

INCH-POUND

**MIL-C-14613A (AR)
AMENDMENT 2
06 May 2003
SUPERSEDING
AMENDMENT 1
9 November 1992**

MILITARY SPECIFICATION

CHARGER, BOLT, CALIBER .50 BROWNING MACHINE GUN, M10

MIL-C-14613A (AR) was inactivated after 8 August 1997 for new design.

This amendment forms a part of MIL-C-14613A (AR), dated 15 May 1972, and is approved by use the U.S. Army Armament, Research, Development and Engineering Center, and is available for use by all Departments and Agencies of the Department of Defense.

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2.1, Delete “MIL-I-6866” and MIL-I-6868” in their entirety and substitute the following:

**“MIL-STD-1949 - Inspection, Magnetic Particle
MIL-STD-6866 - Inspection, Liquid Penetrant”**

*** 2.1, Delete “MIL-I-6868” in its entirety and substitute the following:**

“ASTM E 1444 – Magnetic Particle Inspection, Standard Process for”

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*** 3.3.3, Delete in its entirety.**

*** 3.3.6, Delete in its entirety and substitute the following:**

“3.3.6 Pulley. The cable slide pulley shall rotate freely and retain the cable to allow proper functioning of the charger when the cable is pulled.”

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3.4.2, Delete “...the load capacity of 200 pounds...” and substitute “...the load capacity of 280 LBF...”

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- * **3.4.2, Delete “...the load capacity of 280 LBF...” and substitute “...the load capacity of 350 LBF...”**

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4.6.2, Delete “...a load of 200 pounds shall be gradually...” and substitute “...a load of 280 LBF shall be gradually...”

- * **4.6.2, Delete “a load of 280 LBF shall be gradually” and substitute “a load of 350 LBF shall be gradually”**

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- * **4.6.3, Group II:**

Delete “Swivel, control cable pulley (8715552” and substitute “Bushing (12012079)

- * **4.6.3, Group II:**

Delete “Cable assembly (8715562)” and substitute “Cable assembly (12999071)”

- * **4.6.3, Group IV:**

Delete “Pulley, control, cable (11010051)” and “Plate, pulley swivel (7268127)” and substitute “Backplate (12012078)”

The margins of this amendment are marked with an asterisk or vertical line to indicate where changes (additions, modifications, corrections, deletions) from the previous amendment were made. This was done as a convenience only and the Government assumes no liability whatsoever for any inaccuracies in these notations. Bidders and contractors are cautioned to evaluate the requirements of this document based on the entire content irrespective of the marginal notations and relationship to the last previous amendment.

**Custodian:
Army – AR**

**Preparing activity:
Army – AR**

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