

MIL-C-17557D(SHIPS)
AMENDMENT - 2
24 September 1964
SUPERSEDING^{1/}
Amendment - 1
24 January 1962

MILITARY SPECIFICATION
COOLERS, FLUID, INDUSTRIAL, NAVAL SHIPBOARD
(SAMPLE WATER COOLERS)

This amendment forms a part of Military Specification MIL-C-17557D (SHIPS), 1 September 1960

Page 1, paragraph 2.1: Under Military Specifications add:

"MIL-Q-9858 - Quality Program Requirements".

Page 1, paragraph 2.1: Add:

"PUBLICATIONS

"BUREAU OF SHIPS

"NAVSHIPS 250-634-6 - Fabrication and inspection of Brazed Piping Systems".

Page 2, paragraph 3.3: Delete and substitute :

"3.3 Welding and allied processes. - Welding shall be in accordance with MIL-STD-278. Brazing shall be in accordance with NAVSHIPS 250-634-6, except that requirements for use of preinserted brazing rings are applicable only to pipe fittings. Brazed joints shall be designed to permit ultrasonic inspection."

Page 5, paragraph 4.1: Delete and substitute:

"4.1 Responsibility for inspection. - Unless otherwise specified in the contract or purchase order, the supplier is responsible for the performance of all inspection requirements as specified herein. Except as otherwise specified, the supplier may utilize his own facilities or any commercial laboratory acceptable to the Government. The Government reserves the right to perform any of the inspections set forth in the

^{1/}CHANGES FROM PREVIOUS ISSUE. THE OUTSIDE MARGINS OF THIS DOCUMENT HAVE BEEN MARKED "#" TO INDICATE WHERE CHANGES (DELETIONS, ADDITIONS, ETC.) FROM THE PREVIOUS ISSUE HAVE BEEN MADE. THIS HAS BEEN DONE AS A CONVENIENCE ONLY AND THE GOVERNMENT ASSUMES NO LIABILITY WHATSOEVER FOR ANY INACCURACIES IN THESE NOTATIONS. BIDDERS AND CONTRACTORS ARE CAUTIONED TO EVALUATE THE REQUIREMENTS OF THIS DOCUMENT BASED ON THE ENTIRE CONTENT AS WRITTEN IRRESPECTIVE OF THE MARGINAL NOTATIONS AND RELATIONSHIP TO THE LAST PREVIOUS ISSUE.

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specification: where such inspections are deemed necessary to assure supplies and services conform to prescribed requirements.

4.1.1 Quality program requirements. - The supplier shall provide and maintain a quality program acceptable to the Government. The program shall be in accordance with MIL-Q-9858. The supplier is in no way relieved of the final responsibility to furnish coolers meeting the requirements of this specification."

Preparing activity:

Navy - SH

(Project 4420-N071Sh)