/4-inch seam."

Page 12

Paragraph 3.8 Line 2 after "see" add, "4.5.3.1"

AMSC

FSC 8405

Distribution Statement A: Approved for public release; distribution is unlimited.

MIL-C-18186D(MC)

Page 13

After paragraph 4.5.3, add new paragraph: "4.5.3.1 Fit test. Crowns shall be fit tested against applicable cap frames in accordance with schedule of crown sizes being purchased. The following selected (*) defects are applicable to crowns which improperly fit the corresponding size cap frame. Sample cap frames required for this test may be obtained from the procurement activity or as directed by the contracting officer.

Head size	-	Defect: Headband of crown fitting frame too loose causing fullness (wrinkles) on band or too tight not permitting crown to be fitted without distorting headband of frame.
Crown size	-	Defect: Circumference of top crown too small, not permitting crown wire to lie smoothly or distorting crown or quarters affecting appearance. Adjustable crown wires may be adjusted in where necessary.
	-	Defect: Circumference of top crown too large, not providing snug fit on crown wire or distorting quarters affecting appearance. Adjustable crown wires may be adjusted where necessary.

Page 15

Paragraph 5.1.1 Line 2 after end, insert: "for tuck in closure or a heat sealed bag may be used as an alternate."

Page 16

Paragraph 5.3.1 Delete in its entirety.

Preparing Activity
Navy - MC
Project No. 8345-N076