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MILITARY SPECIFICATION

BAGS, TRANSPARENT, FLEXIBLE, SEALABLE
VOLATILE CORROSION INHIBITOR TREATED

This amendment forms a part of Military Specification MIL-B-22020C, dated 20 March 1975, and is approved for use by all Departments and Agencies of the Department of Defense.

PAGE 2

2.1 Under Specification, Military: Add

"MIL-P-116 Preservation-Unit Packing Methods Of"

3.2.2, Delete and substitute the following:

"3.2.2 Class 2 - Class 2 bags shall be furnished with a non-blocking interleaf in the bag. After the item to be packaged is placed in the bag, the interleaf shall be withdrawn from the bag and the final seal made. Cold seal bag seams shall be a minimum of 1/2 inch wide and shall be effected between two sets of rubber coated pull-wheels or other system capable of effecting seals strong enough to withstand the seam continuity test specified in paragraph 4.5.1."

3.3, Table I, "Seal Width" column: Delete and substitute the following:

"* Seal Width
1/2 ± 1/8
1/2 ± 1/8
1/2 ± 1/8
1/2 ± 1/8

Page 4

3.4.2, line 2: Add after "markings", "(printed in green ink):"

3.4.2, line 4: Delete, "conditions", and substitute "procedure".

3.5, Delete and substitute:

"3.5 Continuity of seam and sealed seam strength

The manufacturer's seams shall not leak when tested as specified in 4.5.1 and 4.5.2."

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3.6, line 2: Add between "pinholes" and "tears", the word "channeling".

3.6, line 5: Add between "pinholes" and "tears", the word "channeling".

PAGE 5

4.4.1.1, DEFECTS, Workmanship, line 1: Add between "slit", and "holes", the word, "channels".

PAGE 7

4.5.2, Delete and substitute:

"4.5.2 Sealed seam test - Sealed seam tests shall be conducted in accordance with Method 2024 of FED-TEST METHOD STD 101. Cold sealed seams shall be made in accordance with 3.2.2. Continuity of seam requirements shall comply with 4.5.1."

PAGE 9

6.1, line 4: After "desired", add "(Methods 1, IC-1 and IC-3 of MIL-P-116)."

Custodians:
Army - GL
Navy - AS
Air Force - 69

Review Activities:
Army - SM, ER
Navy - SH, SA
Air Force - 99

User Activities:
Navy - MC, YD, OS
Army - MI

Preparing Activity
Navy - AS
(Proj. No. 8105-0278)

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