MIL-C-11020B(MU) AMENDMENT 1 1 May 1972

## MILITARY SPECIFICATION

## CHESTS AND CASES, METAL, GENERAL SPECIFICATION FOR

This amendment forms a part of Military Specification MIL-C-11020B(WC) dated 21 September 1966.

Page 1, Paragraph 2.1, under Military Specifications, add:

'MIL-W-6858 - Welding, Resistance, Aluminum, Magnesium, Non-hardening Steels or Alloys, Nickel Alloys, Heat-resisting Alloys, Titanium Alloys and Spot and Seam.

MIL-W-8611 - Welding, Metal Arc and Gas, Steels, Corrosion and Heat Resistant Alloys, Process For".

Page 2, Paragraph 2.2, under "Other publications" delete:

"American Welding Society Standard Welding Symbols AWS A2.0-58 and substitute "American National Standards Institute USASI Y32.3-1969 (ANSI) Welding Symbols."

Delete: "(Contractors may obtain copies of the above industry standard from the American Welding Society, 345 East 47th Street, New York, New York 10017) and substitute "(Application for copies should be addressed to American National Standards Institute, Inc., 1430 Broadway, New York, New York 11018)".

- Page 3, Paragraph 3.4.1: Delete in its entirety and substitute "Welding.- Unless otherwise specified on the applicable drawings, all spot and fusion welding shall be in accordance with the following:
  - a. Spot welding shall be in accordance with Class B of MIL-W-6858.
  - b. Fusion welding shall be in accordance with MIL-W-8611."

Add the following paragraph:

"3.4.1.1 <u>Welding Symbols</u>.- Welding symbols and interpretations, shall be in accordance with American National Standards Institute USASI Y32.3 - 1969 (ANSI)."

Custodian:

Preparing Activity:

Army - MU

Army - MU

Project No. 8115-A342